

MAURY

VNA Calibration Kits, Microwave Components & Adapters

IN THIS CATALOG:

- VNA Calibration Kits
- Calibration Standards
- Coaxial & Waveguide Adapters
- Connector Gage Kits
- Air Lines
- Torque Wrenches
- Manual Tuners

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Maury Precision Calibration Standards & Components

Calibrate With Confidence – Calibrate With Maury!

In This Volume:

Calibration Kits for Network Analyzers (VNAs, PNAs and ENAs)

For accurate and precise calibration of all popular Agilent VNAs, PNAs and ENAs; Anritsu, Rohde & Schwarz, and other network analyzers, from DC to 110 GHz. Maury cal kits are offered in a wide range of connector types, and are available in standard (sliding load), expanded (sliding load plus connector gages), fixed termination, TRM/TRL/LRL, and economy models.

Coaxial and Waveguide Microwave Components

All of the components that make up our calibration kits are available for separate purchase as spares or replacement parts. Whether you buy them as part of a kit or separately, you can always count on Maury components to perform with the same high quality and dependability. Maury makes the world's finest precision and reference air lines, directional couplers, fixed and sliding loads, shorts, opens and precision mismatches.

Maury also offers a line of analog and digital connector gage kits. Using these gages to check all of your connector interface dimensions *before* mating ensures the best possible electrical performance and most accurate measurements from your test equipment. Maury connector gage kits come in over 30 gage types with more than 20 kit configurations providing everything you need to verify the pin depth and center conductor position of each connector. Proper use of these gage kits enables you to avoid expensive damage to test set ports and DUT connectors.

Coaxial and Waveguide Precision Adapters

Maury produces the widest variety of precision coaxial and waveguide adapters of any supplier, world-wide. Our adapters are known for their quality, durability and repeatability. From 1.85mm to 7-16, and from WR650 to WR10, we have the adapter you need, no matter what test setup or application you use.

Coaxial and Waveguide Manual Tuners

Manual tuners are used both in the laboratory and as system components to either establish or transform impedances for a number of applications. Maury produces several types of manual tuners in two categories; stub tuners and slide screw tuners.

Calibration Services for Maury Products

Maury offers both ANSI/NCSL Z540-1 and commercial level calibrations for all Maury products. Calibration services are available, at reduced costs, for new product purchases. Our calibration laboratory is ANSI/NCSL Z540-1 ISO 10012 compliant with traceability to NIST.

At Maury Quality is not just a word. It is a commitment!



Finding the adapter you need is as simple as click, click, click with our **INTERACTIVE PRECISION ADAPTER FINDER** On our web site at **www.maurymw.com**

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Interactive Precision Adapter Finder

Use the popup menus below to find the adapter you need.

Adapter Type: **Coaxial to Coaxial**

Configuration: **NMD** (optional)

Adapter Connector (A):

Select Type: **NMD1.85mm** Select Gender: **Female**

Adapter Connector (B):

Select Type: **Type N** Select Gender: **Both**

FIND ADAPTER

OR enter the Maury Model Number (if known): **SEARCH**

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Interactive Precision Adapter Finder

2 adapters match your criteria.

Search Results:

Model	Description	Configuration
7809D1	NMD1.85mm Female to Type N Female	NMD
	NMD1.85mm Female to Type N Male	NMD

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Interactive Precision Adapter Finder

Model Description:

Model	Adapts From	Adapts To	Configuration
7809D1	NMD1.85mm Female ¹	Type N Female ²	NMD

¹ Precision NMD1.85mm per Maury data sheet SE-000
² Precision Type N per Maury data sheet SE-002

NMD1.85mm Connector Description:

The NMD1.85mm connector is a ruggedized test-port connector used for stable connection to a Network Analyzer. The NMD female connector is only mateable to a NMD male connector via external threads on the male nut. The NMD male connector is mateable to NMD female connectors via external threads as well as to standard connectors via internal threads.

NOTE: 1.85mm connectors are mateable to 2.4mm connectors.

Type N Connector Description:

The precision Type N connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N). The connectors are normally made with stainless steel bodies with heat treated gold plated beryllium copper contacts.

Specifications:

Frequency Range:	DC - 18.0 GHz
Maximum VSWR:	1.08
DC - 4.0 GHz:	1.12
4.0 - 12.0 GHz:	1.14
12.0 - 18.0 GHz:	1.14
Nominal Impedance:	50 ohms
Insertion Length:	1.145 in (2.91 cm)

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9476(x)	Custom precision mismatch kits (special order)	88	(*)233(*)	WR42-WR28 to 2.92mm EL adapters	47, 124-125
9500			U233E	NMD2.92mm to WR28 test port adapter	136
9526C	7mm semi-rigid 90° bend	133	(*)236(*)	WR90-WR22 to 2.4mm RAL adapters	44, 122-123
A000			(*)237(*)	WR42-WR22 to 2.4mm EL adapters	124-125
A007A	Type N connector gage kit (push-on)	92	(*)300		
A012A	BNC/TNC connector gage kit (push-on)	28-29, 92	(*)301(*)	WR650-WR10 waveguide precision fixed terminations	44, 60
A012E	AFTNC/TNC connector gage kit (push-on)	28, 92	(*)313(*)	Precision waveguide sliding terminations	47, 65
A020A	Type N connector gage kit (push-on)	22, 26-27, 92	(*)314(*)	High precision waveguide sliding terminations	44, 41, 65
A020D	Type N connector gage kit (thread-on)	22-24, 26-27, 39, 92	(*)322A(*)	Waveguide two-port mismatch 1/4λ straight sections (shims)	47
A020G	Type N 75 ohm connector gage kit (push-on)	26-27, 92	(*)322A(*)	Waveguide two-port mismatch standard sets	89
A024	14mm Connector Gage Kit (push-on type)	34, 92	(*)340(*)	Waveguide fixed offset shorts	44, 75
A025A	Type N/BNC/TNC/C/SC connector gage kit (push-on)	92	(*)341(*)	Waveguide sliding shorts	78
A027	SMA connector gage kit (push-on)	92	(*)344(*)	Waveguide fixed flush shorts	44, 47, 74
A027A	SMA connector gage kit (push-on)	92	(*)345(*)	Waveguide sliding shorts	78
A027G	SMA connector gage kit (push-on)	92	(*)347(*)	Waveguide sliding shorts	78
A027M	SMA connector gage kit (push-on)	92	(*)353(*)	Waveguide slide screw tuners	146
A028	7mm connector gage (push-on type)	20-21, 92, 134	(*)7000		
A028D	7mm connector gage kit (thread-on)	21, 92	(*)7005E(*)	Waveguide VNA Cal Kits (Standard)	44
A028D2	7mm master gage (push-on type)	20	(*)7005G(*)	Millimeter Waveguide VNA Cal Kits (Optimized)	45
A034B	2.92mm (K)/3.5mm connector gage kit (push-on)	92	(*)7005M(*)	Millimeter Waveguide VNA Cal Kits (Economy)	46
A034E	2.92mm (K)/3.5mm connector gage kit (thread-on)	92	(*)7006A(*)	Waveguide VNA Cal Kits (Economy)	47
A035E	2.4mm connector gage kit (thread-on)	92	(*)7007H(*)	Waveguide TRL VNA Cal Kits	48
A039C	OSP™ connector gage kit (push-on)	36, 92			
A041A	7-16 connector gage kit (push-on)	39, 45, 92			

General Information

How To Order Maury Products

Orders may be placed directly with the factory or in care of your nearest Maury sales representative. For orders originating outside the United States, we recommend placing the order with your local Maury sales representative. Maury maintains an extensive network of sales representatives throughout the world. A list of Maury sales representatives can be found on our web site at maurymw.com.

Pricing and Quotations

Prices for Maury products are those prevailing when an order is placed except in those instances where the price is established by a formal quotation. Maury Microwave reserves the right to change prices at any time without notice. Price and availability of products with custom or special features must be verified by a valid, formal factory quotation. Maury quotations are valid for a maximum of 30 days. Extensions of quotation validity beyond 30 days can be granted only by the factory.

Terms of Sale

Domestic terms are net 30 days from the date of invoice for customers with established credit F.O.B. Ontario, California. Please refer to Maury Form 228 for complete terms and conditions.

For **International** sales, please refer to Maury Form 250. Sales to Canada are covered by Maury Form 251.

These forms are available on request, or may be found on our web site in PDF format.

Shipment

All shipments are at the buyer's expense. Shipments are normally made using methods and carriers specified by the customer. In the absence of specific instructions, Maury will ship at our discretion by the most advantageous method. All shipments are F.O.B. the Maury Microwave factory in Ontario, California (U.S.A.) and, unless otherwise specified, will be insured at full value at the customer's expense. Shipments are packed to provide ample safety margin against transit damage, and there is no charge for regular packing requirements. Additional charges apply to MIL-SPEC preservation, packaging, packing and marking.

Product and Specifications Changes

The information, illustrations and specifications contained in this catalog were current at the time of publication. Maury Microwave is continually striving to upgrade and improve our product offering and therefore, reserves the right to change specifications, designs and models without notice and without incurring any obligation to incorporate new features on products previously sold.

Because products are changed or improved with time, please consult your local Maury representative, or our Sales Department, for current pricing and product information before placing orders.

Product Selection

Maury representatives and sales office personnel are well qualified to provide assistance in product selection, and current pricing and availability. Our factory applications engineers are ready to assist you with any technical or applications questions you may have.

Service and Support

Warranty

Maury Microwave is highly confident that our products will perform to the high levels that our customers have come to expect. As an expression of that confidence, our products are warranted as noted in the abbreviated warranty statements below. (For a complete statement of the hardware warranty, please see Form 228, *Terms and Conditions of Sales*. For a complete statement of the software warranty, please see Form 273, *Maury License Agreement*.)

Maury Microwave hardware products are warranted against defects in material and workmanship for a period of one year after delivery to the original purchaser. If a Maury manufactured hardware product is returned to the factory with transportation prepaid and it is determined by Maury that the product is defective and under warranty, Maury will service the product, including repair or replacement of any defective parts thereof. This constitutes Maury's entire obligation under this warranty.

Maury warrants that, for a period of ninety (90) days following purchase, software products, including firmware for use with and properly installed on a Maury designated hardware product, will operate substantially in accordance with published specifications, and that the media on which the product is supplied is free from defects in material and workmanship. Maury's sole obligation under this warranty is to repair or replace a nonconforming product and/or media, provided Maury is notified of nonconformance during the warranty period. Maury does not warrant that the operation of the product shall be uninterrupted or error-free, nor that the product will meet the needs of your specific application.

The warranty does not apply to defects arising from unauthorized modifications, misuse or improper maintenance of the product. Warranty service is available at our facility in Ontario, California.

Service Returns

Repair and calibration services are available for Maury products for as long as replacement parts are available. On some instruments, support services may be available for up to ten years.

Quality Profile

Maury Microwave Corporation enjoys a well-earned reputation for excellent, technically advanced products that are reliable, meet specifications, and provide a quality appearance. Maintaining and improving this reputation requires adherence to strict quality standards that are set forth in a formal Quality Department Manual. This manual is distributed to all Maury managers, inspectors, and technicians. The Quality Manual can be reviewed by our customers at our facility in Ontario, California.

Our inspection and calibration systems are in accord with MIL-I-45208A and MIL-STD-45662A, respectively. Our overall quality system has been approved through in-house surveys by many of our customers including the U.S. Government. Our laboratory is ANSI/NCSL Z540-1 compliant with traceability to NIST.

About Maury Microwave

Corporate Profile

Maury and Associates was founded by Mario A. Maury, in Montclair, California on October 15, 1957. With the help of his sons, Mario A. Maury, Jr. and Marc A. Maury, the company earned a solid reputation in the microwave test and calibration industry, while developing a comprehensive line of precision instruments, coaxial and waveguide components, and support products. Today, after more than 48 years we serve our customers as Maury Microwave Corporation. We are proud of our company and the products we make, we are dedicated to the pursuit of quality, and we are committed to providing the very best in customer service.

Markets Served

Maury Microwave serves all areas of the RF and microwave industry, producing a comprehensive line of automated tuners, microwave components and accessories that operate from DC to 110 GHz. Our offering includes a wide range of test and measurement products that are used extensively by the wireless communication industry for power and noise characterization of transistors and amplifiers. Our precision calibration standards are used for test and measurement applications and production testing. Maury also produces system components for ground based and airborne applications such as communications, EW/ECM systems, and radar.

Manufacturing Technologies

Our factory is equipped with the latest CNC machines and can handle high volume production as well as high precision small-quantity manufacturing. We maintain a state-of-the-art microwave laboratory using the latest test equipment and vector network analyzers to support our test and calibration operations. Our in-house manufacturing and testing capabilities allow us to provide custom products tailored to our customers' specific requirements.

Business Alliances

As a leader in the RF and microwave calibration and measurement field, Maury has long been recognized for the accuracy, repeatability, and stability of our products. Agilent Technologies acknowledged this in September, 2001 by inviting Maury Microwave to become a Channel Partner for device characterization solutions. We also enjoy close business ties with Cascade Microtech of Beaverton, Oregon and Inter-Continental Microwave of Santa Clara, California.

Technical Services

Our extensive knowledge and experience with calibration and measurement requirements provides the expertise necessary for producing high quality products. Maury Calibration and Repair Services are available for every product we make, and are performed in a temperature-controlled environment with the latest in measurement and verification equipment.



New Products & Technologies

In May of 2003, Maury Microwave and Agilent Technologies signed an agreement under which Maury is licensed to utilize Agilent's large signal network analysis (LSNA) technology for commercialization, manufacture, sales and support. The resulting new product, Maury's MT4463A Large-Signal Network Analyzer is an essential design tool that complements our electro-mechanical and solid state tuner-based device characterization product line.

Maury makes RF and microwave devices that cover a range from DC to 110 GHz, primarily addressing test and measurement applications. Coaxial components are available to 67 GHz in most popular line sizes and we also manufacture waveguide components from WR650 to WR10.

Maury's extensive line of VNA calibration kits also supports Agilent's PNA and ENA series, as well as Rohde and Schwarz ZV series and Anritsu 37000 series network analyzers. Also, new digital connector gage kits are now available in 3.5mm/2.92mm and 2.4mm/1.85mm combination models.

Facilities

Located in the City of Ontario, California, about 40 miles due east of Los Angeles and just north of the San Bernardino Freeway (Interstate 10), our 96,000 square foot facility is within minutes of the Ontario International Airport (ONT). Here, we make the best microwave products in the market.



Calibration and Repair Services



Calibration Services

At Maury Microwave, our commitment to quality doesn't end with the sale of a product. In our state-of-the-art microwave laboratory, we offer both ANSI/NCSL Z540-1 (MIL-STD-45662A) calibration and commercial level calibration services for every product we produce. Our laboratory is ANSI/NCSL Z540-1 ISO 10012-1 compliant with traceability to NIST (National Institute of Standards and Technology).

Each Maury Microwave product is shipped with a certificate of conformance which assures that it has been tested and found to be within operational tolerances. As these products are used, changes can occur which may result in an out of tolerance condition. Periodic calibrations are therefore recommended to maintain functional integrity. We are happy to perform the calibrations you need at a reasonable cost.

Please contact our Calibration and Repair – Measurement Services Department to obtain quotations for the specific calibration services you require. Quoted prices will cover the cost of all applicable measurements and include written calibration reports documenting the mechanical and electrical data. If parts are out of tolerance, the cost of repair or replacement will be quoted for your approval prior to the start of any additional work.

It is recommended that the following items be placed on a 12-month re-calibration cycle:

- Calibration Kits
- Verification Kits
- Coaxial Components for Laboratory Use
- Waveguide Components for Laboratory Use
- Automated Tuner Systems
- Noise Calibration Systems (Cryogenic, Thermal and Ambient Terminations) Mechanical Products
- Torque Wrenches
- Connector Gages



Repair Services

We recommend annual re-calibration and refurbishment of your Maury products to ensure continuous measurement accuracy. Because we are the original equipment manufacturer and users of Maury products, we understand the critical performance criteria of your measurement equipment. Therefore, we will always give you an honest evaluation of each and every Maury part when repairs are required. We will also provide you with options and our best recommendation for optimum performance.

Annual recalibration and servicing guarantees:

- Accuracy and Confidence in your Network Analyzer Measurements
- Precision Connector Mating
- Verification of Critical Mechanical and Electrical Specifications
- All Interfaces meet "As New" Mechanical Specifications to Ensure Predictable S-Parameter Performance
- Prolonged Life of Both Maury Measurement Standards and Your Network Analyzers
- Confidence That Your Maury Product Will Be As Precise As When First Delivered
- Refurbishment Done Right and Done Here In Our Factory
- Guaranteed Genuine Maury Parts and Quality
- We Design It, We Build It, We Calibrate It, We Repair It.

Benefits of Maury Calibration and Repair:

- Calibration and Repairs Performed Directly By The OEM (No Middleman Delays or Mark-Ups!)
- Complete Confidence In Your Measurements
- Protects Your Costly Network Analyzer Investment
- Maintains Your ANSI/ISO Compliance and NIST Traceability

VNA Calibration Kit Finder

Use the chart below to find the page(s) in this catalog which have information about Maury VNA/PNA Calibration Kits

Cal Kit Information Finder

Locate the right catalog page(s)
for the kit you need

DUT CONNECTOR	SOLT Kits						SSLT Kits		TRL/LRL Kits		
	• Standard Coaxial (Sliding Load) Kits	• Expanded Coaxial (Connector Gages) Kits	• Fixed Termination Coaxial Kits	• Fixed Single-Sex Coaxial Kits	• Economy Coaxial Kits	• Standard Waveguide Kits	• Economy Waveguide Kits	• Optimized Waveguide Kits	• Coaxial Kits	• Coaxial Economy Kits	• Waveguide Kits
• 1.85mm	4		5	5					6		
• 2.4mm	8		9	9					10		
• 2.92mm (K)	12		13						14		
• 3.5mm	16	16	17		39				18		
• 7mm		20	20						21	39	
• Type N (50 ohm)	22		23		39				24		
• Type N (75 ohm)			26-27								
• TNC	28		29		39						
• AFTNC	30		30								
• TNCA	32		32								
• BNC (50 ohm)			34		39						
• BNC (75 ohm)			35	35							
• OSP™	36		36	37							
• 14mm		38									
• 7-16			40	41					42		
• Rectangular Waveguide						44	47	48			48
• Millimeter Waveguide							46	45			48

Other, less common connector types, such as BZ, ZMA, C, HN, SC, Multiport and EIA 1-5/8 are also available as Special Calibration Kits (see page 3).

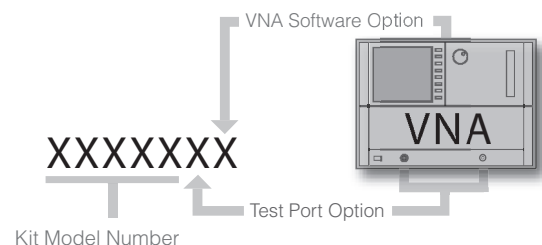
To order any of these Special Calibration Kits, please contact our Sales Department.

Ordering Maury Cal Kits by Model Numbers

Ordering Options

To order a kit configured to match your VNA model and specific application, go to the page(s) indicated in the matrix chart above. There you will find a diagram like the one below which explains how to order options by adding additional numbers and/or letters to the kit model number.

- Find the row in the first column on the left in the chart above for your DUT connector type.
- Follow that row across to the column for the type or method of calibration you want to do. (See the detailed methodology information on the reverse of this page.) The number indicates the catalog page with the proper Maury kit for your needs.
- In the Option Finder chart on the page for your kit, locate the column for your VNA model and follow it down to the row for your VNA test port connector type.
- Add the numbers shown to the end of the kit model number to specify the adapter and software options you desire.



Network Analyzer Calibration Methodologies

Why do we need to calibrate?

Imperfections exist in even the finest test equipment and, if uncorrected, these imperfections will cause the equipment to yield less than ideal measurements. The basis of network analyzer error correction is the measurement of known electrical standards, such as a thru, open, short, and precision load impedance. By calibrating your network analyzer with these standards, you can compensate for its inherent imperfections. The information below addresses some of the most critical factors in VNA calibration, ending with a brief survey of the more widely used calibration methodologies that can be performed with Maury Precision VNA Calibration Kits.

Calibration Procedures

Calibration procedures include the popular Short-Open-Load (SOL) or Short-Open-Load-Thru (SOLT) calibration technique, Short-Short-Load-Thru (SSLT) for waveguide, and Thru-Reflect-Line (TRL).

Sources and Types of Errors

All measurement systems, including those employing network analyzers, have three types of inherent measurement errors:

- Systematic errors
- Random errors
- Drift errors

Systematic errors are caused by imperfections in the test equipment and test setup. If these errors do not vary over time, they can be characterized through calibration and mathematically removed during the measurement process.

Error Correction

Vector error correction is the more thorough method of removing systematic errors. This type of error correction requires a network analyzer capable of measuring (but not necessarily displaying) phase as well as magnitude, and a set of calibration standards with known, precise electrical characteristics.

The vector-correction process requires the open, short, load, and sometimes thru calibration standards. The two main types of vector error correction are one-port and two-port calibrations.

One-Port Calibration

A one-port calibration can measure and minimize three systematic error terms (directivity, source match, and reflection tracking) from reflection measurements. Three known calibration standards must be measured, such as a short, open, and a load (the load value is usually the same as the characteristic impedance of the test system, generally either 50 or 75 ohm). One-port calibration makes it possible to derive the actual reflection S-parameters of the device-under-test (DUT).

Two-Port Error Correction

Two-port error correction yields the most complete calibration because it accounts for the three major sources of systematic error addressed by one-port calibration at both ports of a two-port DUT. Traditional full two-port calibrations utilize three impedance standards and one transmission standard to define the calibrated reference plane. These standards, typically a short, open, load, and thru, make up the SOLT calibration kit. The most common thru used is the test ports connected directly together.

TRL Calibration

Following SOLT in popularity, the next most common form of two-port calibration is called a Thru-Reflect-Line (TRL) calibration. TRL corrects the same error terms as a SOLT calibration, although it uses different calibration standards.

Other variations of TRL are Line-Reflect-Line (LRL), (LRM) based on Line-Reflect-Match (load) calibration standards or Thru-Reflect-Match (TRM) calibration standards.

In non-coaxial applications such as waveguide, TRL usually achieves better source match and load match corrections than SOLT. While not as commonly used, coaxial TRL can also provide more accuracy than SOLT, but only if very-high quality coaxial transmission lines (such as beadless airlines) are used.

Maury Microwave includes precision beadless air lines in our coaxial TRL calibration kits providing the capability to perform the most accurate calibration possible.

Why use Sliding Loads?

When performing SOL, SOLT, or SSLT (waveguide) calibrations the impedance standard is the load. At frequencies above 2 GHz (4 GHz for 2.4mm) sliding loads are more accurate impedance standards. Therefore sliding loads will provide a better calibration at higher frequencies, in terms of reduced directivity error).

A summary of these calibrations is shown below:

One-port calibration methods

(SOL) Short-Open-Load calibration

- Calibration for measuring VSWR/Return Loss.

(SSL) Short-Short-Load calibration

- Calibration for measuring VSWR/Return Loss in waveguide applications.

Two-Port full calibration methods

(SOLT) Short-Open-Load-Thru

- Full two-port calibration for performing forward and reverse transmission and reflections measurements.

(SSLT) Short-Short-Load-Thru

- Full two-port calibration for performing forward and reverse transmission and reflections measurements.

(TRL) Thru-Reflect-Line

- Full two-port calibration for performing forward and reverse transmission and reflections measurements.

Maury VNA Calibration Kits

General Information

Features

- ▶ *Broad VNA Coverage (Including PNA)*
- ▶ *Accurate VNA Calibration*
- ▶ *DC to 110 GHz*
- ▶ *All Popular Coaxial Connector Types and Waveguide Flange Sizes*
- ▶ *Standard Kits, Fixed Termination Kits, Expanded Kits, and Economy Kits are Offered for most DUT connector types*

General

When properly calibrated against known standards, vector network analyzers (VNAs), provide the most accurate means of determining the one-port and two-port network characteristics of RF and microwave devices. Calibration effectiveness (a VNA's ability to reduce error terms to negligible values) critically and ultimately depends on the quality and integrity of the calibration standards used.

To help maximize calibration effectiveness, Maury produces a comprehensive line of coaxial and waveguide VNA calibration kits which incorporate accurate, stable, and precise calibration standards for a broad range of VNA models. When properly used, these kits ensure a true evaluation of VNA performance.

Maury kits offer a range of performance and cost options which provide users with choices that are both technically and economically suitable for a variety of intended application.

Coaxial kits are available for testing VNAs fitted with any of the modern, popular connectors, including: 1.85mm, 2.4mm, 2.92mm (K), 3.5mm (also used for SMA testing), Type N, TNC (and AFTNC), BNC, 7mm, 14mm (formerly GR900), and 7-16.

Other, less common connector types, such as BZ and ZMA are also available as **Special Calibration Kits**.

Maury also produces kits for OSP™¹, C, SC, and HN connectors. Please contact our Sales Department if you have a requirement in any of these connector types.

Waveguide kits are available in all common, standard rectangular sizes from WR430 (1.7 to 2.6 GHz) through WR10 (75 to 110 GHz). Maury also produces kits in less common rectangular size such as WR102 (7 to 11 GHz) and in half-height waveguide. If you require a calibration kit in a nonstandard or rarely used waveguide type – including circular guide – please contact our Sales Department.



Special Calibration Kits

Maury frequently configures unique or highly specialized calibration kits based on customer-specified component lists. Whether in coax or waveguide, Maury can provide custom calibration kits to meet your exact needs. Customizing may include special packaging; addition, deletion or substitution of components; single sex coaxial kit configurations; or special waveguide flanges. Maury also offers several coaxial and waveguide kits that are configured in economy versions, made up of the minimum number of components necessary to provide an accurate calibration of specified VNA. If your calibration needs are not covered by our standard or expanded kits, our sales department can assist you in defining a special configuration.

Special Packaging

Most of our calibration kits are housed in foam-lined wood instrument cases. In some applications, more rugged or specialized packaging may be required. Maury offers special packaging options which include a molded plastic case for "assembly line" use, extremely small cases for single sex coaxial kits, and briefcase or wheeled suitcase configurations for field use.

Component Changes

Calibration kits can be configured to include the exact components needed for your VNA calibration. Coax-to-coax and waveguide-to-coax adapters can be changed to meet your interface needs. Reference air lines, sliding loads, gage kits, etc., can also be added or deleted.

Single Sex Coaxial Kits

Most of Maury's standard or expanded calibration kits include male and female components. Maury also offers single sex kits which are very economical alternatives for production line calibrations that require only a single sex version of a particular connector.

Special Waveguide Flanges

European designation, half-height or special index pin/bolt pattern waveguide flanges can be incorporated into a special kit. Please provide a flange drawing that describes your special flange when requesting a price quote.

If you do not find a kit to meet your calibration needs, please contact our Sales Department or your local Maury representative for assistance.

¹ "OSP™" is the M/A-Com Omni-Spectra designation. See Maury data sheet 5E-065 for interface details.

1.85mm VNA Calibration Kits

7850A Standard Kits

Features

- ▶ 1.85mm Connectors
- ▶ DC to 67 GHz (Operates DC to 70 GHz)
- ▶ High Performance
- ▶ Broad VNA Coverage
- ▶ Fixed Offset Short Calibration

Description

These precision 1.85mm connector calibration kits are designed for use with a broad range of vector network analyzers (VNA). With these kits, you can make error-corrected measurements of devices equipped with 1.85mm connectors from DC to 67 GHz.

Each kit includes a full complement of calibration standards (multiple offset shorts, opens, and fixed loads) and can be configured for use with any combination of VNA or test set/cable connectors. User-specified VNA software and a set of adapters are included. All kit components come housed in an attractive, foam-lined, wood instrument case.

Connector Description

The precision 1.85mm connectors on the components in this kit are miniature, instrument grade, air-interface connectors that operate mode free up to 67 GHz, and comply with IEEE standard 287 general precision connector, instrument grade GPC1.85. For interface specifications please refer to Maury data sheet 5E-059.

Recommended Accessories

A048A Digital connector gage kit (thread-on type)
See page 92.



7850A

Components Included in 7850A Kits

QUANTITY	DESCRIPTION	MODEL
1	1.85mm female fixed offset short (0.5cm)	7846A
1	1.85mm female fixed offset short (0.606cm)	7846B
1	1.85mm female fixed offset short (0.683cm)	7846C
1	1.85mm female fixed offset short (0.794cm)	7846D
1	1.85mm male fixed offset short (0.5cm)	7847A
1	1.85mm male fixed offset short (0.606cm)	7847B
1	1.85mm male fixed offset short (0.683cm)	7847C
1	1.85mm male fixed offset short (0.794cm)	7847D
1	1.85mm female open	7848A
1	1.85mm male open	7848B
1	1.85mm female low band fixed termination	7831A1
1	1.85mm male low band fixed termination	7831B1
1	Torque wrench (8 in. lbs)	8799A1
1	5/16-inch double end wrench	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 7 for details.)

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 7850A kit configured with the adapters and software for use with an Agilent PNA that has 1.85mm or 2.4mm test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 7)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
1.85mm or 2.4mm ¹	0	—	01	04	05	07	09
	1	10	11	14	15	17	19
	2	20	21	24	25	27	29
2.92mm or 3.5mm ¹	3	30	31	34	35	37	39

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. Resulting junctions are calibrated out and are not critical.

Key Literature: Maury data sheets 2Z-054 and 2Z-056.

1.85mm VNA Calibration Kits

7850B/F/M Fixed Termination Kits

Features

- ▶ 1.85mm Connectors
- ▶ DC to 67 GHz (Operates DC to 70 GHz)
- ▶ High Performance
- ▶ Broad VNA Coverage
- ▶ Fixed Load Calibration

Description

These precision 1.85mm connector calibration kits are designed for use with a broad range of vector network analyzers (VNA). With these kits, you can make error-corrected measurements of devices equipped with 1.85mm connectors from DC to 67 GHz.

Each kit includes a full complement of calibration standards (shorts, opens, and fixed loads) and can be configured for use with any combination of VNA or test set/cable connectors. User-specified VNA software and a set of adapters are included. All kit components come housed in an attractive, foam-lined, wood instrument case.

Connector Description

The precision 1.85mm connectors on the components in this kit are miniature, instrument grade, air-interface connectors that operate mode free up to 67 GHz, and comply with IEEE standard 287 general precision connector, instrument grade GPC1.85. For interface specifications please refer to Maury data sheet 5E-059.

Recommended Accessories

- A048A Digital connector gage kit (thread-on type)
See page 92.



7850B

Components Included in 7850B Kits

QUANTITY	DESCRIPTION	MODEL
1	1.85mm female fixed offset short (0.5cm)	7846A*
1	1.85mm male fixed offset short (0.5cm)	7847A**
1	1.85mm female open	7848A*
1	1.85mm male open	7848B**
1	1.85mm female low band fixed termination	7831A1*
1	1.85mm male low band fixed termination	7831B1**
1	1.85mm female high band fixed termination	7832A*
1	1.85mm male high band fixed termination	7832B**
1	Torque wrench (8 in. lbs)	8799A1
1	5/16-inch double end wrench	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 7 for details.)

*Included in 7850F single sex kits but not in 7850M single sex kits.

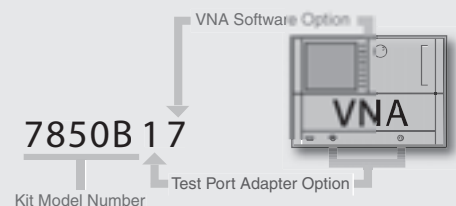
**Included in 7850M single sex kits but not in 7850F single sex kits.

Components Included in 7850F/M Kits

7850F and 7850M are single sex kits which include only the female (7850F) or male (7850M) components listed above.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 7850B kit configured with the adapters and software for use with an Agilent PNA that has 1.85mm or 2.4mm test ports.



Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 7)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
1.85mm or 2.4mm ¹	0	—	01	04	05	07	09
	1	10	11	14	15	17	19
	2	20	21	24	25	27	29
2.92mm or 3.5mm ¹	3	30	31	34	35	37	39

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. Resulting junctions are calibrated out and are not critical.

Key Literature: Maury data sheets 2Z-055 and 2Z-056.

1.85mm TRL/LRL VNA Calibration Kits

7860A Series

Features

- ▶ 1.85mm Connectors
- ▶ TRL/LRL Calibrations
- ▶ DC to 67 GHz (Operates DC to 70 GHz)
- ▶ Agilent VNAs

Description

These precision 1.85mm calibration kits are designed for use with a broad range of vector network analyzers (VNAs). The components in the kits are configured for use in making error-corrected TRM/TRL/LRL measurements of devices supplied with 1.85mm connectors, from DC to 67 GHz.

Each kit includes a full complement of calibration standards (shorts, air lines, and fixed loads) and can be configured for use with any combination of VNA or test set/cable connectors. User-specified VNA software and a set of adapters are included. All kit components come housed in an attractive, foam-lined, wood instrument case.

TRM/TRL/LRL Calibration

The 7860A series kits are configured for three calibration methods (TRM/TRL/LRL). Source match can also be measured using the 3.00cm air line with the short. The table below shows the frequency ranges, calibration methods, and the standards used to perform a complete 2-port calibration to 67 GHz.

FREQUENCY RANGE	CALIBRATION METHOD	CALIBRATION STANDARDS
DC – 800 MHz	TRM	Fixed Termination
800 MHz – 4.0 GHz	TRL	3.00cm air line
4.0 GHz – 13.0 GHz	TRL	0.96cm air line
13.0 GHz – 67.0 GHz	LRL	0.96cm & 1.15cm air lines



7860A

Components Included in 7860A Kits

QUANTITY	DESCRIPTION	MODEL
1	1.85mm female to male air line (0.96cm)	7843S0.96
1	1.85mm female to male air line (1.15cm)	7843S1.15
1	1.85mm female to male air line (3.00cm)	7843S3.00
1	1.85mm female fixed offset short	7846A
1	1.85mm male fixed offset short	7847A
1	1.85mm female fixed termination	7831A1
1	1.85mm male fixed termination	7831B1
1	Torque wrench (8 in. lbs)	8799A1
1	5/16-inch double end wrench	—
1	3/16-inch double end wrench	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 7 for details.)

Recommended Accessories

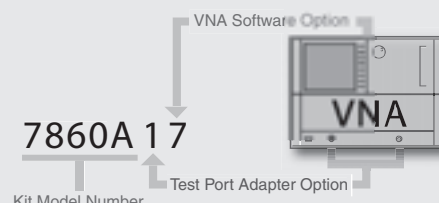
A048A Digital connector gage kit (thread-on type) See page 92.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 7860A kit configured with the adapters and software for use with an Agilent PNA that has 1.85mm or 2.4mm test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 7)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
1.85mm or 2.4mm ¹	0	—	01	04	05	07	09
	1	10	11	14	15	17	19
	2	20	21	24	25	27	29
2.92mm or 3.5mm ¹	3	30	31	34	35	37	39



¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. Resulting junctions are calibrated out and are not critical.

1.85mm VNA Calibration Kit Adapter Options

7850Z1, 7850Z2, & 7850Z3 Sets

Features

- ▶ NMD1.85mm to 1.85mm, 1.85mm In-Series and 1.85mm to 2.92mm Adapters
- ▶ DC to 67 GHz (Operates DC to 70 GHz)
- ▶ High Performance
- ▶ Phase Matched Within Model Series

Description

The NMD1.85mm test port adapters in these sets are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets. The precision 1.85mm adapters are of minimum length and feature low VSWR with low insertion loss. The sets described on this page are configured to provide users with the ability to tailor their Maury calibration kit for use with specific VNAs. These adapters may be ordered in separately boxed sets, as options shipped with their corresponding VNA calibration kits, or as individual adapters (by model number) to serve as replacement parts or spares.

Adapters Included in 7850Z1 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	1	NMD1.85mm female to 1.85mm female	7809A1
	1	NMD1.85mm female to 1.85mm male	7809A2
	1	1.85mm female to 1.85mm female	7821A
	1	1.85mm male to 1.85mm male	7821B
	1	1.85mm female to 1.85mm male	7821C

Adapters Included in 7850Z2 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	1.85mm female to 1.85mm female	7821A
	1	1.85mm male to 1.85mm male	7821B
	1	1.85mm female to 1.85mm male	7821C

Adapters Included in 7850Z3 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	1.85mm female to 2.92mm female	7826A
	1	1.85mm female to 2.92mm male	7826B
	1	1.85mm male to 2.92mm female	7826C
	1	1.85mm male to 2.92mm male	7826D

Note: Adapter options for single sex kits (7850F and 7850M) contain only the appropriate female or male adapters.

Adapter Specifications

The Maury precision 1.85mm in-series adapters and the NMD1.85mm test port adapters included in these sets have the following specifications:

Ruggedized Test Port Adapters

Models 7809A1 and 7809A2 (for more detail see page 98)

Frequency Range DC to 67.0 GHz

Maximum VSWR:

DC to 26.5 GHz 1.10

26.5 to 40.0 GHz 1.15

40.0 to 67.0 GHz 1.20

Nominal Impedance 50 ohm

Precision 1.85mm Adapters

Models 7821A/B/C (for more detail see page 99)

Frequency Range DC to 67.0 GHz

Maximum VSWR:

DC to 4.0 GHz 1.06

4.0 to 40.0 GHz 1.10

40.0 to 67.0 GHz 1.15

Nominal Impedance 50 ohm

Models 7826A/B/C/D (for more detail see page 99)

Frequency Range DC to 40.0 GHz

Maximum VSWR:

DC to 4.0 GHz 1.05

4.0 to 20.0 GHz 1.08

20.0 to 40.0 GHz 1.12

Nominal Impedance 50 ohm

2.4mm VNA Calibration Kits

7950A Series Standard Kits

Features

- ▶ 2.4mm Connectors
- ▶ DC to 50 GHz
- ▶ High Performance
- ▶ Broad VNA Coverage
- ▶ Fixed and Sliding Load Calibration

Description

These 2.4mm calibration kits are designed for use with a broad range of Vector Network Analyzers (VNAs). The components in the kits are configured for use in making error-corrected measurements of devices supplied with 2.4mm connectors, from DC to 50 GHz. Each kit includes a full complement of calibration standards (as listed at right) and can be configured for use with any combination of VNA or test set/cable connectors. All kit components come housed in an attractive, foam-lined, wood instrument case.

Connector Description

The precision 2.4mm connectors are miniature, instrument grade, air-interface connectors that operate mode free up to 50 GHz, and comply with IEEE standard 287 general precision connector, instrument grade—GPC2.4. For interface specifications please refer to Maury data sheet 5E-064.

Recommended Accessories

A048A Digital connector gage kit (thread-on type) See page 92.



7950A

Components Included in 7950A Kits

QUANTITY	DESCRIPTION	MODEL
1	2.4mm female fixed offset short	7946A
1	2.4mm male fixed offset short	7946B
1	2.4mm female open	7948A
1	2.4mm male open	7948B
1	2.4mm female fixed termination	7931A1
1	2.4mm male fixed termination	7931B1
1	2.4mm female sliding termination	7935A
1	2.4mm male sliding termination	7935B
1	Torque wrench (8 in. lbs)	8799A1
1	5/16-inch double end wrench	—
1	7/16-inch double end wrench	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

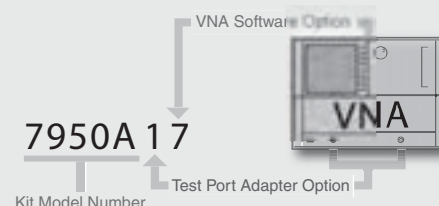
Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 11 for details.)

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 7950A kit configured with the adapters and software for use with an Agilent PNA that has 1.85mm or 2.4mm test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 11)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
1.85mm or 2.4mm ¹	0	—	01	04	05	07	09
	1	10	11	14	15	17	19
	2	20	21	24	25	27	29
2.92mm or 3.5mm ¹	3	30	31	34	35	37	39



¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. Resulting junctions are calibrated out and are not critical.

2.4mm VNA Calibration Kits

7950B/F/M Fixed Termination Kits

Features

- ▶ 2.4mm Connectors
- ▶ DC to 50 GHz
- ▶ High Performance
- ▶ Broad VNA Coverage
- ▶ Fixed Load Calibration

Description

These precision 2.4mm connector calibration kits are designed for use with a broad range of vector network analyzers (VNA). With these kits, you can make error-corrected measurements of devices equipped with 2.4mm connectors from DC to 50 GHz.

Each kit includes a full complement of calibration standards (shorts, opens, and fixed loads) and can be configured for use with any combination of VNA or test set/cable connectors. User-specified VNA software and a set of adapters are included. All kit components come housed in an attractive, foam-lined, wood instrument case.

Connector Description

The precision 2.4mm connectors on the components in this kit are miniature, instrument grade, air-interface connectors that operate mode free up to 50 GHz, and comply with IEEE standard 287 general precision connector, instrument grade GPC2.4. For interface specifications please refer to Maury data sheet 5E-064.

Recommended Accessories

A048A Digital connector gage kit (thread-on type) See page 92.



7950B

Components Included in 7950B Kits

QUANTITY	DESCRIPTION	MODEL
1	2.4mm female fixed offset short	7946A*
1	2.4mm male fixed offset short	7946B**
1	2.4mm female open	7948A*
1	2.4mm male open	7948B**
1	2.4mm female fixed termination	7931A1*
1	2.4mm male fixed termination	7931B1**
1	Torque wrench (8 in. lbs)	8799A1
1	5/16-inch double end wrench	—
1	7/16-inch double end wrench	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 11 for details.)

*Included in 7950F single sex kits but not in 7950M single sex kits.

**Included in 7950M single sex kits but not in 7950F single sex kits.

Components Included in 7950F and M Kits

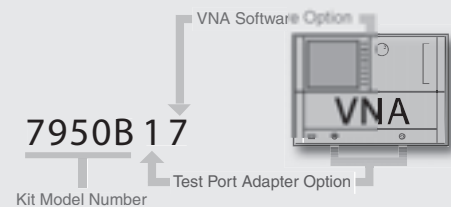
7950F and 7950M are single sex kits which include the components listed above, but only female (7950F) or male (7950M) connectors respectively. Torque wrenches and open end wrenches are not included.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 7950B kit configured with the adapters and software for use with an Agilent PNA that has 1.85mm or 2.4mm test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 11)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
1.85mm or 2.4mm ¹	0	—	01	04	05	07	09
	1	10	11	14	15	17	19
	2	20	21	24	25	27	29
2.92mm or 3.5mm ¹	3	30	31	34	35	37	39



¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. Resulting junctions are calibrated out and are not critical.

2.4mm TRL/LRL VNA Calibration Kits

7960A Series Tri-Kits

Features

- ▶ 2.4mm Connectors
- ▶ TRM/TRL/LRL, SOLT and Gated Air Line Calibrations
- ▶ DC to 50 GHz

Description

These 2.4mm calibration kits are designed for use with a range of vector network analyzers (VNA). With these kits, you can make error-corrected measurements of devices equipped with 2.4mm connectors from DC to 50.0 GHz.

TRM/TRL/LRL Calibration

Maury TRL/LRL calibration kits are tri-kits that contain the components needed to perform three types of calibrations (TRM/TRL/LRL, SOLT, and short-open-(air line + load). Source match can also be measured using the 6.25cm air line and provided short. The table below shows the frequency ranges, calibration methods, and the standards used to perform a complete 2-port calibration to 50 GHz.

FREQUENCY RANGE	CALIBRATION METHOD	CALIBRATION STANDARDS
DC – 400 MHz	TRM	Fixed Termination
400 MHz – 2.0 GHz	TRL	6.25cm air line
2.0 GHz – 10.0 GHz	TRL	1.25cm air line
10.0 GHz – 50.0 GHz	LRL	1.25cm & 1.50cm air lines



7960A

Components Included in 7960A Kits

QUANTITY	DESCRIPTION	MODEL
1	2.4mm female to male air line (1.25cm)	7943S1.25
1	2.4mm female to male air line (1.50cm)	7943S1.50
1	2.4mm female to male air line (6.25cm)	7943S6.25
1	2.4mm female open	7948A
1	2.4mm male open	7948B
1	2.4mm female fixed offset short	7946A
1	2.4mm male fixed offset short	7946B
1	2.4mm female fixed termination	7931A1
1	2.4mm male fixed termination	7931B1
2	5/16-inch double end wrenches	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

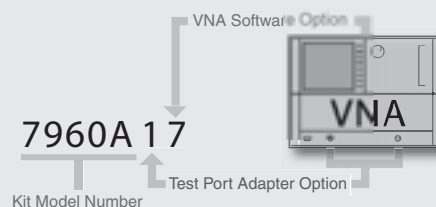
Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 11 for details.)

Recommended Accessories

- A048A Connector gage kit (thread-on type). See page 92.
- 8799A1 Torque wrench, 5/16-inch (8 in. lbs). See page 94.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 7960A kit configured with the adapters and software for use with an Agilent PNA that has 1.85mm or 2.4mm test ports.



Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 11)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
1.85mm or 2.4mm ¹	0	—	01	04	05	07	09
	1	10	11	14	15	17	19
	2	20	21	24	25	27	29
2.92mm or 3.5mm ¹	3	30	31	34	35	37	39

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

2.4mm VNA Calibration Kit Adapter Options

7950Z3, 7950Z4, & 7950Z8 Sets

Features

- ▶ NMD2.4mm to 2.4mm, 2.4mm In-Series, and 2.4mm to 2.92mm Adapters
- ▶ DC to 50 GHz
- ▶ High Performance
- ▶ Phase Matched Within Model Series

Description

The NMD2.4mm test port adapters in these sets are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets. The precision 2.4mm adapters feature low VSWR and low insertion loss and are of minimum length. The sets described on this page are configured to provide users with the ability to tailor their Maury calibration kit for use with specific VNAs. These adapters may be ordered in separately boxed sets, as options shipped with their corresponding VNA calibration kits, or as individual adapters (by model number) to serve as replacement parts or spares.

Adapters Included in 7950Z3 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	1	NMD2.4mm female to 2.4mm female	7909A1
	1	NMD2.4mm female to 2.4mm male	7909A2
	1	2.4mm female to 2.4mm female	7921A
	1	2.4mm male to 2.4mm male	7921B
	1	2.4mm female to 2.4mm male	7921C

Adapters Included in 7950Z4 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	2.4mm female to 2.4mm female	7921A
	1	2.4mm male to 2.4mm male	7921B
	1	2.4mm female to 2.4mm male	7921C

Adapters Included in 7950Z8 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	2.4mm female to 2.92mm female	7926A
	1	2.4mm female to 2.92mm male	7926B
	1	2.4mm male to 2.92mm female	7926C
	1	2.4mm male to 2.92mm male	7926D

Note: Adapter options for single sex kits (7950F and 7950M) contain only the appropriate female or male adapters.

Adapter Specifications

The Maury precision 2.4mm in-series adapters and the NMD2.4mm test port adapters included in these sets have the following specifications:

Ruggedized Test Port Adapters

Models 7909A1 and 7909A2 (for more detail see page 102)

Frequency Range DC to 50.0 GHz

Maximum VSWR:

DC to 26.5 GHz 1.10

26.5 to 40.0 GHz 1.15

40.0 to 50.0 GHz 1.20

Nominal Impedance 50 ohm

Precision 2.4mm Adapters

Models 7921A/B/C (for more detail see page 103)

Frequency Range DC to 50.0 GHz

Maximum VSWR:

DC to 26.5 GHz 1.06

26.5 to 40.0 GHz 1.10

40.0 to 50.0 GHz 1.15

Nominal Impedance 50 ohm

Models 7926A/B/C/D (for more detail see page 104)

Frequency Range DC to 40.0 GHz

Maximum VSWR:

DC to 4.0 GHz 1.05

4.0 to 20.0 GHz 1.08

20.0 to 40.0 GHz 1.12

Nominal Impedance 50 ohm

2.92mm (K) VNA Calibration Kits

8770C Standard Kits

Features

- ▶ 2.92mm (K) Connectors
- ▶ DC to 40 GHz
- ▶ High Performance Sliding Terminations
- ▶ Verified Kit Performance

Description

These precision calibration kits are used to calibrate network analyzers and to make error-corrected measurements of 2.92mm (K) devices from DC to 40 GHz. Each kit includes a full complement of calibration standards (listed at right) and can be configured for a number of VNA or test set/cable connector combinations. All kit components are housed in an attractive foam-lined wood instrument case. Each kit is tested for 100% compliance to the specifications listed below and ships with a performance verification report.

Specifications for 8770C Series Kits

Frequency Range DC to 40.0 GHz
 Minimum Directivity:
 DC to 20.0 GHz 42 dB
 20.0 to 40.0 GHz 40 dB
 Minimum Source Match:
 DC to 20.0 GHz 40 dB
 20.0 to 40.0 GHz 35 dB
 Nominal Impedance 50 ohm

2.92mm (K) Connector Description

These precision miniature 2.92mm air line interface connectors operate mode free to 40 GHz. They are fully compliant with IEEE 287 (GPC 2.92) and are fully mateable with SMA and 3.5mm connectors. Introduced by Maury in 1974 as the MPC3 connector, the design was reintroduced as the K connector by Wiltron in 1984. For interface specifications please refer to Maury data sheet 5E-063.



8770C

Components Included in 8770C Kits

QUANTITY	DESCRIPTION	MODEL
1	2.92mm (K) female fixed offset short	8771F1
1	2.92mm (K) male fixed offset short	8772F1
1	2.92mm (K) female open	8773A1
1	2.92mm (K) male open	8773B1
1	2.92mm (K) female fixed termination	8775A2
1	2.92mm (K) male fixed termination	8775B2
1	2.92mm (K) female sliding termination	8777A1
1	2.92mm (K) male sliding termination	8777B1
1	5/16-inch torque wrench (8 in. lbs)	8799A1
1	5/16-inch double end wrench	—
1	7/16-inch double end wrench	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 15 for details.)

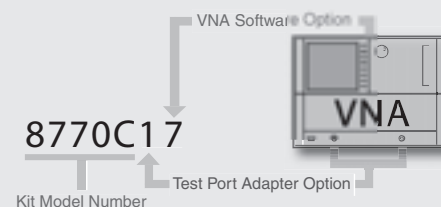
Recommended Accessories

A050A Digital connector gage kit (thread-on type) See page 92.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8770C kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.

Option Finder



VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 15)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
3.5mm or 2.92mm (K) ¹	0	—	01	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	14	15	17	19
7mm	2	20	21	24	25	27	29
2.4mm or 1.85mm ¹	3	30	31	34	35	37	39

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

Key Literature: Maury data sheet 2Z-034C.

2.92mm (K) VNA Calibration Kits

8770D Fixed Termination Kits

Features

- ▶ 2.92mm (K) Connectors
- ▶ DC to 40 GHz
- ▶ Broad VNA Coverage
- ▶ Fixed Load Calibration

Description

These 2.92mm (K) calibration kits are designed for use with a range of vector network analyzers (VNA). With these kits you can make error-corrected measurements of devices equipped with 2.92mm (K) connectors from DC to 40 GHz.

Each kit includes a full complement of calibration standards (shorts, opens and fixed loads) and can be configured for a number of VNA or test set/cable connector combinations. All kit components, including the VNA software and operating instructions, are housed in an attractive foam-lined wood instrument case.

2.92mm (K) Connector Description

These precision miniature 2.92mm air line interface connectors operate mode free to 40 GHz. They are fully compliant with IEEE 287 (GPC 2.92) and are fully mateable with SMA and 3.5mm connectors. Introduced by Maury in 1974 as the MPC3 connector, the design was reintroduced as the K connector by Wiltron in 1984. For interface specifications please refer to Maury data sheet 5E-063.

Recommended Accessories

- A050A Digital connector gage kit (thread-on type) See page 92.
8799A1 Torque wrench, 5/16-inch (8 in. lbs). See page 94.



8770D04

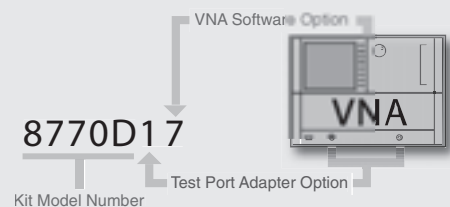
Components Included in 8770D Kits

QUANTITY	DESCRIPTION	MODEL
1	2.92mm (K) female fixed offset short	8771F1
1	2.92mm (K) male fixed offset short	8772F1
1	2.92mm (K) female open	8773A1
1	2.92mm (K) male open	8773B1
1	2.92mm (K) female fixed termination	8775A2
1	2.92mm (K) male fixed termination	8775B2
2	5/16-inch double end wrenches	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 15 for details.)

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8770D kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.



Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 15)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
2.92mm (K) ¹	0	—	01	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	14	15	17	19
7mm	2	20	21	24	25	27	29
2.4mm or 1.85mm ¹	3	30	31	34	35	37	39

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

Key Literature: Maury data sheet 2Z-034D.

2.92mm (K) TRL/LRL VNA Calibration Kits

8760A Series Tri-Kits

Features

- ▶ TRL/LRL Calibrations
- ▶ SOLT (Short-Open-Load-Thru)
- ▶ Gated Air Line
- ▶ DC to 40 GHz



8760A

Description

These 2.92mm (K) calibration kits are designed for use with a range of vector network analyzers (VNAs). With these kits you can make error-corrected measurements of devices equipped with 2.92mm (K) connectors from DC to 40 GHz.

TRM/TRL/LRL Calibration

Maury TRL/LRL calibration kits are tri-kits that contain the components needed to perform three types of calibrations (TRM/TRL/LRL, SOLT, and short-open-(air line + load). Source match can also be measured using the 15cm air line and provided short. The following table shows the frequency ranges, calibration methods, and the standards used to perform a complete 2-port calibration to 40 GHz.

FREQUENCY RANGE	CALIBRATION METHOD	CALIBRATION STANDARDS
DC – 800 MHz	TRM	Fixed Termination
160 – 800 MHz	TRL	15cm air line
800 MHz – 2.5 GHz	TRL	5cm air line
2.5 GHz – 12.5 GHz	TRL	5cm & 6cm air lines
12.5 GHz – 40 GHz	LRL	5cm & 5.25cm air lines

Components Included in 8760A Kits

QUANTITY	DESCRIPTION	MODEL
1	2.92mm (K) female to male air line (15cm)	8774C15
1	2.92mm (K) female to male air line (5cm)	8774C5
1	2.92mm (K) female to male air line (6cm)	8774C6
1	2.92mm (K) female to male air line (5.25cm)	8774C5.25
1	2.92mm (K) female fixed offset short	8771F1
1	2.92mm (K) male fixed offset short	8772F1
1	2.92mm (K) female open	8773A1
1	2.92mm (K) male open	8773B1
1	2.92mm (K) female fixed termination	8775A2
1	2.92mm (K) male fixed termination	8775B2
2	5/16-inch double end wrenches	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

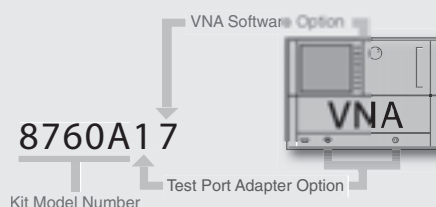
Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 15 for details.)

Recommended Accessories

- A050A Digital connector gage kit (thread-on type). See page 92.
- 8799A1 Torque wrench, 5/16-inch (8 in. lbs). See page 94.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8760A kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.



Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 15)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
3.5mm or 2.92mm (K) ¹	0	—	01	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	14	15	17	19
7mm	2	20	21	24	25	27	29
2.4mm or 1.85mm ¹	3	30	31	34	35	37	39

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

2.92mm (K) VNA Calibration Kit Adapter Options

8770Z1, 8770Z2, & 8770Z3 Sets

Features

- ▶ NMD2.92mm to 2.92mm (K),
NMD2.4mm to 2.92mm (K),
2.92mm (K) In-Series, and
7mm to 2.92mm (K) Adapters
- ▶ DC to 40 GHz
- ▶ High Performance
- ▶ Phase Matched Within Model Series

Description

The NMD2.92mm test port adapters in these sets are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets. The precision 2.92mm adapters are feature low VSWR and low insertion loss and are of minimum length. The sets described on this page are configured to provide users with the ability to tailor their Maury calibration kit for use with specific VNAs. These adapters may be ordered in separately boxed sets, as options shipped with their corresponding VNA calibration kits, or as individual adapters (by model number) to serve as replacement parts or spares.

Adapters Included in 8770Z1 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	1	NMD2.92mm female to 2.92mm (K) female	8719A
	1	NMD2.92mm female to 2.92mm (K) male	8719B
	1	2.92mm (K) female to 2.92mm (K) female	8714A2
	1	2.92mm (K) male to 2.92mm (K) male	8714B2
	1	2.92mm (K) female to 2.92mm (K) male	8714C2

Adapters Included in 8770Z2 (7mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	2	2.92mm (K) female to 7mm	8725A
	2	2.92mm (K) male to 7mm	8725B

Adapters Included in 8770Z3 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	NMD2.4mm female to 2.92mm (K) female	7909F1
	1	NMD2.4mm female to 2.92mm (K) male	7909F2
	1	2.4mm female to 2.92mm (K) female	7926A
	1	2.4mm male to 2.92mm (K) male	7926B
	1	2.4mm male to 2.92mm (K) female	7926C
	1	2.4mm male to 2.92mm (K) male	7926D

Adapter Specifications

The Maury precision 2.92mm in-series adapters and the NMD2.92mm test port adapters included in these sets have the following specifications:

Ruggedized Test Port Adapters

Models 8719A and 8719B (for more detail see page 105)

Frequency Range	DC to 40.0 GHz
Maximum VSWR:	
DC to 20.0 GHz	1.10
20.0 to 40.0 GHz	1.16
Nominal Impedance	50 ohm

Models 7909F1 and 7909F2 (for more detail see page 102)

Frequency Range	DC to 40.0 GHz
Maximum VSWR:	
DC to 20.0 GHz	1.10
20.0 to 40.0 GHz	1.16
Nominal Impedance	50 ohm

Precision 2.92mm (K) Adapters

Models 8714A2/B2/C2 (for more detail see page 106)

Frequency Range	DC to 40.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.05
4.0 to 20.0 GHz	1.08
20.0 to 40.0 GHz	1.12
Nominal Impedance	50 ohm

Models 7926A/B/C/D (for more detail see page 104)

Frequency Range	DC to 40.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.05
4.0 to 20.0 GHz	1.08
20.0 to 40.0 GHz	1.12
Nominal Impedance	50 ohm

Models 8725A/B (for more detail see page 107)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.05
4.0 to 12.0 GHz	1.07
12.0 to 18.0 GHz	1.10
Nominal Impedance	50 ohm

3.5mm VNA Calibration Kits

8050A Standard Kits & 8050Y Expanded Kits

Features

- Broad VNA Coverage
- Improved Opens
- Sliding Load Calibration
- In-Series Phase Matched Adapters are Available

Description

The 8050A standard and the 8050Y expanded kits are 3.5mm calibration kits designed for use with vector network analyzers (VNAs) equipped with 3.5mm, 2.92mm (K), 2.4mm, or 1.85mm test set connectors and cables. With these kits, you can make error-corrected measurements of devices supplied with either 3.5mm or SMA connectors from DC to 34.0 GHz.

Each kit includes a full complement of calibration standards (shorts, opens, sliding and fixed loads). All required calibration standards, adapters and accessories; the VNA software and operating instructions, come housed in an attractive foam-lined wood instrument case. The expanded kits also include female and male connector gages and standards for checking contact pin location prior to connecting these instruments, and a torque wrench for accurate tightening of connector junctions.

Connector Description

3.5mm connectors are air interface connectors that are fully compliant with IEEE 257 (GPC 3.5) specifications, and are mating compatible with SMA and 2.92mm (K) connectors. They have an air line size of 0.0598 (inner conductor diameter) and 0.1378 (outer conductor diameter). For interface specifications see Maury data sheet 5E-062.



8050Y17

Components Included in 8050A & Y Kits

QUANTITY	DESCRIPTION	MODEL
1	3.5mm female fixed offset short	8046F
1	3.5mm male fixed offset short	8047F
1	3.5mm female open	8048A1
1	3.5mm male open	8048B1
1	3.5mm female fixed termination	8031A4
1	3.5mm male fixed termination	8031B4
1	3.5mm female sliding termination	8037A
1	3.5mm male sliding termination	8037B
1	5/16-inch torque wrench (8 in. lbs)	8799A1*
1	2.92mm/3.5mm female connector gage	A050A1*
1	2.92mm/3.5mm male connector gage	A050A2*
1	2.92mm/3.5mm female master gage	A050A3*
1	2.92mm/3.5mm male master gage	A050A4*
1	5/16-inch double end wrench**	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 19 for details.)

* Included in 8050Y expanded kits. Not included in 8050A standard kits.

** Two (2) double-end wrenches are included in 8050A standard kits.

Recommended Accessories (for 8050A)

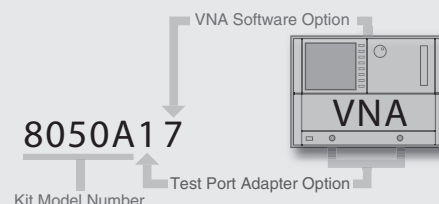
- 8799A1 5/16-inch torque wrench (8 in. lbs) See page 94.
A050A Digital connector gage kit (thread-on type) See page 92.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8050A kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 19)	VNA SOFTWARE OPTIONS						
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT ENA OPTION 2	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
3.5mm	0	—	01	02	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	12	14	15	17	19
1.85mm or 2.4mm ¹	2	20	21	22	24	25	27	29
Type N	3	30	32	32	34	35	37	39



¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

Key Literature: Maury data sheet 2Z-059.

3.5mm VNA Calibration Kits

8050B Fixed Termination Kits

Features

- ▶ 3.5mm Connectors
- ▶ DC to 26.5 GHz
- ▶ Broad VNA Coverage
- ▶ In-Series Phase Matched Adapters are Available
- ▶ Fixed Load Calibration



8050B07

Description

These 3.5mm calibration kits are designed for use with a range of vector network analyzers (VNA). With these kits, you can make error-corrected measurements of devices equipped with 3.5mm connectors from DC to 26.5 GHz.

Each kit includes a full complement of fixed load calibration standards (shorts, opens and fixed loads) and can be configured for a number of VNA or test set/cable connector combinations. All kit components, including the VNA software and operating instructions, are housed in an attractive foam-lined wood instrument case.

Connector Description

3.5mm connectors are air interface connectors that are fully compliant with IEEE 257 (GPC 3.5) specifications, and are mating compatible with SMA and 2.92mm (K) connectors. They have an air line size of 0.0598 (inner conductor diameter) and 0.1378 (outer conductor diameter). For interface specifications see Maury data sheet 5E-062.

Components Included in 8050B Kits

QUANTITY	DESCRIPTION	MODEL
1	3.5mm female fixed offset short	8046F
1	3.5mm male fixed offset short	8047F
1	3.5mm female open	8048A1
1	3.5mm male open	8048B1
1	3.5mm female fixed termination	8031A5
1	3.5mm male fixed termination	8031B5
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 19 for details.)

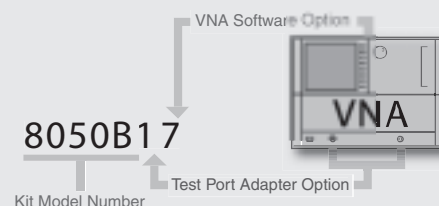
Recommended Accessories

- A050A Digital connector gage kit (thread-on type). See page 92.
 8799A1 Torque wrench, 5/16-inch (8 in. lbs). See page 94.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8050B kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.

Option Finder



VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 19)	VNA SOFTWARE OPTIONS						
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT ENA OPTION 2	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
3.5mm	0	—	01	02	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	12	14	15	17	19
1.85mm or 2.4mm ¹	2	20	21	22	24	25	27	29

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

3.5mm TRL/LRL VNA Calibration Kits

8060A Tri-Kits

Features

- ▶ TRL/LRL Calibrations
- ▶ SOLT (Short-Open-Load-Thru)
- ▶ Gated Air Line
- ▶ DC to 34 GHz



8060A

Description

These 3.5mm Vector Network Analyzer (VNA) calibration kits are designed for use with a range of Agilent VNAs. The components in the kits are configured for use in making error-corrected TRL/LRL measurements of devices supplied with 3.5mm connectors, from DC to 34 GHz.

TRM/TRL/LRL Calibration

Maury TRL/LRL calibration kits are tri-kits that contain the components needed to perform three types of calibrations (TRM/TRL/LRL, SOLT, and short-open-(air line + load). Source match can also be measured using the 15cm air line and provided short. The following table shows the frequency ranges, calibration methods, and the standards used to perform a complete 2-port calibration to 34 GHz.

FREQUENCY RANGE	CALIBRATION METHOD	CALIBRATION STANDARDS
DC – 800 MHz	TRM	Fixed Termination
160 – 800 MHz	TRL	15cm air line
800 MHz – 2.5 GHz	TRL	5cm air line
2.5 GHz – 12.5 GHz	TRL	5cm & 6cm air lines
12.5 GHz – 34 GHz	LRL	5cm & 5.3cm air lines

Components Included in 8060A Kits

QUANTITY	DESCRIPTION	MODEL
1	3.5mm female to male air line (15cm)	8043S15
1	3.5mm female to male air line (5cm)	8043S5
1	3.5mm female to male air line (6cm)	8043S6
1	3.5mm female to male air line (5.3cm)	8043S5.3
1	3.5mm female fixed offset short	8046F
1	3.5mm male fixed offset short	8047F
1	3.5mm female open	8048A1
1	3.5mm male open	8048B1
1	3.5mm female fixed termination	8031A5
1	3.5mm male fixed termination	8031B5
2	5/16-inch double end wrenches	—
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

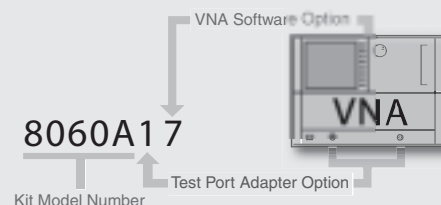
Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 19 for details.)

Recommended Accessories

- A050A Digital connector gage kit (thread-on type). See page 92.
- 8799A1 Torque wrench, 5/16-inch (8 in. lbs). See page 94.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8060A kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.



Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 19)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
3.5mm	0	—	01	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	14	15	17	19
1.85mm or 2.4mm ¹	2	20	21	24	25	27	29

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

3.5mm VNA Calibration Kit Adapter Options

8050Z1, & 8050Z2 Sets

Features

- ▶ 3.5mm In-Series Adapters and 2.4mm to 3.5mm Between Series Adapters
- ▶ DC to 34 GHz
- ▶ High Performance
- ▶ Phase Matched Within Model Series

Description

The precision 3.5mm adapters in these sets feature low VSWR and low insertion loss and are of minimum length. The sets described on this page are configured to provide users with the ability to tailor their Maury calibration kit for use with specific VNAs. These adapters may be ordered in separately boxed sets, as options shipped with their corresponding VNA calibration kits, or as individual adapters (by model number) to serve as replacement parts or spares.

Adapters Included in 8050Z1 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	1	3.5mm female to 3.5mm female	8021A2
	1	3.5mm male to 3.5mm male	8021B2
	1	3.5mm female to 3.5mm male	8021C2

Adapters Included in 8050Z2 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	2.4mm female to 3.5mm female	7927A
	1	2.4mm female to 3.5mm male	7927B
	1	2.4mm male to 3.5mm female	7927C
	1	2.4mm male to 3.5mm male	7927D

Adapters Included in 8050Z3 Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	3.5mm female to Type N female	8023A
	1	3.5mm female to Type N male	8023B1
	1	3.5mm male to Type N female	8023C
	1	3.5mm male to Type N male	8023D1

Adapter Specifications

The Maury precision 3.5mm in-series adapters and 2.4mm to 3.5mm adapters included in these sets have the following specifications:

Precision 3.5mm In-Series Adapters

Models 8021A2/B2/C2 (for more detail see page 109)

Frequency Range DC to 34.0 GHz

Maximum VSWR:

DC to 18.0 GHz 1.05

18.0 to 26.5 GHz 1.08

26.5 to 34.0 GHz 1.12

Nominal Impedance 50 ohm

Precision 2.4mm to 3mm Adapters

Models 7927A/B/C/D (for more detail see page 104)

Frequency Range DC to 34.0 GHz

Maximum VSWR:

DC to 18.0 GHz 1.06

18.0 to 26.5 GHz 1.08

26.5 to 34.0 GHz 1.12

Nominal Impedance 50 ohm

7mm VNA Calibration Kits

2650 Expanded Kits & Fixed Termination Kits

Features

- ▶ Sliding Termination (in Expanded Kits)
- ▶ Broad VNA Coverage
- ▶ DC to 18 GHz

Description

These calibration kits are designed for use with vector network analyzers equipped with 7mm, 3.5mm or 2.92mm test set connectors and cables. With these kits, you can make error-corrected measurements of devices supplied with 7mm connectors from DC to 18 GHz.

Each kit includes the full complement of calibration standards needed to support sliding load and/or fixed load calibrations, and can be configured for any combination of supported VNA or test set/cable connectors. All calibration standards, adapters and optional accessories (if ordered), plus the operating Instructions, are shipped in an attractive, foam-lined, wood instrument case. All 2650 series kits include VNA software constants on a 3.5-inch disk.

Connector Description

7mm connectors are precision air interface hermaphroditic connectors that are rated from DC to 18 GHz. They have an air line size of 0.1197 inner conductor diameter and a 0.2756 outer conductor diameter. There are basically two configurations; 1) GPC7 (commonly referred to as APC7) which incorporates a bead support and, 2) LPC7A which is a beadless connector. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC7). See Maury data sheet 5E-060 for interface dimensions.

Available Kits

VNA MODEL	MAURY CAL KIT (EXPANDED) *	MAURY CAL KIT (FIXED TERMINATION) **
Rohde & Schwarz ZV Series	2650R	2650P11
Agilent ENA Series	—	2650P12
Agilent 8510C	2650J	2650P14
Agilent 8719/20/22	2650M	2650P15
Agilent PNA series	2650J07	2650P17
Anritsu 37000	2650X	2650P19

* Expanded kits are configured with adapters for 3.5mm or 2.92mm (K) test ports.


** Fixed termination kits **DO NOT** include adapters. Adapters must be ordered separately.

Options

These kits may be expand by adding option numbers, from the list below, to the end of the kit model number:

Option 01: adds air line 2653S30 to the 2650J, M, R and X kits.

Option 17: adds air line 2653S30 to the 2650J07 kit. (To order a 7mm PNA kit with air line, ask for model 2650J17.)

 Key Literature: Maury data sheet 2Z-022H.



2650M01

Components Included in 2650 Kits

QUANTITY	DESCRIPTION	MODEL
1	7mm reference fixed flush short	2615D3
1	7mm open	2616D3
1	7mm sliding termination	2517H†
2	7mm fixed terminations	2610F
2	NMD3.5mm female to 7mm adapters	2633C†
1	3.5mm female to 7mm test port adapter	8022A2†
1	3.5mm male to 7mm test port adapter	8022B2†
1	7mm connector gage (push-on type)	A028†
1	7mm master gage (push-on type)	A028D2†
1	3/4-inch hex torque wrench (12 in. lbs)	2698C2†
1	Collet extractor	2697S5†
1	7mm six-slot collets (spare parts)	2680S2†
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

† Included in all 2650 standard kits, and excluded from 2650P fixed termination kits. All adapters shown here (except 2633C) are a phase matched set.

Recommended Accessories

Offset Shorts – 2649 Series (See page 69)

Precision Mismatches – 2611 Series in values up to 2:1 VSWR (See page 87)

Precision Two-Port Standards Set – Model 2654A and 2654B (See page 91)

Precision Test Port Cable and Adapter Kit – 8948 series (See page 134)

Adapters Specifications

Models 2633C Ruggedized Test Port Adapters (See page 108)

Frequency Range DC to 18.0 GHz
Maximum VSWR 1.08 + 0.003f (GHz)
Nominal Impedance 50 ohm

Models 8022A2/B2 (See page 111)

Frequency Range DC to 34.0 GHz
Maximum VSWR:
DC to 4.0 GHz 1.04
4.0 to 18.0 GHz 1.08
Nominal Impedance 50 ohm

7mm TRL VNA Calibration Kits

2660B Tri-Kits

Features

- ▶ TRL Calibrations
- ▶ SOLT (Short-Open-Load-Thru)
- ▶ Gated Air Line
- ▶ DC to 18 GHz

Description

This Maury tri-kit is capable of performing three types of calibrations: 1) TRL/TRM 2-port from DC to 18 GHz; 2) SOLT (short-open-load-thru) 1-port or 2-port; and 3) Short-open-(air line + load) 1-port calibration for gated measurements.

TRL Calibration

Maury TRL calibration kits contain the components needed to perform TRL calibrations. Source match can also be measured using the 15cm air line and provided short.

Test Port Adapter Options

OPTION	DESCRIPTION	QUANTITY	MODEL*
0	No Adapters		—
1	NMD3.5mm female to 7mm	2	2633C
2	3.5mm female to 7mm	1	8022A2
	3.5mm male to 7mm	1	8022B2
3	NMD2.4mm female to 7mm	2	7909C
4	2.4mm female to 7mm	1	7922A
	2.4mm male to 7mm	1	7922B

* Specification for 7909C are on page 102; 7922A/B on page 104; for all others see page 20.



2660B24

Components Included in 2660B Kits

QUANTITY	DESCRIPTION	MODEL
1	7mm air line (3.12cm)	2653S3.12
1	7mm air line (0.6cm)	2653L
1	7mm air line (15cm)	2653S15
1	7mm reference fixed flush short	2615B3
1	7mm open	2616D3
1	7mm fixed termination	2610F
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See **Test Port Adapter Options** for details.)

Recommended Accessories

- A028 Connector gage kit (push-on type). See page 92.
 A028D Connector gage kit (thread-on type). See page 92.
 8799A1 Torque wrench, 5/16-inch (8 in. lbs). See page 94.
 2698C2 Torque wrench, 3/4-inch (12 in. lbs). See page 94.

Ordering Options

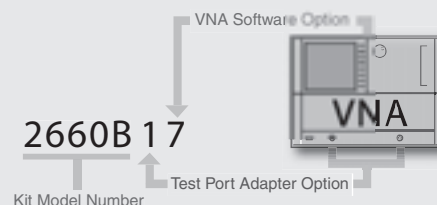
To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 2660B kit configured with the adapters and software for use with an Agilent PNA that has NMD3.5mm test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see above)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
7mm	0	—	01	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	14	15	17	19
	2	20	21	24	25	27	29
2.4mm or 1.85mm ¹	3	30	31	34	35	37	39
	4	40	41	44	45	47	49

¹ 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

Key Literature: Maury data sheet ZZ-042.



Type N VNA Calibration Kits

8850C Standard Kits

Features

- Broad VNA Coverage
- Precision Opens
- DC to 18 GHz



8850C

Description

These precision type N calibration kits are designed for use with a broad range of vector network analyzers (VNA). With these kits, you can make error-corrected measurements of devices equipped with type N connectors from DC to 18.0 GHz. Each kit includes a full complement of calibration standards (as listed at right) and can be configured for any combination of VNA or test set/cable connectors. Each kit include a 3-1/2" disk containing the VNA software constants. All kit components come housed in an attractive, foam-lined, wood instrument case.

Type N Connector Description

The precision type N connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N). The connectors are normally made with stainless steel bodies with heat treated gold-plated beryllium copper contacts. For interface specifications see Maury data sheet 5E-049.

Components Included in 8850C Kits

QUANTITY	DESCRIPTION	MODEL
1	Type N female fixed offset short	8806C
1	Type N male fixed offset short	8807C
1	Type N female open	8809B1
1	Type N male open	8810B1
1	Type N female fixed termination	2510A7
1	Type N male fixed termination	2510B7
1	Type N female sliding termination which converts between type N female and male	2517A
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—
1	Double ended flat wrench (1/2-inch & 9/16-inch)	—

Note: 8850C kits also include a set of adapters that is user specified per the Option Finder below. (See page 25 for details.)

Recommended Accessories

Torque wrench (See page 94)

2698C2 3/4-inch torque wrench (12 in. lbs)

Connector Gage Kits (See page 92)

A020A Connector gage kit (push-on type)

A020D Connector gage kit (thread-on type)

Adapters

8828A/B/C Type N In-series phase matched adapters (See page 114)

7909D1/D2 Type N to NMD2.4mm test port adapters (See page 102)

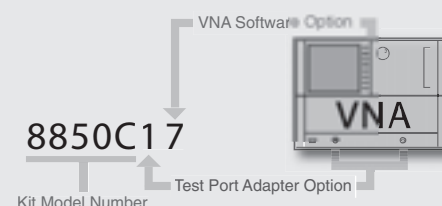
7923A/B/C/D Type N to 2.4mm phase matched adapters (See page 104)

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8850C kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 25)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
Type N	0	—	01	04	05	07	09
3.5mm or 2.92mm (K) ¹	1	10	11	14	15	17	19
7mm	2	20	21	24	25	27	29
2.4mm or 1.85mm ¹	3	30	31	34	35	37	39



Key Literature: Maury data sheet 2Z-025C.

Type N VNA Calibration Kits

8850P Fixed Termination Kits

Features

- ▶ Broad VNA Coverage
- ▶ Precision Opens
- ▶ DC to 18 GHz

Description

These precision type N calibration kits are designed for use with a broad range of vector network analyzers (VNA). With these kits, you can make error-corrected measurements of devices equipped with type N connectors from DC to 18.0 GHz. Each kit includes a full complement of calibration standards (as listed at right) and can be configured for any combination of VNA or test set/cable connectors. Each kit include a 3-1/2" disk containing the VNA software constants. All kit components come housed in an attractive, foam-lined, wood instrument case.

Type N Connector Description

The precision type N connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N). The connectors are normally made with stainless steel bodies with heat treated gold-plated beryllium copper contacts. For interface specifications see Maury data sheet 5E-049.

Available Kits

VNA MAKE AND MODEL	MAURY CAL KIT MODEL*
Rohde & Schwarz ZV Series	8850P11
Agilent ENA Series	8850P12
Agilent 8510C	8850P14
Agilent 8719/20/22	8850P15
Agilent PNA series	8850P17
Anritsu 37000	8850P19

* These fixed termination kits **DO NOT** include adapters. Adapters must be ordered separately.



8850P14

Components Included in 8850P Kits

QUANTITY	DESCRIPTION	MODEL
1	Type N female fixed offset short	8806C
1	Type N male fixed offset short	8807C
1	Type N female open	8809B1
1	Type N male open	8810B1
1	Type N female fixed termination	2510A7
1	Type N male fixed termination	2510B7
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: These fixed termination kits **DO NOT** include adapters. Adapters must be ordered separately (see **Recommended Accessories** below).

Recommended Accessories

Torque wrench (See page 94)

2698C2 3/4-inch torque wrench (12 in. lbs)

Connector Gage Kits (See page 92)

A020A Connector gage kit (push-on type)

A020D Connector gage kit (thread-on type)

Adapters

8828A/B/C Type N In-series phase matched adapters (See page 114)

7909D1/D2 NMD2.4mm to Type N test port adapters (See page 102)

7923A/B/C/D 2.4mm to Type N phase matched adapters (See page 104)

Type N TRL/LRL VNA Calibration Kits

8860A Tri-Kits

Features

- ▶ TRL/LRL Calibrations
- ▶ SOLT (Short-Open-Load-Thru)
- ▶ Gated Air Line
- ▶ DC to 18 GHz



Description

These type N vector network analyzer (VNA) calibration kits are designed for use with a range of popular VNAs. The components in the kits are configured for use in making error-corrected TRL/LRL measurements of devices supplied with type N connectors, from DC to 18.0 GHz.

TRM/TRL/LRL Calibration

Maury TRL/LRL calibration kits are tri-kits that contain the components needed to perform three types of calibrations (TRM/TRL/LRL, SOLT, and short-open-(air line + load). Source match can also be measured using the 15cm air line and provided short. The following table shows the frequency ranges, calibration methods, and the standards used to perform a complete 2-port calibration to 18 GHz.

FREQUENCY RANGE	CALIBRATION METHOD	CALIBRATION STANDARDS
DC – 800 MHz	TRM	Fixed Termination
160 – 800 MHz	TRL	15cm air line
800 MHz – 4.0 GHz	TRL	3.12cm air line
4.0 GHz – 18.0 GHz	LRL	3.12cm & 3.82cm air lines

Components Included in 8860A Kits

QUANTITY	DESCRIPTION	MODEL
1	Type N female to male air line (3.12cm)	2553T3.12
1	Type N female to male air line (3.82cm)	2553T3.82
1	Type N female to male air line (15cm)	2553T15
1	Type N female fixed offset short (SOLT)	8806C
1	Type N female fixed offset short (TRL)	8806G
1	Type N male fixed offset short	8807C
1	Type N female open	8809B1
1	Type N male open	8810B1
1	Type N female fixed termination	2510A6
1	Type N male fixed termination	2510B6
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 25 for details.)

Recommended Accessories

- A020A Connector gage kit (push-on type). See page 92.
- A020D Connector gage kit (thread-on type). See page 92.
- 2698C2 Torque wrench, 3/4-inch (12 in. lbs). See page 94.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8860A kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm or 2.92mm (K) test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 25)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
Type N ¹	0	—	01	04	05	07	09
3.5mm or 2.92mm (K) ²	1	10	11	14	15	17	19
2.4mm or 1.85mm ²	2	20	21	24	25	27	29
7mm	3	30	31	34	35	37	39

¹ Adapters are not included with these type N test port options, but may be ordered separately, if needed. See **Recommended Accessories** on page 23.

² 1.85mm and 2.4mm connectors are fully mateable, as are 2.92mm (K) and 3.5mm connectors. The resulting junction is calibrated out and is not critical.

Type N VNA Calibration Kit Adapter Options

8850Z8/Z9/Z10 and 8860 (3.5mm, 2.4mm and 7mm) Sets

Features

- ▶ NMD3.5mm to Type N,
NMD2.4mm to Type N, and
Type N Between-Series Adapters
- ▶ DC to 18 GHz
- ▶ High Performance
- ▶ Phase Matched Within Each Set

Description

The NMD3.5mm, and NMD2.4mm test port adapters in these sets are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets. The precision 3.5mm, 7mm, and 2.4mm adapters feature low VSWR, low insertion loss and are of minimum length. The sets described on this page are configured to provide users with the ability to tailor their Maury calibration kit for use with specific VNAs. These adapters may be ordered in separately boxed sets, as options shipped with their corresponding VNA calibration kits, or as individual adapters (by model number) to serve as replacement parts or spares.

For 8850 Series Calibration Kits:

Adapters Included in 8850Z8 (3.5mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	1	NMD3.5mm female to type N female	8829A
	1	NMD3.5mm female to type N male	8829B
	1	3.5mm female to type N female	8023A
	1	3.5mm female to type N male	8023B1
	1	3.5mm male to type N female	8023C
	1	3.5mm male to type N male	8023D1

Adapters Included in 8850Z9 (7mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	2	7mm to type N female	2606C
	2	7mm to type N male	2606D

Adapters Included in 8850Z10 (2.4mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	NMD2.4mm female to type N female	7909D1
	1	NMD2.4mm female to type N male	7909D2
	1	2.4mm female to type N female	7923A
	1	2.4mm male to type N male	7923B
	1	2.4mm male to type N female	7923C
	1	2.4mm male to type N male	7923D

Adapter Specifications:

Models 8829A and 8829B (for more detail see page 108)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 6.0 GHz	1.04
6.0 to 18.0 GHz	1.08
Nominal Impedance	50 ohm

Models 7909D1 and 7909D2 (for more detail see page 102)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 6.0 GHz	1.06
6.0 to 18.0 GHz	1.10
Nominal Impedance	50 ohm

Models 8023A/B1/C/D1 (for more detail see page 111)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.065
4.0 to 18.0 GHz	1.13
Nominal Impedance	50 ohm

Models 2606C/D (for more detail see page 113)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.03
4.0 to 9.0 GHz	1.04
9.0 to 18.0 GHz	1.07
Nominal Impedance	50 ohm

Models 7923A/B/C/D (for more detail see page 104)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.07
4.0 to 18.0 GHz	1.14
Nominal Impedance	50 ohm

For 8860 Series Calibration Kits:

Adapters Included in 8860 (3.5mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	1	3.5mm female to type N female	8023A
	1	3.5mm female to type N male	8023B1
	1	3.5mm male to type N female	8023C
	1	3.5mm male to type N male	8023D1

Adapters Included in 8860 (2.4mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	2.4mm female to type N female	7923A
	1	2.4mm male to type N male	7923B
	1	2.4mm male to type N female	7923C
	1	2.4mm male to type N male	7923D

Adapters Included in 8860 (7mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	2	7mm to type N female	2606C
	2	7mm to type N male	2606D

Type N VNA Calibration Kits

8880A/B 75 ohm Fixed Termination Kits

Features

- ▶ 75 ohm Kits
- ▶ Simple Fixed Load Calibration
- ▶ Broad VNA Coverage

Description

Maury's 8880 series calibration kits are designed for calibrating vector network analyzers (VNAs) from DC to 2.0 GHz that will be used to make 75 ohm type N connector measurements.

A full complement of calibration standards (opens, shorts and fixed terminations, female and male) are included in the 8880A and 8880B kits. In addition, the 8880B kit includes three (3) in-series adapters that are phase matched for accurate measurements of non-insertable devices.

All kit components (as listed at right) are housed in a foam-lined wood instrument case. Operating instructions are included with the calibration standard constants so that they can be keyed in from the VNA's front panel. (Calibration standard constants in the form of software on a 3-1/2 inch diskette may be ordered separately.)

Connector Description

The type N 75 ohm connectors on the components in these kits are a precision version of type N 75 ohm connectors, developed by Maury, which meets all applicable requirements of IEC169-16. They exhibit extremely low VSWR, and although specified to 2.0 GHz, they can be used at much higher frequencies. The male connectors are provided with a 3/4" hex coupling nut so the junctions can be properly torqued to 12 in. lbs. For interface specifications see Maury data sheet 5E-054.

Supported VNAs

Maury's 8880 series calibration kits are ideal for use in calibrating Agilent's 75 ohm VNAs (ie., 8752B or 8753C with 85046B, 85044B test sets or 11850D splitters). With the appropriate adapters (listed at right) these kits can also be used with 50 ohm VNAs (eg., Agilent 8510C, 8719/20/22, and PNA series; Anritsu 37000 series; and Rohde & Schwarz ZV series) to make 75 ohm measurements.

Recommended Accessories

Torque wrench See page 94.

2698C2 3/4-inch torque wrench (12 in. lbs)

Connector Gage Kits See page 92.

A020A Connector gage kit (push-on type)
A020D Connector gage kit (thread-on type)
A020G 75 ohm type N Connector gage kit (push-on type)

Utility Boxes

8880X2 Foam-lined utility box (houses up to 12 adapters)

 Key Literature: Maury data sheet 2Z-035.



8880B

Components Included in 8880A/B Kits

QUANTITY	DESCRIPTION	MODEL
1	Type N 75 ohm female fixed offset short	8884A
1	Type N 75 ohm male fixed offset short	8884B
1	Type N 75 ohm female open	8885A
1	Type N 75 ohm male open	8885B
1	Type N 75 ohm female fixed termination	8883A
1	Type N 75 ohm male fixed termination	8883B
1	Type N 75 ohm female to female adapter	8882A*
1	Type N 75 ohm male to male adapter	8882B*
1	Type N 75 ohm female to male adapter	8882C*
1	Operating Instructions (manual)	—
1	Instrument case	—
1	Double ended flat wrench (1/2-inch & 9/16-inch)	—

* In-series, phase matched adapters included in 8880B kits, but not in 8880A kits.

Recommended Adapters

In-Series Phase Matched Adapters See page 117.

8882A Type N 75 ohm female to type N 75 ohm female
8882B Type N 75 ohm male to type N 75 ohm male
8882C Type N 75 ohm female to type N 75 ohm male

Between-Series Adapters (75 ohm to 50 ohm) See page 117.

8882D1 Type N 75 ohm female to 7mm 50 ohm
8882D2 Type N 75 ohm male to 7mm 50 ohm
8882E1 Type N 75 ohm female to NMD3.5mm 50 ohm female
8882E2 Type N 75 ohm male to NMD3.5mm 50 ohm female
8882F11 Type N 75 ohm female to type N 50 ohm female
8882F12 Type N 75 ohm female to type N 50 ohm male
8882F21 Type N 75 ohm male to type N 50 ohm female
8882F22 Type N 75 ohm male to type N 50 ohm male
8882G11 Type N 75 ohm female to 3.5mm 50 ohm female
8882G12 Type N 75 ohm female to 3.5mm 50 ohm male
8882G21 Type N 75 ohm male to 3.5mm 50 ohm female
8882G22 Type N 75 ohm male to 3.5mm 50 ohm male

Warning: Do not mate a 75 ohm type N connector to a 50 ohm type N connector.

Type N VNA Calibration Kits

8880A/B 75 ohm Fixed Termination Kits

Kit Component Specifications

Fixed Terminations

Models 8883A and 8883B (see also page 55)

Frequency Range	DC to 2.0 GHz
Maximum VSWR	1.01 (46 dB minimum R.L.)
Nominal Impedance	75 ohm
Power Handling	1 watt CW

Fixed Shorts

Models 8884A and 8884B (see also page 73)

Frequency Range	DC to 2.0 GHz
Reflection Coefficient	0.98 minimum
Nominal Impedance	75 ohm

Open Circuits

Models 8885A and 8885B (see also page 79)

Frequency Range	DC to 2.0 GHz
Reflection Coefficient	0.98 minimum
Phase Accuracy	± 2.0 degrees
Nominal Impedance	75 ohm

Type N 75 ohm Phase Matched In-Series Adapters (Included in 8880B Kits; Not Included in 8880A Kits)

Models 8882A/B/C (see also page 117)

Frequency Range	DC to 2.0 GHz
Maximum VSWR	1.03
Nominal Impedance	75 ohm

Specifications for Accessories

Type N 75 ohm Between-Series Adapters (Adapting to various 50 ohm connector types)

Models 8882E1/E2 (see also page 117)

Frequency Range	DC to 2.0 GHz
Typical VSWR	1.05
Nominal Impedance	75 ohm

Models 8882G11/G12/G21/G22 (see also page 117)

Frequency Range	DC to 2.0 GHz
Typical VSWR	1.05
Nominal Impedance	75 ohm

Models 8882D1/D2 (see also page 117)

Frequency Range	DC to 2.0 GHz
Typical VSWR	1.05
Nominal Impedance	75 ohm

Models 8882F11/F12/F21/F22 (see also page 117)

Frequency Range	DC to 2.0 GHz
Typical VSWR	1.05
Nominal Impedance	75 ohm

Other Recommended Accessories

Model 2698C2 Torque wrench (see also page 94)

Wrench Size	3/4-inch Hex
Reset Torque	12 (± 0.4) in. lbs
Handle Color	Blue

Model A020A Connector Gage Kit (see also page 92)

Connector Type(s)	Type N (50 ohm) female and male
Dial Resolution (Inches)	0.00025
Gages in Kit	One
Interface	Hand-held Push-on

Model A020D Connector Gage Kit (see also page 92)

Connector Type(s)	Type N (50 ohm) female and male
Dial Resolution (Inches)	0.0001
Gages in Kit	Two
Interface	Metrology Grade Thread-on

Model A020G Connector Gage Kit (see also page 92)

Connector Type(s)	Type N (75 ohm) female and male
Dial Resolution (Inches)	0.0001
Gages in Kit	One
Interface	Hand-held Push-on

TNC VNA Calibration Kits

8650E Standard Kits

Features

- Precision TNC Connectors
- Sliding Load Calibration
- Broad VNA Coverage
- DC to 18 GHz

Description

These precision TNC calibration kits are designed for use with a broad range of vector network analyzers (VNAs) and are used to make error-corrected measurements of devices supplied with TNC connectors from DC to 18 GHz.

Each kit is supplied with a full complement of calibration standards (shorts, opens, sliding and fixed loads) and can be configured for any combination of VNA or test set/cable connectors. All required calibration standards, applicable adapters and accessories, along with a 3-1/2" disk (containing the VNA software) and operating instructions, come in an attractive foam-lined wood instrument case.

Connector Description

The TNC connectors (MPC/TNC) on the components in this kit are precision stainless steel connectors that mate with MIL-C-39012 and MIL-T-81490 connectors. They are low VSWR connectors rated from DC to 18 GHz. For interface specifications see Maury data sheet 5E-053.

Adapters Included in 7mm Sets (See page 113)

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	7mm to TNC female	2622A1
1	2	7mm to TNC male	2622B

Recommended Adapters

In-Series Adapters See page 119

- 232A11 TNC female to female
- 232B11 TNC male to male
- 232C11 TNC female to male



8650E

Components Included in 8650E Kits

QUANTITY	DESCRIPTION	MODEL
1	TNC female fixed offset short	8615A
1	TNC male fixed offset short	8615B
1	TNC female open	8609B
1	TNC male open	8610B
1	TNC female sliding termination	452A1
1	TNC male sliding termination	452B1
1	TNC female fixed termination	332E
1	TNC male fixed termination	332F
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

All kits also include a set of user-specified adapters per the Option Finder below.

Adapters Included in 3.5mm Sets (Pages 108, 111)

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	NMD3.5mm female to TNC female	8619A
3	1	NMD3.5mm female to TNC male	8619B
3	1	3.5mm female to TNC female	8025A1
3	1	3.5mm female to TNC male	8025B1
3	1	3.5mm male to TNC female	8025C1
3	1	3.5mm male to TNC male	8025D1

Recommended Accessories

- 2698G1 9/16-in. hex torque wrench (12 in. lbs) See page 94
- A012A Connector gage kit (push-on type) See page 92

Ordering Options

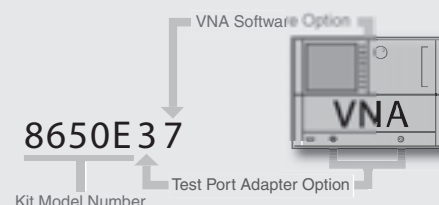
To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8650E kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see above)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
7mm	1	10	11	14	15	17	19
3.5mm or 2.92mm (K) ¹	3	30	31	34	35	37	39

¹ 2.92mm (K) and 3.5mm connectors are fully mateable. The resulting junction is calibrated out and is not critical.

Key Literature: Maury data sheets 2Z-023H.



TNC VNA Calibration Kits

8650P Fixed Termination Kits

Features

- ▶ Fixed Load Calibration
- ▶ Precision TNC Connectors

Description

Maury's 8650P calibration kits are designed for calibrating vector network analyzers (VNAs) for measuring devices equipped with TNC connectors from DC to 18 GHz. Each kit is supplied with a full complement of calibration standards (shorts, opens, sliding and fixed loads) and can be configured for any VNA version. All required calibration standards, along with a 3-1/2" disk (containing the VNA software) and operating instructions, come in an attractive foam-lined wood instrument case.

Connector Description

The TNC connectors (MPC/TNC) on the components in this kit are precision stainless steel connectors that mate with MIL-C-39012 and MIL-T-81490 connectors. They are low VSWR connectors rated from DC to 18 GHz. For interface specifications see Maury data sheet 5E-053.

Available Kits

VNA MAKE AND MODEL	MAURY CAL KIT MODEL*
Rohde & Schwarz ZV Series	8650P11
Agilent ENA Series	8650P12
Agilent 8510C	8650P14
Agilent 8719/20/22	8650P15
Agilent PNA series	8650P17
Anritsu 37000	8650P19

* These fixed termination kits **DO NOT** include adapters. Adapters must be ordered separately.

Recommended Accessories

Torque wrench (See page 94)

2698G1 9/16-inch torque wrench (12 in. lbs)

Connector Gage Kits (See page 92)

A012A Connector gage kit (push-on type)



8650P14

Components Included in 8650P Kits

QUANTITY	DESCRIPTION	MODEL
1	TNC female fixed offset short	8615A
1	TNC male fixed offset short	8615B
1	TNC female open	8609B
1	TNC male open	8610B
1	TNC female fixed termination	332E
1	TNC male fixed termination	332F
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: These fixed termination kits **DO NOT** include adapters. Adapters must be ordered separately (see **Recommended Adapters** below).

Recommended Adapters

In-Series Adapters (See page 119)

232A11	TNC female to TNC female adapter
232B11	TNC male to TNC male adapter
232C11	TNC female to TNC male adapter

Between-Series Adapters – 7mm to TNC (See page 113)

2622A1	7mm to TNC female adapter
2622B	7mm to TNC male adapter

Between-Series Adapters – Type N to TNC (See page 116)

8817A	Type N female to TNC female adapter
8817B	Type N female to TNC male adapter
8817C	Type N female to TNC female adapter
8817D	Type N male to TNC male adapter

Between-Series Adapters – 3.5mm to TNC (See page 111)

8025A1	3.5mm female to TNC female adapter
8025B1	3.5mm female to TNC male adapter
8025C1	3.5mm male to TNC female adapter
8025D1	3.5mm male to TNC male adapter

Ruggedized Test Port Adapters – NMD3.5mm to TNC (Page 108)

8619A	NMD3.5mm female to TNC female adapter
8619B	NMD3.5mm female to TNC male adapter

 Key Literature: Maury data sheet 2Z-068.

AFTNC VNA Calibration Kits

8680A Standard Kits & 8680B Fixed Termination Kits

Features

- ▶ MIL-C-87104/2 AFTNC Interface
- ▶ Rated to 20 GHz
- ▶ Sliding Load and Fixed Load Kits
- ▶ Multiple VNA Support

Description

Maury 8680 calibration kits provide the necessary standards and accessories required to accurately calibrate network analyzers up to 20 GHz for error-corrected measurements of devices equipped with AFTNC connectors. Each kit includes a full complement of calibration standards (as listed at right) and can be configured for any combination of VNA or test set/cable connectors. The "A" model kits include both sliding and fixed terminations; the "B" model economy kits include only fixed terminations. All kit components are supplied in an attractive foam-lined wood instrument case.

Connector Description

The Maury AFTNC connectors supplied in this kit fully comply with the interface requirements of MIL-C-87104/2. The male connector utilizes a solid outer conductor configuration to provide consistent measurement results. All connector bodies are fabricated from stainless steel for strength and wear resistance. These connectors were developed using optimized HFSS simulation to provide extremely low VSWR, and they are rated to 20 GHz. For interface specifications on these connectors, please refer to Maury data sheet 5E-056.

Recommended Accessories

- 2698G1 0.562 hex torque wrench (12 in. lbs) See page 94.
A012E Connector gage kit (push-on type) See page 92.



8680A

Components Included in 8680A/B Kits

QUANTITY	DESCRIPTION	MODEL
1	AFTNC female fixed offset short	8686A
1	AFTNC male fixed offset short	8687A
1	AFTNC female open	8685A
1	AFTNC male open	8685B
1	AFTNC female sliding termination	8683A*
1	AFTNC male sliding termination	8683B*
1	AFTNC female fixed termination	8684A
1	AFTNC male fixed termination	8684B
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

* Included in the 8680A standard kits and not included in the 8680B fixed termination kits.

Recommended Adapters

In-Series, Phase Matched Adapters (see page 119)

- 8688A AFTNC female to female
8688B AFTNC male to male
8688C AFTNC female to male

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8680A kit configured with the adapters and software for use with an Agilent PNA that has 7mm test ports.

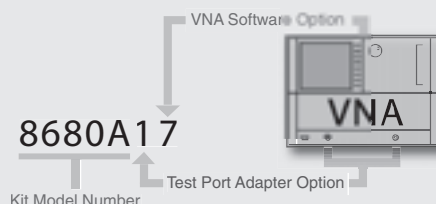
Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 29)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
AFTNC ¹	0	—	01	04	05	07	09
7mm	1	10	11	14	15	17	19
Type N	2	20	21	24	25	27	29
3.5mm or 2.92mm (K) ²	3	30	31	34	35	37	39

¹ Adapters are not included with these AFTNC test port options, but may be ordered separately, if needed. See pages 31 and 119.

² 3.5mm and 2.92mm (K) connectors are fully mateable. The resulting junction is calibrated out and is not critical.

Key Literature: Maury data sheet 2Z-038.



AFTNC VNA Calibration Kit Adapter Options

7mm, Type N, & 3.5mm Sets

Features

- ▶ AFTNC to 7mm, AFTNC to Type N, and AFTNC to 3.5mm Adapters
- ▶ DC to 20 GHz
- ▶ High Performance
- ▶ Phase Matched Within Model Series

Description

The NMD3.5mm test port adapters in these sets are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets. The precision 7mm, Type N, and 3.5mm adapters feature low VSWR, low insertion loss and are of minimum length. The sets described on this page are configured to provide users with the ability to tailor their Maury calibration kit for use with specific VNAs. These adapters may be ordered as options shipped with their corresponding VNA calibration kits, or as individual adapters (by model number) to serve as replacement parts or spares.

Adapters Included in 7mm Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	7mm to AFTNC female	8692A
	2	7mm to AFTNC male	8692B

Adapters Included in Type N Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	Type N female to AFTNC female	8694A
	1	Type N female to AFTNC male	8694B
	1	Type N male to AFTNC female	8694C
	1	Type N male to AFTNC male	8694D

Adapters Included in 3.5mm Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	NMD3.5mm female to AFTNC female	8691A
	1	NMD3.5mm female to AFTNC male	8691B
	1	3.5mm female to AFTNC female	8682A
	1	3.5mm female to AFTNC male	8682B
	1	3.5mm male to AFTNC female	8682C
	1	3.5mm male to AFTNC male	8682D

Adapter Specifications

The Maury precision AFTNC adapters and the NMD3.5mm test port adapters included in these sets conform to the following:

Ruggedized Test Port Adapters

Models 8691A and 8691B (for more detail see page 108)

Frequency Range	DC to 20.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 20.0 GHz	1.10
Nominal Impedance	50 ohm

Precision 3.5mm to AFTNC Adapters

Models 8682A/B/C/D (for more detail see page 111)

Frequency Range	DC to 20.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 12.0 GHz	1.06
12.0 to 20.0 GHz	1.08
Nominal Impedance	50 ohm

Precision Type N to AFTNC Adapters

Models 8694A/B/C/D (for more detail see page 116)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 8.0 GHz	1.06
8.0 to 18.0 GHz	1.08
Nominal Impedance	50 ohm

Precision 7mm to AFTNC Adapters

Models 8692A/B (for more detail see page 113)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 18.0 GHz	1.06
Nominal Impedance	50 ohm

Precision AFTNC In-Series Adapters

Models 8688A/B/C (for more detail see page 119)

Frequency Range	DC to 20.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 8.0 GHz	1.08
8.0 to 18.0 GHz	1.12
Nominal Impedance	50 ohm

TNCA VNA Calibration Kits

8670A Standard Kits & 8670B Fixed Termination Kits

Features

- ▶ MIL-STD 348A TNCA Interface
- ▶ Rated to 20 GHz
- ▶ Sliding Load and Fixed Load Kits
- ▶ Multiple VNA Support

Description

Maury 8670 calibration kits provide the necessary standards and accessories required to accurately calibrate network analyzers up to 20 GHz for error-corrected measurements of devices equipped with TNC connectors. Each kit includes a full complement of calibration standards (as listed at right) and can be configured for any combination of VNA or test set/cable connectors. The "A" model kits include both sliding and fixed terminations; the "B" model economy kits include only fixed terminations. All kit components are supplied in an attractive foam-lined wood instrument case.

Connector Description

The Maury TNCA connectors supplied in this kit fully comply with the interface requirements of MIL-STD 328A. The male connector utilizes a solid outer conductor configuration to provide consistent measurement results. All connector bodies are fabricated from stainless steel for strength and wear resistance. These connectors are rated to 20 GHz. For interface specifications on these connectors, please refer to Maury data sheet 5E-058.



8670A

Components Included in 8670A/B Kits

QUANTITY	DESCRIPTION	MODEL
1	TNCA female fixed offset short	8676A
1	TNCA male fixed offset short	8677A
1	TNCA female open	8675A
1	TNCA male open	8675B
1	TNCA female sliding termination	8673A*
1	TNCA male sliding termination	8673B*
1	TNCA female fixed termination	8674A
1	TNCA male fixed termination	8674B
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

* Included in the 8670A standard kits and not included in the 8670B fixed termination kits.

Recommended Accessories

- 2698G1 9/16-inch hex torque wrench (12 in. lbs) See page 94.
A012E Connector gage kit (push-on type) See page 92.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8670A kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm test ports.

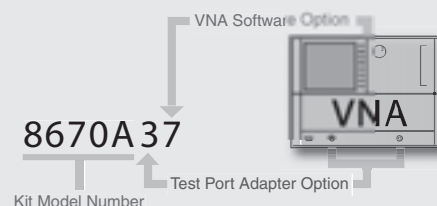
Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 29)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
TNCA ¹	0	—	01	04	05	07	09
7mm	1	10	11	14	15	17	19
Type N	2	20	21	24	25	27	29
3.5mm or 2.92mm (K) ²	3	30	31	34	35	37	39

¹ Adapters are not included with these TNCA test port options, but may be ordered separately, if needed. See page 33.

² 3.5mm and 2.92mm (K) connectors are fully mateable. The resulting junction is calibrated out and is not critical.

Key Literature: Maury data sheet 2Z-038.



TNCA VNA Calibration Kit Adapter Options

7mm, Type N, & 3.5mm Sets

Features

- ▶ TNCA to 7mm, TNCA to Type N, and TNCA to 3.5mm Adapters
- ▶ DC to 20 GHz
- ▶ High Performance
- ▶ Phase Matched Within Model Series

Description

The NMD3.5mm test port adapters in these sets are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets. The precision 7mm, Type N, and 3.5mm adapters feature low VSWR, low insertion loss and are of minimum length. The sets described on this page are configured to provide users with the ability to tailor their Maury calibration kit for use with specific VNAs. These adapters may be ordered as options shipped with their corresponding VNA calibration kits, or as individual adapters (by model number) to serve as replacement parts or spares.

Adapters Included in 7mm Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	7mm to TNCA female	8696A
	2	7mm to TNCA male	8696B

Adapters Included in Type N Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	Type N female to TNCA female	8697A
	1	Type N female to TNCA male	8697B
	1	Type N male to TNCA female	8697C
	1	Type N male to TNCA male	8697D

Adapters Included in 3.5mm Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
3	1	NMD3.5mm female to TNCA female	8679A
	1	NMD3.5mm female to TNCA male	8679B
	1	3.5mm female to TNCA female	8672A
	1	3.5mm female to TNCA male	8672B
	1	3.5mm male to TNCA female	8672C
	1	3.5mm male to TNCA male	8672D

Adapter Specifications

The Maury precision TNCA adapters and the NMD3.5mm test port adapters included in these sets conform to the following:

Test Port Adapters

Models 8679A and 8679B (for more detail see page 108)

Frequency Range	DC to 20.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 20.0 GHz	1.10
Nominal Impedance	50 ohm

Precision 3.5mm to TNCA Adapters

Models 8672A/B/D/C (for more detail see page 111)

Frequency Range	DC to 20.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 12.0 GHz	1.06
12.0 to 20.0 GHz	1.20
Nominal Impedance	50 ohm

Precision Type N to TNCA Adapters

Models 8697A/B/C/D (for more detail see page 116)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 8.0 GHz	1.06
8.0 to 18.0 GHz	1.08
Nominal Impedance	50 ohm

Precision 7mm to TNCA Adapters

Models 8696A/B (for more detail see page 113)

Frequency Range	DC to 18.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 18.0 GHz	1.06
Nominal Impedance	50 ohm

Recommended Adapters (not included in adapter option sets)

Precision TNCA In-Series Adapters

Models 8678A/B/C (for more detail see page 119)

Frequency Range	DC to 20.0 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.04
4.0 to 8.0 GHz	1.08
8.0 to 20.0 GHz	1.12
Nominal Impedance	50 ohm

BNC VNA Calibration Kits

8550E/F/G 50 ohm Fixed Termination Kits

Features

- Precision BNC Connectors
- DC to 10 GHz
- Fixed Load Calibration
- Multiple VNA Support

Description

These BNC calibration kits provide a convenient, accurate means of calibrating vector network analyzers (VNAs) for measuring devices with BNC connectors at 50 ohm reference impedance. These kits are provided with fixed terminations and are generally used at frequencies up to 10 GHz.

Each kit in the 8550 series includes all the basic standards necessary for calibrating your VNA. All the included calibration standards (listed at right) are provided in a foam-lined wood instrument case, along with the Operating Instructions. The VNA software for supported VNA models are provided on 3-1/2" data disks for simplified loading into your analyzer.

Supported VNAs

Maury's 8550 series calibration kits are ideal for use in calibrating many popular VNAs (ie., Agilent 8510C, 8719/20/22, ENA and PNA series; Anritsu 37000; and Rohde & Schwarz ZV series). The table below lists the supported VNA makes and models with their corresponding software option numbers. To order an 8850 series kit configured with the VNA software you need, simply add the appropriate two digit number to the end of the kit model number.

Example: To order a cal kit configured for use with an Agilent PNA equipped with 3.5mm test ports, add the software option number (17) to the end of the kit model number from the Available Kits table at left (8550F). The complete model number to show on your order for this configuration is 8550F17.

Software Options for 8550 Kits

VNA MAKE AND MODEL	SOFTWARE OPTION NUMBER
Rohde & Schwarz ZV Series	11
Agilent ENA Series	12
Agilent 8510C	14
Agilent 8719/20/22	15
Agilent PNA series	17
Anritsu 37000	19



8550E14

Components Included in 8550 Kits

QUANTITY	DESCRIPTION	MODEL
1	BNC female fixed offset short	361N2
1	BNC male fixed offset short	361P2
1	BNC female open	371N2
1	BNC male open	371P2
1	BNC female fixed termination	351A2
1	BNC male fixed termination	351B2
1	Operating Instructions (manual)	—
1	VNA software disk	—
1	Instrument case	—

Each kit also include the adapters shown in the **Available Kits** table below.

Available Kits

VNA TEST PORT TYPES	MAURY KIT MODEL NO.	ADAPTERS INCLUDED IN KITS*		
		QTY	MODELS	DESCRIPTION
7mm	8550E	2	2621A1	7mm to BNC female
		2	2621B1	7mm to BNC male
3.5mm or 2.92mm (K) ¹	8550F	1	8028A	3.5mm fem to BNC fem
		1	8028B	3.5mm fem to BNC male
		1	8028C	3.5mm male to BNC fem
		1	8028D	3.5mm male to BNC male
Type N	8550G	1	8821A1	Type N fem to BNC fem
		1	8821B1	Type N fem to BNC male
		1	8821C1	Type N male to BNC female
		1	8821D1	Type N male to BNC male

¹ 3.5mm and 2.92mm (K) connectors are fully mateable. The resulting junction is calibrated out and is not critical.

* For detail information about these adapters see page 113 (for 2621 series), page 111 (for 8028 series) or page 116 (for 8821 series models).

Key Literature: Maury data sheet 2Z-029B.

BNC VNA Calibration Kits

8580A 75 ohm Fixed Termination Kits

Features

- ▶ Precision BNC Connectors
- ▶ DC to 2 GHz
- ▶ Fixed Load Calibration
- ▶ Multiple VNA Support

Description

These BNC calibration kits provide a convenient, accurate means of calibrating vector network analyzers (VNAs) for measuring devices with BNC connectors at 75 ohm reference impedance. These kits are provided with fixed terminations and are generally used at frequencies up to 2 GHz.

The 8580A kit includes all the basic standards (both female and male) necessary for calibrating your VNA. The 8580A01 and the 8580A02 are single-sex kits which include only female or male standards, respectively.

Each kit is provided with all the included calibration standards (listed below and at right) housed in a foam-lined wood instrument case, along with the Operating Instructions. The VNA software for supported VNA models are included in the Operating Instructions and may be easily keyed in through the front panel.

Components Included in 8580A Kits

QUANTITY	DESCRIPTION	MODEL
1	75 ohm BNC female fixed offset short	8584A
1	75 ohm BNC male fixed offset short	8584B
1	75 ohm BNC female open	8585A
1	75 ohm BNC male open	8585B
1	75 ohm BNC female fixed termination	8583A
1	75 ohm BNC male fixed termination	8583B
1	Operating Instructions (manual)	—
1	Instrument case	—

Recommended Adapters (See page 113)

- 8582D1 7mm to BNC 75 ohm female adapter
- 8582D2 7mm to BNC 75 ohm male adapter

 Key Literature: Maury data sheet 2Z-036.



8580A01

8580A01/02 75 ohm Single Sex Fixed Termination Kits

Components Included in 8580A01 Female Kits

QUANTITY	DESCRIPTION	MODEL
1	75 ohm BNC female fixed offset short	8584A
1	75 ohm BNC female open	8585A
1	75 ohm BNC female fixed termination	8583A
1	Operating Instructions (manual)	—
1	Instrument case	—

Components Included in 8580A02 Male Kits

QUANTITY	DESCRIPTION	MODEL
1	75 ohm BNC male fixed offset short	8584B
1	75 ohm BNC male open	8585B
1	75 ohm BNC male fixed termination	8583B
1	Operating Instructions (manual)	—
1	Instrument case	—

Warning: Do not mate 75 ohm BNC connectors to a 50 ohm BNC connectors. Serious damage may result.

OSP™ VNA Calibration Kits

8780A Standard Kits & 8780B Fixed Termination Kits

Features

- ▶ OSP™ Connectors
- ▶ Precision Coupling
- ▶ Sliding Load and Fixed Load Calibration
- ▶ DC to 18 GHz

Description

These calibration kits are designed for use in calibrating vector network analyzers (VNAs) for making error-corrected measurements of devices with OSP™ blind-mate connectors from DC to 18 GHz. The positive coupling system featured in these connectors permits standards to be mated using a calibrated torque wrench. This provides precise repeatability of each calibration interface and significantly improves accuracy compared to non-captivated, blind-mate interfaces.

The 8780A standard kits include fixed shorts, opens, fixed and sliding loads, a torque wrench, an open-end wrench, and a 3-1/2 inch data disk that provides the VNA software for your specific VNA. The 8780B fixed termination kits have the same components but lack the sliding loads. Each kit comes in a foam-lined wood instrument case with operating instructions.

Connector Description

The connectors on these components are Maury precision LCP/OSP™ connectors that are mating compatible with standard OSP™ and Dynawave/Dynamate™ series blind-mate connectors. They are low VSWR connectors rated from DC to 18 GHz. For interface specifications see Maury data sheet 5E-065.

Recommended Accessories

Connector Gage Kits See page 92.

A039C Connector gage kit (push-on type)



8780A17

Components Included in 8780A/B Kits

QUANTITY	DESCRIPTION	MODEL
1	OSP™ female fixed offset short	8781A
1	OSP™ male fixed offset short	8781B
1	OSP™ female open	8782A
1	OSP™ male open	8782B
1	OSP™ female fixed termination	8783A
1	OSP™ male fixed termination	8783B
1	OSP™ sliding termination (with interchangeable female and male connectors)	8784E*
1	9/16-inch hex torque wrench (8 in. lbs)	2698H1
1	5/16-inch open-end wrench	8770Z6
1	7/16-inch open-end wrench	8770Z7
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: These kits can also include a set of phase matched 3.5mm or 7mm user- specified adapters per the Option Finder below. (See page 37.)

* Included in 8780A standard kits. Not included in 8780B fixed termination kits.

Recommended Adapters

Phase Matched Adapters See page 118.

8787J Type N female to OSP™ female

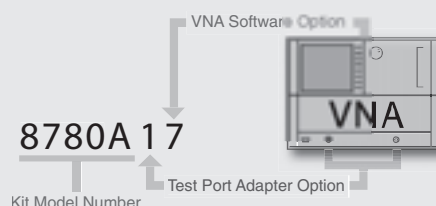
8787K Type N male to OSP™ male

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 8780A kit configured with the adapters and software for use with an Agilent PNA that has 3.5mm test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 33)	VNA SOFTWARE OPTIONS						
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT ENA SERIES OPTION 2	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
OSP™	0	—	01	02	04	05	07	09
7mm	1	10	11	12	14	15	17	19
3.5mm	1	20	21	22	24	25	27	29



OSP™ is a trademark of M/A-Com. Dynamate™ is a trademark of Dynawave, Inc.

Key Literature: Maury data sheet 2Z-037.

OSP™ VNA Calibration Kits

8780F/M Single-Sex Fixed Termination Kits

Description

These kits are offered as a lower-cost single-sex alternative for users who don't need all of the components in the 8780A/B kits. The 8780F kits include only female standards and the 8780M kits include only male standards. (See the list at right.) Each kit comes in a foam-lined wood instrument case with operating instructions. The VNA software for specific VNAs are included in the operating instructions and can be keyed in from the front panel of the VNA.

Adapter Set Options for 8780F/M Kits

To order a set of phase matched adapters for the 8780F or M kits add one of the two-digit option numbers in the table below to the basic kit model number.

NETWORK ANALYZER TEST PORT TYPE	TEST PORT ADAPTER SET OPTIONS	Adapters Included in each Set			
		For 8780F Kits		For 8780M Kits	
7mm	10	2 ea. 7mm to OSP™ male adapters	8787H	2 ea. 7mm to OSP™ female adapters	8787G
		1 ea. 7mm to OSP™ female adapter	8787G	1 ea. 7mm to OSP™ male adapter	8787H
7mm	11	1 ea. 7mm to OSP™ male adapter	8787H	1 ea. 7mm to OSP™ female adapter	8787G
3.5mm	20	2 ea. 3.5mm female to OSP™ male adapters	8787S	2 ea. 3.5mm female to OSP™ female adapters	8787Q
		1 ea. 3.5mm female to OSP™ female adapter	8787Q	1 ea. 3.5mm female to OSP™ male adapter	8787S
3.5mm	21	1 ea. 3.5mm female to OSP™ male adapter	8787S	1 ea. 3.5mm female to OSP™ female adapter	8787Q
Type N	30	2 ea. Type N male to OSP™ male adapters	8787K	2 ea. Type N male to OSP™ female adapters	8787J
		1 ea. Type N male to OSP™ female adapter	8787J	1 ea. Type N male to OSP™ male adapter	8787K
Type N	31	1 ea. Type N male to OSP™ male adapter	8787K	1 ea. Type N male to OSP™ female adapter	8787J

Components Included in 8780F/M Kits

QUANTITY	DESCRIPTION	MODEL
1	OSP™ female fixed offset short	8781A*
1	OSP™ male fixed offset short	8781B**
1	OSP™ female open	8782A*
1	OSP™ male open	8782B**
1	OSP™ female fixed termination	8783A*
1	OSP™ male fixed termination	8783B**
1	Operating Instructions (manual)	—
1	Instrument case	—

* Included in 8780F kits; not included in 8780M kits.

** Included in 8780M kits; not included in 8780F kits.

Adapter Set Options for 8780A/B Kits

Adapters Included in 8780Z5 (7mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	7mm to OSP™ female	8787G
	2	7mm to OSP™ male	8787H

Adapters Included in 8780Z6 (3.5mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	3.5mm female to OSP™ female	8787Q
	1	3.5mm male to OSP™ female	8787R
	1	3.5mm female to OSP™ male	8787S
	1	3.5mm male to OSP™ male	8787T

Note: All of the adapters within each set are phase matched (same electrical length) so they may be interchanged for measurement of non-insertable devices.

Adapter Specifications

The Maury precision adapters included in these sets conform to the following:

Precision 7mm to OSP™ Adapters

Models 8787G/H (for more detail see page 118)

Frequency Range DC to 18.0 GHz

Maximum VSWR:

DC to 4.0 GHz 1.04

4.0 to 18.0 GHz 1.08

Nominal Impedance 50 ohm

Precision 3.5mm to OSP™ Adapters

Models 8787Q/R/S/T (for more detail see page 118)

Frequency Range DC to 18.0 GHz

Maximum VSWR:

DC to 4.0 GHz 1.04

4.0 to 18.0 GHz 1.08

Nominal Impedance 50 ohm

Precision Type N to OSP™ Adapters

Models 8787J/K (for more detail see page 118)

Frequency Range DC to 18.0 GHz

Maximum VSWR:

DC to 4.0 GHz 1.065

4.0 to 18.0 GHz 1.13

Nominal Impedance 50 ohm

 Key Literature: Maury data sheet 2Z-037.

OSP™ is a trademark of M/A-Com.

14mm VNA Calibration Kits

2450 Series Expanded Kits

Features

- ▶ *Sliding Load Calibration*
- ▶ *MPC14 (GR900) Connectors*
- ▶ *Includes Connector Gage Kit*
- ▶ *Includes Test Port Adapters*
- ▶ *DC to 8.5 GHz*

Description

These calibration kits are expanded kits designed for calibrating vector network analyzers (VNAs) equipped with 3.5mm, 2.92mm or 7mm test set connectors and cables, which will be used in making error-corrected measurements of devices with 14mm connectors from DC to 8.5 GHz.

Each kit includes a full complement of calibration standards and accessories (shorts, opens, sliding and fixed loads, torque wrench, connector gages, 3.5mm to 14mm adapters, and a 14mm contact installation/extraction tool with spare contacts). The software (3-1/2" disk) needed to easily load the VNA software into your VNA is also included.

Connector Description

The MPC14 precision 14mm connector is essentially equivalent to, and mating compatible with, GR900 type connectors. It features an improved hex knurl coupling nut and an improved center conductor inner contact (model 2481A). The coupling nut has a 1.00 inch hex for accurate tightening with a torque wrench, and the knurled knob provides a positive grip for finger tightening.

Available Kits

NETWORK ANALYZER TEST PORT TYPE	VNA MANUFACTURER AND MODEL	MAURY KIT MODEL
3.5mm or 2.92mm (K) ¹	Rohde & Schwarz ZV series	2450F11
3.5mm or 2.92mm (K) ¹	Agilent ENA series	2450F12
3.5mm or 2.92mm (K) ¹	Agilent 8510C	2450F14
3.5mm or 2.92mm (K) ¹	Agilent PNA series	2450F17
3.5mm or 2.92mm (K) ¹	Anritsu 37000	2450F19

¹ 3.5mm and 2.92mm (K) connectors are fully mateable. The resulting junction is calibrated out and is not critical.

 Key Literature: Maury data sheet 2Z-021C.



2450F14

Components Included in 2450 Kits

QUANTITY	DESCRIPTION	MODEL
1	14mm fixed offset short	2415D1
1	14mm open	2416D1
1	14mm sliding termination	2408A1
2	14mm fixed termination	2410A
1	14mm to NMD3.5mm female adapter	2433A1
1	14mm to 3.5mm female adapter	2407A1
1	14mm to 3.5mm male adapter	2407B1
1	14mm Connector Gage Kit (push-on type)	A024
1	1-inch hex torque wrench (12 in. lbs)	2498T1
1	Contact installation/extraction tool	2481S3
2	14mm contacts (spare parts)	2481A
1	VNA software disk	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Recommended Accessories

2453A 30cm beadless air line. See page 85.

2607A1 14mm to 7mm adapters. See page 113.

7909H NMD2.4mm female to NMD3.5mm male adapter. See page 102.

Economy VNA Calibration Kits

Single-Sex or Dual-Sex Fixed Termination Kits

Features

- ▶ Fixed Load Calibration
- ▶ 3.5mm, Type N, TNC and BNC Connectors
- ▶ Rugged Plastic Instrument Case
- ▶ DC to 26.5 GHz¹

Description

This series of low cost fixed load calibration kits covers frequencies from DC to 26.5 GHz¹. The kits contain the standards needed to calibrate scalar or vector network analyzers and are housed in rugged, molded plastic cases. The increased durability of the cases makes these kits ideal for field service use. The VNA software provided in the operating instructions manual can be keyed in from the front panel of the analyzer. The kits are available in female/male dual-sex configurations or in single-sex female or male configurations.

Available Kits

Select the calibration kit number for the appropriate network analyzer test port connector type.

NETWORK ANALYZER TEST PORT TYPE	MAURY KIT MODEL		
	Female Only	Male Only	Female and Male
3.5mm	8050Q01	8050Q02	8050Q03
Type N	8850Q01	8850Q02	8850Q03
BNC	8550Q01	8550Q02	8550Q03
TNC	8650Q01	8650Q02	8650Q03

Recommended Adapters for these Kits

Phase Matched Adapters See pages 111, 114 and 116.

8023B1	3.5mm female to type N male
8023D1	3.5mm male to type N male
8022A2	3.5mm female to 7mm
8022B2	3.5mm male to 7mm
8828A	Type N female to type N female
8828B	Type N male to type N male
8828C	Type N female to type N male
8821C1	Type N male to BNC female
8821D1	Type N male to BNC male

In-Series Adapters See page 119.

232A11	TNC female to TNC female
232B11	TNC male to TNC male
232C11	TNC female to TNC male



Components Included in Economy Kits

QUANTITY	DESCRIPTION
1	Female fixed offset short*
1	Male fixed offset short**
1	Female open*
1	Male open**
1	Female fixed termination*
1	Male fixed termination**
1	Instrument case

* Included in female single-sex kits and dual-sex kits; excluded from male single-sex kits.

** Included in male single-sex kits and dual-sex kits; excluded from female single-sex kits.

Recommended Accessories for these Kits

Connector Gage Kits See page 92.

A034B	3.5mm Connector gage kit (push-on type)
A050A	3.5mm Digital Connector gage kit (thread-on type)
A020A	Type N Connector gage kit (push-on type)
A020D	Type N Connector gage kit (thread-on type)
A012A	BNC Connector gage kit (push-on type)

Torque Wrenches See page 94.

8799A1	3.5mm, 5/16-inch (8 in. lbs)
2698C2	Type N, 3/4-inch hex (12 in. lbs)

Economy TRL Calibration Kits - 7mm

Need a 7mm Economy TRL Kit? Maury offers the following:

FREQUENCY RANGE (GHz)	VNA MAKE & MODEL — MAURY KIT MODEL				
	NO SOFTWARE	R&S ZV ZV SERIES	AGILENT 8510C	AGILENT 8719/20/22	AGILENT PNA SERIES
0.8 – 18.0	2660Q10	2660Q11	2660Q14	2660Q15	2660Q17
0.8 – 4.0	2660Q20	2660Q21	2660Q24	2660Q25	2660Q27

This series of low cost TRL calibration kits covers frequencies from 800 MHz to 18 GHz, or 800 MHz to 4 GHz, and contain the shorts and air lines needed to perform TRL calibration of vector network analyzers and devices equipped with 7mm connectors. Kit components are provided in foam-lined wood instrument cases. For more information please contact the Maury Sales Department. See also Maury data sheet 2Z-042.

¹ 3.5mm operates to 26.5 GHz, type N/TNC to 18 GHz and BNC to 10 GHz.

7-16 VNA Calibration Kits

2750B Fixed Termination Kits

Features

- Precision 7-16 Connectors
- Rated DC to 7.5 GHz; Usable to 8 GHz
- Fixed Load Calibration
- Low Torque Coupling

Description

The 2750 series calibration kits operate up to 7.5 GHz for making error-corrected measurements of devices with 7-16 connectors. The 2750B kits consist of the male and female 7-16 fixed load calibration standards needed to calibrate supported vector network analyzers (VNAs), and the VNA software on 3-1/2" data disk, supplied with the operating instructions (manual) in a foam-lined wood instrument case.



2750B10

Connector Description

The 7-16 connectors found on the components in these kits are rugged, calibration grade connectors that exceed the requirements for IEC169-4 reference grade and BSEN122190 grade 0 specifications. They feature a thicker dielectric bead to eliminate deflection, retracted threads on the female connector to eliminate the need to apply excessive torque during calibration and test, and tighter tolerance control than called for in the IEC and BSEN specifications to reduce uncertainties. For interface specifications on these connectors, please refer to Maury data sheet 5E-066.

Supported VNAs

Maury's 2750B calibration kits are ideal for use in calibrating many popular VNAs (i.e., Agilent 8510C, 8719/20/22 and PNA series; Anritsu 37000; and Rohde & Schwarz ZV series).

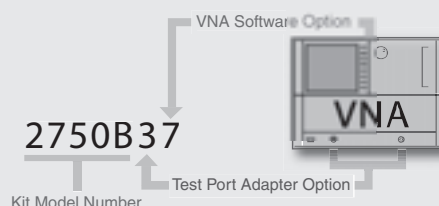
Components Included in 2750B Kits

QUANTITY	DESCRIPTION	MODEL
1	7-16 female fixed offset short	2714A
1	7-16 male fixed offset short	2714B
1	7-16 female open	2716A
1	7-16 male open	2716B
1	7-16 female fixed termination	2710A
1	7-16 male fixed termination	2710B
1	1-1/16 inch torque wrench (20 in. lbs)	2698K1
1	15/16 inch open-end wrench	2750Z3
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 43 for details.)

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 2750B kit configured with the adapters and software for use with an Agilent PNA that has type N test ports.



Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 43)	VNA SOFTWARE OPTIONS						
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT ENA SERIES OPTION 2	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
7-16	0	—	01	02	04	05	07	09
7mm	1	10	11	12	14	15	17	19
Type N	2	20	21	22	24	25	27	29

Key Literature: Maury data sheet 2Z-041.

7-16 VNA Calibration Kits

2750F/M Single-Sex Fixed Termination Kits

Features

- Precision 7-16 Connectors
- Rated DC to 7.5 GHz; Usable to 8 GHz
- Fixed Load Calibration
- Low Torque Coupling

Description

The 2750F/M calibration kits are an economical alternative to the 2750B fixed termination kit, designed for the user who only needs calibration standards in one sex. The kits consist of the female (2750F) or male (2750M) 7-16 fixed load calibration standards needed to calibrate supported vector network analyzers (VNAs) for making error-corrected measurement of devices with 7-16 connectors. The VNA software is supplied on a 3-1/2" data disk. All of the components including software disk and operating instructions (manual) are provided in a foam-lined wood instrument case.

Connector Description

See the Connector Description for these connectors on page 40.

Supported VNAs

Maury's 2750F/M calibration kits are ideal for use in calibrating many popular VNAs (ie., Agilent 8510C, 8719/20/22, and PNA series; Anritsu 37000; and Rohde & Schwarz ZV series).



2750F30

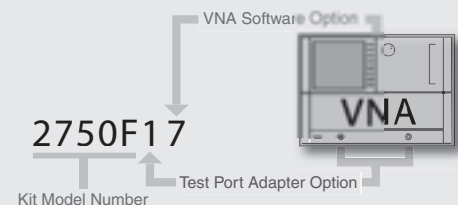
Components Included in 2750F/M Kits

QUANTITY	DESCRIPTION	MODEL
1	7-16 female fixed offset short	2714A*
1	7-16 male fixed offset short	2714B**
1	7-16 female open	2716A*
1	7-16 male open	2716B**
1	7-16 female fixed termination	2710A*
1	7-16 male fixed termination	2710B**
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 43 for details.)

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 2750F kit configured with the adapters and software for use with an Agilent PNA that has type N female test ports.



Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 43)	VNA SOFTWARE OPTIONS						
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT ENA SERIES OPTION 2	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
7-16	0	—	01	02	04	05	07	09
Type N Female	1	10	11	12	14	15	17	19
Type N Male	2	20	21	22	24	25	27	29
7mm	3	30	31	32	34	35	37	39
Type N Female	4	40	41	42	44	45	47	49
Type N Male	5	50	51	52	54	55	57	59
7mm	6	60	61	62	64	65	67	69

Key Literature: Maury data sheet 2Z-041.

7-16 TRL/LRL VNA Calibration Kits

2760B Tri-Kits



2760B14

Features

- ▶ SOLT (Short-Open-Load-Thru)
- ▶ Rated to 7.5 GHz, Usable to 8 GHz
- ▶ Gated Air Line
- ▶ TRL/LRL Calibrations
- ▶ Low Torque Coupling

Description

These kits feature both female and male standards, a torque wrench and an open-end wrench for precise, repeatable connections, and adapter sets and VNA software on computer media. The each kit contains the components listed at the right, shipped together in a foam-lined wood instrument case. See page 85 for air line specifications.

Connector Description

The 7-16 connectors found on the components in these kits are rugged, calibration grade connectors that exceed the requirements for IEC169-4 reference grade and BSEN122190 grade 0 specifications. They feature a thicker dielectric bead to eliminate deflection, retracted threads on the female connector to eliminate the need to apply excessive torque during calibration and test, and tighter tolerance control than called for in the IEC and BSEN specifications to reduce uncertainties. For interface specifications on these connectors, please refer to Maury data sheet 5E-066.

TRM/TRL/LRL Calibration

Maury TRL/LRL calibration kits are tri-kits containing the components needed to perform three types of calibrations (TRM/TRL/LRL, SOLT, and short-open-(air line + load). Source match can also be measured using the 6cm air line and provided short.

Components Included in 2760B Kits

QUANTITY	DESCRIPTION	MODEL
1	7-16 female to male air line (6cm)	2735A6
1	7-16 female to male air line (7.5cm)	2735A7.5
1	7-16 female to male air line (30cm)	2735A30
1	7-16 female fixed offset short	2714A
1	7-16 male fixed offset short	2714B
1	7-16 female open	2716A
1	7-16 male open	2716B
1	7-16 female fixed termination	2710A
1	7-16 male fixed termination	2710B
1	1-1/16-inch torque wrench (12 in. lbs)	2698K1
1	15/15-inch open end wrench	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit also includes a set of adapters that is user specified per the Option Finder below. (See page 43 for details.)

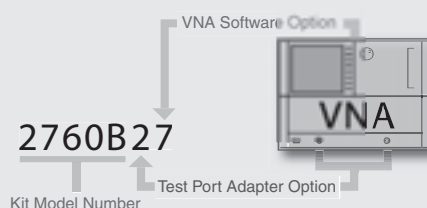
The reference air lines listed above are also sold as the model 2735K 7-16 air line kit (see page 85), which includes all three air lines housed in a foam-lined wood instrument case. This kit adds full 2-port TRL/LRL (Through-Reflect-Line, Line-Reference-Line) calibration capability to the 2750B standard kits.

Ordering Options

To specify the test port adapter and VNA software options you need, simply add two digits to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (as found in the **Option Finder** below). The example in the diagram shows the combination of digits needed to order a 2760B kit configured with the adapters and software for use with an Agilent PNA that has type N test ports.

Option Finder

VNA TEST PORT TYPE	TEST PORT ADAPTER OPTIONS (see page 43)	VNA SOFTWARE OPTIONS					
		KITS W/O SOFTWARE OPTION 0	ROHDE & SCHWARZ ZV SERIES OPTION 1	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
7-16	0	—	01	04	05	07	09
7mm	1	10	11	14	15	17	19
Type N	2	20	21	24	25	27	29



Key Literature: Maury data sheet 2Z-044, and 2Z-041A.

7-16 VNA Calibration Kit Adapter Options

7-16 In-Series and 3.5mm, 7mm, and Type N Between-Series Sets

Features

- ▶ 7mm to 7-16, and Type N to 7-16 Between-Series Adapters
- ▶ 7-16 to 7-16 In-Series Adapters
- ▶ Phase Matched within Each Series
- ▶ DC to 7.5 GHz (Usable to 8 GHz)

Description

The precision 7-16 adapters in these sets feature low VSWR, low insertion loss and are of minimum length. Test port adapters are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets. All of these adapters may be ordered in separately boxed sets (as described below), as options shipped with Maury VNA calibration kits, or as individual adapters (by model number).

Recommended Accessories for 7-16 Kits

Connector Gage Kits See page 92.

A041A 7-16 Connector gage kit (push-on type)

Torque Wrench See page 94.

2698K1 7-16, 1-1/16 inch (20 in. lbs)

Adapter Specifications

The precision in-series and between-series adapters in these sets have a 50 ohm nominal impedance and a frequency range of DC to 7.5 GHz. Within each series they are phase matched (have the same electrical length), making them interchangeable for measurement of non-insertable devices. VSWR for each model is as follows:

Precision 7-16 In-Series Adapters

Models 2712A/B/C (for more detail see page 121)

Maximum VSWR 1.025

Precision 7-16 Adapters

Models 2706A/B/C/D (for more detail see page 121)

Maximum VSWR 1.03

Models 2707A/B (for more detail see page 121)

Maximum VSWR 1.03

Special Short-Faced Test Port Adapters¹

Models 2706E/F & Models 2707C (for more detail see page 121)

Maximum VSWR 1.03

3.5mm to 7-16 Adapters (sold separately)

Models 2705A/B/C/D (for more detail see page 121)

Maximum VSWR 1.04

Adapter Options for 2750B Cal Kits

Adapters Included in 2750Z4 (7mm) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	7mm to 7-16 female	2707A
	2	7mm to 7-16 male	2707B

Adapters Included in 2750Z5 (Type N) Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	Type N female to 7-16 female	2706A
	1	Type N male to 7-16 female	2706B
	1	Type N female to 7-16 male	2706C
	1	Type N male to 7-16 male	2706D

Adapter Options for 2760B Cal Kits

Adapters Included in 7mm Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	7mm to 7-16 female test port adapters	2707A
	2	7mm to 7-16 male test port adapters	2707C ¹

Adapters Included in Type N Sets

TEST PORT ADAPTER OPTION	QUANTITY	DESCRIPTION	MODEL
2	1	Type N female to 7-16 female	2706A
	1	Type N male to 7-16 female	2706B
	1	Type N fem to 7-16 male test port adapter	2706E ¹
	1	Type N male to 7-16 male test port adapter	2706F ¹

Adapter Options for 2750F and 2750M Single-Sex Cal Kits

Adapters Included in 2750F Options 1 – 6

OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	Type N male to 7-16 male	2706D
	1	Type N male to 7-16 female	2706B
2	2	Type N female to 7-16 male	2706C
	1	Type N female to 7-16 female	2706A
3	2	7mm to 7-16 male	2707B
	1	7mm to 7-16 female	2707A
4	1	Type N male to 7-16 male	2706D
5	1	Type N female to 7-16 male	2706C
6	1	7mm to 7-16 male	2707B

Adapters Included in 2750M Options 1 – 6

OPTION	QUANTITY	DESCRIPTION	MODEL
1	2	Type N male to 7-16 female	2706B
	1	Type N male to 7-16 male	2706D
2	2	Type N female to 7-16 female	2706A
	1	Type N female to 7-16 male	2706C
3	2	7mm to 7-16 female	2707A
	1	7mm to 7-16 male	2707B
4	1	Type N male to 7-16 female	2706B
5	1	Type N female to 7-16 female	2706A
6	1	7mm to 7-16 female	2707A

¹ These special short-faced test port adapters are required when using precision beadless air lines.

Waveguide VNA Calibration Kits 7005E Standard Kits

Features

- ▶ 1.7 to 50 GHz
- ▶ WR430 Through WR22
- ▶ Fixed and Sliding Load Calibration
- ▶ Agilent and Anritsu VNAs Supported



K7005E34

Description

The 7005E series standard kits are designed to provide accurate calibration of vector network analyzers (VNAs) for measurements in standard rectangular waveguide from 1.7 to 50 GHz (WR430 through WR22). Each kit includes all the components needed for accurate calibration of most VNAs with a user-specified set of adapters and a high precision sliding termination (in a machined housing) to ensure high effective directivity after calibration. Precision straight sections and a fixed (reference plane) short are also provided as verification standards. All component flanges have precision indexing holes and indexing pins for excellent measurement repeatability.

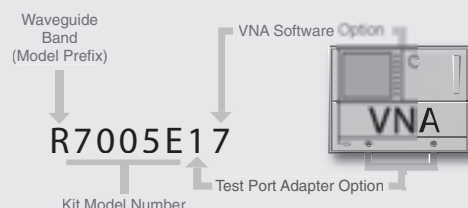
Components Included in 7005E Kits

QUANTITY	DESCRIPTION	MODEL
1	Fixed flush (reference plane) short	344 series
1	1/8-λ fixed offset short	340 series
1	3/8-λ fixed offset short	340 series
1	Precision fixed termination	301 series
1	High precision sliding termination	314 series
1	Straight section (rectangular)	101/2 series
1	Flange hardware (including the indexing pin set)	—
1	3.5-inch data disk with VNA software	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Each kit includes a set of adapters that is user specified per the chart below.

Ordering Options

To specify the waveguide band, test port adapter and VNA software options you need, add a letter (designating the desired bandwidth) to the front of the kit model number and add a two digit number to the end of the kit model number (as shown in the diagram at right). The first digit is the test port adapter option number, and the second is the VNA software option number (from the **Option Finder** below). The example in the diagram shows the waveguide band prefix, kit model number, adapter option and VNA software option numbers to order an "R" band 7005E kit for use with an Agilent PNA.



Option Finder

WAVEGUIDE BAND (Model Prefix)	FREQUENCY RANGE (GHz)	WAVEGUIDE DESIGNATION EIA WR NO.	TEST PORT ADAPTER SET OPTIONS (See below)	VNA SOFTWARE OPTIONS				
				KITS W/O SOFTWARE OPTION 0	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
R	1.70 – 2.60	WR430	1 or 2	0	4	5	7	9
S	2.60 – 3.95	WR284	1, 2 or 3	0	4	5	7	9
E	3.30 – 4.90	WR229	1, 2 or 3	0	4	5	7	9
G	3.95 – 5.85	WR187	1, 2 or 3	0	4	5	7	9
F	4.90 – 7.05	WR159	1, 2 or 3	0	4	5	7	9
C	5.85 – 8.20	WR137	1, 2 or 3	0	4	5	7	9
H	7.05 – 10.0	WR112	1, 2 or 3	0	4	5	7	9
X	8.20 – 12.4	WR90	1, 2 or 3	0	4	5	7	9
M	10.0 – 15.0	WR75	1, 2 or 3	0	4	5	7	9
P	12.4 – 18.0	WR62	1, 2 or 3	0	4	5	7	9
N	15.0 – 22.0	WR51	3 or 5	0	4	5	7	9
K	18.0 – 26.5	WR42	3 or 5	0	4	5	7	9
U	26.5 – 40.0	WR28	4 or 5	0	4	5	7	9
J	33.0 – 50.0	WR22	5	0	4	5	7	9

TEST PORT ADAPTER SET OPTIONS* (One of these sets is Included in each kit)	OPTION 1: 2 ea., waveguide (WG) to 7mm right angle launch (RAL); 1 ea., WG to 7mm end launch (EL) adapters
	OPTION 2: 1 ea., WG to 7mm RAL; 2 ea., WG to 7mm EL adapters
	OPTION 3: 1 ea., WG to 3.5mm female RAL; 1 ea. WG to 3.5mm male RAL; 1 ea., WG to 3.5mm female EL adapters (NMD F – K bands)
	OPTION 4: 1 ea. WG to 2.92mm female RAL; 1 ea. WG to 2.92mm male RAL; 1 ea. WG to 2.92mm female EL adapters
	OPTION 5: 1 ea. WG to 2.4mm female RAL; 1 ea. WG to 2.4mm male RAL; 1 ea. WG to 2.4mm female EL adapters (not included for N band)

* The specifications of the waveguide test port adapters included in these adapter set options are provided on page 136.

Key Literature: Maury data sheet 3H-056.

Optimized Millimeter Waveguide VNA Calibration Kits

7005G Optimized Kits

Features

- ▶ 26.5 to 110 GHz
- ▶ WR28 Through WR10
- ▶ Fixed and Sliding Load Calibration
- ▶ Optimized Directivity & Source Match

Description

The 7005G kits are high precision kits featuring optimized standards and VNA software, which provide highly accurate calibration (for measurements in rectangular waveguide) of Agilent 8510C, 8719/20/22, and PNA series or Anritsu 37000 vector network analyzers (VNAs) equipped with external millimeter waveguide test heads or modules. Kits are available for these Agilent VNAs (and for the Anritsu 37000) from 26.5 to 110 GHz. Each kit includes all the components needed for accurate calibration of these VNAs. The high precision sliding termination features a machined housing to ensure high effective directivity after calibration. For kits in WR22 and smaller sizes, these sliding terminations are equipped with a micrometer drive so that load positions can be easily and smoothly set. The precision straight section and fixed (reference plane) short in these kits can be used as verification standards. All component flanges have precision indexing holes and removable indexing pins for excellent measurement repeatability. The millimeter waveguide flanges in the WR22 and smaller sizes are of a unique Maury-pioneered design featuring a raised outer rim to prevent the flanges from cocking during connection. These flanges will mate with corresponding UG **/U flanges.

Optimized Directivity and Source Match

All 7005G kits are configured for the Short-Short-Load-Thru (SSLT) calibration method using offset shorts and a sliding termination. The sliding termination housings are calibrated for return loss and selected for compliance with the directivity specification. The



offset shorts are calibrated and the calibration coefficients are optimized for compliance with the source match specification. Each kit comes with a calibration report which includes the unique calibration data for that individual kit.

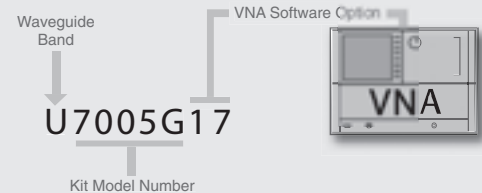
Components Included in 7005G Kits

QUANTITY	DESCRIPTION
2	Test port adapters (see the Option Finder below)
1	Fixed flush (reference plane) short (verification standard)
1	1/8-λ high precision fixed offset short
1	3/8-λ high precision fixed offset short
1	Precision fixed termination
1	High precision sliding termination
1	Precision straight section (verification standard)
1	Flange hardware (including the indexing pin set)
1	Flange tool set
1	3.5-inch data disk with optimized VNA software
1	Operating Instructions (manual)
1	Instrument case

Note: Additional adapters may be ordered separately.

Ordering Options

To specify the waveguide band and VNA software options you need, add a letter (designating the desired bandwidth) to the front of the kit model number and add a two digit number, from the **Option Finder** (below), to the end of the kit model number, as shown in the diagram at right. The example in the diagram shows the waveguide band prefix, kit model number, and VNA software option number needed to order a "U" band 7006G kit configured for use with an Agilent PNA.



Option Finder

WAVEGUIDE BAND (Model Prefix)	FREQUENCY RANGE (GHz)	WAVEGUIDE DESIGNATION EIA WR NO.	TEST PORT ADAPTERS PROVIDED ¹	MINIMUM DIRECTIVITY (dB)	MINIMUM SOURCE MATCH (dB)	VNA SOFTWARE OPTIONS			
						AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
U	26.5 – 40.0	WR28	2 U103A1.375	54	48	14	15	17	19
J	33.0 – 50.0	WR22	2 J115B1	54	48	14	15	17	19
T	40.0 – 60.0	WR19	2 T115B	54	44	14	15	17	19
V	50.0 – 75.0	WR15	2 V115C	54	42	14	15	17	19
Y	60.0 – 90.0	WR12	2 Y115B	50	40	14	15	17	19
Z	75.0 – 110.0	WR10	2 Z115A	50	40	14	15	17	19

¹ See page 123 for Overall lengths.

Millimeter Waveguide VNA Calibration Kits

7005M Economy Kits

Features

- ▶ 26.5 to 110 GHz
- ▶ WR28 Through WR10
- ▶ Fixed or Sliding Load Calibration
- ▶ SSSLT Configured



Description

The 7005M series kits are economical, cost effective kits designed to provide accurate calibration (for measurements in rectangular waveguide) of Agilent 8510C, 8719/20/22 and PNA series or Anritsu 37000 vector network analyzers (VNAs) equipped with external millimeter waveguide test heads or modules. Kits are available for these Agilent VNAs (and for the Anritsu 37000) from 26.5 to 110 GHz.

Each kit includes all the components needed for accurate calibration of these VNAs as listed at the right. The 7005M kits come with a precision fixed termination. The precision straight section and fixed (reference plane) short in these kits can be used as verification standards.

All component flanges have precision indexing holes and removable indexing pins for excellent measurement repeatability. The Millimeter waveguide flanges in the WR22 and smaller sizes are of a unique Maury-pioneered design featuring a raised outer rim to prevent the flanges from cocking during connection. These flanges will mate with corresponding UG ***/U flanges.

Components Included in 7005M Kits

QTY	DESCRIPTION
1	Fixed flush (reference plane) short (calibration and verification standard)
1	Precision straight section (verification standard)
1	1/4- λ waveguide straight section (shim)
1	Precision fixed termination
1	Flange hardware (including the indexing pin set)
1	Flange tool set
1	3-1/2 inch data disk with optimized VNA software
1	Operating Instructions (manual)
1	Instrument case

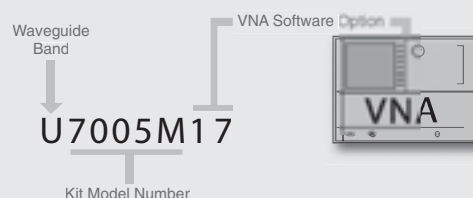
Note: Additional adapters may be ordered separately.

Calibration Method

The 7005M series kits are configured for the Short-Short-Load-Load-Thru (SSLLT) calibration method using a fixed flush short, a fixed precision termination, and a 1/4- λ shim.

Ordering Options

To specify the waveguide band and VNA software options you need, add a letter (designating the desired bandwidth) to the front of the kit model number and add a letter and/or two digit number to the end of the kit model number from the **Option Finder** (as shown in the diagram at right). The example in the diagram shows the waveguide band prefix, kit model number, and VNA software option number to order an "U" band 7005 kit configured for use with an Agilent PNA.



Option Finder

WAVEGUIDE BAND (Model Prefix)	FREQUENCY RANGE (GHz)	TEST PORT ADAPTERS PROVIDED ¹	WAVEGUIDE DESIGNATION EIA WR NO.	VNA SOFTWARE OPTIONS		
				AGILENT 8510C OPTION 14	AGILENT PNA SERIES OPTION 17	ANRITSU 37000 OPTION 19
U	26.5 – 40.0	2 U103A1.375	WR28	14	17	—
J	33.0 – 50.0	2 J115B1	WR22	14	17	19
T	40.0 – 60.0	2 T115B	WR19	14	17	19
V	50.0 – 75.0	2 V115C	WR15	14	17	19
Y	60.0 – 90.0	2 Y115B	WR12	14	17	19
Z	75.0 – 110.0	2 Z115A	WR10	14	17	19

¹ See page 123 for Overall lengths.

Waveguide VNA Calibration Kits

7006A Economy Kits

Features

- ▶ 2.6 to 40 GHz
- ▶ WR284 Through WR28
- ▶ Sliding Load Calibration
- ▶ Agilent and Anritsu VNAs Supported



P7006A

Description

The 7006A kits are economical, cost effective kits designed to provide accurate calibration of vector network analyzers (VNAs) that are equipped with 3.5mm or 2.4mm connectors. They are used for making measurements in standard rectangular waveguide from 2.6 to 40 GHz (WR284 through WR28). Each kit includes all the components needed for accurate calibration of most VNAs with a user-specified set of adapters and a precision sliding termination. In addition to these components, kits for Anritsu 37000 VNAs also include two (2) fixed shorts. All component flanges have precision indexing holes and indexing pins for excellent measurement repeatability.

Components Included in 7006A Kits

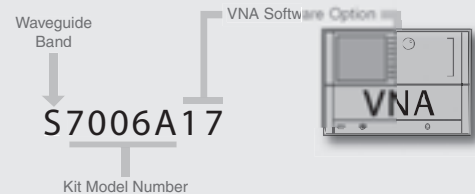
QUANTITY	DESCRIPTION	MODEL
1	Fixed (reference plane) short**	344 series
1	1/4-λ straight section (shim)	322A series
1	Precision sliding termination	313/4 series
1	WG to NMD 3.5mm female end launch adapter*	230/3 series
1	WG to 3.5mm male right angle launch adapter*	200/10 series
1	Flange hardware (including the indexing pin set)	—
1	3.5-inch data disk with VNA software	—
1	Operating Instructions (manual)	—
1	Instrument case	—

Note: Additional adapters may be ordered separately.

*WR34 and WR28 kits replace these adapters with two 2.4mm female right angle launch adapters.

Ordering Options

To specify the waveguide band and VNA software options you need, add a letter (designating the desired bandwidth) to the front of the kit model number and add a two digit number to the end of the kit model number (as shown in the diagram at right) from the **Option Finder** (below). The example in the diagram shows the waveguide band prefix, kit model number, and VNA software option number to order an "S" band 7006A kit configured for use with an Agilent PNA.



Option Finder

WAVEGUIDE BAND (Model Prefix)	FREQUENCY RANGE (GHz)	WAVEGUIDE DESIGNATION EIA WR NO.	TEST PORT ADAPTERS PROVIDED IN THESE KITS	VNA SOFTWARE OPTIONS			
				AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000** OPTION 9
S	2.60 – 3.95	WR284	1 S230K1 and 1 S200B1	14	15	17	19
E	3.30 – 4.90	WR229	1 E230K1 and 1 E200B1	14	15	17	19
G	3.95 – 5.85	WR187	1 G230K1 and 1 G200B1	14	15	17	19
F	4.90 – 7.05	WR159	1 F230K1 and 1 F200B1	14	15	17	19
C	5.85 – 8.20	WR137	1 C230K1 and 1 C200B1	14	15	17	19
H	7.05 – 10.0	WR112	1 H230K1 and 1 H200B1	14	15	17	19
X	8.20 – 12.4	WR90	1 X230K1 and 1 X200B2	14	15	17	19
M	10.0 – 15.0	WR75	1 M230K1 and 1 M200B2	14	15	17	19
P	12.4 – 18.0	WR62	1 P230K1 and 1 P200B2	14	15	17	19
N	15.0 – 22.0	WR51	1 N230K3 and 1 N200B2	14	15	17	19
K	18.0 – 26.5	WR42	1 K230K6 and 1 K200B8	14	15	17	19
Q	22.0 – 33.0	WR34	2 Q236A1	14	15	17	19
U	26.5 – 40.0	WR28	2 U236A6	14	15	17	19

** All kits for Anritsu 37000 VNAs include two fixed shorts.

Key Literature: Maury data sheet 3H-057.

Waveguide TRL VNA Calibration Kits

7007H Kits

Features

- ▶ 1.7 to 50 GHz
- ▶ WR430 Through WR10
- ▶ Fixed Load Calibration
- ▶ TRL and SSLT Configured

Description

Maury 7007H series calibration kits are designed to provide accurate Thru-Reflect-Line (TRL) calibrations of vector network analyzers (VNAs), for measurements in rectangular waveguide from 1.7 to 110.0 GHz (WR430 through WR10).

They include all the components needed for accurate TRL calibration of supported VNA (listed at right). They can also be used for Short-Short-Load-Thru (SSLT) and offset load calibrations.

All component flanges have precision indexing holes for excellent measurement repeatability (indexing pins are provided).

Test Port and Cable Connectors

These kits are configured for use with VNA test sets or test cables utilizing 7mm, 3.5mm and 2.4mm connectors. Other adapter or test port configurations are available upon request.



N7007H15

Components Included in 7007H Kits

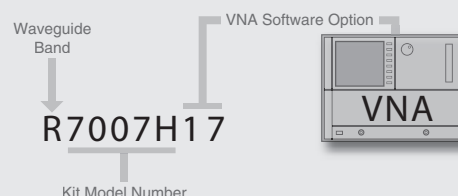
QTY	DESCRIPTION
2	Test port adapters (see the Option Finder below)
1	Fixed (reference plane) short (calibration and verification standard)*
2	Precision fixed terminations
1	1/4-λ high precision straight section (shim)
1	Flange hardware (including the indexing pin set)
1	3-1/2 inch data disk with optimized VNA software
1	Operating Instructions (manual)
1	Instrument case

Note: Additional adapters may be ordered separately.

*Kits for the Anritsu 37000 include two (2) fixed (reference plane) shorts.

Ordering Options

To specify the waveguide band and VNA software options you need, add a letter from the **Option Finder** (designating the desired bandwidth) to the front of the kit model number, and add a two digit number to the end of the kit model number (designating the VNA software needed) as shown in the diagram at right. The example in the diagram shows the waveguide band prefix, kit model number, and VNA software option number to order an "R" band 7007H kit for use with an Agilent PNA.



Option Finder

WAVEGUIDE BAND (Model Prefix)	FREQUENCY RANGE (GHz)	WAVEGUIDE DESIGNATION EIA WR NO.	TEST PORT ADAPTERS PROVIDED IN THESE KITS*	VNA SOFTWARE OPTIONS				
				AGILENT ENA SERIES OPTION 2	AGILENT 8510C OPTION 4	AGILENT 8719/20/22 OPTION 5	AGILENT PNA SERIES OPTION 7	ANRITSU 37000 OPTION 9
R	1.70 – 2.60	WR430	2 R209A2 (W/G to 7mm)	12	14	15	17	19
S	2.60 – 3.95	WR284	2 S209D2 (W/G to 7mm)	12	14	15	17	19
E	3.30 – 4.90	WR229	2 E209A2 (W/G to 7mm)	12	14	15	17	19
G	3.95 – 5.85	WR187	2 G209D2 (W/G to 7mm)	12	14	15	17	19
F	4.90 – 7.05	WR159	2 F209A2 (W/G to 7mm)	12	14	15	17	19
C	5.85 – 8.20	WR137	2 C209D2 (W/G to 7mm)	12	14	15	17	19
H	7.05 – 10.0	WR112	2 H209D2 (W/G to 7mm)	12	14	15	17	19
X	8.20 – 12.4	WR90	2 X209D2 (W/G to 7mm)	—	14	15	17	19
M	10.0 – 15.0	WR75	2 M209D2 (W/G to 7mm)	—	14	15	17	19
P	12.4 – 18.0	WR62	2 P209D2 (W/G to 7mm)	—	14	15	17	19
N	15.0 – 22.0	WR51	1 N200A2 and 1 N200B2	—	14	15	17	19
K	18.0 – 26.5	WR42	1 K200A1 and 1 K200B1	—	14	15	17	19
Q	22.0 – 33.0	WR34	1 Q236A1 and 1 Q236B1	—	14	15	17	19
U	26.5 – 40.0	WR28	1 U236A6 and 1 U236B6	—	14	15	17	19
T	40.0 – 60.0	WR19	2 T115B (Test Port Adapt.)	—	14	15	17	19
V	33.0 – 50.0	WR15	2 V115C (Test Port Adapt.)	—	14	15	17	19
Y	33.0 – 50.0	WR12	2 Y115B (Test Port Adapt.)	—	14	15	17	19
Z	33.0 – 50.0	WR10	2 Z115A (Test Port Adapt.)	—	14	15	17	19

Key Literature: Maury data sheet 3H-058. *To order kits without adapters substitute zero (0) for the numeral "1" in the VNA software option numbers.

VNA Calibration Kit Components Finder

Use the chart below to find the page(s) in this catalog which have information about Maury VNA Calibration Kit Components

Cal Kit Components Information Finder

Connector Type

	Component Type												
	• Fixed Terminations	• Sliding Terminations	• Fixed Flush & Fixed Offset Shorts	• Sliding Shorts	• Opens	• Air Lines (Beadless)	• Air Lines (Bead Supported)	• Precision Mismatches	• Precision Mismatch Sets	• Two Port Mismatch Standards	• Connector Gage Kits *	• Directional Couplers	• Torque Wrenches
• 1.85mm	52	62	66		79	80				92		94	
• 2.4mm	52	62	667		79	81		86	88	92		94	
• 2.92mm	53	62	67	76	79	81		86	88	92		94	
• 3.5mm	53	62, 64	68	76	79	82	82	86	88	90	92		94
• 7mm	54	63, 64	69	76, 77	79	83	83	87	88	91	92	93	94
• Type N (50 ohm)	54	63, 64	70	76, 77	79	84	84	87	88		92		94
• Type N (75 ohm)	55		73		74						92		94
• C	56		73								92		
• HN	56		73										
• SC	56		73								92		94
• BNC (50 ohm)	56		73		79						92		
• BNC (75 ohm)	55		73		79						92		
• TNC	57	63	70		79			87	88		92		94
• AFTNC	57	63	71		79						92		94
• TNCA	57	63	71		79						92		94
• SMA		63		77							92		94
• OSP™	58		72		79						92		94
• 14mm (GR 900 Equiv)	59	63	72			85		87			92	93	94
• 7-16	59		72		79	85					92		94
• Waveguide Components	60	65	74, 75	78					89				

* Maury also offers connector gages and gage kits for ZMA/BZ and Multiport connectors. See their listings on page 92. Digital gages and gage kits are available for 1.85mm/2.4mm and 2.92mm (K)/3.5mm connectors.

Maury Cal Kit Components

General Information

Fixed Terminations

Maury fixed terminations are precision “fixed” loads that are used to introduce known VSWR into 50 ohm transmission systems. They are available in various frequency ranges with specific VSWR maximums, and are designed for general laboratory use, or as calibration standards for performing Z_0 calibrations (especially at low frequencies) on network analyzers (VNAs, PNAs and SNAs).

Sliding Terminations

Maury sliding terminations (“sliding loads”) consist of a precision, movable, tapered termination in a highly accurate, air dielectric transmission line. They are basic tools for making precision microwave measurements, such as “load separation”, in which the reflection from the terminating element can be separated from that of the test device. Load separation using sliding loads is a key element in the calibration of VNAs and PNAs. The technique is also used to measure the reflection from two-port devices (particularly “non-insertable” devices like waveguide-to-coax adapters) and to measure the directivity of directional couplers.

Maury’s sliding terminations are available in metrology grade and high precision units with integral, dedicated connectors; precision units which permit changing the sex of the connector within the same connector series; and modular instruments which permit changing the connector type.

Fixed Flush and Fixed Offset Shorts

Fixed flush and fixed offset shorts are used to establish reference planes in transmission systems and as calibration standards for VNAs, PNAs and SNAs. Shorts with an offset of 2.498cm are often used to evaluate the calibration effectiveness of a VNA.

The shorting plane of fixed flush shorts is at the connector reference plane or at some offset established by another component, (typically an open). The shorting plane of some fixed offset shorts can also be relative to that established by another short with a nominal zero offset.

Sliding Shorts

A sliding short is a movable short circuited termination in a precision air line which is used in laboratory measurement applications, such as establishing a reference plane in a transmission system, as tuning elements in the development of microwave components (mixers, amplifiers, etc.), and in tuning high precision CW reflectometer systems. They are also important as calibration standards for calibrating VNAs, PNAs, and SNAs, when they are to be used for measuring highly reflective devices.

Maury coaxial sliding shorts feature a precision transmission structure (air line), consistent low noise contacts on the inner and outer conductors, and a precision connector. Maury sliding shorts are available as modular units with interchangeable connectors, high precision devices with dedicated connectors, and rugged general purpose units.

Opens

Shielded, coaxial open circuit terminations (opens) are used in calibrating VNAs, PNAs and SNAs. Their function is to provide a nominal 180° phase offset from a compatible reference short circuit over a broad range of frequencies.

Shielding the open essentially eliminates radiation losses; but creates a residual frequency-sensitive capacitance. An accurate knowledge of the open circuit effective capacitance is essential to an accurate calibration of the analyzer.

Maury opens are characterized for effective capacitance versus frequency by means of a fourth order polynomial curve fit, and the nominal capacitance coefficients are provided with each unit. We offer several innovative designs that improve the consistency and repeatability of the capacitance coefficients, resulting in improved effective source match of calibrated VNAs.

Air Lines (Beaded and Beadless)

Precision or reference air lines are air-dielectric transmission lines with highly accurate dimensions that can be used as fundamental impedance standards and to establish reference positions in measurement and calibration applications.

Maury air lines are available with both bead supported and beadless connectors. Beadless lines offer better impedance and electrical length accuracies and lower VSWR, while beaded lines offer greater convenience.

Precision Mismatches and Mismatch Air Line Sets

Maury precision standard mismatches are fixed terminations that can be used to calibrate swept reflectometers, verify network analyzer calibration, establish impedance references in TDR measurements, and have other general laboratory uses. They are made with thin film resistors and a unique grounding method that ensures stable operation. Calibration data is provided for all units at 1 GHz intervals from 2 GHz to the applicable upper frequency limit.

Maury mismatch air line sets are two-port, $1/4\lambda$ VSWR standards consisting of coaxial air lines with precision outer conductors, beadless connectors, and a set of inner conductors with increasing diameters. They produce accurately known reflection coefficients which are directly calculable from, and traceable to, air line dimensions. These sets are extremely stable and easy to use in many applications. Their simple geometry allows direct calculation of reflection, loss, transfer and group delay characteristics, making them ideally suited for checking the performance and accuracy of VNAs.

Connector Gage Kits

Maury's connector gage kits provide an easy to use, direct reading, self-checking, and accurate way to measure the critical linear interface dimensions of most coaxial connectors. Their use helps ensure the best electrical performance and accuracy of your test instruments and DUTs, and allows you to avoid serious damage to their connectors.

Precision Fixed Terminations

General Information



Fixed Terminations –

A precision fixed termination (or load) consists of an immovable, (fixed) termination which, when mated to the end of a transmission line or cable, absorbs nearly all of the signal energy traveling toward it. An ideal “matched” condition exists when a termination with an impedance value of Z_0 , is connected to the end of a transmission line or cable that also has a characteristic impedance of Z_0 . Such an ideal “matched” condition (one with no mismatch between the termination and its mated line or cable) is critical if a voltage standing wave ratio (VSWR) of 1.0:1 is to be

achieved in a system with a 50 or 75 ohm impedance value. Simply put, the more closely the 1.0:1 ratio is approached, the more accurate the measurements that can be made from a system.

Maury precision fixed terminations are designed to exacting specifications and are as close to the ideal impedance as it is mechanically possible to make them. The following pages (pages 50 through 58) provide detailed information about the various types of precision fixed terminations offered by Maury. Most are normally sold as components of Maury VNA calibration kits, but may also be purchased separately as replacement parts or spares.

Precision Fixed Terminations

1.85mm (7831/32 series)
and 2.4mm (7931 series)

Features

- ▶ Low VSWR
- ▶ DC to 67 GHz (1.85mm)
- ▶ DC to 50 GHz (2.4mm)
- ▶ Mating Compatible to Each Other

Description

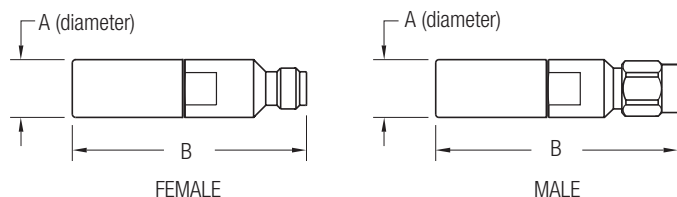
The 7831/32 and 7931 model series fixed terminations, which have 1.85mm and 2.4mm connectors respectively, are precision low VSWR terminations suited to a wide variety of general purpose and precision laboratory applications. Depending on the frequency range and required calibration effectiveness of your network analyzer (VNA or SNA), specific models can be used for full or lowband one-port Z_0 calibration and full two-port isolation calibration. The 1.85mm and 2.4mm mini-connectors used on these terminations are mating compatible with each other.

Connector Descriptions

The precision 1.85mm connectors on the 7831A/B and the 7832A/B are miniature, instrument grade, air-interface connectors that operate mode free up to 67 GHz, and comply with IEEE standard 287 general precision connector, instrument grade GPC1.85.

The precision 2.4mm connectors on the 7931A1/B1 are miniature, instrument grade, air-interface connectors that operate mode free up to 50 GHz, and comply with IEEE standard 287 general precision connector, instrument grade GPC2.4.

Dimensions – Inches (cm)



Unless otherwise noted, all dimensions are in inches and centimeters (cm).

TYPE	MODEL	A	B	MODEL	A	B
1.85mm	7831A1	0.36 (0.91)	1.46 (3.71)	7831B1	0.36 (0.91)	1.50 (3.81)
1.85mm	7832A	0.28 (0.71)	2.39 (6.07)	7832B	0.28 (0.71)	2.29 (5.82)
2.4mm	7931A1	0.36 (0.91)	1.46 (3.71)	7931B1	0.36 (0.91)	1.50 (3.81)

¹ Precision 1.85mm per Maury data sheet 5E-089.

² Precision 2.4mm per Maury data sheet 5E-064.



Available Models

MODEL FEMALE	MODEL MALE	FREQUENCY RANGE (GHz)	MAXIMUM VSWR	CONNECTOR TYPE
7831A1	7831B1	DC – 1.0 1.0 – 10.0 10.0 – 26.5 26.5 – 50.0	1.02 1.07 1.10 1.20	1.85mm
7832A	7832B	10.0 – 67.0	1.10	
7931A1	7931B1	DC – 4.0 4.0 – 50.0	1.016 1.15	2.4mm

Specifications

Frequency Range, VSWR (See Available Models chart)

Power Rating 0.5 watt CW, 0.25 kW peak

Nominal Impedance 50 ohm

Connectors:

7831 series 1.85mm ¹

7832 series 1.85mm ¹

7931 series 2.4mm ²

Size (See Dimensions)

Precision Fixed Terminations

2.92mm (K) (8775 series)
and 3.5mm (8031 series)

Features

- ▶ Low VSWR
- ▶ DC to 40 GHz (2.92mm)
- ▶ DC to 34 GHz (3.5mm)
- ▶ Mates with SMA & Each Other

Description

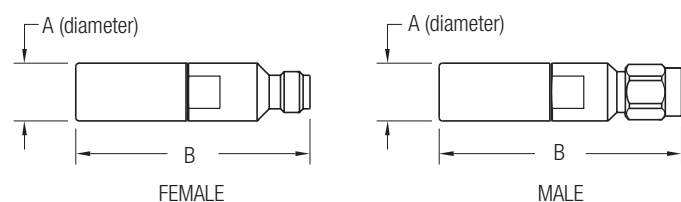
The 8775 and 8031 model series fixed terminations, which have 2.92mm and 3.5mm connectors respectively, are precision low VSWR terminations suited to a wide variety of general purpose and precision laboratory applications. Depending on the frequency range and required calibration effectiveness of your network analyzer (VNA or SNA), specific models can be used for full or lowband one-port Z_0 calibration and full two-port isolation calibration. The 2.92mm (K) and 3.5mm connectors used on these terminations are mating compatible with each other, and with SMA connectors.

Connector Descriptions

The precision 2.92mm (or K) connectors on the 8775 model series are precision miniature 2.92mm air line interface connectors that operate mode free to 40 GHz. They have a mechanically compatible interface that mates with SMA and 3.5mm connectors. This interface was originally introduced by Maury in 1974 as the MPC3 connector and was reintroduced as the K connector by Wiltron in 1984.

The 3.5mm connectors on the 8031 model series are air interface connectors that are mating compatible with SMA and K (2.92mm) connectors. They have an air line size of 0.0598 (inner diameter) and 0.1378 (outer diameter).

Dimensions – Inches (cm)



Unless otherwise noted, all dimensions are in inches and centimeters (cm).

TYPE	MODEL	A	B	MODEL	A	B
2.92mm	8775A2	0.36 (0.91)	1.46 (3.71)	8775B2	0.36 (0.91)	1.50 (3.81)
3.5mm	8031A2	0.36 (0.91)	1.46 (3.71)	8031B2	0.36 (0.91)	1.50 (3.81)

¹ Precision 2.92mm (K) per Maury data sheet 5E-063.

² Precision 3.5mm per Maury data sheet 5E-062.



Available Models

MODEL FEMALE	MODEL MALE	FREQUENCY RANGE (GHz)	MAXIMUM VSWR	CONNECTOR TYPE
8775A2	8775B2	DC – 4.0 4.0 – 40.0	1.016 1.15	2.92mm ¹
8031A2	8031B2	DC – 4.0 4.0 – 12.0 12.0 – 18.0 18.0 – 26.5 26.5 – 34.0	1.05 1.10 1.15 1.20 1.25	3.5mm ²
8031A4	8031B4	DC – 2.0 2.0 – 4.0 4.0 – 18.0 18.0 – 26.5	1.03 1.05 1.10 1.15	3.5mm ²
8031A5	8031B5	DC – 3.0 3.0 – 6.0 6.0 – 20.0 20.0 – 26.5	1.02 1.032 1.052 1.083	3.5mm ²

Specifications

Frequency Range, VSWR (See Available Models chart)

Power Rating 0.5 watt CW, 0.25 kW peak

Nominal Impedance 50 ohm

Connectors:

8775 series 2.925mm (K) ¹

8031 series 3.5mm ²

Size (See Dimensions)

Precision Fixed Terminations

7mm (2610 series) and Type N (2510 series)

Features

- Low VSWR
- DC to 18 GHz

Description

The 2610 and 2510 series fixed terminations (utilizing 7mm and type N connectors respectively) are precision, broadband, low VSWR terminations suited to a wide variety of general purpose and precision laboratory applications. Depending upon the frequency range and required calibration effectiveness of a vector or scalar network analyzer (VNA or SNA, respectively), specific models can be used for full or lowband one-port Z_0 calibration and full two-port isolation calibration.

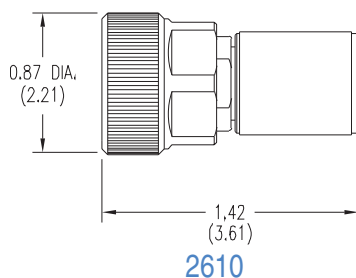
Connector Descriptions

The 7mm connectors on the 2610 series terminations are precision air interface hermaphroditic connectors that are rated from DC to 18 GHz. They have an air line size of 0.1197 inner diameter and a 0.2756 outer diameter.

The connectors on the 2510 series terminations are Maury precision stainless steel type N connectors that mate with most of the precision type N connectors commonly used today, including those complying with MIL-C-39012 and MIL-T-81490. They are low VSWR connectors rated from DC to 18 GHz.

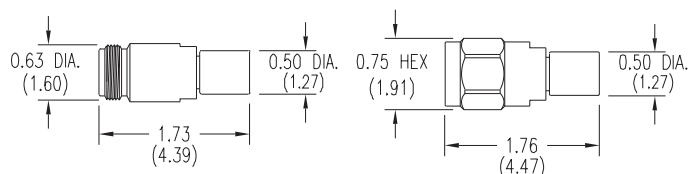
Dimensions – Inches (cm)

7mm



2610

Type N



2510 Female

2510 Male



2610C

2510A6

2510B6

Available Models

MODEL		FREQUENCY RANGE (GHz)	MAXIMUM VSWR	CONNECTOR TYPE
FEMALE	MALE			
2610C		DC – 4.0 4.0 – 18.0	1.04 1.08	7mm ¹
2610D		DC – 18.0	1.04	7mm ¹
2610F		DC – 1.0	1.005	7mm ¹
		1.0 – 2.0	1.01	
		2.0 – 8.0	1.03	
		8.0 – 18.0	1.06	
2510A4	2510B4	DC – 4.0	1.04	Type N ²
		4.0 – 12.0	1.10	
		12.0 – 18.0	1.15	
2510A5	2510B5	DC – 4.0	1.04	Type N ²
		4.0 – 18.0	1.10	
2510A6	2510B6	DC – 2.0	1.02	Type N ²
		2.0 – 4.0	1.04	
		4.0 – 18.0	1.06	
2510A7	2510B7	DC – 2.0	1.01	Type N ²
		2.0 – 4.0	1.04	
		4.0 – 18.0	1.12	
2510A8	2510B8	DC – 3.0	1.01	Type N ²
		3.0 – 6.0	1.02	

Specifications

Frequency Range, VSWR (See Available Models chart)

Power Rating 1 watt CW, 1 kW peak

Nominal Impedance 50 ohm

Connectors:

2610 series 7mm ¹

2510 series Type N ²

Size (See Dimensions)

¹ Precision 7mm per Maury data sheet 5E-060.

² Precision stainless steel type N per Maury data sheet 5E-049.

Precision Fixed Terminations

Type N 75 ohm (8883 series)

BNC 75 ohm (8583 series)

Features

- ▶ Low VSWR
- ▶ DC to 2 GHz

Description

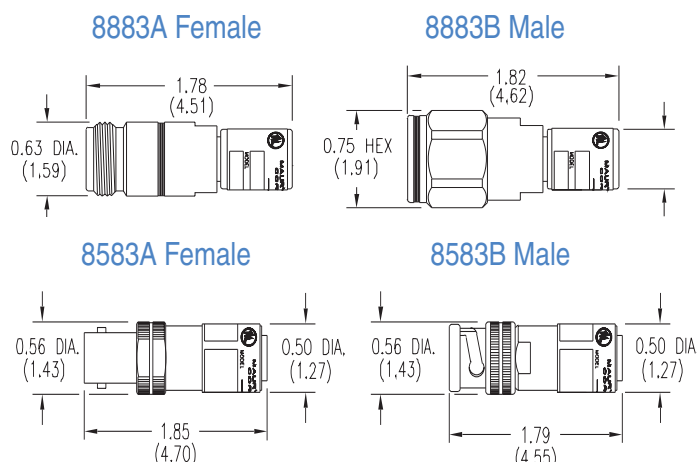
The 8883 series and 8583 series fixed terminations are precision, low VSWR, 75 ohm terminations equipped with type N and BNC connectors, respectively. These terminations are suited to a wide variety of general purpose and precision laboratory applications; however, their primary usage is for 75 ohm reference Z_0 calibration of network analyzers at frequencies up to 2 GHz. All Maury 75 ohm components are identifiable by a black ring encircling the body of the component. 75 ohm connectors should never be mated to their 50 ohm counterparts as doing so could result in damage to the 75 ohm female connector and/or poor, or erratic electrical performance.

Connector Description

The type N 75 ohm connectors on the components in the 8883 series are a precision version of type N 75 ohm connectors, developed by Maury, which meets all applicable requirements of IEC169-16. They exhibit extremely low VSWR, and although specified to 2.0 GHz, they can be used at much higher frequencies. The male connectors are provided with a 3/4" hex coupling nut so the junctions can be properly torqued to 12 in. lbs.

The BNC connectors on the 8583 series terminations are precision miniature coaxial connectors featuring a quick disconnect bayonet locking coupling mechanism. The connector body is fabricated from solid brass finished with nickle plating. The center conductor is beryllium-plated copper, supported by teflon beads. They are rugged, lightweight connectors that are negligibly affected by temperature and humidity.

Dimensions – Inches (cm)



Key Literature: Maury data sheet 2Z-036



Specifications

Model 8883A – Female type N 75 ohm fixed termination

Model 8883B – Male type N 75 ohm fixed termination

Frequency Range DC – 2.0 GHz

Maximum VSWR 1.01

Power Rating 1 watt CW

Nominal Impedance 75 ohm

Connectors:

8883A Precision 75 ohm type N female¹

8883B Precision 75 ohm type N male¹

Size (see Dimensions)

Model 8583A – Female BNC 75 ohm fixed termination

Model 8583B – Male BNC 75 ohm fixed termination

Frequency Range DC – 2.0 GHz

Maximum VSWR 1.02

Power Rating 1 watt CW

Nominal Impedance 75 ohm

Connectors:

8583A Precision 75 ohm BNC female

8583B Precision 75 ohm BNC male

Size (see Dimensions)

Precision Fixed Terminations

HN, SC, BNC and C

(335, 336, 351, and 354 series)

Features

- ▶ Low VSWR
- ▶ DC to 10 GHz

Description

Maury produces these four series of low power, general purpose terminations which are designed to operate from DC to 8 or DC to 10 GHz. They are useful in a variety of airborne systems and laboratory applications where low VSWR broadband termination is required.

These compact, lightweight, rugged terminations are available with HN, SC, BNC, and C connectors. Most are sufficiently well matched for low frequency VNA Z_0 calibrations and all can be used for isolation calibrations within the appropriate frequency range.

Connector Descriptions

The HN connectors on the 335 series terminations are medium size high voltage connectors with a screw type coupling mechanism and overlapping dielectrics for longer breakdown paths.

The SC connectors on the 336 series terminations are threaded versions of the C connector and are designed for use in severe environments, where vibration and shock are present.

The C connectors on the 354 series terminations are medium size, 50 ohm impedance connectors with bayonet couplings. Maury MPC C connectors mate with most C versions in use today, specifically with MIL-C-39012/35/36 and test connectors with MIL-C-3989 interfaces. They are normally made with stainless steel bodies and have heat treated, gold-plated beryllium copper contacts.

The BNC connectors on the 351 series terminations are 50 ohm impedance connectors with two-stud bayonet coupling. They conform to MIL-C-39012 and are normally made with stainless steel bodies with heat treated, gold-plated beryllium copper contacts.

Dimensions – Inches (cm)

TYPE	MODEL	DIAMETER INCHES (CM)	LENGTH INCHES (CM)
HN Female	335A	0.750 (1.905)	1.770 (4.496)
HN Male	335B1	0.875 (2.223)	1.955 (4.966)
SC Female	336A	0.760 (1.930)	1.925 (4.889)
SC Male	336B1	0.790 (2.007)	1.835 (4.661)
BNC Female	351A2	0.570 (1.448)	1.520 (3.861)
BNC Male	351B2	0.570 (1.448)	1.435 (3.645)
C Female	354A	0.760 (1.930)	1.925 (4.889)
C Male	354B	0.790 (2.007)	1.835 (4.661)



351A2



351B2



354A



354B

Available Models

MODEL FEMALE	MODEL MALE	FREQUENCY RANGE (GHz)	MAXIMUM VSWR	CONNECTOR TYPE
335A	335B1	DC – 1.0	1.05	HN ¹
		1.0 – 4.0	1.10	
		4.0 – 8.0	1.20	
336A	336B1	DC – 1.0	1.03	SC ¹
		1.0 – 4.0	1.07	
		4.0 – 10.0	1.12	
351A2	351B2	DC – 2.0	1.04	BNC
		2.0 – 4.0	1.10	
		4.0 – 10.0	1.20	
354A	354B	DC – 1.0	1.05	C
		1.0 – 4.0	1.15	
		4.0 – 10.0	1.30	

Specifications

Frequency Range, VSWR (See Available Models chart)

Power Rating:

HN and SC 1 watt CW, 1 kW peak

BNC and C 2 watt CW, 1 kW peak

Nominal Impedance 50 ohm

Size (See Dimensions)

¹ Precision stainless steel connector per Maury data sheet 5E-051.

² Precision stainless steel SC per Maury data sheet 5E-050.

Precision Fixed Terminations

TNC (332 series), AFTNC (8684 series)
and TNCA (8674 series)

Features

- ▶ Low VSWR
- ▶ DC to 20 GHz

Description

These TNC, AFTNC, and TNCA units are precision, broadband, low VSWR fixed terminations suited to a variety of general purpose and precision laboratory applications. Depending upon the frequency range and required calibration effectiveness of a vector network analyzer (VNA) specific models can be used for full or low-band one-port Z_0 calibration and full two-port, isolation calibration.

Connector Description

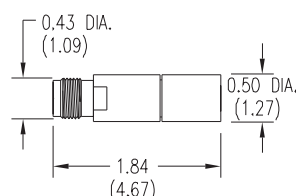
Maury TNC connectors (MPC/TNC) on the are precision stainless steel connectors that mate with MIL-C-39012 and MIL-T-81490 connectors. These low VSWR connectors rated from DC to 18.0 GHz.

Maury AFTNC connectors fully comply with the requirements of MIL-C-87104/2. The male connector utilizes a solid outer conductor configuration to provide consistent measurement results. Connector bodies are fabricated from stainless steel for strength and durability. These connectors were developed using optimized HFSS simulation to provide extremely low VSWR, and they are rated to 20 GHz.

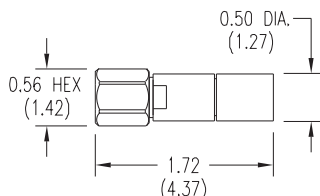
Maury TNCA connectors fully comply with the requirements of MIL-STD 348A. The male connector utilizes a solid outer conductor configuration to provide consistent measurement results. Connector bodies are fabricated from stainless steel for strength and durability.

Dimensions – Inches (cm)

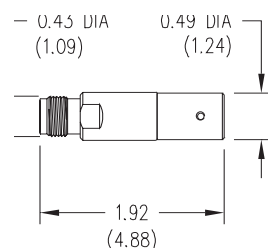
332A Female



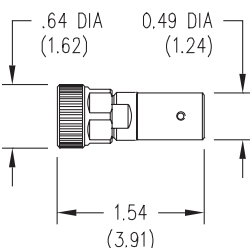
332B Male



8684A & 8674A Female



8684B & 8674B Male



Available Models

MODEL		FREQUENCY RANGE (GHz)	MAXIMUM VSWR	CONNECTOR TYPE
FEMALE	MALE			
332A	332B	DC – 4.0	1.10	TNC ¹
		4.0 – 12.0	1.15	
		12.0 – 18.0	1.20	
332E	332F	DC – 4.0	1.06	TNC ¹
		4.0 – 12.0	1.10	
		12.0 – 18.0	1.15	
332G	332H	DC – 2.0	1.02	TNC ¹
		2.0 – 4.0	1.05	
332A3	332B3	DC – 3.0	1.02	TNC ¹
		3.0 – 6.0	1.04	
332A8	332B8	DC – 3.0	1.03	TNC ¹
		3.0 – 13.5	1.06	
332A9	332B9	DC – 3.0	1.03	TNC ¹
		3.0 – 18.0	1.10	
332A5	332B5	DC – 12.0	1.25	TNC ¹
		12.0 – 18.0	1.10	
8684A	8684B	DC – 4.0	1.04	AFTNC ²
		4.0 – 12.0	1.08	
		12.0 – 20.0	1.10	
8674A	8674B	DC – 4.0	1.04	TNCA ³
		4.0 – 12.0	1.08	
		12.0 – 20.0	1.10	

Specifications

Frequency Range, VSWR See chart
 Power Rating 1 watt CW, 1 kW peak
 Impedance 50 ohm (nominal)
 Connectors:
 332 series TNC ¹
 8684 series AFTNC ²
 8674 series TNCA ³
 Size (see Dimensions)

¹ Precision TNC per Maury data sheet 5E-053.

² Precision TNC MIL-C-87104/2 per Maury data sheet 5E-056.

³ Precision TNC MIL-STD 348A per Maury data sheet 5E-058.

Precision Fixed Terminations

LCP/OSP™ (8783 series)

Features

- ▶ Low VSWR
- ▶ DC to 18 GHz

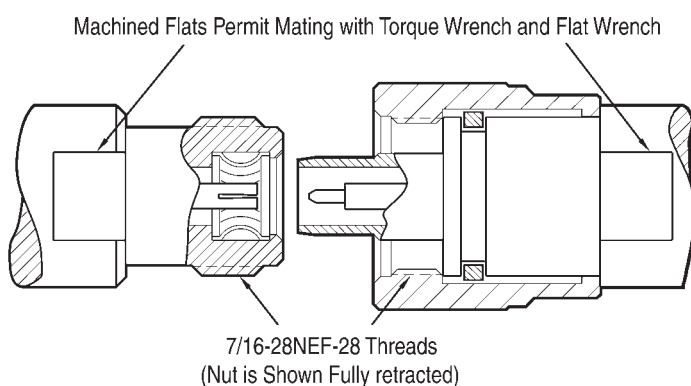
Description

The 8783 series fixed terminations are equipped with Maury LCP/OSP™ connectors, which are precision, broadband, low VSWR terminations suited to a wide variety of general purpose and precision laboratory applications. Their unique coupling mechanism is an improvement on the original OSP™ design that significantly enhances the performance of these connectors (see Connector Description below). Depending upon the frequency range and required calibration effectiveness of your VNA, PNA, or SNA, specific models can be used for full or lowband one-port Z₀ calibration and full two-port, isolation calibration.

Connector Description

The connectors on these components are Maury precision LCP/OSP™ connectors that are mating compatible with standard OSP™ and Dynawave/Dynamate™ series blind-mate connectors. They are low VSWR connectors rated from DC to 18 GHz. A unique feature of these connectors is their use of a positive (thread-on) coupling system which permits mating with the use of a calibrated torque wrench to enhance the repeatability and electrical performance of the connection. For interface specifications on these connectors, please refer to Maury data sheet 5E-065.

Maury OSP™ Improvements



8783A

8783B

Specifications

Model 8783A female LCP/OSP™ fixed termination

Model 8783B male LCP/OSP™ fixed termination

Frequency Range DC to 18.0 GHz

Maximum VSWR:

DC to 1.0 GHz 1.03

1.0 to 6.0 GHz 1.05

6.0 to 18.0 GHz 1.08

Power Rating 1 watt CW, 0.5 kW peak

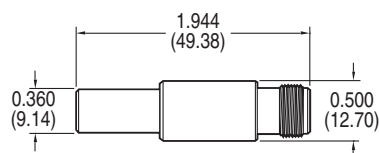
Reference Impedance 50 ohm (nominal)

Connectors LCP/OSP™

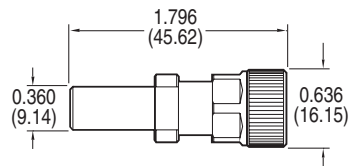
Size (see Dimensions)

Dimensions – Inches (cm)

8783A Female



8783B Male



Precision Fixed Terminations

14mm – GR900 Equivalent (2410A)

Features

- ▶ Low VSWR
- ▶ DC to 8.5 GHz

Description

The 2410A fixed termination is equipped with the Maury MPC14 connector, a precision 14mm connector. The 2410A is a broadband, low VSWR termination suited to a wide variety of general purpose and precision laboratory applications. Within its frequency range this termination can be used for full or lowband one-port Z_0 calibration and full two-port, isolation calibration.

Connector Description

The MPC14 precision 14mm connector is essentially equivalent to, and mating compatible with, GR900 type connectors. It features an improved hex knurl coupling nut and an improved center conductor inner contact (model 2481A). The coupling nut has a 1.00 inch hex for accurate tightening with a torque wrench, and the knurled knob provides a positive grip for finger tightening.

Dimensions – Inches (cm)

See the diagram at right.

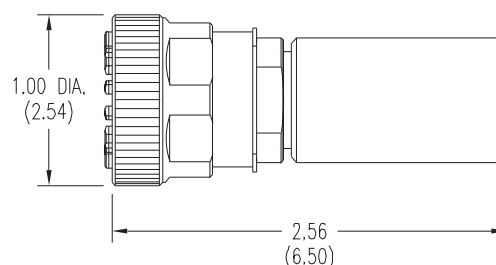


2410A

Specifications

Model 2410A Precision 14mm Fixed Termination

Frequency Range	DC to 8.5 GHz
Maximum VSWR:	1.005 + 0.004 GHz
Power Rating	3 watts CW, 1 kW peak
Reference Impedance	50 ohm (nominal)
Connector	14mm (MPC14)
Size	(see diagram below)



Precision Fixed Terminations

7-16 (2710 Series)

Features

- ▶ Low VSWR
- ▶ DC to 7.5 GHz

Description

The 2710 series fixed terminations are precision, broadband, low VSWR terminations suited to a wide variety of general purpose and precision laboratory applications. Within their frequency range they can be used for full band one-port Z_0 calibration and full two-port isolation calibration.

Connector Description

The 7-16 connectors found on the components in these kits are rugged, calibration grade connectors that exceed the requirements for IEC169-4 reference grade and BSEN122190 grade 0 specifications. They feature a thicker dielectric bead to eliminate deflection, retracted threads on the female connector to eliminate the need to apply excessive torque during calibration and test, and tighter tolerance control than called for in the IEC and BSEN specifications to reduce uncertainties.



2710A



2710B

Specifications

Model 2710A Female Precision 7-16 Fixed Termination

Model 2710B Male Precision 7-16 Fixed Termination

Frequency Range	DC to 7.5 GHz
Maximum VSWR:	
DC to 4.0 GHz	1.02
4.0 to 7.5 GHz	1.03
Power Rating	3 watts CW, 1 kW peak
Reference Impedance	50 ohm (nominal)
Connector	Precision 7-16
Size in inches (cm):	

2710A 1.142 (2.901) max dia., 2.758 (7.005) length

2710B 1.311 (3.330) max. dia. 3.068 (7.793) length

Precision Fixed Terminations

Waveguide (301 series)

Features

- ▶ Low VSWR
- ▶ 1.12 to 110 GHz
- ▶ Moderate Power Handling

Description

The 301 series low power waveguide fixed terminations are precision, low VSWR terminations suited to a wide variety of general purpose and precision laboratory applications. They can be used for full band one-port calibration and full two-port, isolation calibration.

Waveguide Flange Description

The waveguide flanges used on these terminations are Maury Precision Flanges (MPF) in rectangular, or round configurations. MPF flanges have precision indexing holes and removable indexing pins for excellent measurement repeatability. The millimeter waveguide flanges in the WR22 and smaller sizes are of a unique Maury-pioneered design featuring a raised outer rim to prevent the flanges from cocking during connection. These flanges will mate with corresponding UG ()/U flanges. (See page 128 for flange details.)

Available Models

MODEL	FREQUENCY RANGE (GHz)	VSWR (Maximum)	EIA WR NUMBER	EQUIVALENT FLANGE	POWER RATING		LENGTH	
					AVE. (W)	PEAK (kW)	inches	(cm)
L301A	1.12 — 1.20	1.040	650	CPR-650F	25.0	10.0	19.5	(49.53)
	1.20 — 1.70	1.025						
	1.70 — 1.90	1.025						
R301A	1.90 — 2.60	1.020	430	UG435/U	12.0	5.0	14.8	(37.6)
	2.20 — 3.30	1.025						
D301A	2.60 — 3.95	1.025	284	UG584/U	5.0	2.0	10.4	(26.4)
E301F	3.30 — 4.90	1.020	229	CPR229F	5.0	2.0	7.4	(18.8)
G301	3.95 — 5.85	1.020	187	UG149A/U	5.0	2.0	6.4	(16.3)
F301C	4.90 — 7.05	1.020	159	CPR159F	3.0	1.0	5.8	(14.7)
C301	5.85 — 8.20	1.020	137	UG344/U	2.5	1.0	5.2	(13.2)
H301A	7.05 — 10.00	1.015	112	UG51/U	2.0	1.0	5.0	(12.7)
X301A	8.20 — 12.40	1.015	90	UG39/U	1.0	1.0	5.0	(12.7)
M301A	10.00 — 15.00	1.020	75	MPF75	1.0	1.0	5.0	(12.7)
P301A	12.40 — 18.00	1.020	62	UG419/U	1.0	1.0	4.0	(10.2)
N301	15.00 — 22.00	1.025	51	MPF51	0.5	0.2	3.1	(07.9)
K301	18.00 — 26.50	1.025	42	UG595/U	0.5	0.2	2.8	(07.1)
U301	26.50 — 40.00	1.025	28	UG599/U	0.5	0.2	2.2	(05.6)
J301A	33.00 — 50.00	1.040	22	UG383 ¹	0.5	0.1	1.6	(04.1)
V301B	50.00 — 75.00	1.025	15	UG385 ¹	0.3	0.05	1.5	(03.8)
Y301	60.00 — 90.00	1.030	12	UG387/U	0.2	0.03	1.5	(03.8)
Z301B	75.00 — 110.00	1.030	10	UG387 ¹	0.2	0.03	1.5	(03.8)

¹ Units are supplied with Maury precision flanges (MPF) which mate with the UG flanges shown.



R301A



K301



P301A

Sliding Terminations

General Information



A sliding termination (or sliding load) consists of a precision, movable, tapered termination in a highly accurate, air dielectric transmission line. These instruments are basic tools for making precision microwave measurements, and are particularly useful in the following applications:

Load Separation: A general application measurement in which the reflection from the terminating element can be separated from that of the test device. Load separation using sliding loads is a key element in the calibration of vector network analyzers (VNAs). The technique is also used in the measurement of the reflection from two-port devices, particularly “non-insertable”, (e.g., waveguide-to-coax adapters, and the directivity of directional couplers). Maury sliding terminations make it possible to measure test device reflection in extremely small increments that would normally be masked by the reflections from the termination.

50 ohm Fixed Termination: The low VSWR inherent in Maury sliding terminations make them excellent for use as fixed terminations in 50 ohm systems.

Maury manufactures sliding terminations which offer a range of performance and convenience features. These include metrology grade, high precision units with integral, dedicated connectors; precision units which permit the sex of the connector to be changed within the same connector series; and true, modular instruments which permit changing the connector type or sex.

Metrology grade sliding terminations provide the highest level of accuracy, stability and repeatability when used as impedance standards for calibrating vector network analyzers. They feature integral connectors, flush set adjustment, and thermal isolation.

Dedicated connector sliding terminations are capable of handling higher power than is typical of metrology grade sliding terminations. Their defining characteristic is that they feature connectors of a single type, and (in sexed connectors) of a single, non-interchangeable, sex.

Modular sliding terminations are provided with a range of interchangeable connectors, permitting the user to change the connector type and sex of the sliding termination as needed.

Most Maury sliding termination VNA calibration kits include metrology grade sliding terminations. These sliding terminations are also available individually as replacement parts for the calibration kits. Dedicated connector and Modular models are likewise available as individual instruments, and in some cases as boxed sets. The following pages provide detailed descriptions and specifications for all of the coaxial and waveguide sliding terminations offered by Maury.

Sliding Terminations — Metrology Grade

1.85mm, 2.4mm, 2.92mm and 3.5mm

Features

- ▶ *Integral Connectors*
- ▶ *"Flush Set" Adjustment*
- ▶ *"Pull Back" Mechanism & Lock*
- ▶ *Thermal Isolation*
- ▶ *Enhanced Air Line Accuracy*

Description

These metrology grade sliding terminations achieve a high level of accuracy, stability and repeatability when used as impedance standards for calibrating vector network analyzers (VNAs) and in other critical, precision measurement applications.

They feature seamless, integral, beadless (air dielectric) connectors that provide an extremely accurate impedance reference, and an external jacket that enhances thermal stability by insulating the transmission line.

When used with "thread-on" connector gages, a "flush set" mechanism allows users to adjust the center conductor to achieve a coplanar inner and outer conductor interface at the connector mating plane. A "pull back" mechanism automatically locks the center conductor to a previously set flush condition, making it easy to return to flush condition from any other position.

These terminations are available individually, with female or male connectors, or in boxed sets with one each of both sexes, per the **Specifications** chart (below).

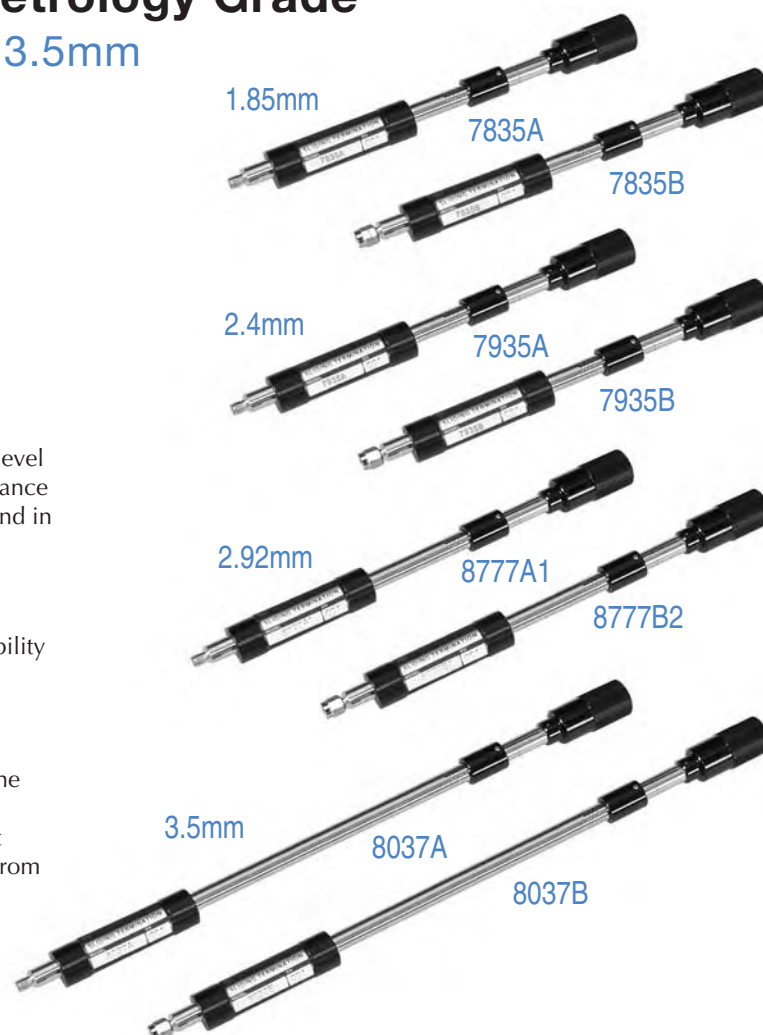
Specifications

MODEL	CONNECTOR TYPE	FREQUENCY RANGE & MAXIMUM VSWR ¹	AIR LINE ACCURACY ²	POWER HANDLING
7835A	1.85mm female	8.0 GHz — 67.0 GHz, 1.05	42 dB (4.0 — 67.0 GHz)	0.5 watts CW, 0.5 kW peak
7835B	1.85mm male			
7835C	1.85mm boxed set (1 ea. 7835A female and 7835B male) ³			
7935A	2.4mm female	4.0 GHz — 10.0 GHz, 1.10 10.0 GHz — 50.0 GHz, 1.05	42 dB (4.0 — 50.0 GHz)	0.5 watts CW, 0.5 kW peak
7935B	2.4mm male			
7935C	2.4mm boxed set (1 ea. 7935A female and 7935B male) ³			
8777A1	2.92mm (K) female	4.0 GHz — 10.0 GHz, 1.10 10.0 GHz — 40.0 GHz, 1.05	46 dB (4.0 — 40.0 GHz)	0.5 watts CW, 0.5 kW peak
8777B1	2.92mm (K) male			
8777C1	2.92mm (K) boxed set (1 ea. 8777A1 female and 8777B1 male) ³			
8037A	3.5mm female	2.0 GHz — 4.0 GHz, 1.09 4.0 GHz — 34.0 GHz, 1.05	50 dB (4.0 — 34.0 GHz)	1.0 watts CW, 1.0 kW peak
8037B	3.5mm male			
8037C	3.5mm boxed set (1 ea. 8037A female and 8037B male) ³			
2608C	7mm (LPC7)	1.8 GHz — 18.0 GHz, 1.035	62 dB	1.0 watt CW, 1.0 kW peak
8834A	Type N female	2.0 GHz — 18.0 GHz, 1.04	54 dB	
8834B	Type N male			
8834C	Type N boxed set (1 ea. 8834A female and 8834B male) ³			

¹ Maximum VSWR (50 ohm reference) of the terminating element alone.

² Equivalent return loss of the air line impedance (50 ohm reference).

³ Supplied in a foam-lined wood instrument case.



Sliding Terminations — Precision Dedicated Connectors

7mm (LPC7A), Type N, TNC, AFTNC, TNCA, SMA and 14mm (LPC14)

Features

- ▶ *Dedicated (Non-Interchangeable) Precision Connectors*
- ▶ *Low Reflection*
- ▶ *Greater than $1/2\text{-}\lambda$ Travel at Lowest Frequency*



Description

These sliding terminations feature dedicated connectors. Those with sexed connectors (e.g., type N), are available in two models; one each with female and male connectors. Except as noted, the terminating elements are capable of handling higher power than typical laboratory sliding loads.

TNC and SMA terminations are precision air lines with low-reflection transformers to the dielectrically loaded connectors. Their air dielectric connectors and movable center conductors permit precision setting of the connector interface condition, using an appropriate connector gage.

Specifications

Frequency Range	See chart
VSWR (terminating element)	See chart
Power Rating	See chart
Nominal Impedance	50 ohm
Air Line Accuracy	See chart
Travel	$>1/2$ wavelength at lowest rated frequency
Connectors	See chart

Note: Wood instrument cases are provided with many of these units or are available as optional accessories.

Available Models

MODEL	CONNECTOR TYPE	FREQUENCY RANGE & MAXIMUM VSWR ¹				AIR LINE ACCURACY ²	POWER HANDLING
2517H	LPC7A ³	2.0 GHz	—	18.0 GHz,	1.04	52 dB	1.0 watt CW, 5.0 kW peak
453A1	Type N female ⁴	1.8 GHz	—	18.0 GHz,	1.05	56 dB	5.0 watt CW, 1.0 kW peak
453B1	Type N male ⁴						
493A	Type N female ⁴	0.9 GHz	—	18.0 GHz,	1.10		
493B	Type N male ⁴	1.8 GHz	—	18.0 GHz,	1.05		
452A1	TNC female ⁵	1.8 GHz	—	18.0 GHz,	1.05		
452B1	TNC male ⁵						
487A	SMA female ⁶	0.9 GHz	—	1.8GHz,	1.10		
487B	SMA male ⁶	1.8 GHz	—	18.0 GHz,	1.05		
8683A	AFTNC female ⁷	2.0 GHz	—	4.0 GHz,	1.04		
8683B	AFTNC male ⁷	4.0 GHz	—	20.0 GHz,	1.05		
8673A	TNCA female ⁸	2.0 GHz	—	4.0 GHz,	1.04		
8673B	TNCA male ⁸	4.0 GHz	—	20.0 GHz,	1.05		
2408A1	LPC14 ⁹	0.9 GHz	—	1.5 GHz,	1.08	64 dB	2.0 watts CW, 2.0 kW peak
		1.5 GHz	—	2.0 GHz,	1.04		
		2.0 GHz	—	8.5 GHz,	1.03		

¹ Maximum VSWR (50 ohm reference) of the terminating element alone.

² Equivalent return loss of the air line impedance (50 ohm reference).

³ Air interface connector per Maury data sheet 5E-061 with a spring-loaded, self-centering, center pin that mates with standard 7mm connectors.

⁴ Precision stainless steel type N per Maury data sheet 5E-049.

⁵ Precision stainless steel TNC per ES-2047.

⁶ Precision stainless steel SMA per MIL-C-39012.

⁷ Precision TNC MIL-C-87104/2 per Maury data sheet 5E-056.

⁸ Precision TNCA MIL-STD 348A per Maury data sheet 5E-058.

⁹ Movable center conductor permits setting of connector interface conditions.

Sliding Terminations — Modular Connectors

3.5mm, 7mm (LPC7) and Type N

Features

- ▶ Interchangeable Precision Connectors
- ▶ Greater than $1/2\text{-}\lambda$ Travel at Lowest Frequency
- ▶ Broadband, Low-Reflection

Description

These precision sliding terminations have interchangeable precision, beadless connectors, eliminating the need for separate loads for different connector sexes or types as noted in the chart below. The 8035A has a single center conductor and interchangeable female and male center contacts and connector bodies. The 2507 and 2517A are true modular instruments provided with interchangeable LPC7 and type N (female and male) connectors. Precision adapters for other connectors (including SC, HN, BNC and C) are also available as options.

The 8035A is characterized by highly accurate, 50 ohm air line impedance and low terminating element VSWR. The 2507 and 2517A are high precision, movable, low-reflection, broadband terminations.

In all of the models listed below, the travel of the movable loads is at least $1/2$ wavelength (at the lowest rated frequency) so that frequencies within the rated phase range of the load reflection can be reversed and separated from other in-system reflections. The connectors are beadless (air dielectric), and the movable center conductors can be set to the correct connector interface conditions with the aid of an appropriate connector gage.

All three models are provided in foam-lined wooden instrument cases.



Specifications

Frequency Range	See chart
VSWR (terminating element)	See chart
Power Rating	See chart
Nominal Impedance	50 ohm
Air Line Accuracy	See chart
Travel	$>1/2$ wavelength at lowest rated frequency
Connectors	See chart
Center Conductor	Silver plated stainless steel
Accessories (provided)	Wood Instrument case and operating instructions

Available Models

MODEL	CONNECTOR TYPE(S)	FREQUENCY RANGE & MAXIMUM VSWR ¹	AIR LINE ACCURACY ²	POWER HANDLING
8035A	3.5mm ³	2.0 GHz — 4.0 GHz, 1.09 (<1.06 typ) 4.0 GHz — 34.0 GHz, 1.05 (<1.03 typ)	44 dB	1.0 watt CW, 1.0 kW peak
8784E	LCP/OSP ⁴	2.0 GHz — 4.0 GHz, 1.09 (<1.06 typ) 4.0 GHz — 18.0 GHz, 1.05 (<1.03 typ)	44 dB	1.0 watt CW, 1.0 kW peak
2507	Beadless LPC7 ⁵ Type N female ⁶ Type N male ⁶	0.9 GHz — 1.5 GHz, 1.08 1.5 GHz — 2.0 GHz, 1.05 2.0 GHz — 18.0 GHz, 1.03	56 dB	1.0 watt CW, 5.0 kW peak
2517A	Beadless LPC7 ⁵ Type N female ⁶ Type N male ⁶	1.8 GHz — 18.0 GHz, 1.05	54 dB	1.0 watt CW, 1.0 kW peak

¹ Maximum VSWR (50 ohm reference) of the terminating element alone.

² Equivalent return loss of the air line impedance (50 ohm reference).

³ See Maury data sheet 5E-062 for interface specifications.

⁴ Precision LCP/OPS™ per Maury data sheet 5E-065.

⁵ Air interface connector per Maury data sheet 5E-061 with a spring-loaded, self-centering, center pin that mates with standard 7mm connectors.

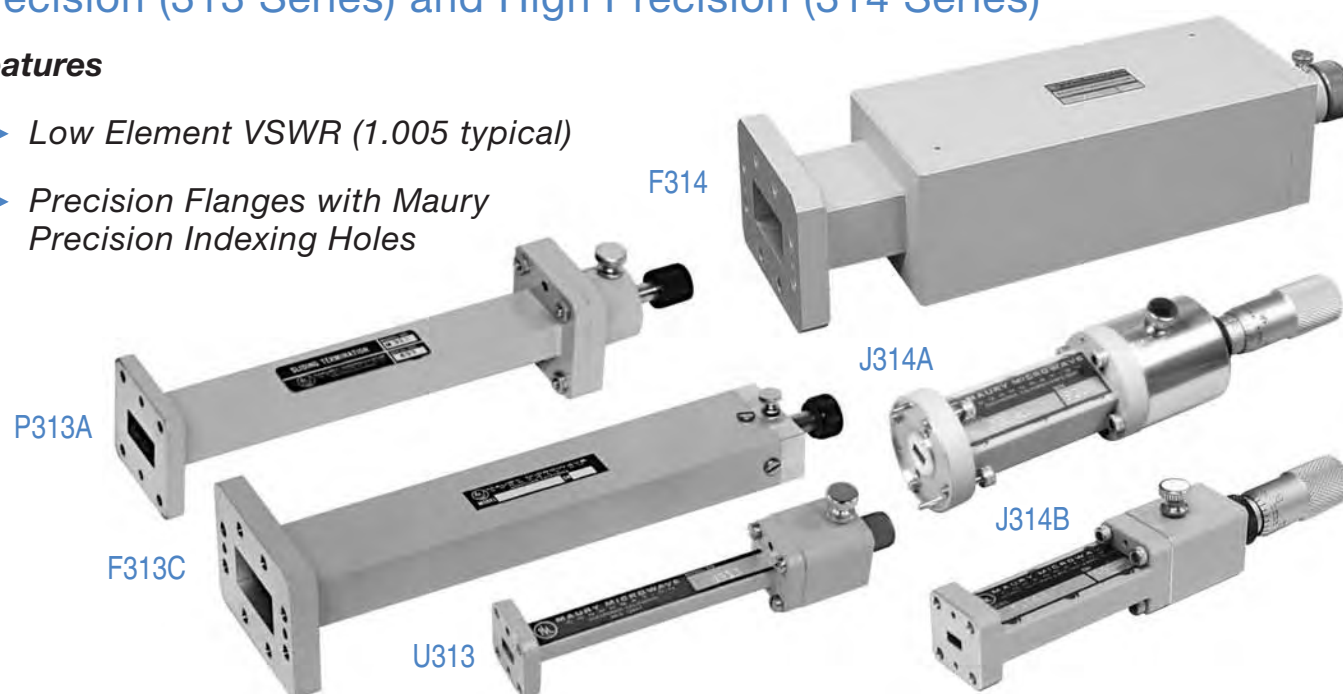
⁶ Precision stainless steel type N per Maury data sheet 5E-049.

Sliding Terminations — Waveguide

Precision (313 Series) and High Precision (314 Series)

Features

- ▶ Low Element VSWR (1.005 typical)
- ▶ Precision Flanges with Maury Precision Indexing Holes



Description

These precision sliding terminations are ideal for use as impedance standards for VNA calibration, and are included in many of the VNA calibration kits offered by Maury. They feature a typical effective return loss greater than 45 dB (313 series) or greater than 50 dB

(314 series). Element travel in both series is greater than 1/2 waveguide wavelength (at the lowest rated frequency) so that effective frequencies within the rated phase range of the load reflection can be reversed and separated from other in-system reflections.

Available Models

FREQUENCY RANGE (GHz)	EIA WR NUMBER	EQUIVALENT FLANGE	MAXIMUM ELEMENT VSWR	POWER HANDLING WATTS (w)	PRECISION MODEL & MAX. HOUSING VSWR		HIGH PRECISION MODEL & MAX. HOUSING VSWR ¹	
1.7 — 2.6	430	UG435/U	1.01 ²	8.0	R313A	1.01	R314	1.005
2.2 — 3.3	340	CPR340F	1.01	7.0	D313A	1.01	—	—
2.6 — 3.95	284	UG584/U	1.01	6.0	S313A	1.01	S314	1.005
3.3 — 4.9	229	CPR229F	1.01	5.0	E313F	1.01	E314	1.005
3.95 — 5.85	187	UG149A/U	1.01	5.0	G313	1.01	G314	1.005
4.90 — 7.05	159	CPR159F	1.01	4.0	F313C	1.01	F314	1.005
5.85 — 8.2	137	UG344/U	1.01	3.0	C313	1.01	C314	1.005
7.05 — 10.0	112	UG51/U	1.01	2.0	H313	1.01	H314	1.005
8.2 — 12.4	90	UG39/U	1.01	2.0	X313	1.012	X314	1.005
10.0 — 15.0	75	MPF75	1.01	1.5	M313	1.013	M314	1.006
12.4 — 18.0	62	UG419/U	1.01	1.0	P313A	1.015	P314	1.006
15.0 — 22.0	51	MPF51	1.01	0.5	N313	1.025	N314	1.008
18.0 — 26.5	42	UG595/U	1.01	0.5	K313	1.02	K314	1.01
22.0 — 33.0	34	UG1530/U ³	1.015	0.5	—	—	Q314A	1.01
26.5 — 40.0	28	UG599/U	1.015	0.5	U313	1.025	U314	1.015
33.0 — 50.0	22	UG383 ³	1.02	0.5	—	—	J314A	1.015
50.0 — 75.0	15	UG385/U ³	1.02	0.5	—	—	V314B	1.015
60.0 — 90.0	12	UG387/U ³	1.025	0.5	—	—	Y314B	1.015
75.0 — 110.0	10	UG387/U ³	1.025	0.5	—	—	Z314B	1.015

¹ Housings are machined.

² 1.02 maximum at 1.7 to 2.1 GHz.

³ Units are provided with Maury MPF series flanges with index holes which mate with the UG flanges shown.

Fixed Flush and Fixed Offset Shorts

General Information

Fixed flush and fixed offset short circuit terminations (shorts) are used to establish reference planes in transmission systems and as key elements in the calibration of vector network analyzers (VNA) and scalar network analyzers (SNA). Offset shorts can be used for banded calibrations of VNA. Those with the longest offset are often used to evaluate the calibration effectiveness of a VNA by measuring the effective source match after calibration.

In general, the shorting plane of fixed flush shorts is at the connector reference plane, and at some predetermined offset in offset shorts. The shorting plane of some fixed offset shorts can also be relative to a reference offset established by another short. (e.g.: the 8046 and 8047 series shown on page 68).

Many of the shorts listed in this section are components of the Maury VNA calibration kits described on pages 1 through 48 of this catalog. Others are available as supplements to the components in these kits. In all cases, the specification "Phase Accuracy" is defined in this section as phase deviation from a nominal unit.



1.85mm Precision Fixed Offset Shorts

Model Series 7846 (female) and 7847 (male)

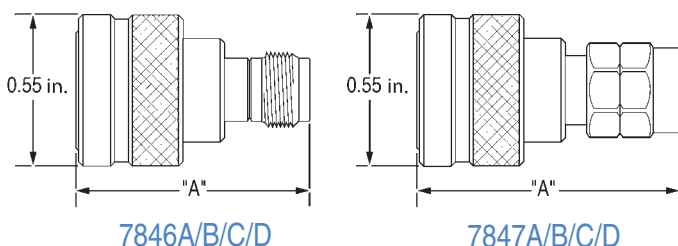
Description

These fixed offset shorts are designed to perform short, short, short (SSS) calibrations on VNAs equipped with 1.85mm test port connectors, including the Agilent PNA series. The 7846A and 7847A are sold as primary components of Maury's 7850 and 7860 series VNA calibration kits; the other models are also included in the 7850A calibration kits as offset shorts which are offset relative to the 7846A and 7847A. All series 7846 and 7847 models may also be purchased separately as replacement parts or spares.

Specifications

Frequency Range DC to 67.0 GHz ¹
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy ² $\pm 4.0^\circ$

Reference Dimensions



¹ Operates to 70 GHz.

² Phase accuracy is phase deviation from a nominal unit.



7846A

7847A

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH	
		INCHES	(CM)	INCHES	(CM)
7846A ³	female	0.980	(2.4384)	0.1968 ³	(0.4999)
7846B	female	1.022	(2.5451)	0.2386	(0.6060)
7846C	female	1.052	(2.6213)	0.2690	(0.6833)
7846D	female	1.096	(2.7330)	0.3125	(0.7938)
7847A ³	male	0.945	(2.4003)	0.1968 ³	(0.4999)
7847B	male	0.987	(2.5070)	0.2386	(0.6060)
7847C	male	1.017	(2.5832)	0.2690	(0.6833)
7847D	male	1.061	(2.6949)	0.3125	(0.7938)

³ Reference shorts and reference offset lengths for these two model series. The relative offset length of other models in each series is derived by subtracting their offset lengths (shown in this table) from the offset length of their appropriate reference short (i.e., 7846A or 7846B).

2.4mm Precision Fixed Offset Shorts

Models 7946A (female) and 7946B (male)

Description

These fixed offset shorts are used to establish the reference plane of calibration for vector network analyzers with 2.4mm test port connectors, including the Agilent PNA series. They are sold as part of Maury's 7950 and 7960 series VNA calibration kits, or may be purchased separately as replacement parts or spares.

Specifications

Frequency Range DC to 50.0 GHz
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH	
		INCHES	(CM)	INCHES	(CM)
7946A	female	0.830	(2.1082)	0.2	(0.508)
7946B	male	0.797	(2.0244)	0.2	(0.508)

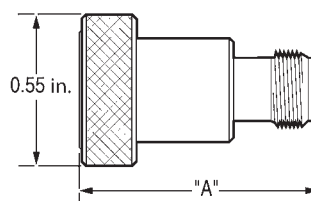


7946A

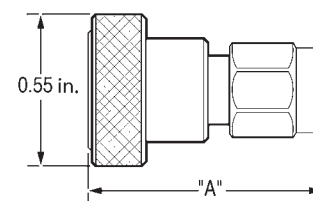


7946B

Reference Dimensions



7946A



7946B

2.92mm Precision Fixed Shorts

Model Series 8771 (female) and 8772 (male)

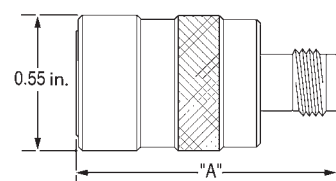
Description

These fixed offset shorts mate with the 2.92mm (K) test port connectors on various vector network analyzers, including the Agilent PNA series. The 8771F1 and 8772F1 are reference shorts which are sold as part of Maury's 8770 and 8760 series VNA calibration kits, but may also be purchased separately as replacement parts or spares. The other models in these series are also sold separately as calibration kit accessories.

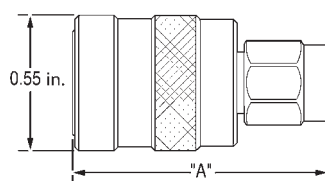
Specifications

Frequency Range DC to 40.0 GHz
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Reference Dimensions



8771F1



8772F1



8771F1



8772F1

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH		1/4-λ FREQ (GHz)
		INCHES	(CM)	INCHES	(CM)	
8771A1	female	1.856	(4.7142)	1.1803	(2.9980)	3.0
8771B1	female	1.364	(3.4646)	0.6885	(1.7488)	6.0
8771C1	female	1.162	(2.9515)	0.4862	(1.2349)	10.2
8771D1	female	1.080	(2.7432)	0.4040	(1.0262)	14.24
8771E1	female	1.005	(2.5527)	0.3295	(0.8369)	22.24
8771F1 ¹	female	0.873	(2.2174)	0.1970 ¹	(0.5004)	REF
8772A1	male	1.897	(4.8184)	1.1803	(2.9980)	3.0
8772B1	male	1.405	(3.5687)	0.6885	(1.7488)	6.0
8772C1	male	1.203	(3.0556)	0.4862	(1.2349)	10.2
8772D1	male	1.121	(2.8473)	0.4040	(1.0262)	14.24
8772E1	male	1.046	(2.6568)	0.3295	(0.8369)	22.24
8772F1 ¹	male	0.914	(2.3216)	0.1970 ¹	(0.5004)	REF

¹ Reference shorts and reference offset lengths for these two model series. The relative offset length of other models in each series is derived by subtracting their offset lengths (show in this table) from the offset length of their appropriate reference short (i.e., 8771F1 or 8772F1).

3.5mm Precision Fixed Offset Shorts

Model Series 8046 (female) and 8047 (male)

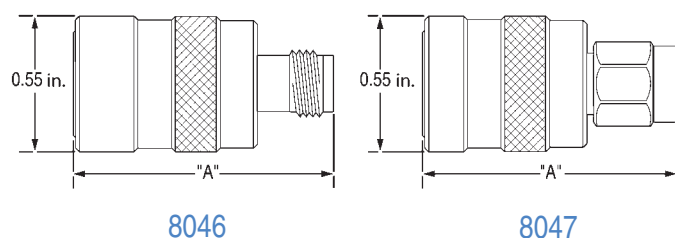
Description

These shorts mate with the 3.5mm test port connectors on various VNAs, including the Agilent PNA series. The "F" models are reference shorts and are sold as part of Maury's 8050 and 8060 series VNA calibration kits; the other models are offset relative to the 8046F and 8047F, and are sold separately as supplemental parts for those VNA calibration kits.

Specifications

Frequency Range DC to 34.0 GHz
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Reference Dimensions



8046A

8047A

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH		1/4- λ FREQ (GHz)
		INCHES	(CM)	INCHES	(CM)	
8046A	female	1.856	(4.7142)	1.1803	(2.9980)	3.0
8046B	female	1.364	(3.4646)	0.6885	(1.7488)	6.0
8046C	female	1.162	(2.9515)	0.4862	(1.2349)	10.2
8046D	female	1.080	(2.7432)	0.4040	(1.0262)	14.24
8046E	female	1.005	(2.5527)	0.3295	(0.8369)	22.24
8046F ¹	female	0.873	(2.2174)	0.1970 ¹	(0.5004)	REF
8047A	male	1.897	(4.8184)	1.1803	(2.9980)	3.0
8047B	male	1.405	(3.5687)	0.6885	(1.7488)	6.0
8047C	male	1.203	(3.0556)	0.4862	(1.2349)	10.2
8047D	male	1.121	(2.8473)	0.4040	(1.0262)	14.24
8047E	male	1.046	(2.6568)	0.3295	(0.8369)	22.24
8047F ¹	male	0.914	(2.3216)	0.1970 ¹	(0.5004)	REF

¹ Reference shorts and reference offset lengths for these two model series. The relative offset length of other models in each series is derived by subtracting their offset lengths (shown in this table) from the offset length of their appropriate reference short (i.e., 8046F or 8047F).

3.5mm/SMA Reference Fixed Flush Shorts

Models 360D (female) and 360B (male)

Description

These true coplanar, reference plane shorts mate with the 3.5mm, SMA and 2.92mm (K) test port connectors on various VNAs, including the Agilent PNA series. The 360D has a return loss of less than 0.2 dB with a phase offset of less than 2 degrees. The 360D and 360B are sold as supplemental parts for use with Maury's 8050 and 8060 series VNA calibration kits.

Specifications

Frequency Range DC to 26.5 GHz
 (useable to 40 GHz)
 Minimum Reflection Coefficient 0.99
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Available Models

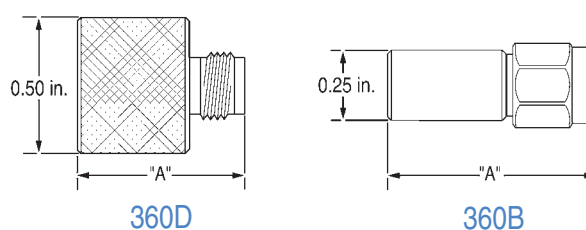
MODEL	SEX	"A" DIMENSION	
		INCHES	(CM)
360D	female	0	(0)
360B	male	0	(0)



360D

360B

Reference Dimensions



360D

360B

7mm Precision Reference Fixed Flush Shorts

Model Series 2615

Description

These true coplanar, reference fixed shorts are designed to terminate an APC7 connector at its mating plane, and are used to establish a reference plane in systems as well as in loss measurements. 2615A3 is a flat face/flat plane short, 2615B3 includes a collet contact to support the inner conductor of series 2653 reference air lines, and 2615D3 has a precision hole (for the same purpose) in place of the collet contact. Two of these shorts are included in Maury 7mm VNA calibration kits; 2615D3 is a component of 2650 series kits, and 2615B3 is a component of 2660 series kits. All of the models shown here are also sold separately as replacement parts or spares.

Specifications

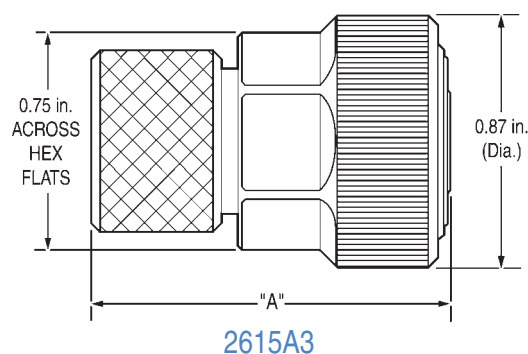
Frequency Range DC to 18.0 GHz
 Minimum Reflection Coefficient 0.995
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 0.3^\circ$

Available Models

MODEL	"A" DIMENSION		OFFSET LENGTH	
	INCHES	(CM)	INCHES	(CM)
2615A3	1.250	(3.1750)	0	(0)
2615B3	1.250	(3.1750)	0	(0)
2615D3	1.250	(3.1750)	0	(0)



Reference Dimensions



7mm Precision Fixed Offset Shorts

Model Series 2649

Description

These very low loss fixed offset shorts are offset electrically from the reference plane of the APC7 connector established by 2615 series flush shorts. The offset length is held to ± 0.0025 cm. A set of four (2649A/B/C/D) in a foam-lined wood instrument case can be ordered as model 2649R.

Specifications

Frequency Range DC to 18.0 GHz
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Available Models

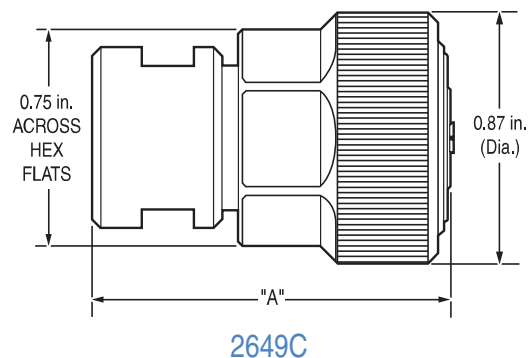
MODEL FREQ	"A" DIMENSION		RELATIVE OFFSET LENGTH ¹		1/4 λ (GHz)
	INCHES	(CM)	INCHES	(CM)	
2649A	1.583	(4.0208)	0.9833	(2.4976)	3.00
2649B	1.091	(2.7711)	0.4915	(1.2484)	6.00
2649C	1.250	(3.1750)	0.2892	(0.7346)	10.20
2649D	1.250	(3.1750)	0.2070	(0.5258)	14.24

¹ Relative to the 0 (zero) offset of the 2615 series.



2649C

Reference Dimensions



Type N Precision Fixed Offset Shorts

Model Series 8806 (female) and 8807 (male)

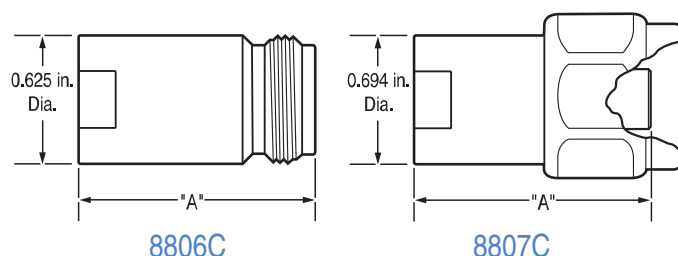
Description

These very low loss fixed offset shorts are offset electrically from the reference plane of the type N connector. The 8806C and 8807C are included as components of Maury's 8850 and 8860 VNA calibration kits. The 8806G is also included in the 8860 kit for use in TRL calibrations. The other models in these series may be purchased separately to complement those included in the kits.

Specifications

Frequency Range DC to 18.0 GHz
Minimum Reflection Coefficient 0.98
Nominal Impedance 50 ohm
Phase Accuracy $\pm 2.0^\circ$

Reference Dimensions



8806C



8807C

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH	
		INCHES	(CM)	INCHES	(CM)
8806A	female	1.942	(4.9327)	0.9833	(2.498)
8806B	female	1.451	(3.6855)	0.4915	(1.248)
8806C	female	1.248	(3.1699)	0.2892	(0.735)
8806D	female	1.166	(2.9616)	0.2070	(0.526)
8806G ¹	female	1.456	(3.6982)	0.4972	(1.263)
8807A	male	1.791	(4.5491)	1.1913	(3.026)
8807B	male	1.300	(3.3020)	0.6995	(1.777)
8807C ¹	male	1.097	(2.7864)	0.4972	(1.263)
8807D	male	1.015	(2.5781)	0.4150	(1.054)

¹ 8806G and 8807C are matched (have the same electrical length) for use in TRL calibrations.

TNC ¹ Precision Fixed Offset Shorts

8606, 8607, and 8615 Series

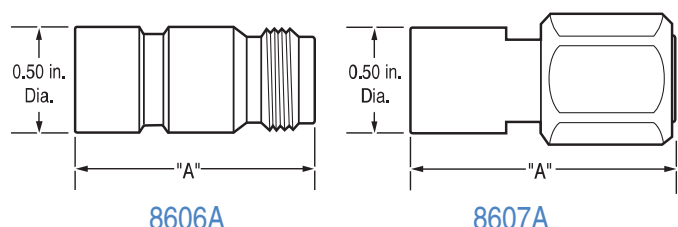
Description

These very low loss fixed offset shorts are offset electrically from the reference plane of the TNC connector. The offset length is held to ± 0.005 cm.

Specifications

Frequency Range DC to 18.0 GHz
Minimum Reflection Coefficient 0.98
Nominal Impedance 50 ohm
Phase Accuracy $\pm 5.0^\circ$

Reference Dimensions



8615A



8615B

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH		1/4- λ FREQ (GHz)
		INCHES	(CM)	INCHES	(CM)	
8615A ²	female	1.431	(3.6347)	0.5000 ²	(1.2700)	REF
8606A	female	2.123	(5.3824)	1.1920	(3.0277)	3.00
8606B	female	1.777	(4.5136)	0.8460	(2.1488)	6.00
8606C	female	1.635	(4.1529)	0.7035	(1.7869)	10.20
8606D	female	1.577	(4.0056)	0.6455	(1.6396)	14.25
8615B ²	male	1.300	(3.3020)	0.7000 ²	(1.7780)	REF
8607A	male	1.992	(5.0597)	1.1820	(3.0023)	3.00
8607B	male	1.646	(4.1808)	0.8360	(2.1234)	6.00
8607C	male	1.504	(3.8202)	0.6935	(1.7615)	10.20
8607D	male	1.446	(3.6728)	0.6355	(1.6142)	14.25

² Reference shorts and reference offset lengths for these two model series. The relative offset length of other models in each series is derived by subtracting their offset lengths (shown in this table) from the offset length of their appropriate reference short (i.e., 8615A or 8615B).

¹ Precision TNC per Maury Data Sheet 5E-053.

AFTNC¹ Precision Fixed Offset Shorts

Models 8686A (female) and 8687A (male)

Description

These fixed offset shorts are reference plane shorts that are used to establish reference planes in transmission systems and as key elements in the calibration of vector network analyzers (VNA), including the Agilent PNA series. They are sold as part of Maury's 8680A and 8680B series VNA calibration kits, or may be purchased separately as replacement parts or spares.

Specifications

Frequency Range DC to 20.0 GHz
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH	
		INCHES	(CM)	INCHES	(CM)
8686A	female	1.744	(4.4298)	0.9833	(2.498)
8687A	male	1.366	(3.4964)	0.4915	(1.248)

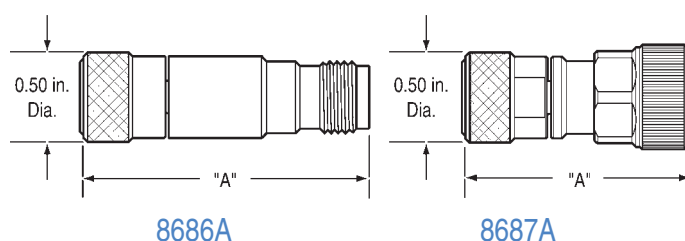
¹ Precision AFTNC per MIL-C-87104/2 per Maury data sheet 5E-056.



8686A

8687A

Reference Dimensions



8686A

8687A

TNCA² Precision Fixed Offset Shorts

Models 8676A (female) and 8677A (male)

Description

These fixed offset shorts are reference plane shorts that are used to establish reference planes in transmission systems and as key elements in the calibration of vector network analyzers (VNA), including the Agilent PNA series. They are sold as part of Maury's 8670A and 8670B series VNA calibration kits, or may be purchased separately as replacement parts or spares.

Specifications

Frequency Range DC to 18.0 GHz
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Available Models

MODEL	SEX	"A" DIMENSION		OFFSET LENGTH	
		INCHES	(CM)	INCHES	(CM)
8676A	female	1.744	(4.4298)	0.9833	(2.498)
8677A	male	1.366	(3.4964)	0.4915	(1.248)

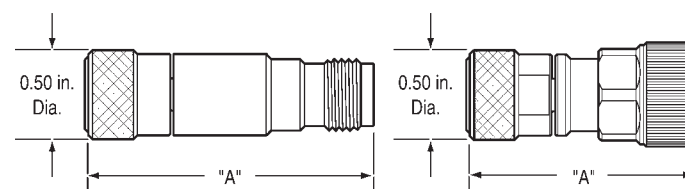
² Precision TNCA per MIL-STD 328A per Maury data sheet 5E-058.



8676A

8677A

Reference Dimensions



8676A

8677A

14mm Precision Reference Fixed Flush Shorts

Model Series 2415

Description

These true coplanar, reference fixed flush shorts are designed to terminate an 14mm connector at its mating plane, and are used to establish a reference plane in systems as well as in loss measurements. 2415A1 is a flat face/flat plane short, 2415B1 includes a collet contact to support the inner conductor of series 2453 reference air lines, and 2415D1 has a precision hole (for the same purpose) in place of the collet contact. The 2415D1 is included as a component of Maury's 2450 VNA calibration kits. The other models in these series may be purchased separately to complement those included in the kits.

Specifications

Frequency Range DC to 8.5 GHz
 Minimum Reflection Coefficient 0.995
 Nominal Impedance 50 ohm
 Connector 14mm (mating compatible with GR900)
 Phase Accuracy $\pm 0.2^\circ$

Available Models

MODEL	"A" DIMENSION		OFFSET LENGTH	
	INCHES	(CM)	INCHES	(CM)
2415A1	1.00	(2.45)	0.00	(0.00)
2415B1	1.00	(2.45)	0.00	(0.00)
2415D1	1.00	(2.45)	0.00	(0.00)

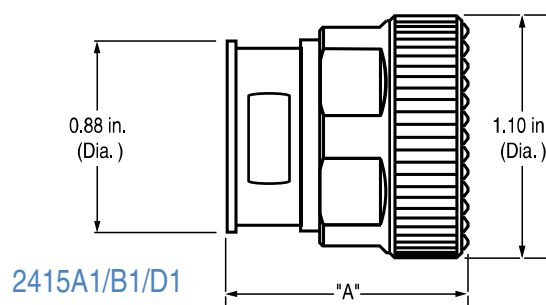


2415A1

2415B1

2415D1

Reference Dimensions



2415A1/B1/D1

LCP/OSP™ Fixed Offset Shorts

Model Series 8781

Description

These fixed offset shorts are used to establish reference planes in transmission systems and as key elements in the calibration of vector network analyzers (VNA), including the Agilent PNA series. They are sold as part of Maury's 8780 series VNA calibration kits, or may be purchased separately as replacement parts or spares.

Specifications

Frequency Range DC to 18.0 GHz
 Minimum Reflection Coefficient 0.98
 Nominal Impedance 50 ohm
 Phase Accuracy $\pm 2.0^\circ$

Available Models

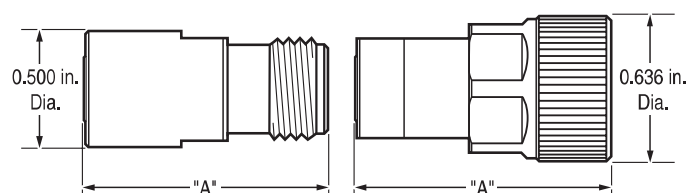
MODEL	SEX	"A" DIMENSION		OFFSET LENGTH	
		INCHES	(CM)	INCHES	(CM)
8781A	female	1.050	(2.6670)	0.3270	(0.8306)
8781B	male	1.103	(2.8016)	0.3270	(0.8306)



8781A

8781B

Reference Dimensions



8781A

8781B

Waveguide Fixed Flush Shorts

Model Series 344

Description

These machined fixed shorts are designed to terminate round or rectangular waveguide connectors at the mating plane. They are used to establish a reference plane in systems and in making loss measurements. They are flat face/flat plane shorts that cover frequencies from 1.12 to 110.0 GHz. They may be ordered with user-specified flanges; with or without Maury precision indexing holes. These shorts are included as components of Maury's 7005/6/7 series VNA calibration kits as listed on pages 44–48. They may also be purchased separately as spare or replacement parts for these kits.

Available Models

MODEL	MATES WITH EQUIVALENT FLANGE	EIA WR NUMBER	FREQUENCY RANGE (GHz)		
L344B	CPR650F	650	1.12	—	1.7
R344B	CPR430F / UG435A/U	430	1.7	—	2.6
D344B	CPR340F	340	2.2	—	3.3
S344A	UG53/U	284	2.6	—	3.95
S344B	CPR284F				
S344C	CMR284				
E344B	CPR229F	229	3.3	—	4.9
E344C	CMR229				
G344A	UG149A/U	187	3.95	—	5.85
G344B	CPR187F				
G344C	CMR187				
F344B	CPR159F	159	4.9	—	7.05
F344C	CMR159				
C344A	UG344/U	137	5.85	—	8.2
C344B	CPR137F				
C344C	CMR137				
H344A	UG51/U	112	7.05	—	10.0
H344B	CPR112F				
H344C	CMR112				
X344A	UG39/U	90	8.2	—	12.4
X344B	CPR90F				
X344C	CMR90				
M344A	MPF75	75	10.0	—	15.0
P344A	UG419U	62	12.4	—	18.0
N344A	MPF51	51	15.0	—	22.0
K344A	UG595/U	42	18.0	—	26.5
K344D	UG425/U				
K344E	UG595/U ¹	42	18.0	—	26.5
3	—	34	22.0	—	33.0
U344A	UG599/U	28	26.5	—	40.0
3	UG381/U				
3	UG383/U				
3	—	19	40.0	—	60.0
V344D	UG385/U	15	50.0	—	75.0
V344E	UG385/U ²	15	50.0	—	75.0
4	UG387U	12	60.0	—	90.0
4	—	10	75.0	—	110.0



F344B



C344A



X344A



P344A



U344A



V344D

¹ Same as K344D with index holes.

² Same as V344D with index holes.

³ Use K344D.

⁴ Use V344D.

Waveguide Fixed Offset Shorts

Model Series 340

Description

Offset shorts with $1/8$ and $3/8$ wavelength offsets are considered one of the more accurate means of obtaining a 180° phase difference in waveguide. Using these single-piece devices will reduce the number of flange interfaces during calibration. This helps to maintain an essentially constant magnitude of current flow across the calibration plane.

The chart below lists the offset shorts available from Maury. Those in rectangular guide are nominally $1/8$ and $3/8$ wavelength offset at a frequency near the waveguide band center. These will not be the exact band center as the frequency is chosen to equalize the phase differences at the band edges.



Available Models

BAND	EIA WR NUMBER	FREQUENCY RANGE (GHz)	MODEL	OFFSET (cm)	DELAY (ps) ¹
L	WR650	1.12 — 1.7	L340A1	3.581	119.488
			L340A3	10.744	358.497
R	WR430	1.7 — 2.6	R340F1	2.336	77.946
			R340F3	7.010	233.904
S	WR284	2.6 — 3.95	S340B1	1.524	50.852
			S340B2	4.572	152.555
E	WR229	3.3 — 4.9	E340B3	1.359	45.346
			E340B4	4.077	136.038
G	WR187	3.95 — 5.85	G340B1	1.026	34.235
			G340B3	3.078	102.704
F	WR159	4.9 — 7.05	F340C1	0.815	27.194
			F340C3	2.446	81.616
C	WR137	5.85 — 8.2	C340F1	0.686	22.890
			C340F3	2.058	68.670
H	WR112	7.05 — 10.0	H340B1	0.571	19.067
			H340B3	1.714	57.191
HS	WR102	7.0 — 11.0	HS340A	0.558	16.684
			HS340B	1.676	55.923
X	WR90	8.2 — 12.4	X340B1	0.483	16.116
			X340B3	1.448	48.316
M	WR75	10.0 — 15.0	M340C1	0.396	13.213
			M340C3	1.189	39.674
P	WR62	12.4 — 18.0	P340A1	0.352	11.745
			P340A2	1.055	35.202
N	WR51	15.0 — 22.0	N340A	0.267	8.909
			N340B	0.800	26.694
K	WR42	18.0 — 26.5	K340A1	0.251	8.365
			K340A2	0.752	25.095
U	WR28	26.5 — 40.0	U340B	0.150	5.005
			U340C	0.450	15.015
J	WR22	33.0 — 50.0	J340A1	0.120	4.007
			J340B1	0.360	12.022
V	WR15	50.0 — 75.0	V340A1	0.080	2.669
			V340A3	0.240	8.008
Z	WR10	75.0 — 110.0	Z340A1	0.054	1.802
			Z340A3	0.162	5.405

¹ Offset delay is calculated without consideration for the dispersive effect of waveguide, that is, assuming the short is in air dielectric coaxial line. This conforms to the convention established for Agilent network analyzers. Anritsu analyzers use the actual mechanical offset in centimeters.

Sliding Shorts

General Information

A sliding short is a movable short circuited termination in a precision air line which is used in a variety of laboratory measurement applications. These devices are used to establish a reference plane in a transmission system, as tuning elements in the development of microwave components (mixers, amplifiers, etc.), and tuning high precision CW reflectometer systems. An important application is the calibration of vector network analyzers (VNA). The use of a sliding short for such a calibration is particularly effective when the VNA is to be used for the measurement of highly reflective devices.

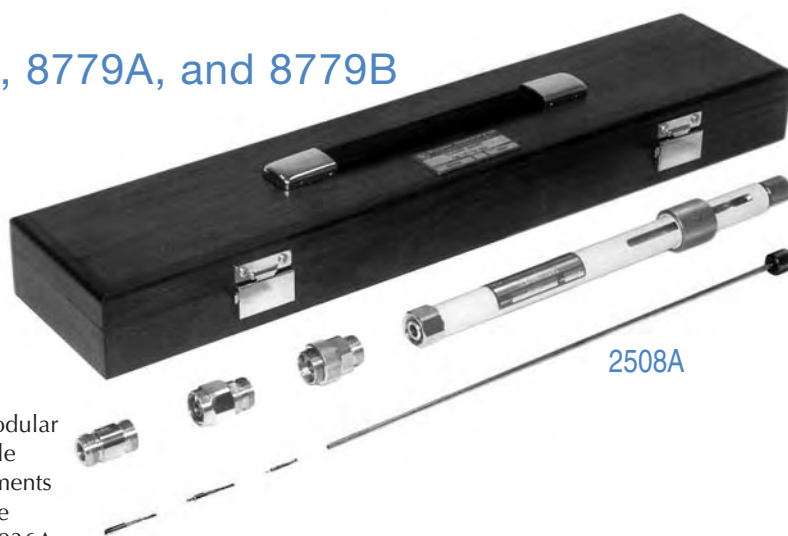
The primary criteria for a quality coaxial sliding short are a) a precision transmission structure (air line), b) consistent low noise contacts on the inner and outer conductors and c) a precision connector. Maury manufactures coaxial sliding shorts with a range of performance and operational convenience features. Among the classes available are modular units with interchangeable connectors, high precision devices with dedicated connectors, and rugged general purpose units.

Modular Sliding Shorts

Models 2508A, 2518A, 8036A, 8779A, and 8779B

Features

- ▶ *Broad Frequency Range*
- ▶ *Precision Air Lines*
- ▶ *Interchangeable Connectors*



Description

The 2508A, 2518A, and 8036A sliding shorts are true modular instruments. These units are provided with interchangeable connector bodies and center conductors so that measurements may be made in type N (female or male), or 7mm with the 2508A and 2518A, or 3.5mm (female or male) with the 8036A.

The connectors used on these units are air-dielectric (beadless) and the center conductor is movable; therefore, with the aid of an appropriate connector gage, the center pin of the connector can be set to the desired interface condition.

Specifications

Frequency Range See Available Models Chart

VSWR (excluding transmission line loss):

2.92mm	4.0 to 18.0 GHz, 100:1
	18 to 26.5 GHz, 75:1
	26.5 to 40.0 GHz, 50:1

3.5mm	2.0 to 18.0 GHz, 100:1
	18 to 26.5 GHz, 75:1
	26.5 to 34.0 GHz, 50:1

7mm	2.0 to 18 GHz, 100:1
-----	-------	----------------------

Type N 2.0 to 18 GHz, 100:1

Impedance 50 ohm $\pm 0.3\%$

Travel $> 1/2 - \lambda$ at the lowest rated frequency

Available Models

MODEL	FREQUENCY RANGE (GHz)	CONNECTOR	AIR LINE ACCURACY 1
2508A	0.9 – 18.0	LPC7 2, Type N female and male	56 dB
2518A	1.8 – 18.0		
8036A	2.0 – 34.0	3.5mm female and male	44 dB
8779A1	4.0 – 20.0	2.92mm female	42 dB
	20.0 – 40.0		40 dB
8779B1	4.0 – 20.0	2.92mm male	42 dB
	20.0 – 40.0		40 dB

¹ Equivalent return loss of the air line impedance (50 ohm ref.)

² Air interface connector with a spring loaded, self-centering center pin that mates with standard 7mm connectors.

Sliding Shorts

High Precision

Features

- ▶ 0.9 to 18.0 GHz
- ▶ Precision Air Lines
- ▶ Dedicated Connectors

Description

These models are movable shorts with dedicated connectors in precision air lines. The inherent low reflection and accurate transmission line of these instruments, coupled with efficient beryllium copper inner and outer conductor contacting fingers, provide an excellent short circuit. The travel of the shorting plane of these instruments is at least 1/2 wavelength at the lowest rated frequency to permit reversal of the reflection phase.



2604A

Specifications

Frequency Range See Available Models Chart
 VSWR (excluding transmission line loss) 100:1 minimum
 Impedance 50 ohm $\pm 0.3\%$
 Travel $> 1/2$ wavelength at the lowest rated frequency

Available Models

MODEL	FREQUENCY RANGE (GHz)	CONNECTOR	AIR LINE ACCURACY ¹
1959A	1.8 – 18.0	SMA female	56 dB
1959B	1.8 – 18.0	SMA male	
2604A	0.9 – 18.0	7mm	

¹ Equivalent return loss of the air line impedance (50 ohm ref.)

General Purpose Sliding Shorts

Model Series 1909 and 1978

Specifications

Frequency Range See Available Models Chart
 Impedance 50 ohm
 Travel $1/2$ wavelength at the lowest rated frequency
 Connectors See Available Models Chart



1978D1

Available Models

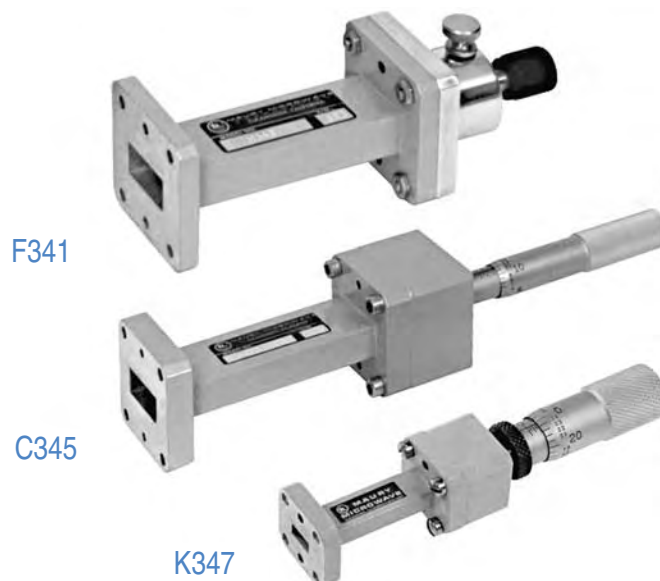
MODEL	FREQUENCY RANGE (GHz)	CONNECTOR	SHORT TRAVEL (in.)	LENGTH CLOSED (lin.)
1909A1	0.2 – 0.5	SMA female	30.0	32.6
1909A2	0.2 – 0.5	SMA male	30.0	32.6
1909B1	0.4 – 1.0	SMA female	15.0	17.6
1909B2	0.4 – 1.0	SMA male	15.0	17.6
1909C1	0.8 – 4.0	SMA female	7.5	10.1
1909C2	0.8 – 4.0	SMA male	7.5	10.1
1909D1	2.0 – 12.0	SMA female	3.0	5.6
1909D2	2.0 – 12.0	SMA male	3.0	5.6
1978A1	0.2 – 0.5	Precision N female	30.0	32.6
1978A2	0.2 – 0.5	Precision N male	30.0	32.6
1978B1	0.4 – 1.0	Precision N female	15.0	17.6
1978B2	0.4 – 1.0	Precision N male	15.0	17.6
1978C1	0.8 – 4.0	Precision N female	7.5	10.1
1978C2	0.8 – 4.0	Precision N male	7.5	10.1
1978D1	2.0 – 12.0	Precision N female	3.0	5.6
1978D2	2.0 – 12.0	Precision N male	3.0	5.6

Waveguide Sliding Shorts

Series 341, 345 and 347

Description

Maury waveguide sliding shorts are convenient, low loss, movable shorts for use in a variety of microwave techniques. They can be used with waveguide tees as a variable shunt for tuning or impedance matching applications and they are a necessary device for tuning high performance tuned reflectometer systems. They are valuable for establishing a reference impedance for the calibration and error analysis of waveguide measurement systems. Maury offers three grades of waveguide sliding shorts; series 341, featuring an uncalibrated sliding shaft with a position lock (called an “uncalibrated drive”); series 345, featuring a 0.001-inch resolution micrometer drive (or “calibrated drive”); and series 347 high precision drive, featuring a sliding shaft with a position lock for rapid adjustment, plus a 0.001-inch resolution micrometer for fine adjustment.



Available Models

MODEL	DRIVE TYPE	EIA WR NUMBER	FREQUENCY RANGE (GHz)			EQUIVALENT FLANGE
R341B	Uncalibrated	430	1.7	—	2.6	CPR430F
S341	Uncalibrated	284	2.6	—	3.95	UG53/U
E341B	Uncalibrated	229	3.3	—	4.9	CPR229F
G341	Uncalibrated	187	3.95	—	5.85	UG149A/U
F341B	Uncalibrated	159	4.90	—	7.05	CPR159F
C345	Calibrated	137	5.85	—	8.2	UG344/U
H345	Calibrated	112	7.05	—	10.0	UG51/U
X345	Calibrated	90	8.2	—	12.4	UG39/U
M345	Calibrated	75	10.0	—	15.0	MPF75
P345	Calibrated	62	12.4	—	18.0	UG419/U
K345	Calibrated	42	18.0	—	26.5	UG595/U
U345	Calibrated	28	26.5	—	40.0	UG599/U
S347	High Precision	284	2.6	—	3.95	UG53/U
C347	High Precision	137	5.85	—	8.2	UG344/U
H345	High Precision	112	7.05	—	10.0	UG51/U
X347A	High Precision	90	8.2	—	12.4	UG39/U
M347	High Precision	75	10.0	—	15.0	MPF75
P347	High Precision	62	12.4	—	18.0	UG419/U
K347	High Precision	42	18.0	—	26.5	UG595/U
U347	High Precision	28	26.5	—	40.0	UG599/U
J347A	High Precision	22	33.0	—	50.0	UG383/U

Opens

General Information

Shielded, coaxial open circuit terminations (opens) are used in the calibration of vector network analyzers (VNAs) to provide a nominal 180 degree phase offset from a compatible reference short circuit over a broad range of microwave frequencies.

At these frequencies, open circuit terminations are inherently imperfect. Shielding the open essentially eliminates radiation loss, but creates a residual frequency-sensitive capacitance. An accurate knowledge of the open's effective capacitance is essential to an accurate calibration of the analyzer.

Maury opens are characterized for effective capacitance versus frequency by means of a fourth order polynomial curve fit, and the nominal capacitance coefficients are provided with each unit. We offer several innovative designs that improve the consistency and repeatability of the open's capacitance coefficients resulting in improved effective source match of the calibrated VNA ¹.

One design (seen in the 14mm and 7mm models shown below) uses a beadless captivated dielectric rod in place of the center conductor contact. This rod depresses the spring-loaded contact of the test port connector so that it is flush with the outer conductor mating plane. This creates highly accurate, precisely repeatable open circuit conditions which improve the



calibration effectiveness and measurement accuracy of the open.

Another design (seen in most of the sexed models listed below) uses a center contact that is captivated and set at the factory to be essentially flush with the outer conductor mating plane, thereby eliminating dependence on test port connector tolerances and adding a high degree of performance consistency to the open.

The 371N1/P1, 8585A/B, and 8885A/B models are designed for limited frequency ranges as determined by their connector types. Models 8885A and 8885B have shielded shells without center conductors or supporting dielectric rods.

In all cases, the specification "Phase Accuracy" is defined as phase deviation from a nominal unit.

Specifications and Available Models

MODEL	SEX	CONNECTOR TYPE	FREQUENCY RANGE (GHz)	NOMINAL IMPEDANCE	PHASE ACCURACY	MINIMUM REFLECTION COEFFICIENT
7848A	female	1.85mm	DC – 70.0	50 ohm	± 5.0 degrees	0.98
7848B	male	1.85mm	DC – 70.0	50 ohm	± 5.0 degrees	0.98
7948A	female	2.4mm	DC – 50.0	50 ohm	± 2.0 degrees	0.98
7948B	male	2.4mm	DC – 50.0	50 ohm	± 2.0 degrees	0.98
8773A1	female	2.92mm (K)	DC – 40.0	50 ohm	± 1.5 degrees	0.98
8773B1	male	2.92mm (K)	DC – 40.0	50 ohm	± 1.5 degrees	0.98
8048A1	female	3.5mm	DC – 26.5	50 ohm	± 1.4 degrees	0.98
8048B1	male	3.5mm	DC – 26.5	50 ohm	± 1.4 degrees	0.98
2616D3	—	7mm	DC – 18.0	50 ohm	± 0.3 degrees	0.995
8809B1	female	Type N	DC – 18.0	50 ohm	± 2.0 degrees	0.99
8810B1	male	Type N	DC – 18.0	50 ohm	± 2.0 degrees	0.99
8609B	female	TNC	DC – 18.0	50 ohm	± 5.0 degrees	0.98
8610B	male	TNC	DC – 18.0	50 ohm	± 5.0 degrees	0.98
8685A	female	AFTNC	DC – 20.0	50 ohm	± 2.0 degrees	0.98
8685B	male	AFTNC	DC – 20.0	50 ohm	± 2.0 degrees	0.98
8675A	female	TNCA	DC – 20.0	50 ohm	± 2.0 degrees	0.98
8675B	male	TNCA	DC – 20.0	50 ohm	± 2.0 degrees	0.98
8782A	female	OSP™	DC – 18.0	50 ohm	± 2.0 degrees	0.99
8782B	male	OSP™	DC – 18.0	50 ohm	± 2.0 degrees	0.99
371N1	female	BNC	DC – 12.4	50 ohm	± 5.0 degrees	0.98
371P1	male	BNC	DC – 12.4	50 ohm	± 5.0 degrees	0.98
2416D1	—	14mm (GR900)	DC – 8.5	50 ohm	± 0.2 degrees	0.997
2716A	female	7-16	DC – 7.5	50 ohm	± 1.00 degrees	0.99
2716B	male	7-16	DC – 7.5	50 ohm	± 1.25 degrees	0.99
8585A	female	BNC	DC – 2.0	75 ohm ²	± 1.0 degrees	0.98
8585B	male	BNC	DC – 2.0	75 ohm ²	± 1.0 degrees	0.98
8885A	female	Type N	DC – 4.0	75 ohm ²	± 1.0 degrees	0.98
8885B	male	Type N	DC – 4.0	75 ohm ²	± 1.0 degrees	0.98

¹ See Maury data sheet 5C-027.

² The 8585 and 8885 series opens are for use in 75 ohm calibrations only. These units should never be mated to 50 ohm connectors, as this could result in damage to the 75 ohm female center conductor contact, and would produce an unreliable, unstable electrical connection.

Precision Air Lines

General Information

Coaxial air lines are air-dielectric transmission lines with highly accurate dimensions that can be used as fundamental impedance standards in measurement and calibration applications, and may also be used to establish reference positions for measurements.

Maury offers air lines with bead supported and/or beadless connectors in a variety of popular types including, 1.85mm, 2.4mm, 2.92mm (K), 3.5mm, 7mm, type N, 14mm, and 7-16.

Bead supported air lines offer greater convenience and easier connections (the center conductor is automatically aligned by the dielectric bead for easy connection); beadless air lines offer better impedance and electrical length accuracies, as well as lower VSWR (the center conductor floats free in the air line body, and the male connector nut is retractable to facilitate insertion of the center conductor contact before the thread-on connection tightened).

The photos at the right (above) show end views of two type N air lines. On the left is a model 2503F (representing Maury's bead supported design) and on the right is a model 2553T5 (representing Maury's beadless design). The low-loss dielectric bead in the 2503F keeps the center conductor precisely centered in the body of the air line. The photo on the right



2503F



2553T5

shows how the unsupported center conductor of the 2553T5 has shifted to the left, and floats freely in the air line body until it is connected at both ends. The beadless design is a true "air" line in that it does not include any discontinuities caused by having the center conductor supported by dielectric beads.

Beadless air lines are often used as "sample holders" where samples of various materials can be inserted in the air line and measured to determine the material's dielectric properties.

Specifications given for the air line models in this section include the odd $1/4\lambda$ frequency rating. This rating indicates the frequencies at which the electrical length is an odd multiple of a $1/4$ wavelength where $n = \text{zero or an integer}$.

1.85mm Beadless Air Lines

Model Series 7843

Features

- ▶ DC to 67.0 GHz (Operates to 70.0 GHz)
- ▶ Virtually Reflectionless
- ▶ 1.85mm Connectors

Description

These reference air lines are beadless 1.85mm coaxial transmission lines which are held to extremely tight tolerances to provide a highly accurate 50 ohm impedance standard. They are rated for a frequency range from DC to 67 GHz and are virtually reflectionless. Fabricated from beryllium copper, they are gold-plated to prevent tarnishing.

Specifications

Frequency Range DC to 67.0 GHz
 Electrical Length See Available Models Chart
 Electrical Length Accuracy 0.0025cm
 Minimum Return Loss (excluding connector interface) ... 48 dB
 Nominal Impedance 50 ohm



7843S3.00



7843S1.15



7843S0.96

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
7843S0.96	1.85mm female to male	0.96	(2n + 1) 7.8
7843S1.15	1.85mm female to male	1.15	(2n + 1) 6.5
7843S3.00	1.85mm female to male	3.00	(2n + 1) 2.5

2.4mm Beadless Air Lines

Model Series 7943

Features

- ▶ DC to 50.0 GHz
- ▶ Virtually Reflectionless
- ▶ 2.4mm Connectors

Description

The Maury 7943 series reference air lines are beadless 2.4mm coaxial transmission lines which are held to extremely tight tolerances to provide a highly accurate 50 ohm impedance standard utilizing precision 2.4mm connectors. These air lines are fabricated from beryllium copper and are gold plated for low loss and to prevent tarnishing.

Specifications

Frequency Range DC to 50 GHz (usable to 54 GHz)
 Minimum Return Loss (excluding connector interfaces) . . . 48 dB
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ± 0.0025 cm
 Nominal Impedance 50 ohm



7943S6.25

7943S1.25

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
7943G	2.4mm female to male	4.997	(2n + 1) 1.5
7943H	2.4mm female to male	2.997	(2n + 1) 2.5
7943S1.25	2.4mm female to male	1.25	(2n + 1) 6.0
7943S1.50	2.4mm female to male	1.50	(2n + 1) 5.0
7943S6.25	2.4mm female to male	6.25	(2n + 1) 1.2

2.92mm Beadless Air Lines

Model Series 8774

Features

- ▶ DC to 40.0 GHz
- ▶ Virtually Reflectionless
- ▶ 2.92mm Connectors

Description

The 8774C series female to male and 8774B series male to male reference air lines are beadless precision 2.92mm coaxial transmission lines which are held to extremely tight tolerances to provide a highly accurate 50 ohm impedance standard, utilizing precision 2.92mm connectors. Fabricated from beryllium copper, these air lines are gold plated for low loss and to prevent tarnishing.

Specifications

Frequency Range DC to 40 GHz
 Minimum Return Loss (excluding connector interfaces) . . . 48 dB
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ± 0.0025 cm
 Nominal Impedance 50 ohm



8774C3

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
8774C15	2.92mm female to male	14.990	(2n + 1) 0.50
8774C7.5	2.92mm female to male	7.495	(2n + 1) 1.00
8774C6	2.92mm female to male	6.000	(2n + 1) 1.25
8774C5.25	2.92mm female to male	5.250	(2n + 1) 1.43
8774C5	2.92mm female to male	4.997	(2n + 1) 1.50
8774C3	2.92mm female to male	2.998	(2n + 1) 2.50
8774B15	2.92mm male to male	14.990	(2n + 1) 0.50
8774B7.5	2.92mm male to male	7.495	(2n + 1) 1.00
8774B6.8	2.92mm male to male	6.795	(2n + 1) 1.10

3.5mm Beadless Air Lines

Model Series 8043

Features

- ▶ DC to 26.5 GHz
- ▶ Virtually Reflectionless
- ▶ Precision 3.5mm Connectors

Description

The 8043S series female to male and 8043M series male to male reference air lines are beadless, precision, coaxial 3.5mm transmission lines which are held to extremely tight tolerances to provide a highly accurate 50 ohm impedance standard. Fabricated from beryllium copper, they are gold-plated to prevent tarnishing, with a special stainless steel coupling nut on the male connectors that can be retracted for ease of assembly. All units are equipped with machined flats to permit the use of torque wrenches for proper mating.

Specifications

Frequency Range DC to 26.5 GHz
 Minimum Return Loss (excluding connector interfaces) . . . 48 dB
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ± 0.0025 cm
 Nominal Impedance 50 ohm



8043S15

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
8043S15	3.5mm female to male	14.990	(2n+1) 0.50
8043S10	3.5mm female to male	9.993	(2n+1) 0.75
8043S7.5	3.5mm female to male	7.495	(2n+1) 1.00
8043S6	3.5mm female to male	6.000	(2n+1) 1.25
8043S5.3	3.5mm female to male	5.298	(2n+1) 1.41
8043S5	3.5mm female to male	4.997	(2n+1) 1.50
8043M10	3.5mm male to male	9.993	(2n+1) 0.75
8043M7.2	3.5mm male to male	7.195	(2n+1) 1.04
8043M6.8	3.5mm male to male	6.795	(2n+1) 1.10

3.5mm Bead Supported Air Lines

Model Series 8042

Features

- ▶ DC to 18.0 GHz
- ▶ Virtually Reflectionless
- ▶ Precision 3.5mm Connectors

Description

The 8042 series precision air lines utilize 3.5mm connectors in which the center conductor is supported by a low-loss dielectric bead. The air lines are fabricated from gold-plated, copper alloys to prevent tarnishing.

Specifications

Frequency Range DC to 18.0 GHz
 VSWR (typical) $< 1.004 + 0.0035f(\text{GHz})$
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ± 0.02 cm
 Nominal Impedance 50 ohm



8042E

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
8042C	3.5mm female to male	14.990	(2n+1) 0.50
8042D	3.5mm female to male	9.993	(2n+1) 0.75
8042E	3.5mm female to male	7.495	(2n+1) 1.00
8042G	3.5mm female to male	4.997	(2n+1) 1.50

7mm Beadless Air Lines

Model Series 2653

Features

- ▶ DC to 18.0 GHz
- ▶ Virtually Reflectionless
- ▶ LPC7 Connectors

Description

The 2653 series reference air lines are beadless, virtually reflectionless, coaxial 7mm air lines. Spring-loaded tips on the ends of the center conductors mate with standard 7mm connectors.

Specifications

Frequency Range DC to 18.0 GHz
VSWR:

DC to 3.0 GHz $<1.002 + 0.001f$ (GHz)

3.0 to 18.0 GHz <1.005 maximum

Electrical Length See Available Models Chart

Electrical Length Accuracy $\pm 0.005\text{cm}$

Characteristic Impedance
(where skin depth is negligible) $50 + 0.1 \text{ ohm}^1$

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
2653S30	7mm (LPC7) ²	29.969	(2n + 1) 0.25
2653S20	7mm (LPC7) ²	19.980	(2n + 1) 0.375
2653S15	7mm (LPC7) ²	14.983	(2n + 1) 0.50
2653S10	7mm (LPC7) ²	9.988	(2n + 1) 0.75
2653S9.2	7mm (LPC7) ²	9.239	(2n + 1) 0.81
2653S7.5	7mm (LPC7) ²	7.493	(2n + 1) 1.00
2653S6	7mm (LPC7) ²	5.993	(2n + 1) 1.25
2653S5	7mm (LPC7) ²	4.994	(2n + 1) 1.50
2653S4	7mm (LPC7) ²	3.994	(2n + 1) 1.875
2653S3.12	7mm (LPC7) ²	3.121	(2n + 1) 2.40
2653S3	7mm (LPC7) ²	2.9969	(2n + 1) 2.50
2653L	7mm (LPC7) ²	0.693	(2n + 1) 10.81

7mm Beadless Air Line Kits

The 2653K is a kit consisting of six reference air lines from the chart above supplied in an attractive foam-lined wood instrument case.

7mm Bead Supported Air Lines

Model Series 2603

Features

- ▶ DC to 18.0 GHz
- ▶ Virtually Reflectionless
- ▶ Precision 7mm Connectors

Description

The 2603 precision air lines are 7mm coaxial line sections with 7mm connectors ³ in which the center conductor is supported by a low-loss dielectric bead. The air lines are held to extremely close tolerances to provide an accurate 50 ohm impedance standard, and are fabricated from copper alloys with a gold-flash protective coating (except those over 15cm which have a silver-layered stainless steel center conductor to eliminate sag).

Specifications

Frequency Range DC to 18.0 GHz

VSWR $<1.004 + 0.003f$ (GHz)

Electrical Length See Available Models Chart

Electrical Length Accuracy $\pm 0.015\text{cm}$

Characteristic Impedance
(where skin depth is negligible) $50 + 0.12 \text{ ohm}$

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
2603A	Precision 7mm ⁴	29.979	(2n + 1) 0.25
2603B	Precision 7mm ⁴	19.986	(2n + 1) 0.375
2603C	Precision 7mm ⁴	14.990	(2n + 1) 0.50
2603D	Precision 7mm ⁴	9.993	(2n + 1) 0.75
2603E	Precision 7mm ⁴	7.495	(2n + 1) 1.00
2603F	Precision 7mm ⁴	5.996	(2n + 1) 1.25
2603G	Precision 7mm ⁴	4.997	(2n + 1) 1.50

7mm Bead Supported Air Line Kits

Air lines kits, model 2603K (consisting of one each 2603A, C, D, E, G) and model 2603L (consisting of one each 2603A, B, C, D, E, F, G) are available and are supplied in an attractive foam-lined wood instrument case.

¹ Impedance = 49.987 ohms based on nominal dimensions and tolerances of the conductors, and the equation: $Z = 59.939 \log_e D/d$, D = I.D. inner conductor, d = O.D. outer conductor.

² Beadless 7mm connector that mates with standard precision 7mm.

³ Precision 7mm connector per Maury data sheet 5E-060.

Type N Beadless Air Lines

Model Series 2553

Features

- ▶ DC to 18.0 GHz
- ▶ Virtually Reflectionless
- ▶ Beadless Type N Connectors

Description

The 2553T series reference air lines utilize beadless type N connectors which are integral to the air lines, thereby producing extremely low reflection transmission lines. The complete air lines (inner and outer conductor) are fabricated from gold-plated, low-loss copper alloys.

Specifications

Frequency Range DC to 18.0 GHz
 VSWR $<1.02 + 0.002f$ (GHz)
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ± 0.01 cm
 Characteristic Impedance
 (where skin depth is negligible) $50 + 0.2$ ohm ¹

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
2553T30	Type N female to male ²	29.969	(2n + 1) 0.25
2553T15	Type N female to male ²	14.983	(2n + 1) 0.50
2553T10	Type N female to male ²	9.988	(2n + 1) 0.75
2553T7.5	Type N female to male ²	7.493	(2n + 1) 1.00
2553T6	Type N female to male ²	5.993	(2n + 1) 1.25
2553T5	Type N female to male ²	4.994	(2n + 1) 1.50
2553T3.82	Type N female to male ²	3.816	(2n + 1) 1.96
2353T3.12	Type N female to male ²	3.123	(2n + 1) 2.40
2553T3	Type N female to male ²	2.9969	(2n + 1) 2.50

Type N Beadless Air Line Kits

The 2553K is a kit consisting of six reference air lines from the chart above supplied in an attractive foam-lined wood instrument case.

Type N Bead Supported Air Lines

Model Series 2503

Features

- ▶ DC to 18.0 GHz
- ▶ Virtually Reflectionless
- ▶ Precision Type N Connectors

Description

The 2503 series precision air lines utilize stainless steel type N connectors in which the center conductor is supported by a low-loss dielectric bead. The air lines (inner and outer conductor) are fabricated from gold-plated, low-loss copper alloys.

Specifications

Frequency Range DC to 18.0 GHz
 VSWR $<1.03 + 0.003f$ (GHz)
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ± 0.02 cm
 Characteristic Impedance
 (where skin depth is negligible) $50 + 0.2$ ohm

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
2503A	Type N female to male ³	29.979	(2n + 1) 0.25
2503B	Type N female to male ³	19.986	(2n + 1) 0.375
2503C	Type N female to male ³	14.990	(2n + 1) 0.50
2503D	Type N female to male ³	9.993	(2n + 1) 0.75
2503E	Type N female to male ³	7.495	(2n + 1) 1.00
2503F	Type N female to male ³	5.996	(2n + 1) 1.25
2503G	Type N female to male ³	4.997	(2n + 1) 1.50

Type N Bead Supported Air Line Kits

Air lines kits, model 2503K (consisting of one each 2503A, C, D, E, G) and model 2503L (consisting of one each 2503A, B, C, D, E, F, G) are available and are supplied in an attractive foam-lined wood instrument case.

¹ Impedance = 49.987 ohms based on nominal dimensions and tolerances of the conductors, and the equation: $Z = 59.939 \log_e D/d$, D = I.D. inner conductor, d = O.D. outer conductor.

² Beadless precision type N connectors, one female and one male.

³ Precision stainless steel type N per Maury data sheet 5E-049.

14mm Beadless Air Lines

Model Series 2453

Features

- ▶ DC to 8.5 GHz
- ▶ Virtually Reflectionless
- ▶ LPC14 Connectors¹

Description

The 2453 series are beadless, virtually reflectionless, coaxial 14mm reference air lines with spring-loaded tips on the ends of the inner conductor to mate with 14mm connectors². VSWR is <1.006 at 8.5 GHz. The lines are fabricated from beryllium copper and are gold-plated to prevent tarnishing.

Specifications

Frequency Range DC to 8.5 GHz
 VSWR <1.001 + 0.0005f (GHz)
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ±0.005cm
 Characteristic Impedance
 (where skin depth is negligible) 50 + 0.05 ohm²

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
2453A	Precision 14mm ²	29.979	(2n + 1) 0.25
2453B	Precision 14mm ²	19.986	(2n + 1) 0.375
2453C	Precision 14mm ²	14.990	(2n + 1) 0.50
2453D	Precision 14mm ²	9.993	(2n + 1) 0.75
2453E	Precision 14mm ²	7.495	(2n + 1) 1.00
2453F	Precision 14mm ²	5.996	(2n + 1) 1.25
2453G	Precision 14mm ²	4.997	(2n + 1) 1.50
2453H	Precision 14mm ²	2.998	(2n + 1) 2.50

14mm Beadless Air Line Kits

The 2453K is a kit consisting of one (each) of 2453C, D, E, F, G and H, from the chart above, supplied in an attractive foam-lined wood instrument case.

7-16 Beadless Air Lines

Model Series 2735A

Features

- ▶ DC to 7.5 GHz
- ▶ Virtually Reflectionless
- ▶ Precision 7-16 Connectors

Description

The 2735A series are beadless, virtually reflectionless, coaxial 7-16 reference air lines. The lines are fabricated from beryllium copper and are gold-plated to prevent tarnishing.

Specifications

Frequency Range DC to 7.5 GHz
 VSWR <1.004 + 0.0035f (GHz)
 Electrical Length See Available Models Chart
 Electrical Length Accuracy ±0.005cm
 Characteristic Impedance 50 + 0.05 ohm

Available Models

MODEL	CONNECTORS	ELECTRICAL LENGTH (cm)	ODD 1/4-WAVELENGTH FREQUENCY (GHz)
2735A30	7-16 female to male	29.979	(2n + 1) 0.25
2735A7.5	7-16 female to male	7.495	(2n + 1) 1.00
2735A6.0	7-16 female to male	3.996	(2n + 1) 1.25

7-16 Precision Air Line Kits

The 2735K kits consist of the reference air lines listed in the chart above provided in an attractive foam-lined wood instrument case. (See Maury data sheet 2Z-041A for test port adapter options.)



¹ A precision beadless 14mm connector that mates with GR900 connectors.

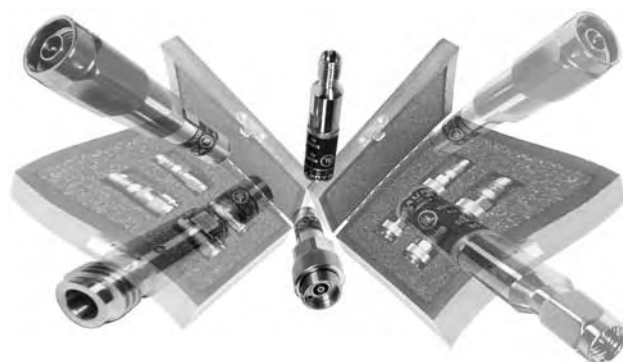
² Impedance = 49.987 ohms based on nominal dimensions and tolerances of the conductors, and the equation: $Z = 59.939 \log_e D/d$, D = I.D. inner conductor, d = O.D. outer conductor.

Precision Mismatches

General Information

Precision standard mismatches are fixed coaxial terminations which are used to introduce a known VSWR into a 50 ohm transmission system. These mismatches are extremely useful in a wide variety of applications and are quick and easy to use. They can be used to calibrate swept reflectometers, verify network analyzer calibration, establish impedance references in TDR measurements, etc.

Maury standard mismatches are quality constructed using thin film resistors and a unique grounding method that ensures stable operation. For ease of identification, the VSWR value of the mismatch is engraved on the end cap. Calibration data is provided for all units.



The standard units shown in this section are fitted with 2.4mm, 2.92mm, 3.5mm, 7mm, type N, TNC, and 14mm connectors. Please consult with our sales staff for application assistance. The units are also available as sets or kits packaged in foam-lined wood instrument cases. (See page 88.)

Precision Mismatches

2.4mm, 2.92mm & 3.5mm Connectors

2.4mm Standard Mismatches

Models 7933A1/A2 and 7933B1/B2

Specifications

Frequency Range DC to 50.0 GHz
 Nominal VSWR See Available Models Chart
 VSWR Accuracy See Available Models Chart
 Calibration Data Provided VNA data 2.0 to 50.0 GHz
 Nominal Calibration Impedance Reference 50 ohm
 Power Handling 0.5 W average, 0.5 kW peak

2.92mm Standard Mismatches

Models 8778A1/A2 and 8778B1/B2

Specifications

Frequency Range DC to 40.0 GHz
 Nominal VSWR See Available Models Chart
 VSWR Accuracy See Available Models Chart
 Calibration Data Provided VNA data 2.0 to 40.0 GHz
 Nominal Calibration Impedance Reference 50 ohm
 Power Handling 0.5 W average, 0.5 kW peak

3.5mm Standard Mismatches

Models 8033A1/A2/A3 and 8033B1/B2/B3

Specifications

Frequency Range DC to 26.5 GHz
 Nominal VSWR See Available Models Chart
 VSWR Accuracy See Available Models Chart
 Calibration Data Provided VNA data 2.0 to 26.5 GHz
 Nominal Calibration Impedance Reference 50 ohm
 Power Handling 0.5 W average, 0.5 kW peak

2.4mm Available Models

MODEL		NOMINAL VSWR	ACCURACY (GHz)	
FEMALE	MALE		DC – 12.0	12.0 – 50.0
7933A1.10	7933B1.10	1.10	±0.08	+0.13 –0.10
7933A1.20	7933B1.20	1.20	±0.09	±0.13
7933A1.30	7933B1.30	1.30	±0.09	±0.17
7933A1.50	7933B1.50	1.50	±0.10	±0.20
7933A1.75	7933B1.75	1.75	±0.12	±0.22
7933A2.00	7933B2.00	2.00	±0.14	±0.25

2.92mm Available Models

MODEL		NOMINAL VSWR	ACCURACY (GHz)	
FEMALE	MALE		DC – 12.0	12.0 – 40.0
8778A1.10	8778B1.10	1.10	±0.08	+0.13 –0.10
8778A1.15	8778B1.15	1.15	±0.08	±0.13
8778A1.20	8778B1.20	1.20	±0.08	±0.13
8778A1.25	8778B1.25	1.25	±0.08	±0.13
8778A1.30	8778B1.30	1.30	±0.09	±0.17
8778A1.50	8778B1.50	1.50	±0.10	±0.20
8778A1.75	8778B1.75	1.75	±0.12	±0.22
8778A2.00	8778B2.00	2.00	±0.14	±0.25

3.5mm Available Models

MODEL		NOMINAL VSWR	ACCURACY (GHz)	
FEMALE	MALE		DC – 12.0	12.0 – 26.5
8033A1.10	8033B1.10	1.10	±0.06	±0.08
8033A1.20	8033B1.20	1.20	±0.07	±0.10
8033A1.30	8033B1.30	1.30	±0.08	±0.12
8033A1.50	8033B1.50	1.50	±0.09	±0.17
8033A1.75	8033B1.75	1.75	±0.11	±0.19
8033A2.00	8033B2.00	2.00	±0.12	±0.22
8033A2.50	8033B2.50	2.50	±0.13	±0.23
8033A3.00	8033B3.00	3.00	±0.15	±0.25

Precision Mismatches

7mm, Type N, TNC
and 14mm Connectors



7mm Standard Mismatches

Models 2611A/B/C/D/E/F/G

Specifications

Frequency Range DC to 18.0 GHz
Nominal VSWR See Available Models Chart
VSWR Accuracy See Available Models Chart
Calibration Data Provided 2.0 to 18.0 GHz
Nominal Calibration Impedance Reference 50 ohm
Power Handling 1 W average, 1 kW peak

Type N Standard Mismatches

Models 2561A/B/C/D/E/F/G and 2562A/B/C/D/E/F

Specifications

Frequency Range DC to 18.0 GHz
Nominal VSWR See Available Models Chart
VSWR Accuracy See Available Models Chart
Calibration Data Provided 2.0 to 18.0 GHz
Nominal Calibration Impedance Reference 50 ohm
Power Handling 1 W average, 1 kW peak

TNC¹ Standard Mismatches

Models 8611C/D/E/G and 8612G

Specifications

Frequency Range DC to 18.0 GHz
Nominal VSWR See Available Models Chart
VSWR Accuracy See Available Models Chart
Calibration Data Provided 2.0 to 18.0 GHz
Nominal Calibration Impedance Reference 50 ohm
Power Handling 1 W average, 1 kW peak

14mm Standard Mismatches

Model 2411E

Specifications

Frequency Range DC to 8.5 GHz
Nominal VSWR See Available Models Chart
VSWR Accuracy See Available Models Chart
Calibration Data Provided 2.0 to 8.5 GHz
Nominal Calibration Impedance Reference 50 ohm
Power Handling 1 W average, 1 kW peak

7mm Available Models

MODEL	NOMINAL VSWR	ACCURACY (GHz)			RESISTANCE (OHMS)
		DC – 8.0	8.0 – 12.4	12.4 – 18.0	
2611A	1.05	±0.05	±0.05	+0.07 –0.05	47.6
2611B	1.10	±0.05	±0.05	±0.07	45.5
2611C	1.20	±0.05	±0.06	±0.09	41.7
2611D	1.30	±0.05	±0.07	±0.10	38.5
2611E	1.50	±0.06	±0.08	±0.15	33.3
2611F	1.75	±0.08	±0.10	±0.17	28.6
2611G	2.00	±0.10	±0.12	±0.20	25.0

Type N Available Models

MODEL		NOMINAL VSWR	ACCURACY (GHz)			RESISTANCE (OHMS)
FEMALE	MALE		DC – 8.0	8.0 – 12.4	12.4 – 18.0	
2561A	2562A	1.05	±0.05	±0.05	+0.08 –0.05	47.6
2561B	2562B	1.10	±0.06	±0.06	±0.08	45.5
2561C	2562C	1.20	±0.06	±0.07	±0.10	41.7
2561D	2562D	1.30	±0.06	±0.08	±0.12	38.5
2561E	2562E	1.50	±0.08	±0.09	±0.17	33.3
2561F	2562F	1.75	±0.10	±0.11	±0.19	28.6
2561G	2562G	2.00	±0.12	±0.12	±0.22	25.0

TNC¹ Available Models

MODEL		NOMINAL VSWR	ACCURACY (GHz)		RESISTANCE (OHMS)
FEMALE	MALE		DC – 10.0	10.0 – 18.0	
8611C	8612C	1.20	±0.08	±0.15	41.7
8611D	8612D	1.30	±0.09	±0.15	38.5
8611E	8612E	1.50	±0.10	±0.18	33.3
8611F	8612F	1.75	±0.13	±0.20	28.6
8611G	8612G	2.00	±0.15	±0.25	25.0

14mm Available Model

MODEL	NOMINAL VSWR	ACCURACY (GHz)			RESISTANCE (OHMS)
		DC – 1.0	1.0 – 4.0	4.0 – 8.5	
2411B	1.10	±0.02	±0.03	±0.04	55
2411C	1.20	±0.03	±0.04	±0.05	60
2411D	1.30	±0.04	±0.05	±0.06	65
2411E	1.50	±0.05	±0.06	±0.07	75

¹ Precision TNC per Maury Data Sheet 5E-053.

Precision Mismatches

Mismatch Sets

Maury offers standard mismatches in sets containing a selection of mismatch values including the nominal matched load (typically, 1.05 VSWR). These sets, available with 7mm, type N female or male, 3.5mm, 2.92mm, 2.4mm, and TNC connectors, are packaged in foam-lined wooden instrument cases. Each mismatch is provided with an individual calibration report.

2.4mm, 2.92mm, and TNC Mismatch Sets

Please consult our Sales Department for availability of mismatch sets with TNC, 2.92mm and 2.4mm connectors.

3.5mm Mismatch Sets

The 8033K mismatch set is made up of all six each female and male of the 3.5mm mismatches from 1.10 through 2.00 VSWR shown on page 86. The set is packaged in a foam-lined wooden instrument case, and each mismatch value is provided with an individual calibration report.

7mm and Type N Mismatch Sets

Two types of sets are offered in these connector styles: sets with model suffix "L" contain one each of four mismatch values – a nominally matched load, 1.20, 1.50 and 2.00 VSWR. Sets with the model suffix "M" contain one each of all mismatch values indicated on page 86. The basic model follows those noted on page 87, i.e.: 2611L/M, 7mm; 2561L/M, type N female; 2562L/M, type N male. For example: 2562L describes a mismatch set with type N male connectors containing the four mismatches noted above.

Special Kits

Custom mismatch kits, combining different connector types and values, can be configured. Please consult our Sales Department and reference model 9476(x).

Instrument Cases

Standard mismatches in the various connector styles and mismatch values are available as individual units. Should you wish to purchase individual units and configure a custom set, Maury can offer the following foam-lined wood instrument cases to provide suitable laboratory storage.

2611S1	houses 4 units
2611S2	houses 8 units
2611S3	houses 12 units
8650Z1	houses 24 units



2611L



2562L

Waveguide Two-Port Mismatch Standard Sets

322A Series

Features

- ▶ Two-Port Calculable Standards
- ▶ Reduced Height 1.00, 1.10, 1.25, 1.50, 2.00 VSWR Spacers
- ▶ $1/4 \lambda$ at Midband

J322A



Description

These 322 series models are two-port calculable waveguide standard sets. The sets consist of five reduced height spacers which provide an accurately known VSWR which is directly calculable from the mechanical dimensions. The spacers are fabricated from aluminum and are provided with precision indexing holes for excellent flange alignment. Indexing pins and mounting hardware are also provided. The sets are packaged in foam-lined wood instrument cases.

The standards in these sets are extremely stable and easy to use for a variety of calibration applications. Their simple geometry allows direct calculation of reflection, loss, transfer and group delay characteristics and makes them ideally suited for quickly checking the performance and accuracy of automated network analyzers.

To order the 1.00 VSWR shim by itself, please add "1.00" to the model number. (Example: X322A1.00)

Available Models

MODEL	FREQUENCY RANGE (GHz)	EIA WR NUMBER	EQUIVALENT FLANGE	$1/4\lambda$ FREQUENCY (GHz)	LENGTH INCHES (CM)	WAVEGUIDE TOLERANCE	PS DELAY WITH AIR DIELECTRIC
R322A	1.7 — 2.6	430	CPR430F	2.112	1.840 (4.6736)	± 0.005	155.9444
S322A	2.6 — 3.95	284	UG584/U	3.221	1.198 (3.0429)	± 0.004	101.5334
E322A	3.3 — 4.9	229	CPR229F	4.042	0.948 (2.4079)	± 0.003	80.34527
G322A	3.95 — 5.85	187	UG149A/U	4.826	0.807 (2.0498)	± 0.002	68.39518
F322A	4.90 — 7.05	159	CPR159F	5.906	0.642 (1.6307)	± 0.002	54.41104
C322A	5.85 — 8.2	137	UG344/U	6.960	0.539 (1.3691)	± 0.0015	45.68154
H322A	7.05 — 10.0	112	UG51/U	8.438	0.447 (1.1354)	± 0.0010	37.88432
X322A	8.2 — 12.4	90	UG39/U	10.129	0.382 (0.9703)	± 0.0010	32.37541
M322A	10.0 — 15.0	75	MPF75 ¹	12.322	0.311 (0.7899)	± 0.0010	26.35799
P322A	12.4 — 18.0	62	UG419/U	15.030	0.253 (0.6426)	± 0.0008	21.44236
N322A	15.0 — 22.0	51	MPD51	18.249	0.209 (0.5309)	± 0.0008	17.71325
K322A	18.0 — 26.5	42	UG595/U	21.941	0.175 (0.4445)	± 0.0005	14.83167
U322A	26.5 — 40.0	28	UG599/U	32.693	0.118 (0.2997)	± 0.0005	10.00078
J322A	33.0 — 50.0	22	MPF22 ¹	40.824	0.0946 (0.2403)	± 0.0005	8.017576
T322A	40.0 — 60.0	19	MPF19 ¹	49.261	0.0777 (0.1974)	± 0.00025	6.585261
V322A	50.0 — 75.0	15	MPF15 ¹	61.518	0.0630 (0.1600)	± 0.00025	5.339401
Y322A	60.0 — 90.0	12	MPF12 ¹	73.772	0.0529 (0.1344)	± 0.00025	4.483402
Z322A	75.0 — 110.0	10	MPF10 ¹	91.221	0.0424 (0.1077)	± 0.00025	3.593501

¹ Provided with Maury "MPF" precision type flanges with indexing holes.

Two-Port Mismatch Air Line Standards (Individual Units and Sets)

General Information

Mismatch air line sets are two-port, $1/4\text{-}\lambda$ VSWR standards consisting of coaxial air lines employing a design that features a precision outer conductor with beadless connectors and a set of inner conductors with increasing diameters. The inner conductors produce accurately known reflection coefficients which are directly calculable from and traceable to the air line dimensions¹.

Air line standard sets are extremely stable and easy to use for a variety of applications. Their simple geometry allows direct calculation of reflection, loss, transfer and group delay characteristics, making them ideally suited for checking the performance and accuracy of network analyzers. The sets described here utilize beadless connectors and rely on the mating connectors for center conductor support.



3.5mm Two-Port Mismatch Air Line Standards

Model 8044S15 & 8044S60

Features

- ▶ DC to 26.5 GHz
- ▶ Separated Step Discontinuity
- ▶ Beadless 3.5mm Connectors

Description

Maury offers the 8044S15 and the 8044S60 as individual two-port mismatch standards in 3.5mm line size and connector type. A key design feature of these units is that the step discontinuity is separated from the connector interface for better accuracy².

Both models also feature a precision outer conductor with beadless 3.5mm connectors, and a stepped center conductor. The center conductors are designed to produce an accurately known VSWR which is directly calculable from the mechanical dimension.



8044S60

Specifications

Frequency Range	DC to 26.5 GHz
VSWR:	
$\Gamma = 0.15$	1.350 ± 0.025
$\Gamma = 0.60$	4.00 ± 0.25
Reference Impedance	50 ohm
Nominal Overall Electrical Length	10cm
Nominal Mismatch Section Electrical Length	7.5cm
Odd $1/4\text{-}\lambda$ Frequencies	1, 3, 5, 7, 9, 11, 13, 15, 17, 19, 21, 23, 25 GHz

¹ Beatty, R.W., "Calculated and Measured S11, S21, and Group Delay for Simple Types of Coaxial and Rectangular Waveguide 2-port Standards", NBS Technical Note No. 657, Dec. 1974.

² Maury, M.A. Jr., and Simpson, G.R., "Two-Port Verification Standards in 3.5mm and 7mm for Vector Automatic Network Analyzers", Microwave Journal, June, 1984; pp. 101-110.

7mm Two-Port Mismatch Air Line Standard Set

Model 2654A

Features

- ▶ DC to 18.0 GHz
- ▶ Beadless LPC7 Connectors

Description

The 2654A Beadless Mismatch Air Line Set was designed for use in coaxial systems employing 7mm connectors. The air line connectors are beadless LPC7 connectors that mate with standard 7mm connectors, and rely on the mating connector for center conductor support.

Each set consists of:

- A) One (1) outer conductor.
- B) Five (5) inner conductors (see specification for corresponding VSWR values).
- C) A foam-lined, wood instrument case for protection and storage.

2654A



Specifications

Frequency Range	DC to 18.0 GHz
Nominal Impedance	49.987 for 1.00 VSWR
Mismatch Values (VSWR)	1.00, 1.10, 1.25, 1.50, 2.00 (based on nominal impedance)
Electrical Length	.7495cm
Odd 1/4-λ Frequencies	1, 3, 5, 7, 9, 11, 13, 15, 17 GHz

7mm Two-Port Mismatch Air Line Standard Sets

Model 2654B

Features

- ▶ DC to 18.0 GHz
- ▶ Beadless LPC7(F) Connectors

Description

The Maury 2654B precision air line standard set contains calculable two-port 7mm coaxial air lines¹. These standards are provided with the step discontinuity separated from the connector interface for better accuracy².

The set consists of a precision outer conductor with beadless 7mm connectors and three center conductors. Each center conductor has a different diameter to produce an accurately known VSWR which is directly calculable from the mechanical dimension. They employ self-centering, spring-loaded pins to allow connection easily without tools.

Also available are the Maury 2654S15 and 2654S60 which are individual two-port standards with $\Gamma = 0.15$ and 0.60 , respectively.

2654B



Specifications

Frequency Range	DC to 18.0 GHz
VSWR:	
$\Gamma = 0$	1.005 maximum
$\Gamma = 0.15$	1.350 ± 0.025
$\Gamma = 0.60$	4.00 ± 0.25
Reference Impedance	50 ohm
Nominal Overall Electrical Length	10cm
Nominal Mismatch Section Electrical Length	.75cm
Odd 1/4-λ Frequencies	1, 3, 5, 7, 9, 11, 13, 15, 17 GHz

¹ Beatty, R.W., "Calculated and Measured S₁₁, S₂₁, and Group Delay for Simple Types of Coaxial and Rectangular Waveguide 2-port Standards", NBS Technical Note No. 657, Dec. 1974.

² Maury, M.A. Jr., and Simpson, G.R., "Two-Port Verification Standards in 3.5mm and 7mm for Vector Automatic Network Analyzers", Microwave Journal, June, 1984; pp. 101-110.

Connector Gages and Connector Gage Kits

General Information

Features

- ▶ Direct Reading, Self-Checking
- ▶ Accurate, Easy to Use
- ▶ Digital and/or Dial Indicator Styles



Description

These connector gage kits provide an easy and accurate way to measure critical linear interface dimensions of most coaxial connectors. Each kit consist of gages with specially adapted indicators, and the bushings and pins needed to mate with specified connectors. Master setting gages are used to adjust the

dial indicators (or digital indicators) to zero, before push-on or thread-on gages are mated with connectors to measure the distance from a given interface (male shoulder, etc.) to the outer conductor mating plane. The table below lists available models. Additional information is found in the referenced data sheets.

Available Models - Digital Indicator Style

CONNECTOR TYPE	DIAL RESOLUTION (INCHES)	MODEL	DESCRIPTION	DATA SHEET
1.85mm/2.4mm	0.001mm/ 0.00004 in.	A048A	Two "thread-on" metrology grade digital gages measure female and male contact pin locations.	2Y-049
2.92mm (K) or 3.5mm	0.001mm/ 0.00004 in.	A050A	Two "thread-on" metrology grade digital gages measure female and male contact pin locations.	2Y-048

Available Models - Dial Indicator Style

2.92mm (K) or 3.5mm	0.00025	A034B	Two "push-on" gages measure female and male contact pin interface locations.	2Y-020
2.92mm (K) or 3.5mm	0.0001	A034E	Two metrology grade "thread-on" gages measure female and male contact pin interface locations.	2Y-020A
2.4mm	0.0001	A035E	Two metrology grade "thread-on" gages measure female and male contact pin interface locations.	2Y-022A
7mm	0.0001	A028	One "push-on" gage measures planar contact location.	2Y-005
7mm	0.0001	A028D	One "thread-on" metrology grade gage measures planar contact location.	2Y-005A
N	0.001	A007A	One "push-on" gage measures female and male contact pin location.	2Y-002
N	0.00025	A020A	One "push-on" gage measures female and male contact pin location.	2Y-003
N	0.0001	A020D	Two metrology grade "thread-on" gages measure female and male contact pin interface locations.	2Y-003A
N (75 ohms)	0.0001	A020G	One "push-on" gage measures female and male contact pin location of 75ohm type N connectors.	2Y-003G
N, BNC, TNC, C or SC	0.00025	A025A	One "push-on" gage measures female and male contact pin location.	2Y-016
BNC or TNC	0.0005	A012A	Two "push-on" gages measure female and male contact pin and dielectric interface locations.	2Y-009
AFTNC, TNC or TNCA	0.0001	A012E	Six "push-on" "universal" gages measure all contact pin and dielectric interface locations of all MIL-STD, IEC and commercial TNC connectors.	2Y-028
SMA	0.0005	A027	Two "push-on" gages measure female and male contact pin interface locations.	2Y-004
SMA	0.0005	A027A	Four "push-on" gages measure female and male contact pin and dielectric interface locations.	2Y-004
SMA	0.0005	A027G	Two "push-on" gages measure female and male contact pin and dielectric interface locations.	2Y-004
SMA	0.0005	A027M	Three "push-on" gages measure standard male contact pin and dielectric interface locations, and the steplless 0.085-inch male pin dimension.	2Y-004
OSP™ 1	0.00025	A039C	One "push-on" gage measures female and male contact pin location.	2Y-026
14mm (GR900)	0.0001	A024	One "push-on" gage measures planar contact location of 14mm and 7mm connectors.	2Y-006
7-16	0.0001	A041A	One "push-on" gage measures female and male contact pin location.	2Y-027
SMP/GPO™ 2	0.0005	A042A	Three "push-on" gages measures SMP connectors' contact pin and dielectric interface locations.	2Y-031
Multiport	0.0001	A045A	Six "push-on" gages measures multiport connectors' contact pin and dielectric locations.	2Y-029
ZMA/BZ	0.0001	A046A	Six "push-on" gages measures ZMA and BZ connectors' contact pin and dielectric locations.	2Y-030

¹ OSP™ (the Omni-Spectra designation) is a trademark of M/A-Com.

² GPO™ is a trademark of the Gilbert Engineering Co., Inc.

Coaxial Directional Couplers

Model Series 4030 and 4090

Features

- ▶ High Directivity
- ▶ Broadband Operation
- ▶ Precision Connectors
- ▶ Low VSWR
- ▶ High Tracking Accuracy

Description

The 4030 and 4090 series of precision directional couplers are designed to provide high directivity and an accurate sample of forward or reflected power over octave bandwidths or greater. They are primarily intended for laboratory type applications where an extremely stable and rugged device is required.

The couplers, when used singly or in pairs, are ideally suited for high accuracy swept frequency measurements or reflection coefficient and insertion loss. The use of precision couplers has numerous advantages and applications such as when used with network analyzer systems and in power level measurements.

Units, as provided, are calibrated at five frequencies and are available with either 7mm¹ or 14mm² connectors on the mainline with a precision stainless steel type N female connector on the secondary (coupled) line input.



Specifications

Frequency Range Octave bands or greater, see charts
 Nominal Coupling 10 dB
 Tracking (unit to unit, when paired) 0.03 dB
 Directivity Generally >40 dB, see charts
 VSWR see charts
 Nominal Impedance 50 ohm
 Power Handling 30 watts
 Connectors:

Main Line 7mm (series 4030); 14mm (series 4090)
 Coupled Line Type N (female)

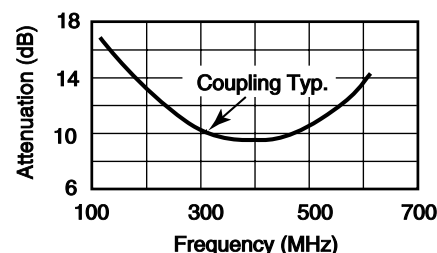


Figure A. Coupling Curve for 0.1 to 0.6 GHz Couplers

Available Models - 7mm (Series 4030)

FREQUENCY RANGE (GHz)	MODEL	DIRECTIVITY (DB)	COUPLING FREQ SENSITIVITY (dB)	VSWR		OVERALL LENGTH (INCHES)
				MAIN	SECONDARY	
0.95 – 2.2	4031	40 (typical >45)	±1.0	1.10 6	1.15 7	10.70
1.7 – 4.2	4032	40 (typical >43)	±1.2	1.15	1.20	3.70
3.7 – 8.3	4033	35 (typical >38)	±1.2	1.20	1.25	6.35

Available Models - 14mm (Series 4090)

FREQUENCY RANGE (GHz)	MODEL	DIRECTIVITY (DB)	COUPLING FREQ SENSITIVITY (dB)	VSWR		OVERALL LENGTH (INCHES)
				MAIN	SECONDARY	
0.10 – 0.6	4096A	46 (typical >50)	See Figure A	1.05	1.08	13.15
0.50 – 1.0	4097	46 (typical >50)	±1.0	1.05	1.10	9.14
0.75 – 1.5	4094	45	±1.0	1.05	1.10	7.88
1.50 – 3.0	4095	42	±1.0	1.07	1.10	6.51

¹ Precision 7mm connector per Maury data sheet 5E-060.

² Precision 14mm connector, mating compatible with GR900.

Torque Wrenches

All Models

Description

Maury's torque wrenches are recommended for tightening coaxial connectors in order to obtain optimum repeatability and prolong connector life. They employ a "break" design so it is impossible to over-torque a coupled junction, and torque can be applied in either direction. Each Maury torque wrench is factory preset to the proper in. lbs for tightening its coaxial connector type, and the color coded handles make it easy to select the correct wrench from your toolbox at a glance.

Maury torque wrenches are included in many of our VNA calibration kits, and can be ordered separately by the model numbers listed in the chart below. If the wrench you need isn't shown in this chart, please contact our Sales Department or your local Maury representative for assistance.

Note: The models shown are delivered in a non-calibrated state unless calibration is requested at the time they are ordered. Maury highly recommends annual recalibration of these torque



2698G1

8799A1

2698C2

wrenches to ensure their continued ability to properly tighten connections. Torque wrenches that are subject to heavy use should have their calibration checked more frequent.

Available Models

MODEL	FOR USE WITH CONNECTOR TYPE	WRENCH SIZE	PRESET TORQUE (INCH LBS)	HANDLE COLOR ¹
8799A1 ²	1.85mm, 2.4mm, 2.92mm (K), and 3.5mm	5/16-in. hex	8 ± 0.3	Red
8799D1	SMA, OSM	5/16-in. hex	5 ± 0.3	Black
8799E1	OSSM, MPC8	1/4-in. hex	5 ± 0.3	Black
2698C2	7mm, LPC7, Precision Type N (with 3/4-inch hex nuts), NMD3.5, NMD2.92, NMD2.4	3/4-in. hex	12 ± 0.4	Blue
2698G1	Precision TNC (with 9/16 hex nuts), MPC6	9/16-in. hex	12 ± 0.4	Blue
2698H1	LPC/OSP™ (Precision LCP/OSP™ per Maury data sheet 5E-065)	9/16-in. hex	8 ± 0.3	Red
2698J1	SC	13/16-in. hex	12 ± 0.4	Blue
2498T1	MPC14, LPC14 (Precision 14mm connectors that are essentially the same as GR900)	1-in. hex	12 ± 0.4	Blue
2698K1	7-16	1-1/16 hex	20 ± 0.5	Green

¹ Handle color represents torque value: blue = 12 in. lbs; red = 8 in. lbs; black = 5 in. lbs; green = 20 in. lbs (unless otherwise marked on the nameplate).

² Do not use on SMA connectors. Significant damage may result.

Coaxial to Coaxial & Waveguide to Coaxial Adapter Finder

The chart below shows the page(s) in this catalog which describe Maury's Coaxial to Coaxial and Waveguide to Coaxial Adapters

Coaxial-to-Coaxial Connectors

Side A	Side B	• NMD1.85mm	• 1.85mm	• NMD2.4mm	• 2.4mm	• NMD2.92mm (K)	• 2.92mm (K)	• NMD3.5mm	• 3.5mm	• QT3.5mm™	• 3.5mm Panel Mount	• SMA	• 7mm	• Type N (50 ohm)	• Type N (75 ohm)	• LCP/OSP™	• TNC	• TNCA	• AFTNC	• BNC (50 ohm)	• HN, SC, C	• 14mm (GR 900)	• 7-16	• EIA 7/8
• NMD1.85mm	98	98	98		98	98		98				98	98											
• 1.85mm	98	99		99		99		99																
• NMD2.4mm	98		102	102		102		102	110			102	102											
• 2.4mm		99	102	103		103		103				103	103											
• NMD2.92mm (K)	98				105	105																		
• 2.92mm (K)	98	99	102	103	105	106						107	107											
• NMD3.5mm							108	108	110	112		108	108	117		108		108						
• 3.5mm	98	99	102	103			108	109				111	111	117	118	111	111	111	111			121		
• QT3.5mm™			110				110					110	110											
• 3.5mm Panel Mount							112					112	112											
• SMA												113	116											
• 7mm	98		102	103		107	108	111	110	112	113	113	113	117	118	113	113		113	113	113	121	113	
• Type N (50 ohm)	98		102	103		107	108	111	110	112	116	113	114	117	118	116		116	116	116		121		
• Type N (75 ohm)							117	117				117	117	117										
• LCP/OSP™								118				118	118											
• TNC							108	111				113	116			119								
• TNCA								111				113					119							
• AFTNC							108	111					116											
• BNC (50 ohm)								111				113	116											
• HN, SC, C												113	116											
• 14mm (GR 900)									120			113	120									120	120	
• 7-16									121			121	121									120	121	
• EIA 7/8												113										120		

Also in this Section

- Waveguide-to-Coaxial Adapters are listed on pages 122-123 (Right Angle Launch models) and pages 124-125 (End Launch models).
- Waveguide Flange Adapters (see page 126).
- Waveguide Transmission Lines & Test Port Adapters (see page 127).
- Waveguide Flange Information, Specifications and Hole Patterns (see pages 128-131).
- Coaxial Cable Assemblies – Flexible and Semi-Rigid (see page 132).
- Coaxial Semi-Rigid Right Angle Assemblies (see page 133).
- Coaxial Precision Right Angle Test Port Adapters – NMD3.5mm Female to NMD3.5mm Male (see page 133).
- Test Port Cable and Adapter Sets (see page 134-136).
- Coaxial rigid and Semi-Rigid Air Line Connectors (see pages 137-140).
- Manual Tuners (see pages 141-146).

Precision Adapters, Cables, Connectors, Waveguide Components and Manual Tuners [General Information](#)

Coaxial Adapters

Maury Microwave produces a comprehensive line of both in-series and between-series coaxial to coaxial adapters which includes all precision laboratory measurement connector types – 1.85mm, 2.4mm, 2.92mm (K), 3.5mm, 7mm, 14mm, etc., and all common systems connectors – type N, TNC, etc. Maury also manufactures adapters in other less common connector series that are not shown in this catalog. If you have a specific need, and do not see it in these pages, please contact our Sales Department for assistance.

Waveguide to Coaxial Adapters

Maury's comprehensive line of precision end launch and right-angle launch waveguide to coaxial adapters provide a convenient and reliable transition between most popular EIA waveguide sizes and a wide range of precision coaxial connector types. In most cases the waveguide flanges used are Maury Precision Flanges (MPF) that incorporate a pattern of precision index holes and matching pins to ensure proper mating alignment and connection repeatability.

Waveguide to Waveguide Adapters

Maury produces waveguide to waveguide adapters, transitions, and straight transmission line sections in all popular EIA waveguide sizes. Units from R through P bands are normally aluminum construction with irridite finish; K band and above are copper alloy with a plated finish. All units are painted with highly durable paint.

Maury also produces waveguide devices in millimeter sizes from 26.5 through 110 GHz (WR28 to WR10), large waveguides (WR430), and in many less common configurations such as: flatguide, reduced height, round, etc. Maury can provide waveguide to waveguide adapters with any flange type, material or finish you require. Consult us on your specific requirement.

Test Port Adapters

Maury Test port adapters are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets, such as those used on Agilent PNA series VNAs and Anritsu 37000 series VNAs. Maury's test port adapters can convert those connectors to other coaxial connector or waveguide types. Using Maury test port adapters as connector savers can yield significant cost savings in terms of reduced VNA down time and lower repair costs.

Cables and Cable and Adapter Sets

For your convenience, Maury produces an extensive line of flexible or semi-rigid cable assemblies that feature improved

cable to connector transition designs in standard lengths/sizes/connector types, or in user-specified configurations. Maury also offers a line of test port cable and adapter kits which are ideal for use in VNA-based test setups. Please consult our Sales Department for application assistance.

Precision Connectors

All of the industry standard connectors used on Maury adapters are mating compatible with connectors conforming to the applicable MIL-C or MIL-T specifications. However, because of the need for precision in many applications, most Maury connectors are manufactured to even more exacting requirements. Maury precision connectors are available for sale as spare or replacement parts.

Maury also offers a limited selection of precision connectors with integral or removable panel mount flanges, a series of micro-strip connectors designed for mounting on miniature micro-strip packages, a line of rigid or semi-rigid cable connectors, and tool kits for use in performing precision assembly or disassembly of Maury precision connectors.

MANUAL TUNERS

Stub Tuners

Maury's stub tuners are basic laboratory tools used for matching load impedances to provide for maximum power transfer between a generator and a load. Typical applications include power and attenuation measurements, tuned reflectometer systems and providing a DC return for single-ended mixers and detectors. Maury produces a comprehensive line of broadband stub tuners designed to satisfy the majority of these applications. These tuners are available in double-stub and triple-stub configurations with frequency ranges from 0.2 to 18.0 GHz.

Slide Screw Tuners

Maury precision slide screw tuners are manual tuners that are designed for use in laboratory environments and as system components for establishing or transforming impedances for a number of applications. These micrometer driven manual tuners can be used to establish optimum source or load terminations for device characterization, normalizing source or load for precision laboratory measurements and/or calibrations, and as a matching transformer between mismatched source and load. Maury produces both coaxial and waveguide slide screw tuners, covering a wide range of RF frequencies and bandwidths.

Precision Coaxial Adapters

General Information



Connecting With Confidence

Test and measurement data is only as good as the system used to generate it. Good test and measurement systems rely on high-performance precision adapters to ensure proper connection between system components – connections that ensure the accuracy, repeatability, and reliability of component performance. Over the last four-and-a-half decades, Maury has earned a reputation as a leading producer of high quality, precision adapters. Today, Maury offers adapters with a wider variety of connector types and combinations than any other manufacturer.

Maury adapters feature low reflection at the interface and dielectric support, negligible electromagnetic interference, excellent connection repeatability, rugged durability, and are guaranteed to perform reliably within their specifications even after multiple connection/disconnection cycles.

When you consider the relative ease of incorporation into system designs and applications, and the value versus life-cycle cost inherent in every Maury adapter, it is easy to understand their popularity. Engineers, designers and technicians alike know that with Maury adapters they can have the highest confidence in their component connections.

The following paragraphs describe the major categories of Maury's precision adapter line.

In-Series and Between-Series Adapters

Maury Microwave's comprehensive line of in-series and between-series coaxial adapters are available for all precision laboratory measurement connectors – 1.85mm,

2.4mm, 2.92mm (K), 3.5mm, 7mm, 14mm, 7-16, etc.; all common systems connectors – type N, TNC, etc.; and several special purpose connector series such as EIA 7/8 rigid line connectors. Most of these are available as components of Maury's VNA calibration kits or as kit options, and are also sold separately, as auxiliary components, spares, or replacement parts.

Maury also manufactures adapters in other less common connector series not shown in this catalog. If you have a specific need and don't find a solution in these pages, please contact our Sales Department for assistance.

Phase Matched Adapters

Phase matched adapters are used in two-port VNA calibrations when the devices have same sex input and output connectors that must be tested. Through connection for calibration is made using adapters with female and male connectors. One adapter is then replaced to permit mating to the test device. With phase matched adapters, this can be done without significantly degrading the VNA error correction capability. Phase matched in-series and between-series adapters are noted as such in the following pages.

Ruggedized Test Port Adapters

Maury Test port adapters are specifically designed to mate with the special ruggedized connectors used on commercial VNA test sets, such as those used on Agilent PNA series VNAs and Anritsu 37000 series VNAs. Maury's test port adapters can convert those connectors to other coaxial or waveguide connector types. Using Maury test port adapters as connector savers can yield significant cost savings in terms of less VNA down time and repair costs.

NMD1.85mm Test Port Adapters

7809 Series

Features

- ▶ Low VSWR
- ▶ DC to 67 GHz (Usable to 70 GHz)
- ▶ Protects VNA Test Ports
- ▶ Ruggedized for Long Life

Description

Maury's 7809 series NMD1.85mm adapters are precision, low VSWR adapters designed to connect directly to the male 1.85mm NMD-style test ports on certain Agilent test sets and VNA models (including those in the PNA series). They are fully compatible with the VNA test ports, and adapt to precision 1.85mm, 2.4mm, 2.92mm, 3.5mm, 7mm, and type N connectors. Maury test port adapters provide the best possible connection between the VNA and other precision cables and devices. Their rugged construction provides for long life and highly stable, highly repeatable connections. The 7809A1/A2 and 7809K models also act as test port savers, by absorbing the wear and tear that would otherwise affect the test port; preventing costly repairs and eliminating downtime.

Connector Description

The NMD1.85mm female connectors on Maury 7809 series adapters are miniature, instrument grade, air-interface connectors. Rated for operate up to 67 GHz, they are useable up to 70 GHz. They comply with IEEE standard 287 general precision connector, instrument grade GPC1.85. For interface specifications please refer to Maury data sheet 5E-089.

Available Models

MODEL	CONNECTORS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR				NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B						INCHES	(CM)
7809A1	NMD1.85mm female ¹	1.85mm female ³	DC	—	26.5	≤ 1.10	50 ohm	0.993	(2.52)
7809A2	NMD1.85mm female ¹	1.85mm male ³	26.5	—	40.0	≤ 1.15	50 ohm	0.993	(2.52)
7809K	NMD1.85mm female ¹	NMD1.85mm male ¹	40.0	—	67.0	≤ 1.20	50 ohm	1.133	(2.88)
7809G	NMD1.85mm female ¹	NMD2.4mm male ²	DC	—	26.5	≤ 1.10	50 ohm	1.142	(2.90)
7809H	NMD2.4mm female ²	NMD1.85mm male ¹	26.5	—	40.0	≤ 1.15	50 ohm	1.317	(3.35)
			40.0	—	50.0	≤ 1.20			
7809F1	NMD1.85mm female ¹	2.92mm female ⁵	DC	—	20.0	≤ 1.10	50 ohm	1.072	(2.72)
7809F2	NMD1.85mm female ¹	2.92mm male ⁵	20.0	—	40.0	≤ 1.16	50 ohm	1.072	(2.72)
7809B1	NMD1.85mm female ¹	3.5mm female ⁶	DC	—	10.0	≤ 1.06	50 ohm	1.085	(2.76)
7809B2	NMD1.85mm female ¹	3.5mm male ⁶	10.0	—	20.0	≤ 1.10	50 ohm	1.085	(2.76)
			20.0	—	34.0	≤ 1.12			
7809C	NMD1.85mm female ¹	7mm ⁷	DC	—	4.0	≤ 1.05	50 ohm	1.206	(0.47)
			4.0	—	12.0	≤ 1.07			
			12.0	—	18.0	≤ 1.10			
7809D1	NMD1.85mm female ¹	Type N female ⁸	DC	—	4.0	≤ 1.08	50 ohm	1.145	(2.91)
7809D2	NMD1.85mm female ¹	Type N male ⁸	4.0	—	12.0	≤ 1.12	50 ohm	1.504	(3.82)
			12.0	—	18.0	≤ 1.14			

¹ NMD1.85mm per Maury data sheet 5E-085.

² NMD2.4mm per Maury data sheet 5E-083.

³ Precision 1.85mm per Maury data sheet 5E-089.

⁴ Precision 2.4mm per Maury data sheet 5E-064.

⁵ Precision 2.92mm (K) per Maury data sheet 5E-063.

⁶ Precision 3.5mm per Maury data sheet 5E-062.

⁷ Precision 7mm per Maury data sheet 5E-060.

⁸ Precision type N per Maury data sheet 5E-049.

 Key Literature: Maury data sheet 2B-074..

1.85mm Between-Series Adapters

Models 7824A/B/C/D, 7826A/B/C/D and 7827A/B/C/D

Description

The precision adapters in these model series are designed to allow devices with 1.85mm connectors to mate with devices and cables bearing 2.4mm, 2.92mm, or 3.5mm connectors. When properly mated, they provide a low VSWR connection with low insertion loss and high repeatability. Made of highly durable materials, these adapters are ideal for use in laboratory and production environments where frequent connect/disconnect cycles occur.

These adapters are **phase matched within each model series**, so that they may be easily interchanged for VNA measurement of non-insertable devices. Outline dimensions are shown on pages 100 and 101.

1.85mm Connector Description

The precision 1.85mm connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 67 GHz, but may be used up to 70 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC1.85).

2.4mm



7824A

7824B

7824C

7824D

2.92mm



7826A

7826B

7826C

7826D

3.5mm



7827A

7827B

7827C

7827D

Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B			INCHES	(CM)
7824A	1.85mm female ¹	2.4mm female ²	DC — 26.5 ≤ 1.06	50 ohm	0.75	(1.905)
7824B	1.85mm female ¹	2.4mm male ²	26.5 — 40.0 ≤ 1.10	50 ohm	0.75	(1.905)
7824C	1.85mm male ¹	2.4mm female ²	40.0 — 50.0 ≤ 1.15	50 ohm	0.75	(1.905)
7824D	1.85mm male ¹	2.4mm male ²		50 ohm	0.75	(1.905)
7826A	1.85mm female ¹	2.92mm female ³	DC — 4.0 ≤ 1.05	50 ohm	0.657	(1.669)
7826B	1.85mm female ¹	2.92mm male ³	4.0 — 20.0 ≤ 1.08	50 ohm	0.657	(1.669)
7826C	1.85mm male ¹	2.92mm female ³	20.0 — 40.0 ≤ 1.12	50 ohm	0.657	(1.669)
7826D	1.85mm male ¹	2.92mm male ³		50 ohm	0.657	(1.669)
7827A	1.85mm female ¹	3.5mm female ⁴	DC — 4.0 ≤ 1.05	50 ohm	0.657	(1.669))
7827B	1.85mm female ¹	3.5mm male ⁴	4.0 — 26.5 ≤ 1.08	50 ohm	0.657	(1.669)
7827C	1.85mm male ¹	3.5mm female ⁴	26.5 — 34.0 ≤ 1.12	50 ohm	0.657	(1.669)
7827D	1.85mm male ¹	3.5mm male ⁴		50 ohm	0.657	(1.669)

1.85mm In-Series Adapters

Models 7821A/B/C

Available Models



7821A

7821B

7821C

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B			INCHES	(CM)
7821A	1.85mm female ¹	1.85mm female ¹	DC — 26.5 ≤ 1.06	50 ohm	0.75	(1.905)
7821B	1.85mm male ¹	1.85mm male ¹	26.5 — 40.0 ≤ 1.10	50 ohm	0.75	(1.905)
7821C	1.85mm female ¹	1.85mm male ¹	40.0 — 67.0 ≤ 1.15	50 ohm	0.75	(1.905)

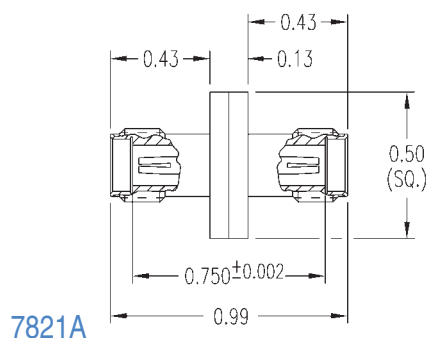
¹ Precision 1.85mm per Maury data sheet 5E-089. ³ Precision 2.92mm per Maury data sheet 5E-063.

² Precision 2.4mm per Maury data sheet 5E-064. ⁴ Precision 3.5mm per Maury data sheet 5E-062.

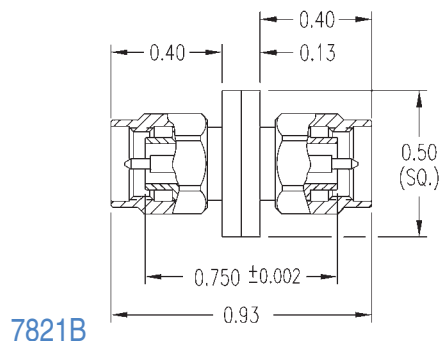
Key Literature: Maury data sheet 2B-070, 2B-071, 2B-072, 2B-073.

1.85mm Adapter Dimensions (Inches)

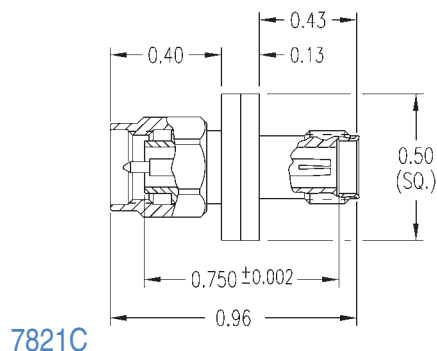
Models 7821A/B/C and 7802A



7821A

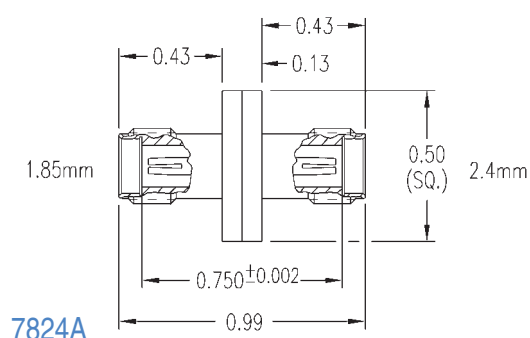


7821B

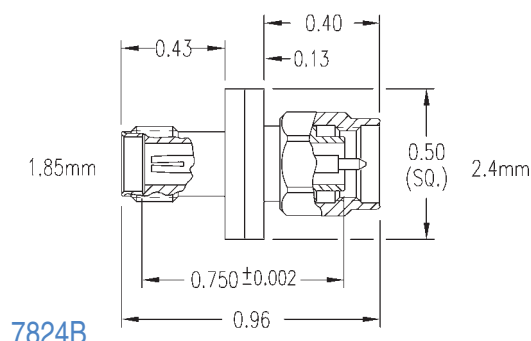


7821C

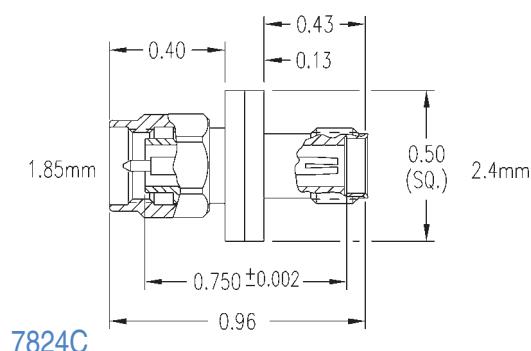
Models 7824A/B/C/D



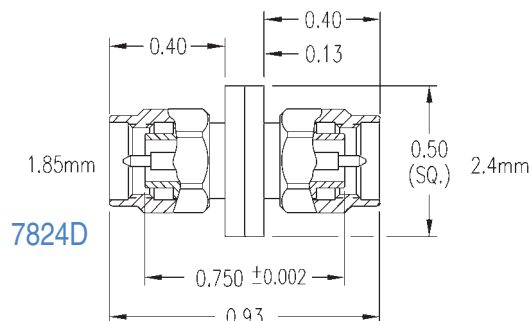
7824A



7824B

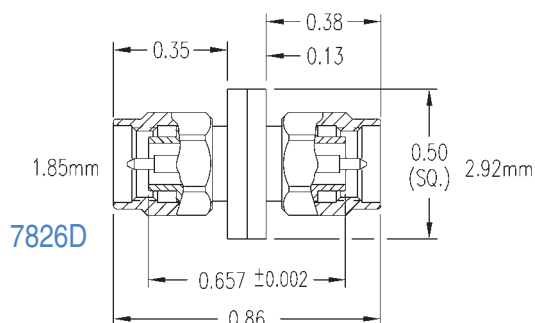
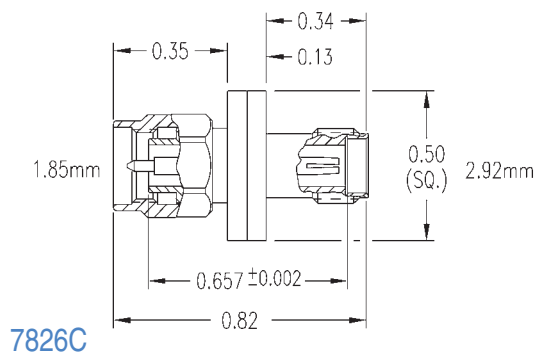
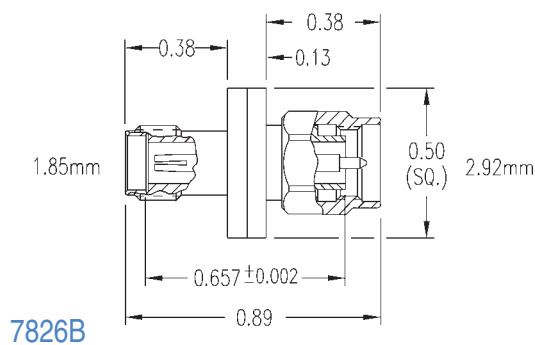
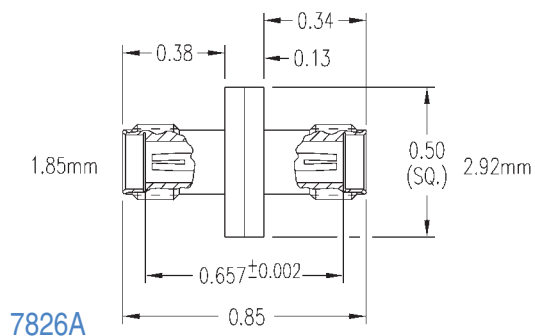


7824C

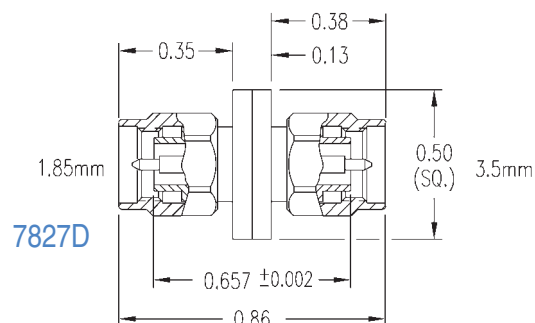
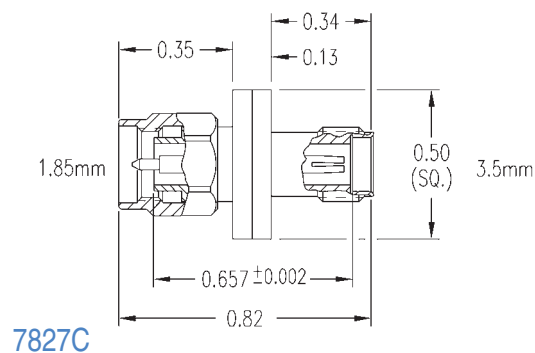
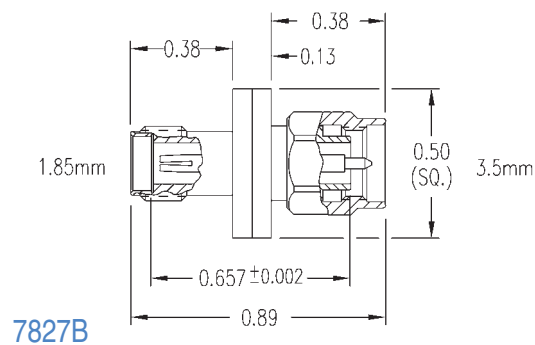
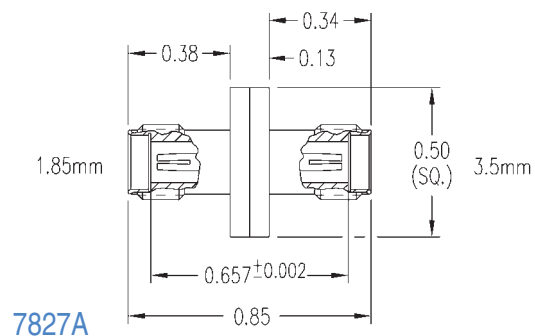


7824D

Models 7826A/B/C/D



Models 7827A/B/C/D



NMD2.4mm Test Port Adapters

7809H and 7909 Series

Features

- ▶ Low VSWR
- ▶ DC to 50 GHz
- ▶ Protects VNA Test Ports
- ▶ Ruggedized for Long Life

Description

Maury's 7909 series NMD2.4mm adapters are precision, low VSWR adapters designed to connect directly to the NMD-style 2.4mm male test ports on certain Agilent test sets and VNA models (including those in the PNA series). They are fully compatible with the VNA test ports, and adapt to precision 2.4mm 2.92mm, 3.5mm, 7mm or type N connectors. Maury test port adapters provide the best possible connection between the VNA and other precision cables and devices. Their rugged construction provides for long life and highly stable, highly repeatable connections. The 7909A1/A2 and 7909K models also act as test port savers, by absorbing the wear and tear that would otherwise affect the test port; preventing costly repairs and eliminating downtime.

Connector Description

The NMD2.4mm female connectors on Maury 7909 series adapters are miniature, instrument grade, air-interface connectors., rated for operate up to 50 GHz. They comply with IEEE standard 287 general precision connector, instrument grade GPC2.4.) For interface specifications please refer to Maury data sheet 5E-082. The NMD male connectors are mateable to NMD female connectors via external threads, and can also mate to non-NMD connectors via internal threads.

Available Models



MODEL	ADAPTS SIDE A	SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
7809H	NMD2.4mm female ¹	NMD1.85mm male ²	DC — 26.5 ≤ 1.10	50 ohm	1.317 (3.35)
7909A1	NMD2.4mm female ¹	2.4mm female ³	26.5 — 40.0 ≤ 1.15	50 ohm	1.24 (3.15)
7909A2	NMD2.4mm female ¹	2.4mm male ³	40.0 — 50.0 ≤ 1.20	50 ohm	1.27 (3.23)
7909K	NMD2.4mm female ¹	NMD2.4mm male ¹		50 ohm	1.317 (3.35)
7909H	NMD2.4mm female ¹	NMD3.5mm male ⁴	DC — 10.0 ≤ 1.06 10.0 — 20.0 ≤ 1.10 20.0 — 34.0 ≤ 1.14	50 ohm	1.317 (3.35)
7909F1	NMD2.4mm female ¹	2.92mm female ⁵	DC — 20.0 ≤ 1.10	50 ohm	1.291 (3.279)
7909F2	NMD2.4mm female ¹	2.92mm male ⁵	20.0 — 40.0 ≤ 1.16	50 ohm	1.291 (3.279)
7909B1	NMD2.4mm female ¹	3.5mm female ⁶	DC — 10.0 ≤ 1.06	50 ohm	1.06 (2.70)
7909B2	NMD2.4mm female ¹	3.5mm male ⁶	10.0 — 20.0 ≤ 1.10 20.0 — 34.0 ≤ 1.12	50 ohm	1.02 (2.60)
7909C	NMD2.4mm female ¹	7mm ⁷	DC — 4.0 ≤ 1.05 4.0 — 12.0 ≤ 1.07 12.0 — 18.0 ≤ 1.10	50 ohm	2.04 (5.18)
7909D1	NMD2.4mm female ¹	Type N female ⁸	DC — 4.0 ≤ 1.08	50 ohm	1.28 (3.25)
7909D2	NMD2.4mm female ¹	Type N male ⁸	4.0 — 12.0 ≤ 1.12 12.0 — 18.0 ≤ 1.14	50 ohm	1.64 (4.17)

¹ NMD2.4mm per Maury data sheet 5E-082.

² NMD1.85mm per Maury data sheet 5E-085.

³ Precision 2.4mm per Maury data sheet 5E-064.

⁴ NMD3.5mm per Maury data sheet 5E-083.

⁵ Precision 2.92mm (K) per Maury data sheet 5E-063.

⁶ Precision 3.5mm per Maury data sheet 5E-062.

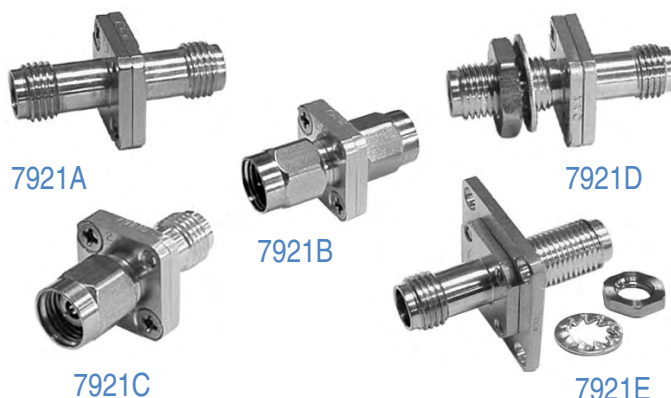
⁷ Precision 7mm per Maury data sheet 5E-060.

⁸ Precision type N per Maury data sheet 5E-049.

Key Literature: Maury data sheet 2B-049, 2B-049A, 2B-050, 2B-051, 2B-052, 2B-053.

2.4mm In-Series Adapters

Models 7921A/B/C/D/E



Description

Maury precision 2.4mm in-series adapters are low VSWR and low loss devices that operate from DC to 50 GHz. The models 7921A, B and C offer combinations for in-series adapting and are phase matched, making them ideal for use in precision measurement applications. These adapters are minimum length and feature a square-flanged body for ease of connecting that also prevents them from rolling off flat surfaces. They are useful as “test port savers” when used with automated network analyzers such as the Agilent 8510, etc. The models 7921D and E are bulk-head and panel mount feedthru adapters respectively, and are designed for instrumentation applications.

Specifications

Frequency Range	DC – 50 GHz
Maximum VSWR	DC – 26.5 GHz, 1.06 26.5 – 40.0 GHz, 1.10 40.0 – 50.0 GHz, 1.15
Impedance	50 ohm
Connectors	2.4mm per Maury data sheet 5E-064

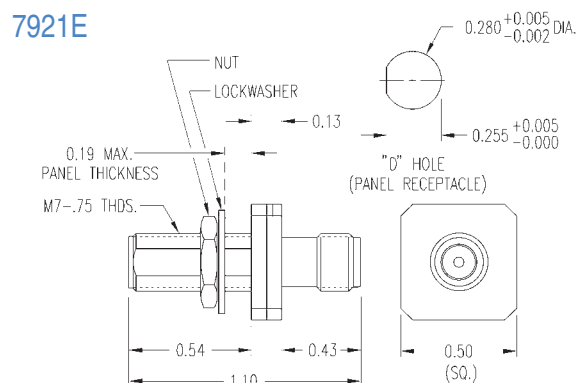
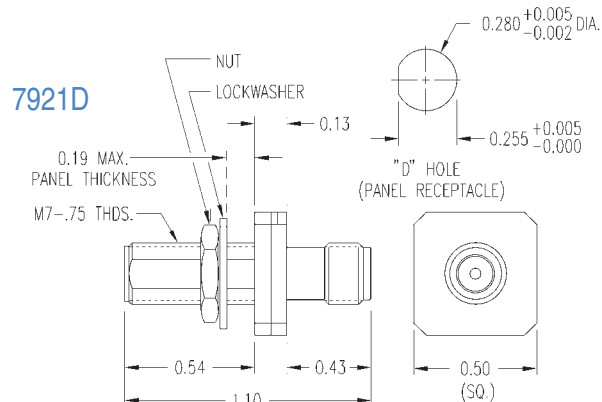
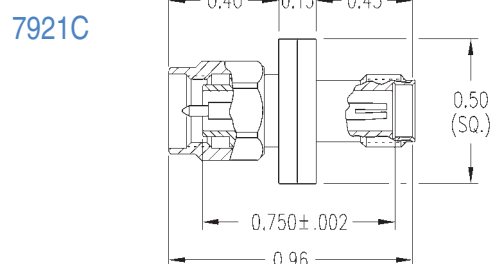
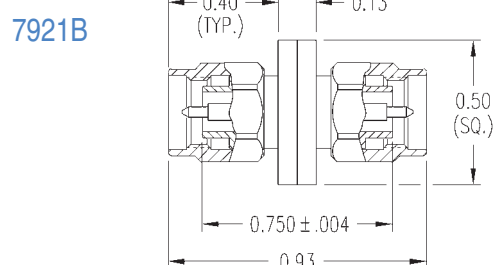
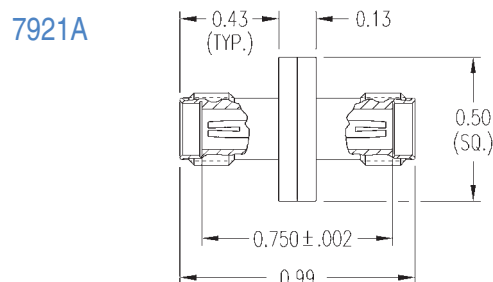
Available Models

MODEL	ADAPTS SIDE A	SIDE B	INSERTION LENGTH INCHES	(CM)
7921A	2.4mm female ¹	2.4mm female ¹	0.75	(1.905)
7921B	2.4mm male ¹	2.4mm male ¹	0.75	(1.905)
7921C	2.4mm female ¹	2.4mm male ¹	0.75	(1.905)
7921D	2.4mm female ¹	2.4mm female ¹	0.86	(2.18)
7921E	2.4mm female ¹	2.4mm female ¹	0.86	(2.18)

¹ Precision 2.4mm per Maury data sheet 5E-064.

Key Literature: Maury data sheet 2B-001.

Dimensions – Inches (cm)



2.4mm Between-Series Adapters

Models 7926A/B/C/D, 7927A/B/C/D, 7922A/B and 7923A/B/C/D

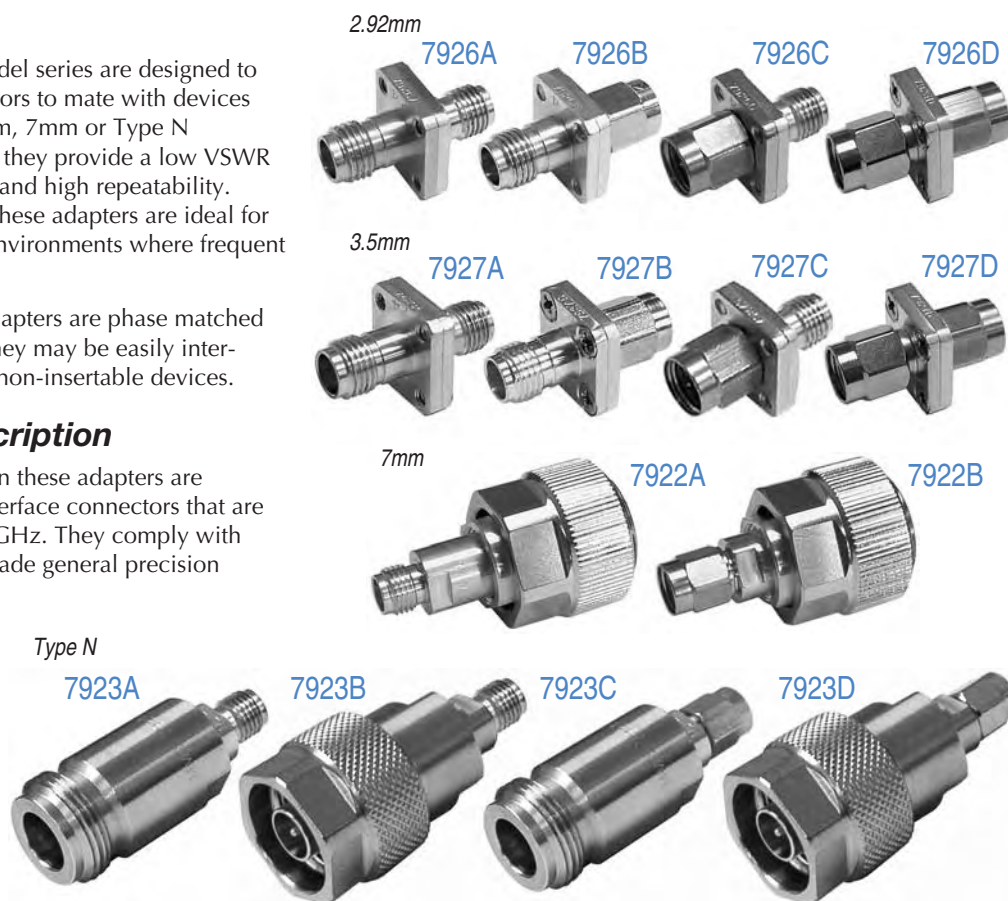
Description

The precision adapters in these model series are designed to allow devices with 2.4mm connectors to mate with devices and cables bearing 2.92mm, 3.5mm, 7mm or Type N connectors. When properly mated, they provide a low VSWR connection with low insertion loss and high repeatability. Made of highly durable materials, these adapters are ideal for use in laboratory and production environments where frequent connect/ disconnect cycles occur.

Except for the 7923 series, these adapters are phase matched within each model series, so that they may be easily inter-changed for VNA measurement of non-insertable devices.

2.4mm Connector Description

The precision 2.4mm connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 50 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC2.4).



Available Models

MODEL	ADAPTS SIDE A SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
7926A	2.4mm female ¹ 2.92mm female ²	DC — 4.0 ≤ 1.05 4.0 — 20.0 ≤ 1.08 20.0 — 40.0 ≤ 1.12	50 ohm	0.65 (1.65)
7926B	2.4mm female ¹ 2.92mm male ²		50 ohm	0.65 (1.65)
7926C	2.4mm male ¹ 2.92mm female ²		50 ohm	0.65 (1.65)
7926D	2.4mm male ¹ 2.92mm male ²		50 ohm	0.65 (1.65)
7927A	2.4mm female ¹ 3.5mm female ³	DC — 18.0 ≤ 1.06 18.0 — 26.5 ≤ 1.08 26.5 — 34.0 ≤ 1.12	50 ohm	0.657 (1.669)
7927B	2.4mm female ¹ 3.5mm male ³		50 ohm	0.657 (1.669)
7927C	2.4mm male ¹ 3.5mm female ³		50 ohm	0.657 (1.669)
7927D	2.4mm male ¹ 3.5mm male ³		50 ohm	0.657 (1.669)
7922A	2.4mm female ¹ 7mm ⁴	DC — 4.0 ≤ 1.03 4.0 — 12.0 ≤ 1.07 12.0 — 18.0 ≤ 1.08	50 ohm	1.28 (3.25)
7922B	2.4mm male ¹ 7mm ⁴		50 ohm	1.28 (3.25)
7923A	2.4mm female ¹ Type N female ⁵	DC — 4.0 ≤ 1.07 4.0 — 18.0 ≤ 1.12	50 ohm	1.22 (3.10)
7923B	2.4mm female ¹ Type N male ⁵		50 ohm	1.58 (4.02)
7923C	2.4mm male ¹ Type N female ⁵		50 ohm	1.20 (3.05)
7923D	2.4mm male ¹ Type N male ⁵		50 ohm	1.56 (3.96)

¹ Precision 2.4mm per Maury data sheet 5E-064.

³ Precision 3.5mm per Maury data sheet 5E-062.

⁵ Precision type N per Maury data sheet 5E-049.

² Precision 2.92mm per Maury data sheet 5E-063.

⁴ Precision 7mm per Maury data sheet 5E-060.

Key Literature: Maury data sheet 2B-008.

NMD2.92mm Test Port Adapters

8719 Series

Features

- ▶ Low VSWR
- ▶ DC to 40 GHz
- ▶ Protects VNA Test Ports
- ▶ Ruggedized for Long Life

Description

Maury's 8719 series NMD2.92mm adapters are precision, low VSWR adapters designed to connect directly to the NMD-style 2.92mm male test ports on certain Agilent test sets and VNA models (including those in the PNA series). They are fully compatible with the VNA test ports, and adapt to precision 2.4mm or 2.92mm (K) connectors. Maury test port adapters provide the best possible connection between the VNA and other precision cables and devices. Their rugged construction provides for long life and highly stable, highly repeatable connections. The 8719A/B and 8719F models also act as test port savers, by absorbing the wear and tear that would otherwise affect the test port; preventing costly repairs and eliminating downtime.

Connector Description – NMD2.92mm

The NMD2.92mm connectors on Maury 8719 series adapters are ruggedized test-port connectors used for stable connection to a network analyzer. The female connector is only mateable to NMD male connectors via external threads on the male nut. The NMD male connectors are mateable to NMD female connectors via external threads, and can also mate to non-NMD connectors (2.92mm, SMA, or 3.5mm) via internal threads.

Connector Description – 2.92mm (K)

The K connectors on 8719A/B adapters are precision miniature 2.92mm air-interface connectors that are rated for operation from DC to 40 GHz. They have a mechanically compatible interface that mates with SMA and 3.5mm connectors. The K connector was originally introduced by Maury in 1974 as the MPC3 connector and re-introduced by Wiltron in 1984 as the K connector. They comply with IEEE standard 287 general precision connector, instrument grade (GPC2.92).

Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B			INCHES	(CM)
8719A	NMD2.92mm female ¹	2.92mm (K) female ²	DC — 4.0 ≤ 1.05	50 ohm	1.23	(3.12)
8719B	NMD2.92mm female ¹	2.92mm (K) male ²	4.0 — 20.0 ≤ 1.08	50 ohm	1.23	(3.12)
8719F	NMD2.92mm female ¹	NMD2.92mm male ¹	20.0 — 40.0 ≤ 1.12	50 ohm	1.28	(3.25)
8719E	NMD2.92mm female ¹	NMD2.4mm male ³	DC — 20.0 ≤ 1.08	50 ohm	1.44	(3.66)
			20.0 — 40.0 ≤ 1.12			

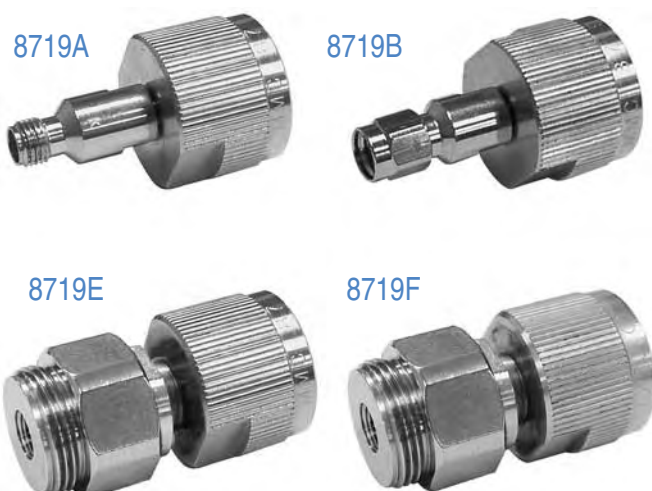
Note: See 7809F on page 98 for NMD1.85mm female to 2.92mm (K) test port adapters or 7909F on page 102 for NMD2.4mm to 2.92mm (K) test port adapters.

¹ NMD2.92mm per Maury data sheet 5E-083.

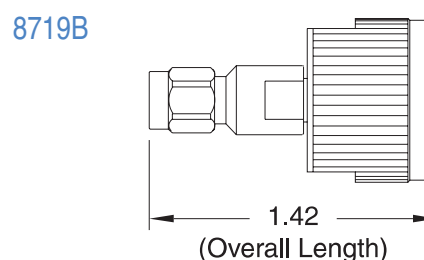
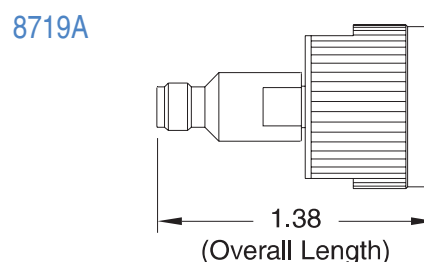
² Precision 2.92mm (K) per Maury data sheet 5E-063.

³ NMD2.4mm per Maury data sheet 5E-082.

 Key Literature: Maury data sheet 2B-004.

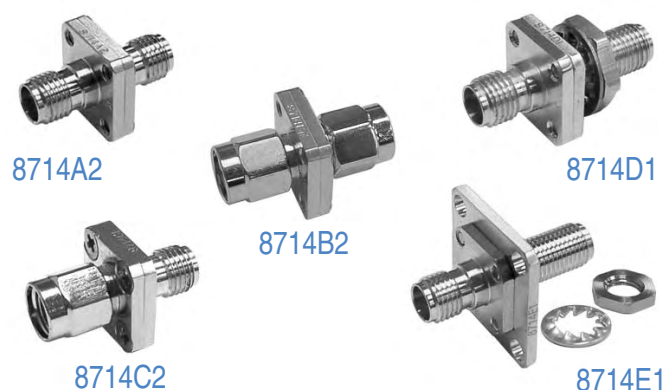


Dimensions – Inches (cm)



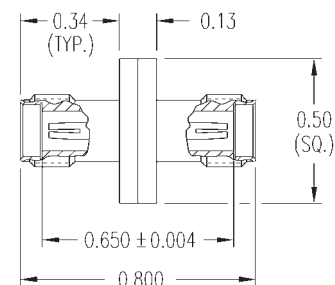
2.92mm (K) In-Series Adapters

Models 8714A2/B2/C2/D1/E1

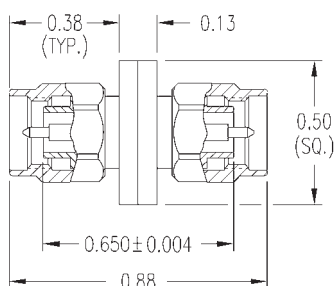


Dimensions – Inches (cm)

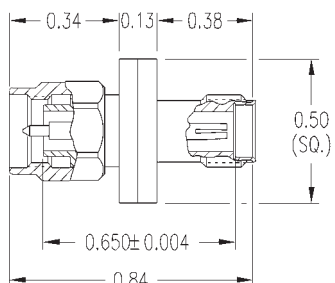
8714A2



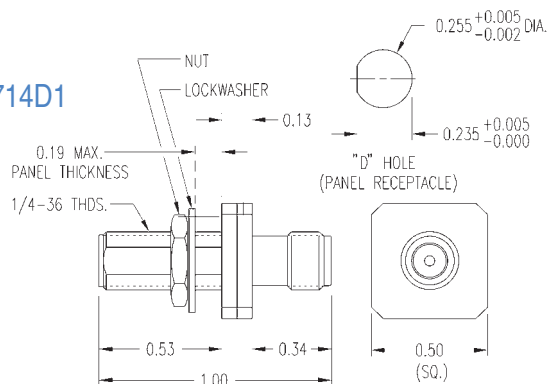
8714B2



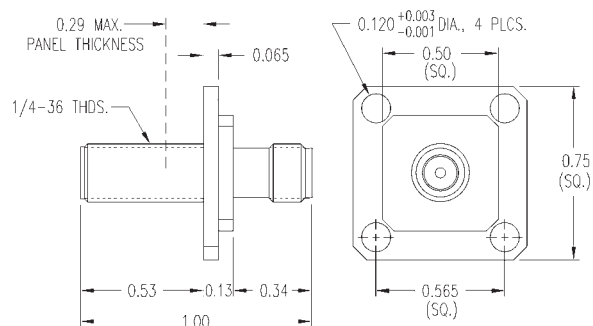
8714C2



8714D1



8714E1



Description

Maury precision 2.92mm (K) in-series adapters are low VSWR and low loss devices that operate from DC to 40 GHz. The models 8714A2, B2 and C2 offer all combinations for adapting and are ideal for using with precision measurement applications. These adapters are minimum length, phase matched and feature a square-flange body for ease of connecting and prevents rolling off tables. They are useful as “test port savers” when used with vector network analyzers such as the Agilent 8510, etc. The 8714D1 and 8714E1 are bulkhead and panel mount feedthru adapters respectively, designed for instrumentation applications.

Specifications

Frequency Range	DC – 40 GHz
Maximum VSWR	DC - 4.0 GHz, 1.05 4.0 - 20.0 GHz, 1.08 20.0 - 40.0 GHz, 1.12
Impedance	50 ohm
Connectors	2.92mm (K) per Maury data sheet 5E-063

Available Models

MODEL	ADAPTS FROM	TO	INSERTION LENGTH INCHES	(CM)
8714A2	2.92mm female ¹	2.92mm female ¹	0.65	(1.65)
8714B2	2.92mm male ¹	2.92mm male ¹	0.65	(1.65)
8714C2	2.92mm female ¹	2.92mm male ¹	0.65	(1.65)
8714D1	2.92mm female ¹	2.92mm female ¹	0.85	(2.15)
8714E1	2.92mm female ¹	2.92mm female ¹	0.85	(2.15)

¹ Precision 2.92mm per Maury data sheet 5E-063

2.92mm Between-Series Adapters

Models 8723A/B/C/D and 8725A/B

Description

The precision adapters in these model series are designed to allow devices with 2.92mm connectors to mate with devices and cables bearing 7mm or Type N connectors. When properly mated, they provide a low VSWR connection with low insertion loss and high repeatability. Made of highly durable materials, these adapters are ideal for use in laboratory and production environments where frequent connect/disconnect cycles occur.

The 8725A and 8725B adapters are phase matched to each other so that they may be easily interchanged for network analyzer measurement of non-insertable devices.

Connector Description – 2.92mm (K)

The K connectors on 8719A/B adapters are precision miniature 2.92mm air-interface connectors that are rated for operation from DC to 40 GHz. They have a mechanically compatible interface that mates with SMA and 3.5mm connectors. The K connector was originally introduced by Maury in 1974 as the MPC3 connector and re-introduced by Wiltron in 1984 as the K connector. They comply with IEEE standard 287 general precision connector, instrument grade (GPC2.92).

Type N Connector Description

The precision type N connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N). The connectors are normally made with stainless steel bodies with heat treated gold-plated beryllium copper contacts.

7mm Connector Description

Maury precision 7mm connectors are miniature, instrument grade, air-interface connectors rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC7). They are normally made with gold-plated beryllium copper bodies and have a six-slot heat treated gold-plated beryllium copper center conductor contact for improved repeatability and durability. See Maury data sheet 5E-060 for interface dimensions.



Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR				NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B						INCHES	(CM)
8723A	2.92mm female ¹	Type N female ³	DC	—	4.0	≤ 1.07	50 ohm	1.614	(4.099)
8723B	2.92mm female ¹	Type N male ³	4.0	—	12.0	≤ 1.10	50 ohm	1.914	(5.014)
8723C	2.92mm male ¹	Type N female ³	12.0	—	18.0	≤ 1.15	50 ohm	1.614	(4.099)
8723D	2.92mm male ¹	Type N male ³					50 ohm	1.914	(5.014)
8725A	2.92mm female ¹	7mm ⁴	DC	—	4.0	≤ 1.05	50 ohm	1.67	(4.24)
8725B	2.92mm male ¹	7mm ⁴	4.0	—	12.0	≤ 1.07	50 ohm	1.67	(4.24)
			12.0	—	18.0	≤ 1.10			

¹ Precision 2.92mm per Maury data sheet 5E-063.

³ Precision type N per Maury data sheet 5E-049.

² MPC8 is mating compatible with SSMA connectors.

⁴ Precision 7mm per Maury data sheet 5E-060.

 Key Literature: Maury data sheet 2B-042, 2B-043.

NMD3.5mm Test Port Adapters

2433A1, 2633C, 8009, 8619, 8679, 8691 and 8829 Series

Features

- ▶ Low VSWR
- ▶ DC to 18, 20 or 26.5 GHz
- ▶ Protects VNA Test Ports
- ▶ Ruggedized for Long Life

Description

Maury's NMD3.5mm adapters are precision, low VSWR adapters designed to connect directly to the NMD-style 3.5mm male test ports on certain Agilent test sets and VNA models (including those in the PNA series). They are fully compatible with the VNA test ports, and adapt to precision 3.5mm 7mm TYPE N, TNC, AFTNC, or 14mm connectors. Maury test port adapters provide the best possible connection between the VNA and other precision cables and devices. Their rugged construction provides for long life and highly stable, highly repeatable connections. The 8009A/B and 8009F models also act as test port savers, by absorbing the wear and tear that would otherwise affect the test port; preventing costly repairs and eliminating downtime.

Connector Description

The NMD3.5mm female connectors on Maury test port adapters are miniature, instrument grade, air-interface connectors, rated for operate up to 18, 20 or 26.5 GHz, according to the range of the adapted connector type. For interface specifications please refer to Maury data sheet 5E-084. The NMD male connectors on 8009F units are mateable to NMD female connectors via external threads, and can also mate to non-NMD connectors via internal threads.

Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B			INCHES	(CM)
8009A	NMD3.5mm female ¹	3.5mm female ²	DC — 18.0 ≤ 1.08	50 ohm	1.45	(3.68)
8009B	NMD3.5mm female ¹	3.5mm male ²	18.0 — 26.5 ≤ 1.12	50 ohm	1.49	(3.79)
8009F	NMD3.5mm female ¹	NMD3.5mm male ¹		50 ohm	1.49	(3.79)
2633C	NMD3.5mm female ¹	7mm ³	DC — 18.0 ≤ 1.018 + 0.003f	50 ohm	1.78	(4.53)
8829A	NMD3.5mm female ¹	Type N female ⁴	DC — 6.0 ≤ 1.04	50 ohm	2.04	(5.18)
8829B	NMD3.5mm female ¹	Type N male ⁴	6.0 — 18.0 ≤ 1.08	50 ohm	2.20	(5.59)
8619A	NMD3.5mm female ¹	TNC female ⁵	DC — 3.5 ≤ 1.06	50 ohm	2.05	(5.21)
8619B	NMD3.5mm female ¹	TNC male ⁵	3.5 — 7.0 ≤ 1.10	50 ohm	2.00	(5.08)
			7.0 — 18.0 ≤ 1.16			
8691A	NMD3.5mm female ¹	AFTNC female ⁶	DC — 4.0 ≤ 1.04	50 ohm	1.92	(4.88)
8691B	NMD3.5mm female ¹	AFTNC male ⁶	4.0 — 20.0 ≤ 1.10	50 ohm	1.54	(3.91)
8679A	NMD3.5mm female ¹	TNCA female ⁷	DC — 4.0 ≤ 1.04	50 ohm	1.92	(4.88)
8679B	NMD3.5mm female ¹	TNCA male ⁷	4.0 — 20.0 ≤ 1.10	50 ohm	1.54	(3.91)
2433A1	NMD3.5mm female ¹	14mm ⁸	DC — 8.5 ≤ 1.01 + 0.008f	50 ohm	2.32	(5.89)

¹ NMD3.5mm per Maury data sheet 5E-084.

² Precision 3.5mm per Maury data sheet 5E-062.

³ Precision 7mm per Maury data sheet 5E-060.

⁴ Precision type N per Maury data sheet 5E-049.

⁵ Precision TNC per Maury data sheet 5E-053.

⁶ Precision AFTNC per Maury data sheet 5E-056.

⁷ Precision TNC MIL-STD 348A per Maury data sheet 5E-068.

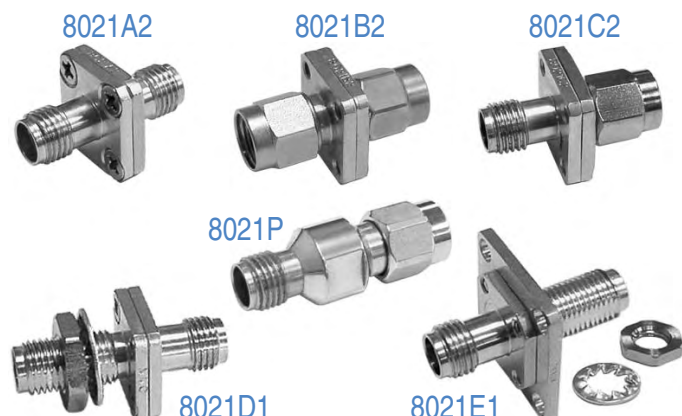
⁸ Precision 14mm per Maury data sheet 5E-068.

Key Literature: Maury data sheet 2B-049, 2B-049A, 2B-050, 2B-051, 2B-052, 2B-053.



3.5mm In-Series Adapters

Models 8021A/B/C/D/E/P/K/L



Description

These precision 3.5mm adapters are low VSWR, low loss devices that operate from DC to 34 GHz. Models 8021A2, B2 and C2 offer combinations for in-series adapting and are phase matched, making them ideal for use in precision measurement applications. These adapters are minimum length and feature a square-flanged body for ease of connecting that also prevents them from rolling off flat surfaces. They are useful as “test port savers” when used with network analyzers such as the Agilent 8510, etc. Several designs are available for instrumentation applications: 8021D1 is a bulkhead feedthru models, 8021E1 is a panel mount model, and 8021K1/L1 are bull-nose panel mount adapters. 8021P is a slim-line 3.5mm female to male adapter that is designed for use in tight spaces where minimal clearance exists around the test port.

Specifications

Frequency Range	DC – 34 GHz			
Maximum VSWR:	8021A2/B2/C2/P	8021D1/E1/K1/L1		
DC – 18 GHz	1.05	1.07		
18 – 26.5 GHz	1.08	1.10		
26.5 – 34.0 GHz	1.12	1.15		
Impedance	50 ohm			
Connectors	3.5mm per Maury data sheet 5E-062			

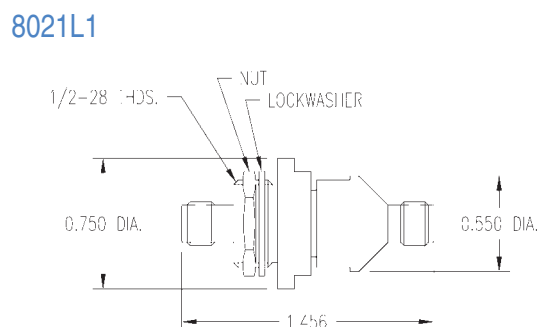
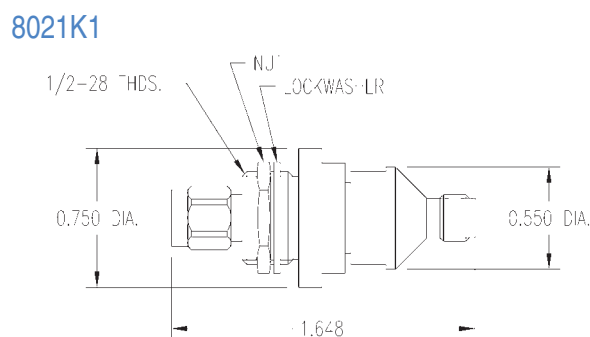
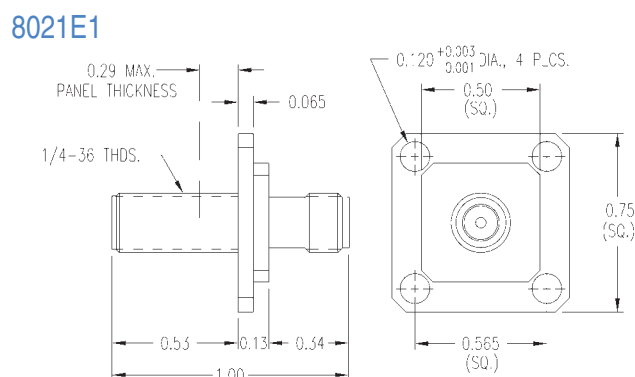
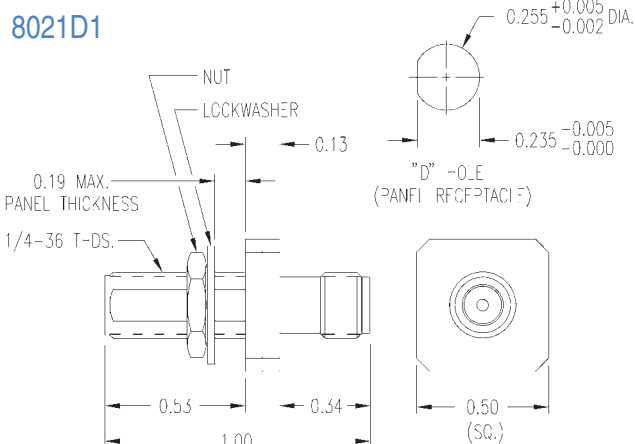
Available Models

MODEL	SIDE A	ADAPTS SIDE B	INSERTION LENGTH INCHES	(CM)
8021A2	3.5mm female ¹	3.5mm female ¹	0.65	(1.65)
8021B2	3.5mm male ¹	3.5mm male ¹	0.65	(1.65)
8021C2	3.5mm female ¹	3.5mm male ¹	0.65	(1.65)
8021D1	3.5mm female ¹	3.5mm female ¹	0.85	(2.15)
8021E1	3.5mm female ¹	3.5mm female ¹	0.85	(2.15)
8021P	3.5mm female ¹	3.5mm male ¹	0.95	(2.41)
8021K1	3.5mm male ¹	3.5mm female ¹	1.455	(3.69)
8021L1	3.5mm female ¹	3.5mm female ¹	1.304	(3.31)

¹ Precision 3.5mm per Maury data sheet 5E-062.

Key Literature: Maury data sheet 2B-021.

Dimensions – Inches (CM)



3.5mm (QT3.5mm™) Quick Test Adapters

8006 Series (U.S. Patent No. 6,21,221)

Features

- ▶ Quick, Easy Push-On/Pull-Off Design
- ▶ Designed for Durability and Long Life (3,000 Connect/Disconnect Cycles)
- ▶ Excellent Repeatability/Low VSWR
- ▶ Guide Sleeve Design for Automated applications

Description

The QT3.5mm™ male connector incorporates a quick connect design that provides for a push-on/pull-off capability that mates with any commercially available SMA, 3.5mm, and 2.92mm female connectors. The optional quick 1-1/2 turn twist nut combines the best of both worlds allowing quick connect or disconnect with the increased accuracy of a thread-on connector. In addition to the no nut and quick turn nut designs, a guide sleeve configuration is available to provide a self-aligning capability required in automated test stations.

The push-on connector offers excellent repeatability and long life making these adapters ideal for use in a production



8006E1
No Nut

8006E11
3/8" Nut

8006E21
9/16" Nut

8006Q1
Guide Sleeve

environment. The nut can also be torqued to 8 in. lbs making them suitable for test port applications where a calibration is required. The connectors come in four configurations: no nut, a 3/8" diameter nut, a 9/16" diameter nut, and a guide sleeve configuration.

Repeatability*

MODE	DC — 18 GHz	18 — 26.5 GHz
Push-On	> 40 dB	> 40 dB
Torqued to 8 in. lbs	> 50 dB	> 50 dB
Hand Torqued	> 50 dB	> 50 dB

*Repeatability is based on a minimum of 3,000 connect/disconnect cycles.

Available Models

MODEL	ADAPTS SIDE A	SIDE B	FREQUENCY RANGE (GHz)	MAXIMUM VSWR (GHz)
8006B1	QT3.5mm™ (m) with no nut	7mm	DC — 18.0	DC — 4.0 ≤ 1.04
8006B11	QT3.5mm™ (m) with 3/8" diameter nut			4.0 — 18.0 ≤ 1.08
8006B21	QT3.5mm™ (m) with 9/16" diameter nut			
8006C1	QT3.5mm™ (m) with no nut	NMD3.5mm (f)	DC — 26.5 ¹	DC — 16.0 ≤ 1.08
8006C11	QT3.5mm™ (m) with 3/8" diameter nut			16.0 — 26.5 ≤ 1.12
8006C21	QT3.5mm™ (m) with 9/16" diameter nut			
8006E1	QT3.5mm™ (m) with no nut	3.5mm (f)	DC — 26.5 ¹	DC — 16.0 ≤ 1.05
8006E11	QT3.5mm™ (m) with 3/8" diameter nut			16.0 — 26.5 ≤ 1.08
8006E21	QT3.5mm™ (m) with 9/16" diameter nut			
8006F1	QT3.5mm™ (m) with no nut	3.5mm (m)	DC — 26.5 ¹	DC — 16.0 ≤ 1.05
8006F11	QT3.5mm™ (m) with 3/8" diameter nut			16.0 — 26.5 ≤ 1.08
8006F21	QT3.5mm™ (m) with 9/16" diameter nut			
8006G1	QT3.5mm™ (m) with no nut	Type N (f)	DC — 18.0	DC — 4.0 ≤ 1.05
8006G11	QT3.5mm™ (m) with 3/8" diameter nut			4.0 — 18.0 ≤ 1.08
8006G21	QT3.5mm™ (m) with 9/16" diameter nut			
8006H1	QT3.5mm™ (m) with no nut	Type N (m)	DC — 18.0	DC — 14.0 ≤ 1.05
8006H11	QT3.5mm™ (m) with 3/8" diameter nut			4.0 — 18.0 ≤ 1.08
8006H21	QT3.5mm™ (m) with 9/16" diameter nut			
8006K1	QT3.5mm™ (m) with no nut	NMD2.4mm (f)	DC — 26.5 ¹	DC — 16.0 ≤ 1.08
8006K11	QT3.5mm™ (m) with 3/8" diameter nut			16.0 — 26.5 ≤ 1.12
8006K21	QT3.5mm™ (m) with 9/16" diameter nut			
8006Q1	QT3.5mm™ (m) guide sleeve	3.5mm (f)	DC — 26.5 ¹	DC — 16.0 ≤ 1.05 16.0 — 26.5 ≤ 1.08

¹ Slightly reduced VSWR specifications to 34 GHz.

3.5mm Between-Series Adapters

8022, 8023, 8025, 8682, 8672 & 8028 Series



Description

These precision adapters are used to connect 3.5mm devices to cables or devices with 7mm, type N, TNC, AFTNC, TNCA or BNC connectors. Low VSWR, low insertion loss and high repeatability, make these rugged, highly durable adapters ideal for use wherever frequent connect/disconnect cycles occur. Adapters in each model series are phase matched for VNA applications.

3.5mm Connector Description

Rated from DC to 34 GHz, the precision 3.5mm miniature, air-interface connectors on these adapters comply with IEEE standard 287 for instrument grade general precision connectors (GPC3.5). See Maury data sheet 5E-062 for interface dimensions.

7mm Connector Description

Rated from DC to 18 GHz, these precision miniature, air-interface connectors comply with IEEE standard 287 for instrument grade general precision connectors (GPC7). See page 113 for details. See Maury data sheet 5E-060 for interface dimensions.

Type N Connector Description

Rated from DC to 18 GHz, these precision miniature, air-interface connectors comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N). See page 115 for details. Maury data sheet 5E-049 for interface dimensions.

BNC Connector Description

Rated from DC to 10 GHz, Maury BNC series connectors conform to MIL-C-39012. The two-stud bayonet coupling connectors are normally made with stainless steel bodies with heat treated gold plated beryllium copper contacts.

TNC Connector Descriptions

Maury offers three precision TNC connector designs:

MPC/TNC - Precision TNC connectors that mate with most TNC connectors; specifically with MIL-C-39012/26/27 test connectors or MIL-T-81490 connectors. See page 119 for details. See also Maury data sheet 5E-053 for interface dimensions.

AFTNC - Fully compliant with MIL-C-87104/2 "AFTNC". Tightly controlled mating dimensions ensure that mated connectors exhibit low VSWR from DC to 19 GHz. See page 119 for details. See also Maury data sheet 5E-056 for interface dimensions.

TNCA - Fully compliant with MIL-STD 348A with low VSWR from DC to 20 GHz. See page 119 for details. See also Maury data sheet 5E-058 for interface dimensions.

Available Models

MODEL	ADAPTS SIDE A SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
8022A1	3.5mm female ¹ 7mm	DC — 4.0 ≤ 1.04	50 ohm	1.67 (4.24)
8022B1	3.5mm male ¹ 7mm		50 ohm	1.67 (4.24)
8022A2	3.5mm female ¹ 7mm ²	4.0 — 18.0 ≤ 1.08	50 ohm	1.67 (4.24)
8022B2	3.5mm male ¹ 7mm ²		50 ohm	1.67 (4.24)
8023A	3.5mm female ¹ Type N female	DC — 4.0 ≤ 1.065	50 ohm	1.62 (4.11)
8023B1	3.5mm female ¹ Type N male		50 ohm	1.97 (5.00)
8023C	3.5mm male ¹ Type N female		50 ohm	1.62 (4.11)
8023D1	3.5mm male ¹ Type N male		50 ohm	1.97 (5.00)
8025A1	3.5mm female ¹ TNC female	DC — 4.0 ≤ 1.06 (<1.03 typ)	50 ohm	1.61 (4.10)
8025B1	3.5mm female ¹ TNC male		50 ohm	1.61 (4.10)
8025C1	3.5mm male ¹ TNC female		50 ohm	1.61 (4.10)
8025D1	3.5mm male ¹ TNC male		50 ohm	1.61 (4.10)
8682A	3.5mm female ¹ AFTNC female	DC — 4.0 ≤ 1.04	50 ohm	1.34 (3.40)
8682B	3.5mm female ¹ AFTNC male		50 ohm	1.29 (3.28)
8682C	3.5mm male ¹ AFTNC female		50 ohm	1.34 (3.40)
8682D	3.5mm male ¹ AFTNC male		50 ohm	1.29 (3.28)
8672A	3.5mm female ¹ TNCA female	DC — 4.0 ≤ 1.04	50 ohm	1.34 (3.40)
8672B	3.5mm female ¹ TNCA male		50 ohm	1.29 (3.28)
8672C	3.5mm male ¹ TNCA female		50 ohm	1.34 (3.40)
8672D	3.5mm male ¹ TNCA male		50 ohm	1.29 (3.28)
8028A	3.5mm female ¹ BNC female	DC — 4.0 ≤ 1.10	50 ohm	2.00 (5.08)
8028B	3.5mm female ¹ BNC male		50 ohm	1.91 (4.85)
8028C	3.5mm male ¹ BNC female		50 ohm	2.00 (5.08)
8028D	3.5mm male ¹ BNC male		50 ohm	1.91 (4.85)

¹ Precision 3.5mm per Maury data sheet 5E-062. These 3.5mm connectors are mating compatible with SMA or 2.92mm (K) connectors.

² High Precision 7mm test port interface with enhanced performance in VNA applications.

Key Literature: Maury data sheets 2B-022, 2B-022D, 2B-017, 2B-017A, 2B-025, and 2B-028.

3.5mm Between-Series Panel Mount Adapters

Models 8022N/P, 8023P1/P2, 8023T1/T2, 8009D/E/E1

Description

The 8022N/P and 8023P/T models are precision panel mount adapters designed for use in OEM applications, special test fixturing, and custom instrumentation designs. These models adapt 3.5mm female or male connectors to 7mm or type N female or male connectors. When properly mated, they provide a low VSWR connection with low insertion loss and high repeatability. Made of highly durable materials, these adapters are ideal for use in laboratory and production environments where frequent connect/ disconnect cycles occur.

The 8009D/E/E1 are NMD3.5mm panel mount adapters designed for use in applications where the highest repeatability is critical. They adapt precision 3.5mm connectors to NMD3.5mm male connectors, and are mateable to non-NMD SMA, 2.92mm (K) and 3.5mm connectors via internal threads. The center conductors are supported by two dielectric beads for exceptional stability and long life. These models are rated for operation from DC to 26.5 GHz.

3.5mm Connector Description

Maury precision 3.5mm connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 34 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC3.5).

7mm Connector Description

Maury precision 7mm connectors are miniature, instrument grade, air-interface connectors rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC7). They are normally made with gold-plated beryllium copper bodies and have a six-slot heat treated gold-plated beryllium copper center conductor contact for improved repeatability and durability. See Maury data sheet 5E-060 for interface dimensions.

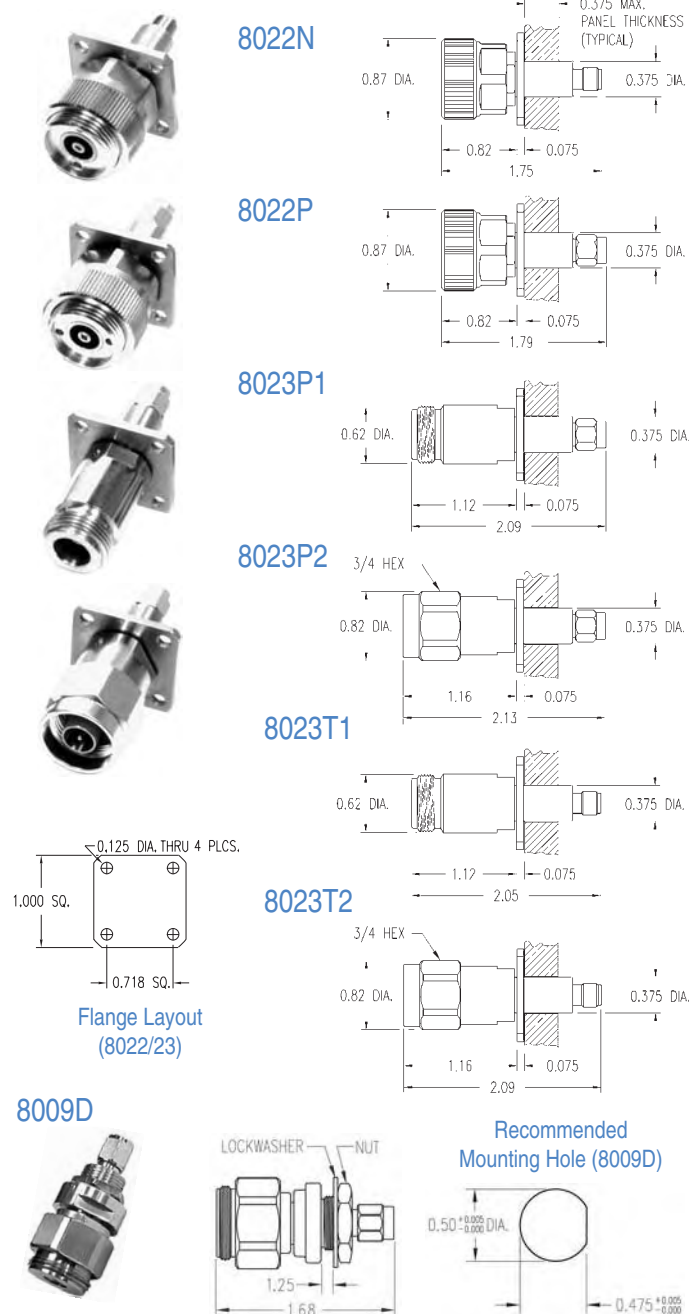
Type N Connector Description

The precision type N connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N). The connectors have stainless steel bodies with heat treated gold-plated beryllium copper contacts.

Available Models

MODEL	SIDE A	ADAPTS SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
8022N	3.5mm female	7mm	DC — 4.0 ≤ 1.04	50 ohm	1.670 (4.24)
8022P	3.5mm male	7mm	4.0 — 18.0 ≤ 1.08	50 ohm	1.670 (4.24)
8023P1	3.5mm male	Type N female	DC — 4.0 ≤ 1.065	50 ohm	1.611 (4.09)
8023P2	3.5mm male	Type N male	4.0 — 18.0 ≤ 1.13	50 ohm	1.972 (5.01)
8023T1	3.5mm female	Type N female	DC — 4.0 ≤ 1.065	50 ohm	1.615 (4.10)
8023T2	3.5mm female	Type N male	4.0 — 18.0 ≤ 1.13	50 ohm	1.976 (5.02)
8009D	3.5mm male	NMD3.5mm male	DC — 18.0 ≤ 1.06	50 ohm	1.455 (3.69)
8009E	3.5mm male	NMD3.5mm male	18.0 — 26.5 ≤ 1.10	50 ohm	1.455 (3.69)
8009E1	3.5mm male	NMD3.5mm male		50 ohm	1.455 (3.69)

Key Literature: Maury data sheets 2B-022C, 2B-017A and 2B-034B.



7mm Between-Series Adapters

Series 2633, 2606, 2607, 2617, 2621, 2622, 2623, 2624, 2625, 2657, 8692 and 8696

Description

Maury offers an extensive line of precision 7mm adapters in all common laboratory and systems connector types. 7mm adapters are also available for special purpose connections such as EIA rigid line connectors. Female and male adapters in the same connector series are phase matched for VNA applications. See pages 104–112 for 7mm to 2.4mm, 2.92mm, and 3.5mm adapters.

7mm Connector Description

Maury precision 7mm connectors are miniature, instrument grade, air-interface connectors rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument



grade general precision connectors (GPC7). They are normally made with gold-plated beryllium copper bodies and have a six-slot heat treated gold-plated beryllium copper center conductor contact for improved repeatability and durability. See Maury data sheet 5E-060 for interface dimensions.

Available Models

MODEL	ADAPTS SIDE A SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
2633A	7mm "female" ¹ 7mm ¹	DC — 18.0 ≤ 1.004 + 0.003f	50 ohm	1.62 (4.24)
2606C	7mm ¹ Type N female ²	DC — 4.0 ≤ 1.03	50 ohm	1.51 (3.84)
2606D	7mm ¹ Type N male ²	4.0 — 9.0 ≤ 1.04 9.0 — 18.0 ≤ 1.07	50 ohm	1.51 (3.84)
2622A1	7mm ¹ TNC female ³	DC — 4.0 ≤ 1.05	50 ohm	1.68 (4.26)
2622B	7mm ¹ TNC male ³	4.0 — 18.0 ≤ 1.15	50 ohm	1.55 (3.94)
8692A	7mm ¹ AFTNC female ⁴	DC — 4.0 ≤ 1.04	50 ohm	1.88 (4.78)
8692B	7mm ¹ AFTNC male ⁴	4.0 — 18.0 ≤ 1.06	50 ohm	1.82 (4.62)
8696A	7mm ¹ TNCA female ⁵	DC — 4.0 ≤ 1.04	50 ohm	1.88 (4.78)
8696B	7mm ¹ TNCA male ⁵	4.0 — 18.0 ≤ 1.06	50 ohm	1.82 (4.62)
2625A	7mm ¹ SMA female ⁶	DC — 4.0 ≤ 1.05 4.0 — 10.0 ≤ 1.08	50 ohm	1.67 (4.24)
2625B	7mm ¹ SMA male ⁶	10.0 — 18.0 ≤ 1.15	50 ohm	1.67 (4.24)
2621A1	7mm ¹ BNC female	DC — 4.0 ≤ 1.06	50 ohm	2.16 (5.48)
2621B1	7mm ¹ BNC male	4.0 — 10.0 ≤ 1.15	50 ohm	2.07 (5.25)
8582D1	7mm ¹ BNC 75 ohm female	DC — 2.0 ≤ 1.05 (Typ.)	50/75 ohm	2.06 (5.23)
8582D2	7mm ¹ BNC 75 ohm male		50/75 ohm	2.06 (5.23)
2623A	7mm ¹ C female	DC — 8.0 ≤ 1.10	50 ohm	2.37 (6.02)
2623B	7mm ¹ C male	8.0 — 10.0 ≤ 1.20	50 ohm	2.22 (5.64)
2657A	7mm ¹ HN female ⁷	DC — 4.0 ≤ 1.05	50 ohm	3.00 (7.62)
2657B	7mm ¹ HN male ⁷	4.0 — 8.5 ≤ 1.12	50 ohm	2.70 (6.86)
2624A	7mm ¹ SC female ⁸	DC — 4.0 ≤ 1.06	50 ohm	2.36 (5.99)
2624B1	7mm ¹ SC male ⁸	4.0 — 8.0 ≤ 1.09 8.0 — 10.0 ≤ 1.12	50 ohm	2.22 (5.64)
2607A1	7mm ¹ 14mm (GR900)	DC — 8.5 ≤ 1.004 + 0.004f	50 ohm	2.01 (5.10)
2617	7mm ¹ 7/8 EIA	DC — 1.0 ≤ 1.02 1.0 — 2.0 ≤ 1.05 2.0 — 3.0 ≤ 1.10 3.0 — 4.0 ≤ 1.15	50 ohm	2.68 (6.81)

¹ 7mm per Maury data sheet 5E-060.

² Precision type N per Maury data sheet 5E-049.

³ Precision TNC per Maury data sheet 5E-053

⁴ Precision TNC MIL-C-87104/2 per Maury data sheet 5E-056.

⁵ Precision TNC MIL-STD 348A per Maury data sheet 5E-058.

⁶ Precision stainless steel per MIL-C-39012.

⁷ Precision stainless steel HN per Maury data sheet 5E-051.

⁸ Precision stainless steel SC per Maury data sheet 5E-050.

Key Literature: Maury data sheets 2B-022, 2B-022D, 2B-017, 2B-017A, 2B-025, 2B-028, and 2B-030.

Type N In-Series Adapters (50 ohm)

8801 and 8803 Series

Description

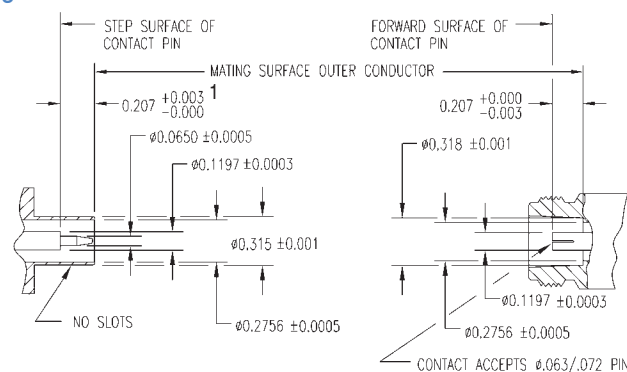
The 8801 beadless (air dielectric) adapters, and the 8803 bead-supported adapters both have precision type N connectors that exhibit low VSWR and low insertion loss from DC to 18 GHz. They are useful in a variety of VNA measurement applications or in general laboratory use. Two kits are available; the 8801K and 8801L; each including a selection of these adapters in a wood instrument case. (See "Available Models" below for kit contents.)

Connector Description

The Maury type N connectors on these adapters are precision, miniature, instrument grade, air-interface connectors, rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N), and most applicable interface requirements of MIL-C-39012/1 (see footnote 1, in Figure 1 below). They also meet all applicable interface requirements of MIL-C-39012/2, and will mate properly with MIL-C-71, MIL-C-39012, MIL-T-81490 and most other semi-precision type N connectors. The male connectors are provided with a 3/4-inch hex coupling nut so they can be properly torqued to 12 in. lbs. The connectors have stainless steel bodies with heat treated gold-plated beryllium copper contacts.

Dimensions – Inches

Figure 1 – Contact Pin Location



¹ This dimension is .210 minimum on MIL-C-39012/1.

Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B			INCHES	(CM)
8801A	Type N female ²	Type N female ²	DC — 4.0 ≤ 1.03	50 ohm	0.657	(1.67)
8801B	Type N male ²	Type N male ²	4.0 — 10.0 ≤ 1.08	50 ohm	1.302	(3.31)
8801C	Type N female ²	Type N male ²	10.0 — 18.0 ≤ 1.10	50 ohm	1.237	(3.14)
8803A	Type N female ²	Type N female ²	DC — 4.0 ≤ 1.05 (<1.03 typ)	50 ohm	0.836	(2.12)
8803B	Type N male ²	Type N male ²	4.0 — 10.0 ≤ 1.08 (<1.05 typ)	50 ohm	1.729	(4.39)
8803C	Type N female ²	Type N male ²	10.0 — 18.0 ≤ 1.12 (<1.08 typ)	50 ohm	1.282	(3.25)
8803D ³	Type N female ²	Type N female ²		50 ohm	0.836	(2.12)
8801K	Kit consisting of one each 8801A, 8801B, 8803A and 8803B.					
8801L	Kit consisting of one each of all models listed above, except the 8803D.					

² Precision type N per Maury data sheet 5E-049.

³ This is a precision pressurized bulkhead feedthru adapter similar to UG30/U. Outline drawing available on request.

Key Literature: Maury data sheet 2B-010.



8801K
Type N
Adapter Kit

Specifications

Frequency Range	DC – 18 GHz
Maximum Insertion Loss:	
DC – 4.0 GHz	8801 ≤ 0.07 dB; 8803 ≤ 0.1 dB
4.0 – 10.0 GHz	8801 ≤ 0.10 dB; 8803 ≤ 0.15 dB
10.0 – 18.0 GHz	8801 ≤ 0.15 dB; 8803 ≤ 0.25 dB
Dielectric	8801 – Beadless; 8803 – Teflon Bead

Dimensions – Inches

Figure 2 – 8801A/8803A

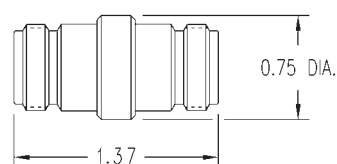


Figure 3 – 8801B/8803B

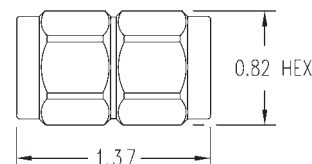
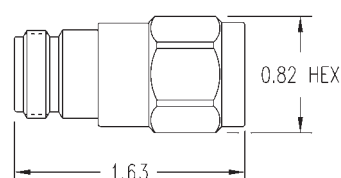


Figure 4 – 8801C/8803C



Type N Between-Series Adapters (50 ohm)

Model Series 8694, 8697, 8816, 8817, 8820, 8821 and 8822

Description

Maury precision type N between-series adapters are designed for general purpose laboratory use and high precision measurement applications. They exhibit low VSWR and low insertion loss across the frequency range of the adapted connector, and are built to the same rigid quality standards as the type N in-series adapters listed on the preceding pages.

Type N Connector Description

See pages 114-115 for a description of Maury type N connectors. See also Maury data sheet 5E-049 for interface dimensions.



8816A

8816C

8817B

8816D

Available Models

MODEL	ADAPTS SIDE A	SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
8816A	Type N female ²	SMA female ³	DC — 4.0 ≤ 1.05	50 ohm	1.59 (4.04)
8816B	Type N female ²	SMA male ³	4.0 — 10.0 ≤ 1.10	50 ohm	1.59 (4.04)
8816C	Type N male ²	SMA female ³	10.0 — 18.0 ≤ 1.16	50 ohm	1.95 (4.95)
8816D	Type N male ²	SMA male ³		50 ohm	1.95 (4.95)
8817A	Type N female ²	TNC female ⁴	DC — 4.0 ≤ 1.065	50 ohm	1.17 (2.97)
8817B	Type N female ²	TNC male ⁴	4.0 — 8.0 ≤ 1.10	50 ohm	1.50 (3.81)
8817C	Type N male ²	TNC female ⁴	8.0 — 12.0 ≤ 1.12	50 ohm	1.53 (3.89)
8817D	Type N male ²	TNC male ⁴	12.0 — 18.0 ≤ 1.14	50 ohm	1.86 (4.72)
8694A	Type N female ²	AFTNC female ⁵	DC — 4.0 ≤ 1.04	50 ohm	1.82 (4.63)
8694B	Type N female ²	AFTNC male ⁵	4.0 — 8.0 ≤ 1.06	50 ohm	1.77 (4.48)
8694C	Type N male ²	AFTNC female ⁵	8.0 — 18.0 ≤ 1.08	50 ohm	2.18 (5.54)
8694D	Type N male ²	AFTNC male ⁵		50 ohm	2.13 (5.90)
8697A	Type N female ²	TNCA female ⁶	DC — 4.0 ≤ 1.04	50 ohm	1.82 (4.63)
8697B	Type N female ²	TNCA male ⁶	4.0 — 8.0 ≤ 1.06	50 ohm	1.77 (4.48)
8697C	Type N male ²	TNCA female ⁶	8.0 — 18.0 ≤ 1.08	50 ohm	2.18 (5.54)
8697D	Type N male ²	TNCA male ⁶		50 ohm	2.13 (5.90)
8821A1 ¹	Type N female ²	BNC female	DC — 4.0 ≤ 1.10	50 ohm	2.10 (5.33)
8821B1 ¹	Type N female ²	BNC male	4.0 — 10.0 ≤ 1.20	50 ohm	2.01 (5.11)
8821C1 ¹	Type N male ²	BNC female		50 ohm	2.46 (6.25)
8821D1 ¹	Type N male ²	BNC male		50 ohm	2.37 (6.02)
8820A	Type N female ²	HN female ⁷	DC — 4.0 ≤ 1.08	50 ohm	1.93 (4.90)
8820B1	Type N female ²	HN male ⁷	4.0 — 8.5 ≤ 1.20	50 ohm	2.64 (6.71)
8820C	Type N male ²	HN female ⁷		50 ohm	2.39 (6.07)
8820D1	Type N male ²	HN male ⁷		50 ohm	2.00 (5.08)
8822A	Type N female ²	C female	DC — 4.0 ≤ 1.10	50 ohm	1.77 (4.50)
8822B	Type N female ²	C male	4.0 — 10.0 ≤ 1.20	50 ohm	2.13 (5.41)
8822C	Type N male ²	C female		50 ohm	2.13 (5.41)
8822D	Type N male ²	C male		50 ohm	2.49 (6.32)

¹ 8821A1/B1 and 8821C1/D1 are phase matched pairs.

² Precision type N per Maury data sheet 5E-049.

³ Precision stainless steel SMA per MIL-C-39012.

⁴ Precision stainless steel TNC per Maury data sheet 5E-053.

⁵ Precision TNC per MIL-C-87104/2 per Maury data sheet 5E-056.

⁶ Precision TNC per MIL-STD 348A per Maury data sheet 5E-058.

⁷ Precision stainless steel HN per Maury data sheet 5E-051.

Key Literature: Maury data sheets 2B-006B, 2B-016, 2B-011, 2B-045, 2B-056, 2B-057 and 2B-058.

Type N Adapters (75 ohm) – Phase Matched

8882 Series

Description

The 8882 type N 75 ohm adapters are manufactured with a precision version of the Maury type N interface. To help prevent the inadvertent mating of these 75 ohm adapters to 50 ohm type N connectors, a black band is incised into these adapters on the male coupling nut, or just behind the female coupling threads. 75 ohm N center conductors are smaller than 50 ohm versions, so mating a 50 ohm male to a 75 ohm female will destroy the female contact. Mating a 75 ohm male to a 50 ohm female will result in a poor electrical connection.

These adapters are phase matched (having the same electrical insertion length) within their series so they may be readily interchanged in network analyzer measurement applications, and for accurate measurement of non-insertable devices.

Connector Description

Maury type N, 75 ohm connectors are a precision version of the Maury type N interface which meets all applicable requirements of IEC169-16. They exhibit extremely low VSWR and although rated to 2.0 GHz, they can be used at much higher frequencies. The male connectors are provided with a 3/4-inch hex coupling nut so they can be properly torqued to 12 in. lbs. See Maury data sheet 5E-054 for interface dimensions.

Specifications

Frequency Range DC – 2.0 GHz

Maximum VSWR:

8882A/B/C 1.03

All 75 ohm to 50 ohm models 1.5 (75/50 ohm) typical
(calibrated out during the measurement calibration process)

Nominal Impedance 75 ohm

Available Models (In-Series)

MODEL	ADAPTS		INSERTION LENGTH	
	SIDE A	SIDE B	INCHES	(CM)
8882A	Type N (F) 75 Ω ¹	Type N (F) 75 Ω ¹	2.768	(7.0307)
8882B	Type N (M) 75 Ω ¹	Type N (M) 75 Ω ¹	2.768	(7.0307)
8882C	Type N (F) 75 Ω ¹	Type N (M) 75 Ω ¹	2.768	(7.0307)

¹ Precision Type N - 75 ohm per Maury data sheet 5E-054.

² NMD3.5mm per Maury data sheet 5E-084.

³ Precision 3.5mm per Maury data sheet 5E-062.



8882E1

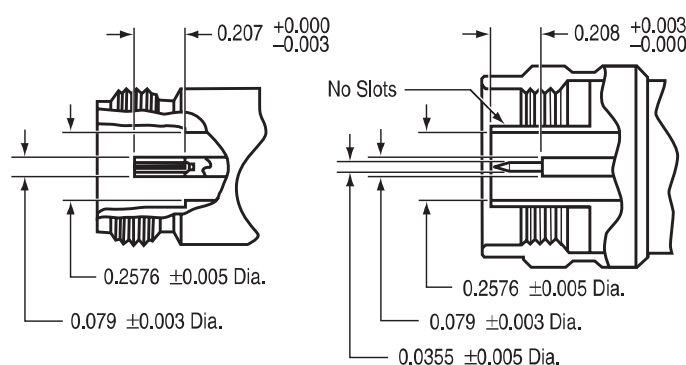
8882E2

8882G12

8882G22

Interface Dimensions

Contact Pin Location



Available Models (Between-Series)

MODEL	ADAPTS		INSERTION LENGTH	
	SIDE A	SIDE B	INCHES	(CM)
8882E1	NMD3.5mm (F) 50 Ω ²	Type N (F) 75 Ω ¹	1.003	(2.5476)
8882E2	NMD3.5mm (F) 50 Ω ²	Type N (M) 75 Ω ¹	1.603	(4.0716)
8882G11	Type N (F) 75 Ω ¹	3.5mm (F) 50 Ω ³	1.748	(4.4399)
8882G12	Type N (F) 75 Ω ¹	3.5mm (M) 50 Ω ³	1.748	(4.4399)
8882G21	Type N (M) 75 Ω ¹	3.5mm (F) 50 Ω ³	1.748	(4.4399)
8882G22	Type N (M) 75 Ω ¹	3.5mm (M) 50 Ω ³	1.748	(4.4399)
8882D1	Type N (F) 75 Ω ¹	7mm 50 Ω ⁴	2.277	(5.7836)
8882D2	Type N (M) 75 Ω ¹	7mm 50 Ω ⁴	2.277	(5.7836)
8882F11	Type N (F) 75 Ω ¹	Type N (F) 50 Ω ⁵	2.634	(6.6904)
8882F12	Type N (F) 75 Ω ¹	Type N (M) 50 Ω ⁵	2.634	(6.6904)
8882F21	Type N (M) 75 Ω ¹	Type N (F) 50 Ω ⁵	2.634	(6.6904)
8882F22	Type N (M) 75 Ω ¹	Type N (M) 50 Ω ⁵	2.634	(6.6904)

⁴ Precision 7mm per Maury data sheet 5E-060.

⁵ Precision type N per Maury data sheet 5E-049.

Key Literature: Maury data sheet 2B-031.

LPC/OSP™ Between-Series Adapters

8787 Series

Description

The LPC/OSP™ ¹ adapters are designed to provide a precisely repeatable mated interface for calibration purposes and for test of production components which use the standard OSP™ ² series blind-mate connectors.

Interface dimensions of the connectors are tightly controlled. A hexagonal coupling nut on the male connector, allows torquing to 8 in/lb with a calibrated torque wrench to further improve the repeatability of a mated pair. Both the female and male connectors are fully mating compatible with the standard OSP™ series and with Dynamate™ series ³ blind-mate connectors.

Most adapters in the same series are phase matched and may be interchanged for VNA measurement of non-insertable devices.

3.5mm Connector Description

The Maury precision 3.5mm connectors on these adapters are miniature, instrument grade, air-interface connectors that are rated for operation from DC to 34 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC3.5).

7mm Connector Description

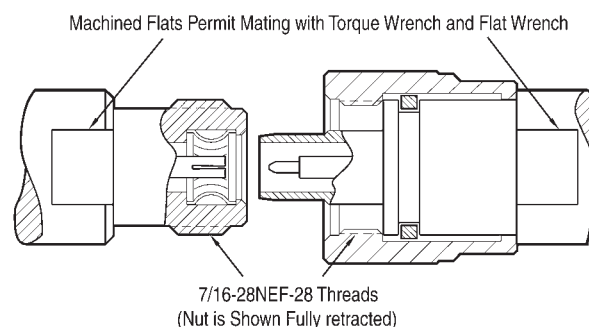
Maury precision 7mm connectors are miniature, instrument grade, air-interface connectors rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC7). They are normally made with gold-plated beryllium copper bodies and have a six-slot heat treated gold-plated beryllium copper center conductor contact for improved repeatability and durability. See Maury data sheet 5E-060 for interface dimensions.

Type N Connector Description

The Maury type N connectors on these adapters are precision, miniature, instrument grade, air-interface connectors, rated for operation from DC to 18 GHz. They comply with IEEE standard 287 for instrument grade general precision connectors (GPC Type N), and meet most applicable interface requirements of MIL-C-



Maury Improved LPC/OSP™ Interface



39012/1 (see Note 7, below) and they meet all applicable interface requirements of MIL-C-39012/2. The connectors will mate properly with MIL-C-71, MIL-C-39012, MIL-T-81490 and most other semi-precision type N connectors. The male connectors are provided with a 3/4-inch hex coupling nut so they can be properly torqued to 12 in. lbs. The connectors have stainless steel bodies with heat treated gold-plated beryllium copper contacts.

Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B			INCHES	(CM)
8787Q	LPC/OSP™ female ¹	3.5mm female ⁴	DC — 4.0 ≤ 1.04 4.0 — 18.0 ≤ 1.08	50 ohm	1.50	(3.81)
8787R	LPC/OSP™ female ¹	3.5mm male ⁴		50 ohm	1.50	(3.81)
8787S	LPC/OSP™ male ¹	3.5mm female ⁴		50 ohm	1.50	(3.81)
8787T	LPC/OSP™ male ¹	3.5mm male ⁴		50 ohm	1.50	(3.81)
8787G	LPC/OSP™ female ¹	7mm ⁵	DC — 4.0 ≤ 1.04 4.0 — 18.0 ≤ 1.08	50 ohm	2.10	(5.32)
8787H	LPC/OSP™ male ¹	7mm ⁵		50 ohm	2.10	(5.32)
8787J	LPC/OSP™ female ¹	Type N male ⁶	DC — 4.0 ≤ 1.065 4.0 — 18.0 ≤ 1.13	50 ohm	2.40	(6.08)
8787K	LPC/OSP™ male ¹	Type N male ⁶		50 ohm	2.40	(6.08)

¹ Precision LPC/OSP™ per Maury data sheet 5E-065.

² OSP™ is a trademark of M/A-Com, Inc.

³ Dynamate™ is a trademark of Dynamate, Inc.

⁴ Precision 3.5mm per Maury data sheet 5E-062.

⁵ Precision 7mm per Maury data sheet 5E-060.

⁶ Precision type N per Maury data sheet 5E-049.

⁷ This dimension is .210 minimum on MIL-C-39012/1.

Key Literature: Maury data sheets 2B-022C, 2B-017A and 2B-034B.

TNC In-Series Adapters

232, 8688 & 8678 Series

Description

Because TNC interfaces vary from maker to maker, compatibility must be verified before connectors of different specification types are mated. Mating different specification types degrades electrical performance and risks damage to connector interfaces. Maury application note 5A-031 discusses the most common TNC connectors and compatibility issues that arise if specification types are mixed. See also Maury data sheet 5E-057A to check the compatibility of your TNC connectors.

TNC Connector Descriptions

Maury offers three precision TNC connector designs:

MPC/TNC - Precision TNC connectors that mate with most commercially available TNC connectors and specifically with MIL-C-39012/26/27 test connectors or MIL-T-81490 connectors. This design is used in the 232A11/B11/C11 models and – with some modifications – in the 232A2/B2/C2 models.

Models 232A11/B11/C11 are designed per the Maury 5E-053 interface standard and are intended for general purpose precision test applications. These adapters are recommended for use with dielectrically loaded TNC interfaces. Because they are ideal for use in VNA application these adapters are provided in Maury 8650E series VNA calibration kits (see page 28).

Models 232A2/B2/C2 are designed per the Maury 5E-053A interface standard; an improved MPC/TNC version that is mating compatible with all common military and IEC specification TNC connectors. This includes MIL-STD-348A standard and test connectors (which replace MIL-C-39012 connectors), MIL-T-81490, and IEC 169-17 G0 and G2 connectors.

All 232 series adapters exhibit low VSWR when properly mated and are usable to 18 GHz.

AFTNC - Fully compliant with MIL-C-87104/2 "AFTNC" design standards. Mating dimensions are tightly controlled to ensure low VSWR from DC to 20 GHz. In this design, the male connector utilizes a solid outer conductor configuration to provide consistent measurement results. For long life and reliability, connector bodies are fabricated from solid



stainless steel, with gold-plated, heat treated beryllium copper contacts. See Maury data sheet 5E-056 for interface dimensions.

This design is used in the 8688A/B/C in-series adapters (listed below). For optimum performance, models 8688A/B/C should only be used with other MIL-C-87104/2 connectors.

TNCA - Fully compliant with MIL-STD 348A with tightly controlled interface dimensions to ensure low VSWR from DC to 20 GHz. This design is used in the 8678A/B/C in-series adapters listed below. In the 8678A/B/C models, the male connector utilizes a solid outer conductor configuration to provide consistent measurement results. When properly mated, these adapters exhibit low VSWR from DC to 20 GHz. When mated to TNC connectors governed by other specifications, reduced performance can be expected. Connector bodies are made from stainless steel, and contacts are made from gold-plated, heat treated beryllium copper to ensure long life and reliability. See Maury data sheet 5E-058 for interface dimensions.

Available Models

MODEL	ADAPTS SIDE A	SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
232A11	TNC female ¹	TNC female ¹	DC — 4.0 ≤ 1.06	50 ohm	1.35 (3.43)
232B11	TNC male ¹	TNC male ¹	4.0 — 7.0 ≤ 1.10	50 ohm	1.35 (3.43)
232C11	TNC female ¹	TNC male ¹	7.0 — 18.0 ≤ 1.14	50 ohm	1.35 (3.43)
232A2	TNC female ²	TNC female ²	DC — 4.0 ≤ 1.06	50 ohm	1.35 (3.43)
232B2	TNC male ²	TNC male ²	4.0 — 7.0 ≤ 1.10	50 ohm	1.35 (3.43)
232C2	TNC female ²	TNC male ²	7.0 — 18.0 ≤ 1.14	50 ohm	1.35 (3.43)
8688A	AFTNC female ³	AFTNC female ³	DC — 4.0 ≤ 1.04	50 ohm	2.10 (5.33)
8688B	AFTNC male ³	AFTNC male ³	4.0 — 8.0 ≤ 1.08	50 ohm	1.95 (4.95)
8688C	AFTNC female ³	AFTNC male ³	8.0 — 20.0 ≤ 1.12	50 ohm	2.00 (5.08)
8678A	TNCA female ⁴	TNCA female ⁴	DC — 4.0 ≤ 1.04	50 ohm	2.10 (5.33)
8678B	TNCA male ⁴	TNCA male ⁴	4.0 — 8.0 ≤ 1.08	50 ohm	1.95 (4.95)
8678C	TNCA female ⁴	TNCA male ⁴	8.0 — 20.0 ≤ 1.12	50 ohm	2.00 (5.08)

¹ Precision TNC per Maury data sheet 5E-053.

² Precision TNC per Maury data sheet 5E-053A.

³ Precision TNC per Maury data sheet 5E-056.

⁴ Precision TNCA per Maury data sheet 5E-058.

Key Literature: Maury data sheets 2B-007, 2B-046.

14mm Between-Series Adapters

2406, 2407 and 2709 Series; EIA Model 2417B

Description

Maury 14mm coaxial adapters utilize precision air dielectric connectors that are fully mating compatible with, and equivalent to, the GR900BT connector. These connectors are often used in highly critical laboratory applications at frequencies up to 8.5 GHz. They feature improved center conductor inner contacts (model 2481A) and outer connector bodies with a one-inch Hex/Knurl coupling nut for accurate tightening with a calibrated torque wrench. Coupled junctions that are properly tightened with a calibrated torque wrench offer greatly enhanced measurement repeatability and accuracy.

14mm Adapters are offered for precision 3.5mm, type N, 7-16, and 7/8 EIA rigid line connectors. The 3.5mm adapters can also be used for connection to SMA and 2.92mm (the frequency range is limited to 8.5 GHz by the 14mm connector). To adapt from 14mm to 7mm, please see model 2607A1 (see page 113).

In addition to coaxial adapters, Maury also offers a full line of components utilizing the 14mm precision interface. Many of these are direct replacements for the original GR models. Please contact our Sales Department for a cross reference to the original GR model numbers. Maury 14mm products also include VNA calibration kits, directional couplers and noise terminations.

14mm Connector Description

The precision 14mm connectors are instrument grade, air-interface connectors that are rated for operation from DC to 8.5 GHz. The connectors are normally made with stainless steel bodies with heat treated gold plated beryllium copper contacts. They are also known as GR900 (General Radio) connectors.

2407A1



2407B1



2406C1



2406D1



2709A



2709B



Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH	
	SIDE A	SIDE B			INCHES	(CM)
2407A1 ¹	14mm (GR900) ³	3.5mm female ⁴	DC — 8.5 ≤ 1.020 + 0.008f	50 ohm	2.01	(5.11)
2407B1 ¹	14mm (GR900) ³	3.5mm male ⁴	DC — 8.5 ≤ 1.020 + 0.008f	50 ohm	2.01	(5.11)
2406C1	14mm (GR900) ³	Type N female ⁵	DC — 8.5 ≤ 1.006 + 0.006f	50 ohm	1.95	(4.95)
2406D1	14mm (GR900) ³	Type N male ⁵	DC — 8.5 ≤ 1.006 + 0.006f	50 ohm	2.03	(5.16)
2709A ²	14mm (GR900) ³	7-16 female ⁶	DC — 7.5 ≤ 1.006 + 0.006f	50 ohm	1.81	(4.60)
2709B ²	14mm (GR900) ³	7-16 male ⁶	DC — 7.5 ≤ 1.006 + 0.006f	50 ohm	1.81	(4.60)
2417B	14mm (GR900) ³	7/8 EIA	DC — 5.0 ≤ 1.012 + 0.008f	50 ohm	3.04	(7.72)

¹ 2407A1 and 2407B1 are phase matched for VNA applications.

² 2709A and 2709B are phase matched for VNA applications.

³ Precision 14mm (GR900) per Maury data sheet 5E-068.

⁴ Precision 3.5mm per Maury data sheet 5E-062.

⁵ Precision type N per Maury data sheet 5E-049.

⁶ Precision 7-16 per Maury data sheet 5E-066.

7-16 In-Series and Between-Series Adapters

2705, 2706, 2707 and 2712 Series

Description

These adapters are precision 7-16 to 3.5mm, 7mm, type N or 7mm connectors which cover the frequency ranges from DC to 7.5 GHz. They are fabricated from stainless steel and beryllium copper alloy to provide a rugged, long-wearing and highly repeatable interface with very low VSWR. These characteristics make them ideal for use in laboratory measurement environments and in wireless applications.

Adapters in the same model series are phase matched so that they can be readily interchanged for VNA measurement of non-insertable devices. Maury also supplies these adapters in sets, and together with a full complement of calibration standards in the 2750 series VNA calibration kits (see page 40–41).

7-16 Connector Description

The Maury 7-16 interface is designed to provide a standard test interface that is tighter controlled than the grade "0" standard test connectors specified by European Standard EN 122190 and British Standard BSEN 122190. This interface also complies with the requirements of the "Reference Connector" specified in IEC standard publication 169-4 and is designed to be used as a test connector for all devices which use the general purpose 7-16 connector described in all three standards. Recommended torque value when mating these connectors to themselves or to general purpose 7-16 connectors is 20.0 in/lb. (See Maury data sheet 5E-066 for interface dimensions.)



Available Models

MODEL	ADAPTS SIDE A SIDE B	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	NOMINAL IMPEDANCE	INSERTION LENGTH INCHES (CM)
2705A	7-16 female ¹ 3.5mm female ²	DC — 7.5 ≤ 1.04	50 ohm	2.45 (6.21)
2705B	7-16 female ¹ 3.5mm male ²			
2705C	7-16 male ¹ 3.5mm female ²			
2705D	7-16 male ¹ 3.5mm male ²			
2707A	7-16 female ¹ 7mm ³	DC — 7.5 ≤ 1.03	50 ohm	2.56 (6.50)
2707B	7-16 male ¹ 7mm ³			
2707C *	7-16 male ^{1,5} 7mm ³			
2706A	7-16 female ¹ Type N female ⁴	DC — 7.5 ≤ 1.03	50 ohm	2.86 (7.26)
2706B	7-16 female ¹ Type N male ⁴			
2706C	7-16 male ¹ Type N female ⁴			
2706D	7-16 male ¹ Type N male ⁴			
2706E *	7-16 male ^{1,5} Type N female ⁴			
2706F *	7-16 male ^{1,5} Type N male ⁴			
2712A	7-16 female ¹ 7-16 female ¹	DC — 7.5 ≤ 1.025	50 ohm	1.83 (4.65)
2712B	7-16 male ¹ 7-16 male ¹			
2712C	7-16 female ¹ 7-16 male ¹			

* Special short-face design made to facilitate a proper connect with air lines.

¹ Precision 7-16 per Maury data sheet 5E-066.

³ Precision 7mm per Maury data sheet 5E-060.

⁵ Test port adapter for use with precision 7-16 beadless air lines.

² Precision 3.5mm per Maury data sheet 5E-062.

⁴ Precision type N per Maury data sheet 5E-049.

 Key Literature: Maury data sheet 2B-080, 2B-081, 2B-082 and 2B-083.

Waveguide To Coaxial Adapters — Right Angle Launch

WR650–WR22 to 2.4mm, 2.92mm, 3.5mm, SMA, 7mm, Type N, and TNC

General Information

Maury produces a comprehensive lines of waveguide to coaxial adapters. Our adapters set the standards for high precision laboratory test and measurement applications, and for systems applications where accuracy and durability are important. These adapters feature precision index holes and lapped flanges to facilitate proper mating; ensuring that your system will deliver the critical performance demanded by the most exacting measurement tasks.

Maury waveguide to coaxial adapters include right angle and end launch configurations. They are available in all common waveguide sizes, covering frequencies from DC to 50 GHz. They adapt to 2.4mm, 2.92mm, 3.5mm, 7mm, type N, TNC and SMA coaxial connector types.

If you require an adapter not listed in this catalog, please contact our Sales Department or your local Maury representative.

Special adapters in large waveguide sizes such as WR975 (0.76 to 1.15 GHz), in uncommon sizes (e.g.: WR102), and in half-height waveguide can also be provided. We can also provide units with less common connectors such as SC, 14mm (GR900) and EIA rigid line (7/8, 1-5/8, etc.). Other special adapters have been built for space flight environments.

Description

Maury right angle launch adapters feature low VSWR and low insertion loss. Except where noted, flanges are in accordance with the listing on page 128. Most of the adapters shown incorporate precision index holes in the flange for precise mating alignment and connection repeatability. Please consult the factory for detailed flange interface information.

Specifications

Frequency Range 1.12 – 40.0 GHz
(in waveguide bands)

Maximum VSWR..... 1.25 (<1.15 typical)

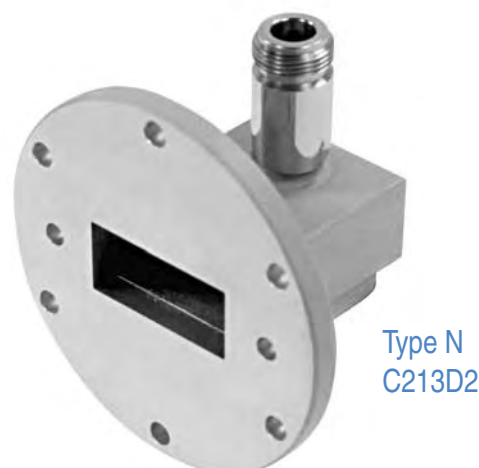
Flanges Cover Type, see page 128

VSWR Options

Improved VSWR is provided on adapters with a numeric suffix to the model number (e.g., X200A2).

Model Suffix	Maximum VSWR
2	1.05
8	1.07
1	1.10
6	1.15
3	1.20
7	1.25

Many adapters can be provided with improved VSWR over their full or partial waveguide bands. Our Sales Department will gladly assist you with this and other application specific requirements. Information on specific models such as loss, power handling and dimensions will be provided on request.



Type N
C213D2



7mm
X209D2



SMA
P211D



2.92mm
K210C1

Waveguide To Coaxial Adapters — Right Angle Launch

Available Models

Right Angle Launch EIA WR to 2.4mm, 2.92mm and 3.5mm Connectors

FREQUENCY RANGE (GHz)	EIA WR NUMBER	MODEL (BY COAXIAL CONNECTOR TYPE)					
		2.4mm female	2.4mm male	2.92mm female	2.92mm male	3.5mm female	3.5mm male
1.70 – 2.60	430	—	—	—	—	R200A1	R200B1
2.20 – 3.30	340	—	—	—	—	—	—
2.60 – 3.95	284	—	—	—	—	S200A1	S200B1
3.30 – 4.90	229	—	—	—	—	E200A1	E200B1
3.95 – 5.85	187	—	—	—	—	G200A1	G200B1
4.90 – 7.05	159	—	—	—	—	F200A1	F200B1
5.85 – 8.20	137	—	—	—	—	C200A1	C200B1
7.05 – 10.00	112	—	—	—	—	H200A1	H200B1
8.20 – 12.40	90	X236A1	X236B1	—	—	X200A2	X200B2
10.00 – 15.00	75	—	—	—	—	M200A2	M200B2
12.40 – 18.00	62	P236A1	P236B1	—	—	P200A2	P200B2
15.00 – 22.00	51	N236A1	N236B1	—	—	N200A2	N200B2
18.00 – 26.50	42	K236A1	K236B1	K210C1	K211C1	K200A1	K200B1
22.00 – 33.00	34	Q236A1	Q236B1	—	—	Q200A3	Q200B3
26.50 – 40.00	28	U236A6	U236B6	U210C6	U211C6	U200A1 ¹	U200B1 ¹
33.00 – 50.00	22	J236A3	J236B3	—	—	—	—

Right Angle Launch EIA WR to SMA, 7mm, Type N and TNC Connectors

FREQUENCY RANGE (GHz)	EIA WR NUMBER	MODEL (BY COAXIAL CONNECTOR TYPE)						
		SMA female ²	SMA male ²	7mm	Type N female	Type N male	TNC female	TNC male
1.12 – 1.70	650	—	—	L209A1	L213A1	L214A1	—	—
1.70 – 2.60	430	—	—	R209A2	R213A2	R214A2	—	—
2.20 – 3.30	340	—	—	D209A2	D213A1	D214A1	—	—
2.60 – 3.95	284	—	—	S209D2	S213D2	S214D2	—	—
3.30 – 4.90	229	—	—	E209A2	E213A2	E214A2	—	—
3.95 – 5.85	187	—	—	G209D2	G213D2	G214D2	—	—
4.90 – 7.05	159	—	—	F209A2	F213A2	F214A2	—	—
5.85 – 8.20	137	C210D	C211D	C209D2	C213D2	C214D2	—	—
7.05 – 10.00	112	H210D	H211D	H209D2	H213D2	H214D2	—	—
8.20 – 12.40	90	X210D	X211D	X209D2	X213D2	X214D2	—	—
10.00 – 15.00	75	M210D1	M211D1	M209D2	M213D2	M214D2	M215D1	M216D1
12.40 – 18.00	62	P210D	P211D	P209D2	P213D2	P214D2	—	—
15.00 – 22.00	51	N210D	N211D	—	—	—	—	—
18.00 – 26.50	42	—	—	—	—	—	—	—
26.50 – 40.00	28	—	—	—	—	—	—	—

¹ 3.5mm WR28 models are rated to 34 GHz. Use 2.92mm adapters, which are mating compatible, for full band coverage.

² Use 3.5mm adapters in bands not covered.

Waveguide To Coaxial Adapters — End Launch

WR430–WR22 to 2.4mm, 2.92mm, 3.5mm, SMA, 7mm, and Type N

General Information

Maury produces a comprehensive lines of waveguide to coaxial adapters. Our adapters set the standards for high precision laboratory test and measurement applications, and for systems applications where accuracy and durability are important. These adapters feature precision index holes and lapped flanges to facilitate proper mating; ensuring that your system will deliver the critical performance demanded by the most exacting measurement tasks.

Maury waveguide to coaxial adapters include right angle and end launch configurations. They are available in all common rectangular waveguide sizes, covering frequencies from DC to 50 GHz. They adapt to 2.4mm, 2.92mm, 3.5mm, 7mm, type N and SMA coaxial connector types.

If you require an adapter not listed in this catalog, please contact our Sales Department or your local Maury representative. Special adapters in large waveguide sizes such as WR975 (0.76 to 1.15 GHz), in uncommon sizes (e.g.: WR102), and in half-height waveguide can also be provided. We can also provide units with less common connectors such as SC, 14mm (GR900) and EIA rigid line (7/8, 1-5/8, etc.). Other special adapters have been built for space flight environments.

Description

Maury end launch adapters feature low VSWR and low insertion loss. Except where noted, flanges are in accordance with the listing on page 128. Most of the adapters shown incorporate precision index holes in the flange for precise mating alignment and connection repeatability. Please contact us for detailed flange interface information.

Specifications

Frequency Range 1.7 – 40.0 GHz
(in waveguide bands)

Maximum VSWR 1.25 (<1.15 typical) to 18.0 GHz
1.30 (< 1.20 typical) to 50.0 GHz

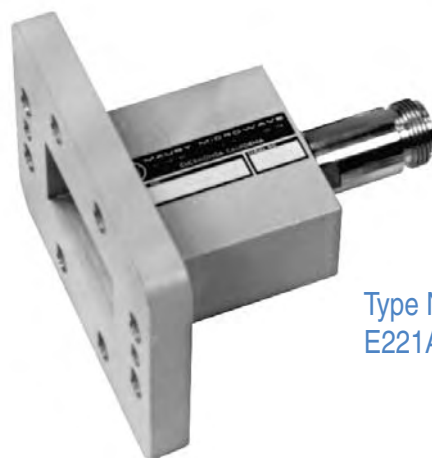
Flanges Cover Type, see page 128

VSWR Options

Improved VSWR is provided on adapters with a numeric suffix to the model number (e.g., X230A1).

Model Suffix	Maximum VSWR
2	1.05
8	1.07
1	1.10
6	1.15
3	1.20
7	1.25

Many adapters can be provided with improved VSWR over their full or partial waveguide bands. Our Sales Department will gladly assist you with this and other application specific requirements. Information on specific models such as loss, power handling and dimensions will be provided on request.



Type N
E221A1



7mm
X229A2



3.5mm
K230B6



2.4mm
U237A1

Waveguide To Coaxial Adapters — End Launch

Available Models

End Launch EIA WR to 2.4mm, 2.92mm, and 3.5mm Connectors

FREQUENCY RANGE (GHz)	EIA WR NUMBER	MODEL (BY COAXIAL CONNECTOR TYPE)					
		2.4mm female	2.4mm male	2.92mm female	2.92mm male	3.5mm female	3.5mm male
1.70 – 2.60	430	—	—	—	—	—	—
2.60 – 3.95	284	—	—	—	—	—	—
3.30 – 4.90	229	—	—	—	—	E230A1	E230B1
3.95 – 5.85	187	—	—	—	—	G230A1	G230B1
4.90 – 7.05	159	—	—	—	—	—	—
5.85 – 8.20	137	—	—	—	—	C230A1	C230B1
7.05 – 10.00	112	—	—	—	—	H230A1	H230B1
8.20 – 12.40	90	—	—	—	—	X230A1	X230B1
10.00 – 15.00	75	—	—	—	—	M230A1	M230B1
12.40 – 18.00	62	—	—	—	—	P230A2	P230B2
15.00 – 22.00	51	—	—	—	—	N230A3	N230B3
18.00 – 26.50	42	K237A2	K237B2	K233A8	K233B8	K230A6	K230B6
22.00 – 33.00	34	Q237A2	Q237B2	—	—	—	—
26.50 – 40.00	28	U237A1	U237B1	U233A1	U233B1	U230A7 ¹	U230B7 ¹
33.00 – 50.00	22	J237A6	J237B6	—	—	—	—

End Launch EIA WR to SMA, 7mm, and Type N Connectors

FREQUENCY RANGE (GHz)	EIA WR NUMBER	MODEL (BY COAXIAL CONNECTOR TYPE)				
		SMA female ²	SMA male ²	7mm	Type N female	Type N male
1.70 – 2.60	430	—	—	R229A1	R221A	R221B
2.60 – 3.95	284	—	—	S229A1	S221A1	S221B1
3.30 – 4.90	229	—	—	E229A1	E221A1	E221B1
3.95 – 5.85	187	—	—	G229C1	G221A1	G221B1
4.90 – 7.05	159	—	—	F229C1	F221A1	F221B1
5.85 – 8.20	137	—	—	C229A1	C221A1	C221B1
7.05 – 10.00	112	—	—	H229A2	H221A	H221B
8.20 – 12.40	90	—	—	X229A2	X221A2	X221B2
10.00 – 15.00	75	—	—	M229A2	M221A2	M221B2
12.40 – 18.00	62	P223A	P223B	P229A2	P221A2	P221B2
15.00 – 22.00	51	—	—	—	—	—
22.00 – 33.00	34	—	—	—	—	—
18.00 – 26.50	42	—	—	—	—	—
26.50 – 40.00	28	—	—	—	—	—

¹ 3.5mm WR28 models are rated to 34 GHz. Use 2.92mm adapters, which are mating compatible, for full band coverage.

² Use 3.5mm adapters in bands not covered.

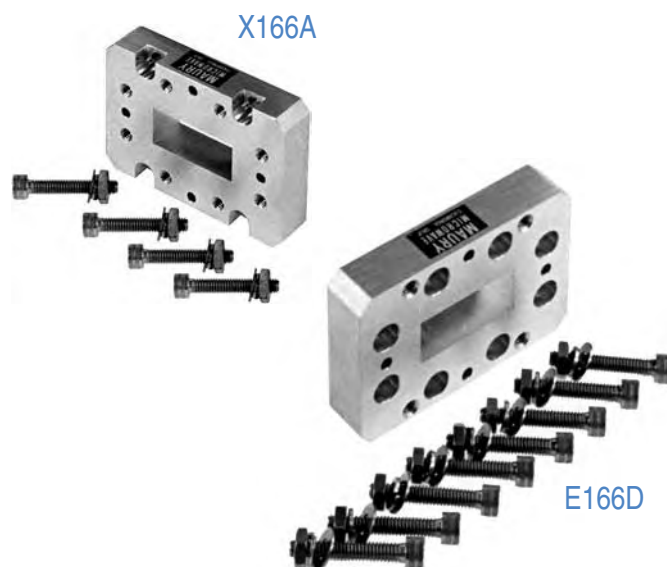
Waveguide Flange Adapters

In-Band – Minimum Length

Description

Maury series 166 are unique precision waveguide flange adapters for converting flanges from one type to another type in the same waveguide band and introducing a minimum of insertion length. A summary of the basic model types of adapters available in this series may be found in Maury data sheet 3A-166. This data sheet also lists the contents of the specific hardware kit that is supplied with each model type (except K and U bands).

These flange adapters are designed for both laboratory and system applications. They provide a convenient and precise method for converting equipment from one type flange to another for either temporary or permanent installations. Due to the precision manufacturing techniques utilized, the reflection introduced by these adapters is 1.01. Each adapter is provided with special mounting hardware and installation instructions, (except models in K and U bands).



Available Models

MODEL	ADAPTS		FREQUENCY RANGE (GHz)	TYPICAL VSWR	EIA WR NUMBER	OVERALL LENGTH	
	SIDE A	SIDE B				INCHES	(CM)
S166B	CPR284F	UG53/U	2.60 — 3.95	1.01	284	0.50	(1.3)
E166C	CPR229F	CMR229	3.30 — 4.90	1.01	229	0.50	(1.3)
E166D	CMR229	CPR229	3.30 — 4.90	1.01	229	0.50	(1.3)
G166A	UG149A/U	CPR187F	3.95 — 5.85	1.01	187	0.50	(1.3)
F166C	CPR159	CPR159	4.90 — 7.05	1.01	159	0.75	(1.9)
F166D	CMR159	CPR159F	4.90 — 7.05	1.01	159	0.75	(1.9)
C166A	UG344/U	CPR137F	5.85 — 8.20	1.01	137	0.50	(1.3)
C166B	CPR137F	UG344/U	5.85 — 8.20	1.01	137	0.50	(1.3)
C166D	CMR137	CPR137F	5.85 — 8.20	1.01	137	0.75	(1.9)
C166E	UG344/U	CMR137	5.85 — 8.20	1.01	137	0.50	(1.3)
H166A	UG51/U	CPR112F	7.05 — 10.00	1.01	112	0.50	(1.3)
H166B	CPR112F	UG51/U	7.05 — 10.00	1.01	112	0.50	(1.3)
H166C	CPR112F	CMR112	7.05 — 10.00	1.01	112	0.75	(1.9)
H166D	CMR112	CPR112F	7.05 — 10.00	1.01	112	0.75	(1.9)
H166E	UG51/U	CMR112	7.05 — 10.00	1.01	112	0.50	(1.3)
H166F	CMR112	UG51/U	7.05 — 10.00	1.01	112	0.50	(1.3)
X166A	UG39/U	CPR90F	8.20 — 12.40	1.01	90	0.50	(1.3)
X166B	CPR90F	UG39/U	8.20 — 12.40	1.01	90	0.50	(1.3)
X166D	CMR90	CPR90F	8.20 — 12.40	1.01	90	0.75	(1.9)
X166E	UG39/U	CMR90	8.20 — 12.40	1.01	90	0.50	(1.3)
X166F	CMR90	UG39/U	8.20 — 12.40	1.01	90	0.50	(1.3)
K166G	UG595U	UG425U	18.00 — 26.50	1.01	42	0.50	(1.3)
U166G	UG599/U	UG381/U	26.50 — 40.00	1.01	28	0.50	(1.3)

Key Literature: Maury data sheet 3A-166.

Waveguide Transmission Lines and Test Port Adapters

Straight Sections and Transitions

Description

Maury produces waveguide components in many EIA WR sizes. A comprehensive line of standard rectangular products is available in the sizes shown below. They are generally supplied with cover flanges. Units from R through P bands are normally aluminum construction with irridite finish; K band and above are copper alloy with a plated finish. All units are painted with highly

durable paint, or other special order finishes. Maury can provide waveguide devices with any flange type, material or finish you require. Special waveguide devices in millimeter sizes from 18 to 110 GHz (WR62 to WR10), large waveguides (WR430), and many special configurations such as: flatguide, reduced height, round, etc. can also be provided.

H103C5

U101A4

V106B

Rectangular Transmission Lines

MODEL	FREQUENCY RANGE (GHz)			LENGTH ¹ INCHES (CM)
S102A12 ²	2.60	—	3.95	12.00 (30.5)
G102A8 ²	3.95	—	5.85	8.00 (20.3)
C101A8 ³	5.85	—	8.20	8.00 (20.3)
H101A6 ³	7.05	—	10.00	6.00 (15.2)
X101A6 ³	8.20	—	12.40	6.00 (15.2)
M102A6 ²	10.00	—	15.00	6.00 (15.2)
P101A6 ³	12.40	—	18.00	6.00 (15.2)
N102A4 ²	15.00	—	22.00	4.00 (10.2)
K101A4 ³	18.00	—	26.50	4.00 (10.2)
U101A4 ³	26.50	—	40.00	4.00 (10.2)
Q102A4 ²	22.00	—	33.00	4.00 (10.2)

Millimeter Waveguide Transmission Lines

MODEL	FREQUENCY RANGE (GHz)			LENGTH ¹ INCHES (CM)
J103A3 ³	33.0	—	50.0	3.00 (7.6)
V103A2 ³	50.0	—	75.0	2.00 (5.1)
Z103A2 ³	75.0	—	110.0	2.00 (5.1)

Millimeter Wave Test Port Adapters (Straight Sections)

MODEL	FREQUENCY RANGE (GHz)			LENGTH ¹ INCHES (CM)
U103A1.375	26.5	—	40.0	1.375 (3.51)
J115B1	33.0	—	50.0	1.97 (5.00)
T115B	40.0	—	60.0	1.97 (5.00)
V115C	50.0	—	75.0	1.50 (3.81)
Y115B	60.0	—	90.0	1.97 (5.00)
Z115A	75.0	—	110.0	1.375 (3.51)

Millimeter Waveguide Transmission Lines

MODEL	FREQUENCY RANGE (GHz)			LENGTH ¹ INCHES (CM)
J106B ⁴	33.0	—	50.0	1.96 (5.0)
V106B ⁴	50.0	—	75.0	1.96 (5.0)
T106B ⁵	40.0	—	60.0	1.96 (5.0)
Y106B ⁵	60.0	—	90.0	1.96 (5.0)
Z106B ⁵	75.0	—	110.0	1.96 (5.0)

Rectangular to Rectangular Waveguide Stepped Transitions – Overlapping Bands

MODEL	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR				EIA WAVEGUIDE SIZES SIDE A SIDE B		EQUIVALENT FLANGES SIDE A SIDE B		LENGTH ¹ INCHES (CM)
H161C	8.20	—	10.00	≤ 1.05	112	90	CPR112F	UG39/U	1.5 (3.8)
X161	10.00	—	12.40	≤ 1.05	90	75	UG39/U	MPF75	2.4 (6.1)
M161	12.40	—	15.00	≤ 1.05	75	62	MPF75	UG419/U	2.4 (6.1)

¹ Other lengths can be provided. Please specify when ordering.

² Aluminum construction.

³ Brass plated construction.

⁴ Precision aluminum straight sections.

⁵ To request straight sections made out of solid aluminum, specify band, length, and 104 series.

Waveguide Flange Information

Maury Precision Flanges (MPF)

Description

Maury MPF flanges are designed to provide precise mating of flanges when repeated connections are required or in systems where optimum waveguide alignment is critical. Some MPF series flanges also allow mating to more than one type of flange interface, which amplifies their versatility and economy when mating different flange types within a band. Please refer to the "mates with" column in the chart below to see the possible combinations.

MPF flanges are provided on components used in Maury calibration kits or on low VSWR components such as waveguide to coax adapters with VSWR of 1.10 or better.

MPF flanges in WR22 and smaller waveguide (millimeter wave sizes) provide dramatic improvements in connection consistency, repeatability and serviceability versus standard UG flanges, while still maintaining mating compatibility with these older designs (see Maury data sheet 5E-030). As in larger waveguide sizes, these flanges have two precision index holes and slip-fit alignment pins. (Threaded pins may also be installed in the standard four-pin pattern when mating to standard UG flanges. Both types of pins are removable, making the flange face available for servicing.)



MPF flanges also have a raised outer ring which prevents the mating surfaces from cocking due to uneven torque applied to the flange bolts. To obtain complete technical descriptions, please request the data sheets shown in the Maury Data Sheet column.

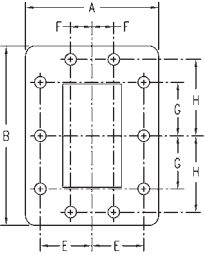
NOTE: All Maury MPF flanges have precision index holes. Corresponding slip-fit alignment pins are also available. Together, these ensure precise alignment and repeatable mating in waveguide connections. All Maury waveguide VNA calibration kit components come with MPF flanges. Alignment pins are available separately. See Maury data sheet 3A-996 for details.

Maury Precision Flange Reference Chart

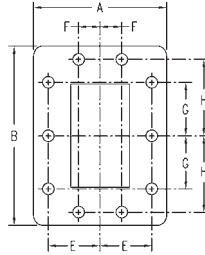
BAND	EIA WR NUMBER	MPF DESIGNATION	MATES WITH	MAURY DATA SHEET
L	650	MPF650	UG417A/U (without groove)	
R	430	MPF430	UG435/U (without groove)	5E-016
D	340	MPF340	CPR340F	
S	284	MPF284	UG53/U, UG54A/U, CPR284	5E-002
S	284	MPF284B	UG53/U, UG54A/U, CPR284, CMR284	5E-002A
S	284	MPF284C	UG53/U, UG54A/U	5E-002B
E	229	MPF229	CPR229, CMR229	5E-003
E	229	MPF229B	CPR229	5E-003A
G	187	MPF187	UG149A/U, UG148B/U, CPR187	5E-004
G	187	MPF187C	UG149A/U, UG148B/U	5E-004A
F	159	MPF159	CPR159, CMR159	5E-011
F	159	MPF159B	CPR159	5E-011A
C	137	MPF137	UG344/U, UG343A/U, CPR137	5E-005
C	137	MPF137C	UG344/U, UG343A/U	5E-005A
H	112	MPF112	UG51/U, UG138/U, CPR112F & G	5E-001
H	112	MPF112B	UG51/U, UG52/U	5E-001A
H	112	MPF112C	UG51/U, UG52/U, CMR112	5E-001C
HS	102	MPF102	UG1493	5E-014
X	90	MPF90	UG39/U, UG40A/U, CPR90	5E-006
X	90	MPF90A	UG39/U, UG40A/U, CMR90	5E-006
X	90	MPF90B	UG39/U, UG40A/U	5E-006A
M	75	MPF75A & B	M3922/70-004 & -005	5E-007
P	62	MPF62	UG419/U, UG541A/U	5E-008
N	51	MPF51A & B	M3922/70-010, -011, -012, -022, -023, -024	5E-012
N	51	MPF51C	Agilent Type, UBR180	5E-013
K	42	MPF42	UG595/U, UG596/U	5E-009
Q	34	MPF34	UG595/U, UG596/U, UG1530/U	5E-019
U	28	MPF28	UG599/U, UG600/U	5E-010
J	22	MPF22	UG383/U	5E-030
T	19	MPF19	UG383/U	5E-030
V	15	MPF15	UG385	5E-031
Y	12	MPF12	UG385	5E-031
Z	10	MPF10	UG385	5E-031

Standard Waveguide Flange Specifications

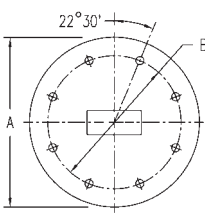
WR650	WG6	R14
UG417A/U (without groove)		
Dimensions	inches	mm
A	5.44	138.18
B	8.69	220.73
E	2.31	58.69
F	1.25	31.73
G	2.37	60.30
H	3.94	100.00
Hole Dia.	0.330 ¹	8.20



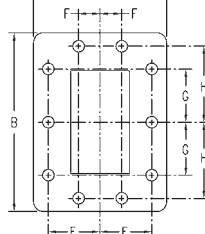
WR430	WG8	R22
UG435B/U (without groove)		
Dimensions	inches	mm
A	4.19	106.38
B	6.34	161.04
E	1.72	43.69
F	0.94	23.83
G	1.79	45.39
H	2.79	70.99
Hole Dia.	0.257 ¹	6.71



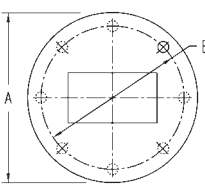
WR284	WG10	R32
UG53/U		
Dimensions	inches	mm
A	5.31	134.87
B	4.75	120.65
Hole Dia.	0.257 ¹	6.50



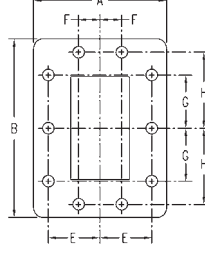
WR229	WG11A	R40
CPR229F UDR40		
Dimensions	inches	mm
A	2.76	70.20
B	3.89	98.73
E	1.05	26.67
F	0.50	12.70
G	1.07	27.18
H	1.62	41.15
Hole Dia.	0.257 ¹	6.50



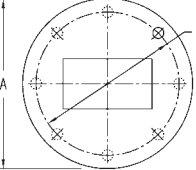
WR187	WG12	R48
UG149/U UAR48		
Dimensions	inches	mm
A	3.64	92.33
B	3.25	82.55
Hole Dia.	0.330 ¹	5.13



WR159	WG13	R58
CPR159 UDR58		
Dimensions	inches	mm
A	2.44	61.98
B	3.18	80.77
E	0.88	22.35
F	0.38	9.53
G	0.50	12.70
H	1.27	32.26
Hole Dia.	0.257 ¹	6.50



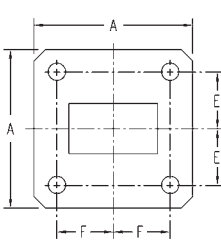
WR137	WG14	R70
UG344/U UAR70		
Dimensions	inches	mm
A	3.13	79.50
B	2.75	69.85
Hole Dia.	0.199 ¹	5.16



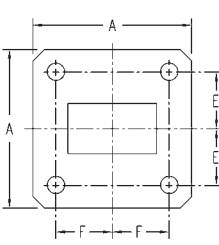
¹ English and metric hole sizes may differ slightly.

Standard Waveguide Flange Specifications

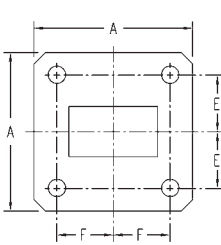
WR112	WG15	R84
UG51/U	UBR84	
Dimensions	inches	mm
A	1.875 ¹	47.90
E	0.737	18.72
F	0.676	17.17
Hole Dia.	0.169 ²	4.255



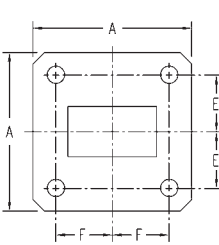
WR90	WG16	R100
UG39/U	UBR100	
Dimensions	inches	mm
A	1.625 ¹	41.40
E	0.640	16.26
F	0.610	15.49
Hole Dia.	0.169 ²	4.255



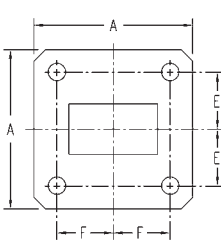
WR75	WG17	R120
COM'L	UBR120	
Dimensions	inches	mm
A	1.50 ¹	38.83
E	0.561	14.25
F	0.520	13.21
Hole Dia.	0.144 ²	4.085



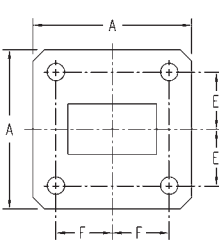
WR62	WG18	R140
UG419/U	UBR140	
Dimensions	inches	mm
A	1.31 ¹	33.30
E	0.478	12.14
F	0.497	12.63
Hole Dia.	0.144 ²	4.085



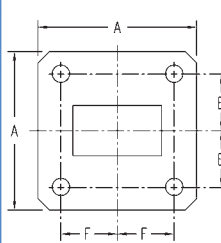
WR51	WG19	R180
COM'L		
Dimensions	inches	mm
A	1.31 ¹	33.27
E	0.497 ¹	12.62
F	0.478 ¹	12.14
Hole Dia.	0.144 ²	3.658



WR42	WG20	R220
UG595/U	UBR220	
Dimensions	inches	mm
A	0.875 ¹	22.41
E	0.335	8.51
F	0.320	8.13
Hole Dia.	0.116 ²	3.07



WR34	WG21	R260
UG1530		
Dimensions	inches	mm
A	0.875 ¹	22.41
E	0.335 ¹	8.51
F	0.320 ¹	8.13
Hole Dia.	0.116 ²	3.07

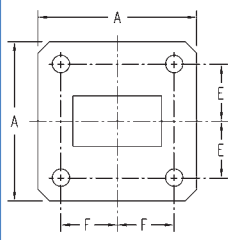


¹ CAUTION: U.S. MIL and commercial flange dimensions differ from IEC flanges.

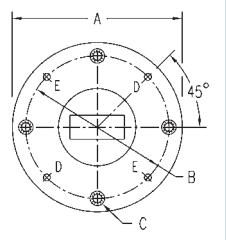
² English and metric hole sizes may differ slightly.

Standard Waveguide Flange Specifications

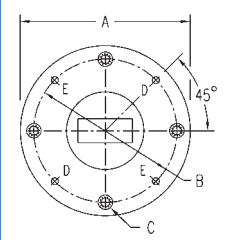
WR28	WG22	R320
UG599/U		
Dimensions	inches	mm
A	0.75	19.05
E	0.265	6.73
F	0.250	6.35
Hole Dia.	0.116	2.98



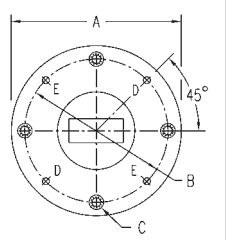
WR22	WG23	R400
UG383/U		
Dimensions	inches	mm
A	1.13	28.85
B	0.94	23.81
C Holes	4-40 UNC-2B	
D Holes	0.063	1.613
E Dowels	0.061	1.555



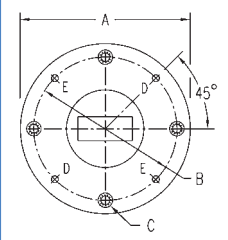
WR19	WG24	R500
UG383/U		
Dimensions	inches	mm
A	1.13	28.85
C Holes	4-40 UNC-2B	
D Holes	0.063	1.613
E Dowels	0.061	1.555
All Holes	0.938	23.81



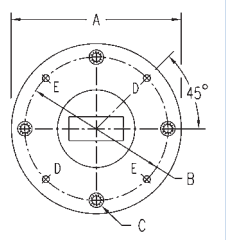
WR15	WG25	R620
UG385/U		
Dimensions	inches	mm
A	0.750	19.05
B	0.563	14.29
C Holes	4-40 UNC-2B	
D Holes	0.063	1.613
E Dowels	0.061	1.555



WR12	WG26	R740
UG387/U		
Dimensions	inches	mm
A	0.750	19.05
B	0.563	14.29
C Holes	4-40 UNC-2B	
D Holes	0.063	1.613
E Dowels	0.061	1.555
All Holes	0.563	14.29



WR10	WG27	R900
UG387/U		
Dimensions	inches	mm
A	0.750	19.05
B	0.563	14.29
C Holes	4-40 UNC-2B	
D Holes	0.063	1.613
E Dowels	0.061	1.555
All Holes	0.563	14.29



Coaxial Cable Assemblies

Flexible and Semi-Rigid Cable

Description

Maury 8015 series flexible cable assemblies feature improved cable to connector transitions. Nominal loss and power handling characteristics of the cable used in these assemblies is shown in the "Available Models" chart below.

Maury 8921 series semi-rigid cable assemblies are supplied as straight sections and are used in general purpose laboratory or systems applications where high stability and durability is critical.

Maury coaxial cable assemblies are available in the following standard lengths. Cable assemblies can also be fabricated to any length required. For non-standard length assemblies, please contact our Sales Department to place a special order. Both flexible and semi-rigid cable assemblies are available in four connector arrangements (see the Connector Configuration table below).

Available Models – Flexible Cable

MODEL	FREQ. RANGE (GHz) & MAX. VSWR	TYPE	JACKET O.D. INCHES (CM)	MIN. BEND (r) INCHES (CM)	LOSS (dB) AT F _{MAX}
7915(X)(L)	DC – 50.0 ≤ 1.45	2.4mm	0.40 (1.02)	1.0 (2.54)	0.65+1.43 dB/FT
8015(X)(L)	DG – 26.5 ≤ 1.45	3.5mm	0.20 (0.508)	1.0 (2.54)	0.40+0.50 dB/FT
8926(X)(L)	DC – 12.4 ≤ 1.50 12.4 – 18.0 ≤ 1.75	SMA	0.19 (0.483)	1.0 (2.54)	0.85 dB/FT

Note: When ordering, indicate the desired connector arrangement where (X) is shown (using "A" for female to female, "B" for male to male, or "C" for female to male configurations). Where (L) is shown indicate the desired standard line length from the chart below.



Available Models – Semi-Rigid Cable

MODEL	FREQ. RANGE (GHz) & MAX. VSWR	TYPE	JACKET O.D. INCHES (CM)	MIN. BEND (r) INCHES (CM)	LOSS (dB) AT F _{MAX}
8921A(L)	DC – 18.0 ≤ 1.30	SMA F-F	0.141 (0.356)	0.25 (0.635)	0.75
8921B(L)	DC – 26.5 ≤ 1.40	SMA M-M	0.141 (0.356)	0.25 (0.635)	0.75
8921C(L)	DC – 18.0 ≤ 1.30	SMA F-M	0.141 (0.356)	0.25 (0.635)	0.75

Note: When ordering, indicate the desired length (from the chart below) where (L) is shown.



Standard Line Lengths

MODEL SUFFIX	LENGTH INCHES (CM)	MODEL SUFFIX	LENGTH INCHES (CM)	MODEL SUFFIX	LENGTH INCHES (CM)
12	12.0 (30.48)	30	30.0 (76.20)	48	48.0 (121.92)
18	18.0 (45.00)	36	36.0 (91.44)	54	54.0 (137.16)
24	24.0 (60.96)	42	42.0 (106.68)	60	60.0 (152.40)

Precision Semi-Rigid Assemblies

Phase Matched 90° Bends



Description - Phase Matched 90° Bends

The Maury 7911A/B/C and 8011A1/B1/C1 series, and model 9526C are precision semi-rigid cable assemblies configured in a 90° bend. They provide a highly stable, extremely durable, low-loss, low VSWR right angle connection for 50 ohm test bench setups or other measurement applications. Each assembly consists of two Maury coaxtube connectors¹ joined by a standard length of copper-jacketed coaxtube that is formed to provide a precise right angle bend.

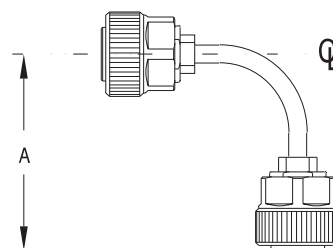
Three cable size/connector combinations are offered: 2.4mm with 0.0865-inch (O.D.) coaxtube; 3.5mm with 0.141-inch (O.D.) coaxtube; and 7mm with 0.250-inch (jacket O.D.) coaxtube.

Sexed connectors are offered in A (female to female), B (male to male), or C (female to male) connector arrangements.

Available Models

MODEL	FREQUENCY RANGE (GHz) AND MAXIMUM VSWR	CONNECTOR ARRANGEMENT	"A" DIMENSION INCHES (CM)
8011A1	DC – 26.5 ≤ 1.25	3.5mm F – F	2.00 (5.08)
8011B1	DC – 26.5 ≤ 1.25	3.5mm M – M	2.00 (5.08)
8011C1	DC – 26.5 ≤ 1.25	3.5mm F – M	2.00 (5.08)
9526C	DC – 8.0 ≤ 1.10	7mm	1.75 (4.45)
	8.0 – 18.0 ≤ 1.25		
7911A	DC – 50.0 ≤ 1.5	2.4mm F – F	1.90 (4.83)
7911B	DC – 50.0 ≤ 1.5	2.4mm M – M	1.90 (4.83)
7911C	DC – 50.0 ≤ 1.5	2.4mm F – M	1.90 (4.83)

Dimensions



Precision Right Angle Test Port Adapters

Phase Matched 90° Bends

Description - Right Angle Test Port Adapters

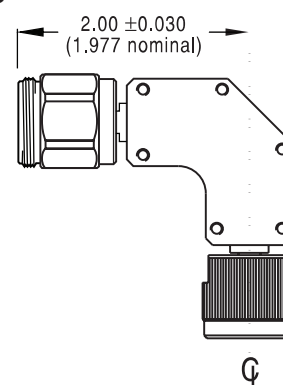
The Maury 8011E1, 8011F1/F2 precision right angle test port adapters are designed to mate with the ruggedized test ports of Agilent and Anritsu network analyzers. They effectively extend the network analyzer test port at a right angle with the same ruggedized connector found on the test port, or with a standard 3.5mm female or male connector. They allow users to maintain the high reliability and stability of the network analyzer test port, with flexibility for unique measurement requirements.

Three connector combinations/types are offered: NMD 3.5mm (female) to NMD 3.5mm (male), NMD 3.5mm (female) to 3.5mm (female) and NMD 3.5mm (female) to 3.5mm (male).

These right angle test port adapters are ideal for use with the 8946 series of VNA test port cable/adaptor kits available from Maury (see page 134–136).



Dimensions



Available Models

MODEL	FREQUENCY RANGE AND MAXIMUM VSWR	CONNECTOR ARRANGEMENT	DIMENSIONS INCHES (CM)
8011E1	DC – 34.0 GHz ≤ 1.25	NMD3.5mm F – NMD3.5mm M	2.00 (5.08)
8011F1	DC – 34.0 GHz ≤ 1.25	NMD3.5mm F – 3.5mm F	2.00 (5.08)
8011F2	DC – 34.0 GHz ≤ 1.25	NMD3.5mm F – 3.5mm M	2.00 (5.08)

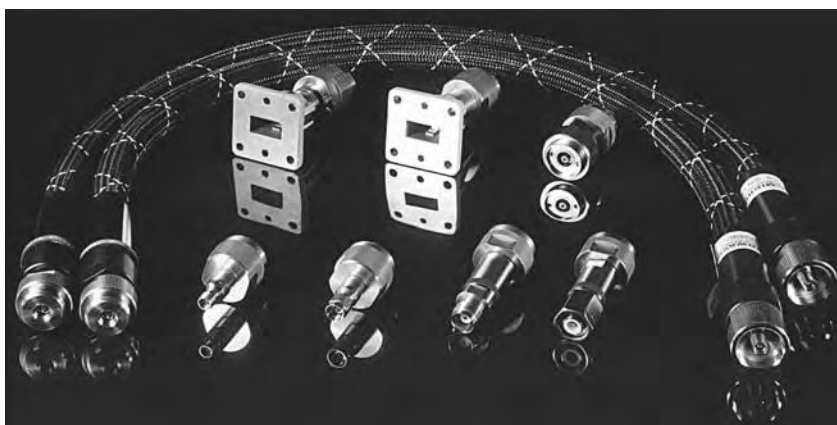
¹ Maury coaxtube connectors are designed for use with 50 ohm copper-jacketed coaxtube, and are configured to allow the outer and center conductors to be soldered at assembly for maximum reliability.

Test Port Cable and Adapter Kits

Coaxial-To-Coaxial and Waveguide-To-Coaxial Test Port Adapters

Features

- For VNA Applications
- Ruggedized Test Port Connectors
- For Use with 2.4mm, 2.92mm, 3.5mm, and 7mm Test Ports
- Coaxial Test Port to Waveguide Adapters Available



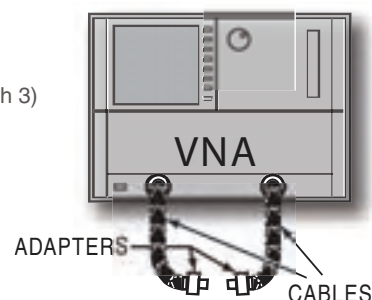
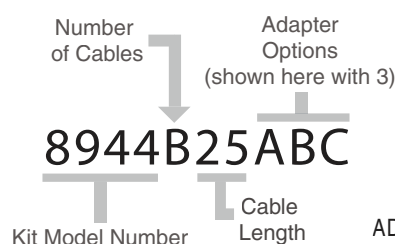
Description

Maury 8944, 8946 and 8948 series test port cable and adapter kits replace multiple cables in various connector types with a versatile and cost effective alternative. The cable assemblies extend the test ports of network analyzers, and have a rugged female and male test port connector at each end. They come in standard lengths of 25 or 38 inches and are extremely flexible while maintaining excellent phase and amplitude stability.

The adapters also have a rugged test port connector on one side with a precision 2.4mm, 2.92mm, 3.5mm, 7mm, N, TNC or waveguide connector (EIA WR229 to WR28) on the other side. Some options include NMD to NMD adapters. Each kit includes up to three user-specified adapter sets (see pages 135-136). Kits with more than three adapter sets can be configured as special orders. Individual adapters can also be purchased separately.

Ordering Options

To specify the test port cable and adapter options you need, add the appropriate letters and numbers to the end of the kit model number (as shown in the diagram at right). The first letter indicates the number of cables desired (A = one cable; B = 2 cables). After it, add the desired cable length (25-inch or 38-inch). Next add the appropriate letters to indicate the desired adapter options (from the tables on pages 135-136). One, two, or three adapter options may be ordered with standard kits. Additional adapters are available in custom configured kits.



Available Models – Kits

KIT MODEL	TYPE	CABLE LENGTH INCHES (CM)	CABLES PER KIT	FREQUENCY RANGE (GHz)	CABLE O.D. (NOMINAL) INCHES (CM)	BEND RADIUS (MINIMUM) INCHES (CM)	NOMINAL IMPEDANCE
8946A25 (*) (*) (*)	NMD2.4mm	25.0 (63.5)	1	DC — 50.0	0.6 (1.524)	2.5 (6.35)	50 ohm
8946B25 (*) (*) (*)	NMD2.4mm	25.0 (96.5)	2				
8946A38 (*) (*) (*)	NMD2.4mm	38.0 (63.5)	1				
8946B38 (*) (*) (*)	NMD2.4mm	38.0 (96.5)	2				
8946C25	NMD2.4mm	25.0 (63.5)	1				
8946C38	NMD2.4mm	38.0 (96.5)	1				
8944A25 (*) (*) (*)	NMD3.5mm	25.0 (63.5)	1	DC — 26.5	0.6 (1.524)	2.5 (6.35)	50 ohm
8944B25 (*) (*) (*)	NMD3.5mm	25.0 (63.5)	2				
8944A38 (*) (*) (*)	NMD3.5mm	38.0 (63.5)	1				
8944B38 (*) (*) (*)	NMD3.5mm	38.0 (63.5)	2				
8944C25	NMD3.5mm	25.0 (63.5)	1				
8944C38	NMD3.5mm	38.0 (96.5)	1				
8948A25 (*) (*) (*)	7mm	25.0 (63.5)	1	DC — 18.0	0.6 (1.524)	2.5 (6.35)	50 ohm
8948B25 (*) (*) (*)	7mm	25.0 (63.5)	2				
8948A38 (*) (*) (*)	7mm	38.0 (63.5)	1				
8948B38 (*) (*) (*)	7mm	38.0 (63.5)	2				
8948C25	7mm	25.0 (63.5)	1				
8948C38	7mm	38.0 (63.5)	1				

(*) Insert adapter option letters from the Adapter Options table on page 135.

NOTE: 8946C, 8944C and 8948C models are cables only without adapters.

Key Literature: Maury data sheet 2Z-001, 2Z-001A and 2Z-003.

Test Port Cable and Adapter Kits

Cable Specifications

Specifications (25-inch Length Cables)

Standard 25-inch cables in Maury 8944, 8946 and 8948 series test port cable and adapter kits have the following specifications:

Frequency Range:

8946 series	DC – 50.0 GHz
8944 series	DC – 26.5 GHz
8948 series	DC – 18.0 GHz

Insertion Loss (dB):

8946 series	Typical = $0.05 + 0.30(f) + 0.010(f)$ Guaranteed = $0.25 + 0.35(f) + 0.015(f)$
8944 & 8948 series	Typical = $0.05 + 0.30(f) + 0.010(f)$ Guaranteed = $0.25 + 0.35(f) + 0.015(f)$

Return Loss (dB):

8946 series	15
8944 & 8948 series	18

Overall Phase Stability (degrees): Typical = $0.05(f)$
Guaranteed = $0.5 + 0.08(f)$

Overall Amplitude Stability (dB): Typical = ≤ 0.03
Guaranteed = ≤ 0.08

Return Loss Stability (dB): ≥ 40

Specifications (38-inch Length Cables)

Standard 38-inch cables in Maury 8944, 8946 and 8948 series test port cable and adapter kits have the following specifications:

Frequency Range:

8946 series	DC – 50.0 GHz
8944 series	DC – 26.5 GHz
8948 series	DC – 18.0 GHz

Insertion Loss (dB): Typical = $0.044 + 0.47(f) + 0.014(f)$
Guaranteed = $0.290 + 0.51(f) + 0.017(f)$

Return Loss (dB):

8946 series	15
8944 & 8948 series	18

Overall Phase Stability (degrees): Typical = $0.10(f)$
Guaranteed = $0.5 + 0.17(f)$

Overall Amplitude Stability (dB): Typical = ≤ 0.05
Guaranteed = ≤ 0.15

Return Loss Stability (dB): ≥ 40

Adapter Options

NMD2.4mm Adapter Models and Set Options

ADAPTER MODEL	ADAPTS SIDE A	SIDE B	QUANTITY PER SET	OPTION CODE
7909A1	NMD2.4mm (f)	2.4mm (f)	1	A
7909A2	NMD2.4mm (f)	2.4mm (m)	1	
7909B1	NMD2.4mm (f)	3.5mm (f)	1	B
7909B2	NMD2.4mm (f)	3.5mm (m)	1	
7909C	NMD2.4mm (f)	APC7	2	C
7909D1	NMD2.4mm (f)	Type N (f)	1	D
7909D2	NMD2.4mm (f)	Type N (m)	1	
7909F1	NMD2.4mm (f)	2.92mm (f)	1	E
7909F2	NMD2.4mm (f)	2.92mm (m)	1	

NMD3.5mm Adapter Models and Set Options

ADAPTER MODEL	ADAPTS SIDE A	SIDE B	QUANTITY PER SET	OPTION CODE
8009A	NMD3.5mm (f)	3.5mm (f)	1	A
8009B	NMD3.5mm (f)	3.5mm (m)	1	
2633C	NMD3.5mm (f)	7mm	2	B
8829A	NMD3.5mm (f)	Type N (f)	1	C
8829B	NMD3.5mm (f)	Type N (m)	1	
8619A	NMD3.5mm (f)	TNC (f)	1	D
8619B	NMD3.5mm (f)	TNC (m)	1	
2433A1	NMD3.5mm (f)	14mm	2	E
H230K1	NMD3.5mm (f)	WR112	2	F
X230K1	NMD3.5mm (f)	WR90	2	G
M230K1	NMD3.5mm (f)	WR75	2	H
P230K1	NMD3.5mm (f)	WR62	2	J
N230K3	NMD3.5mm (f)	WR51	2	K
K230K6	NMD3.5mm (f)	WR42	2	L

7mm Adapter Models and Set Options

ADAPTER MODEL	ADAPTS SIDE A	SIDE B	QUANTITY PER SET	OPTION CODE
8022A1	7mm	3.5mm (f)	1	A
8022B1	7mm	3.5mm (m)	1	
2633A	7mm	7mm (f)	2	B
2606C	7mm	Type N (f)	1	C
2606D	7mm	Type N (m)	1	
2622A1	7mm	TNC (f)	1	D
2622B	7mm	TNC (m)	1	
2607A1	7mm	14mm	2	E

Test Port Cable and Adapter Kits

Adapter Specifications

Coaxial to Coaxial Test Port Adapter Specifications

ADAPTER MODEL	ADAPTS SIDE A	SIDE B	FREQUENCY RANGE AND MAXIMUM VSWR (GHZ)				NOMINAL IMPEDANCE	OVERALL LENGTH INCHES (CM)	
7909A1 ¹	NMD2.4mm female	2.4mm female	DC	—	26.5	≤ 1.10	50 ohm	1.48	(3.76)
7909A2 ¹	NMD2.4mm female	2.4mm male	26.5	—	40.0	≤ 1.15	50 ohm	1.51	(3.84)
			40.0	—	50.0	≤ 1.20			
7909B1	NMD2.4mm female	3.5mm female	DC	—	10.0	≤ 1.06	50 ohm	1.26	(3.20)
7909B2	NMD2.4mm female	3.5mm male	10.0	—	20.0	≤ 1.10	50 ohm	1.26	(3.20)
			20.0	—	34.0	≤ 1.12			
7909C	NMD2.4mm female	7mm	DC	—	10.0	≤ 1.05	50 ohm	2.16	(5.49)
			10.0	—	20.0	≤ 1.07			
			20.0	—	34.0	≤ 1.10			
7909D1	NMD2.4mm female	Type N female	DC	—	10.0	≤ 1.08	50 ohm	1.80	(4.57)
7909D2	NMD2.4mm female	Type N female	10.0	—	20.0	≤ 1.12	50 ohm	1.84	(4.67)
			20.0	—	34.0	≤ 1.14			
7909F1	NMD 2.4mm female	2.92mm (K) female	DC	—	20.0	≤ 1.10	50 ohm	1.44	(3.66)
7909F2	NMD 2.4mm female	2.92mm (K) male	20.0	—	40.0	≤ 1.16	50 ohm	1.48	(3.76)
7909H	NMD 2.4mm female	NMD 3.5mm male	DC	—	10.0	≤ 1.06	50 ohm	1.49	(3.79)
			10.0	—	20.0	≤ 1.10			
			20.0	—	34.0	≤ 1.14			
8009A	NMD 3.5mm female	3.5mm female	DC	—	18.0	≤ 1.08	50 ohm	1.45	(3.68)
8009B	NMD 3.5mm female	3.5mm male	18.0	—	26.5	≤ 1.12	50 ohm	1.49	(3.79)
2633C	NMD 3.5mm female	7mm	DC	—	18.0	≤ 1.018 + 0.003f	50 ohm	1.86	(4.72)
8829A	NMD 3.5mm female	Type N female	DC	—	6.0	≤ 1.04	50 ohm	2.04	(5.18)
8829B	NMD 3.5mm female	Type N male	6.0	—	18.0	≤ 1.08	50 ohm	2.20	(5.59)
2433A1	NMD 3.5mm female	14mm (GR900 equiv)	DC	—	8.5	≤ 1.01 + 0.008f	50 ohm	2.32	(5.89)
8022A1	3.5mm female	7mm	DC	—	4.0	≤ 1.04	50 ohm	1.67	(4.24)
8022B1	3.5mm male	7mm	4.0	—	18.0	≤ 1.08	50 ohm	1.67	(4.24)
2633A	7mm	7mm "female"	DC	—	18.0	≤ 1.004 + 0.003f	50 ohm	1.62	(4.12)
2606C	7mm	Type N female	DC	—	4.0	≤ 1.03	50 ohm	1.51	(3.84)
2606D	7mm	Type N male	4.0	—	9.0	≤ 1.04	50 ohm	1.51	(3.84)
			9.0	—	18.0	≤ 1.07			
2622A1	7mm	TNC female	DC	—	4.0	≤ 1.05	50 ohm	1.68	(4.26)
2622B	7mm	TNC male	4.0	—	18.0	≤ 1.15	50 ohm	1.55	(3.94)
2607A1	7mm	14mm (GR900 equiv)	DC	—	8.5	≤ 1.004 + 0.004f	50 ohm	2.01	(5.10)

Waveguide to Coaxial Test Port Adapter Specifications

ADAPTER MODEL	ADAPTS SIDE A	SIDE B	FREQUENCY RANGE AND MAXIMUM VSWR (GHZ)				EQUIVALENT FLANGE	OVERALL LENGTH INCHES (CM)	
E230K1 ²	NMD3.5mm female	EIA WR229	3.3	—	4.9	≤ 1.10	CPR229F	3.88	(9.86)
G230K1 ²	NMD3.5mm female	EIA WR187	3.95	—	5.85	≤ 1.10	UG149/U	3.88	(9.86)
F230K1	NMD3.5mm female	EIA WR159	4.9	—	7.05	≤ 1.10	CPR159F	3.40	(8.64)
C230K1	NMD3.5mm female	EIA WR137	8.85	—	8.20	≤ 1.10	UG344/U	3.13	(7.95)
H230K1	NMD3.5mm female	EIA WR112	7.05	—	10.0	≤ 1.10	UG51/U	2.98	(7.57)
X230K1	NMD3.5mm female	EIA WR90	8.2	—	12.4	≤ 1.10	UG39/U	2.73	(6.93)
M230K1	NMD3.5mm female	EIA WR75	10.0	—	15.0	≤ 1.10	MPF75	2.63	(6.68)
P230K1	NMD3.5mm female	EIA WR62	12.4	—	18.0	≤ 1.10	UG419/U	2.38	(6.05)
N230K3	NMD3.5mm female	EIA WR51	15.0	—	22.0	≤ 1.20	MPF51	2.00	(5.08)
K230K6	NMD3.5mm female	EIA WR42	18.0	—	26.5	≤ 1.15	UG595/U	1.80	(4.57)
U233E ³	NMD2.92mm female	EIA WR28	26.5	—	40.0	≤ 1.30	UG599/U	1.80	(4.57)

¹ 7909A1 and 7909A2 are phase matched for VNA applications.

³ Mates with the special (K) connector provided on Anritsu 360 VNA.

² These Larger waveguide adapters should not be directly connected to test sets without support.

3.5mm Rigid and Semi-Rigid Air Line Connectors

8001 and 8003 Series

Description

Maury 3.5mm 8001 series rigid air line connectors are designed for use with air dielectric coaxial line with 0.0598-inch (1.52mm) inner conductor diameter and 0.1378-inch (3.5mm) outer conductor inner diameter. The 8003 series are used with a 0.141 inch semirigid cable. Materials and instructions for fabricating the air line and cable can be provided as well as a connector tool kit.

These connectors have a high performance 50 ohm, air dielectric interface that operates mode-free through 34 GHz with low VSWR and low insertion loss. They comply with proposed USNC/IEC/SC46D standards: general precision connector, instrument grade – GPC3.5 per Maury data sheet 5E-062, and are mating compatible with SMA and 2.92mm (K) connectors. They are designed for durability and good connection repeatability. Tool kits, torque wrenches and other accessories are available.

Electrical Specifications¹

Frequency Range DC to 34 GHz
 Nominal Impedance 50 ohm
 VSWR $1.01 + 0.004f$ (GHz)
 Insertion Loss (dB) $0.015 - f$ (GHz)
 R. F. Leakage <-100 dB at 26.5 GHz
 Contact Resistance:

Inner Conductor <2.0 milliohm

Outer Conductor <0.4 milliohm

Voltage Rating 500 volts RMS

Dielectric Insulation Rating 1500 volts RMS

Power Handling $2.5 \text{ kW} \sqrt{f}$ (MHz)
 above 16 Hz

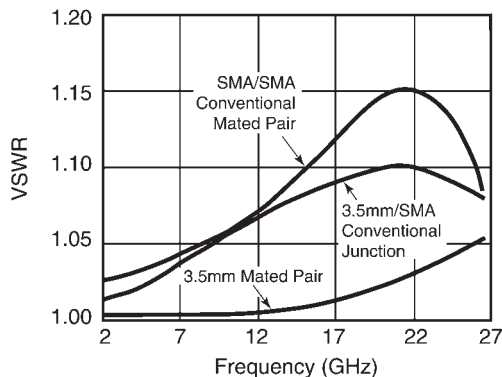
Environmental Specifications

Thermal Limits -65° to +85° C

Humidity 20% to 80% RH

Pressure 590mm to 780mm Hg

Typical Performance



¹ These specifications are for a mated pair (models 8001A and 8001B) and may not apply to when used with mating-compatible connectors.

² 8001K is provided in a foam-lined wood instrument case; 8003K is provided in a foam-lined molded plastic case.

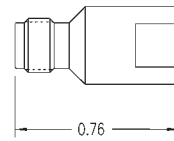


8001A

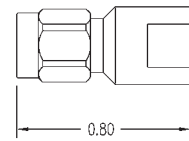


8001B

Dimensions – Inches

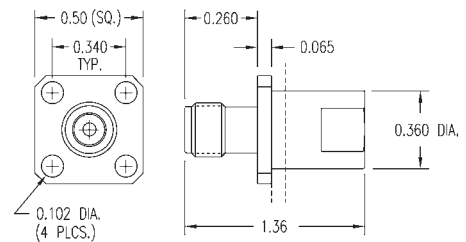


8001A

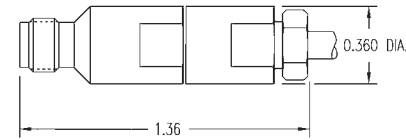


8001B

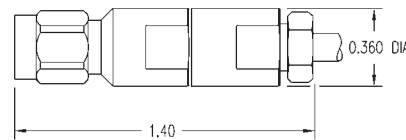
8001C Female Panel Mount Connector



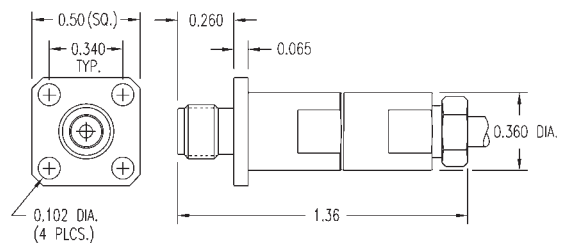
8003A Female Connector for 0.141-inch Semi-Rigid Cable



8003B Male Connector for 0.141-inch Semi-Rigid Cable



8003C Female Panel Mount Connector for 0.141-inch Semi-Rigid Cable



Materials and Tool Kits

MODEL	DESCRIPTION
8001G	Inner conductor rod: unfinished beryllium copper; 0.0589 ± 0.0003-inch dia. 6.00-inch length.
8001H	Outer conductor rod: unfinished gun-drilled, honed aluminum tubing; 0.1378 ± 0.0003-inch I.D.; 0.375-in. O.D.; 6.00-inch length.
8001K ²	Rigid air line connector tool kit: center conductor pin vice & torque pin vice; 3/16-in. open end wrench; 5/16-in. torque wrench
8003K ¹²	Semi-rigid cable connector tool kit: tools and instructions for assembling 0.141-in. semi-rigid cable connectors.

3.5mm Panel Mount, Suspended Stripline, and Micro-Strip Launch Connectors

8002 and 8004 Series

Panel Mount Connectors

The 8002A and 8002B are 3.5mm panel mount connectors in a four-hole mounting configuration. Ordering Option 1 converts these to two-hole mounting. The rear part of the center conductor can be removed for machining and a set of five spare center conductors, 8002C, is available.

Suspended Stripline Connectors

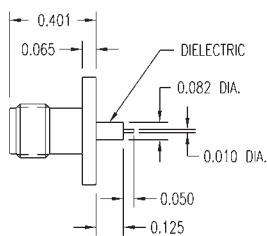
The 8002D and 8002E are designed for use with suspended stripline circuits utilizing 0.010 thick dielectric with 1/2 ounce copper on both sides (0.012 inch nominal thickness). 8002D and 8002E are provided with the 4-Hole flange configuration only.

Suspended Stripline Connectors

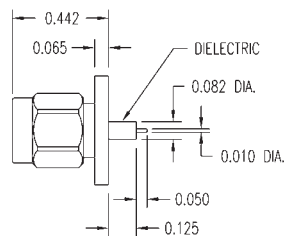
The 8004 series connectors are designed for use with micro-strip circuits and include a transformer from 3.5mm to a 0.01-inch pin diameter launch. Three basic panel mount configurations are available: Mounting Block, Dielectric Feed Thru, and Bushing Feed Thru. Mounting Block and Dielectric Feed Thru versions (8004A, 8004B, 8004C and 8004D) are available in both 4-Hole flange and 2-Hole flange configurations. 8004E and 8004F Bushing Feed Thru versions are only available with the 4-Hole flange.

Dielectric Feed Thru Configuration

8004C Female



8004D Male

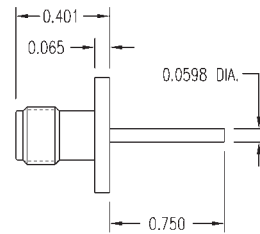


Ordering Flange Configurations

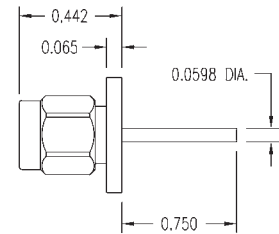
When placing your order be sure to indicate which flange configuration you need. The default configuration is the 4-hole flange, which is standard for all 8002 and 8004 models.

A 2-Hole flange option is available for 8002 and 8004 models except 8002D, 8002E, 8004A, 8004B, 8004E and 8004F. To order connectors with the 2-Hole flange, indicate that you are ordering Option 1 by adding a numeral 1 after the model number.

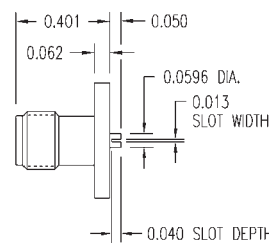
8002A Female



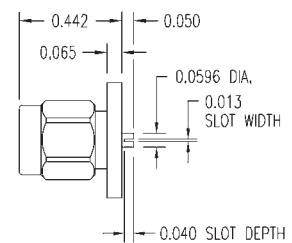
8002B Male



8002D Female

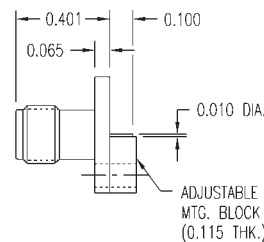


8002E Male

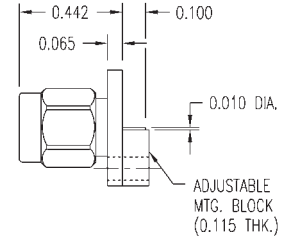


Mounting Block Configuration

8004A Female

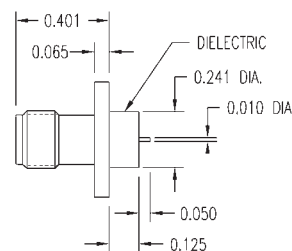


8004B Male

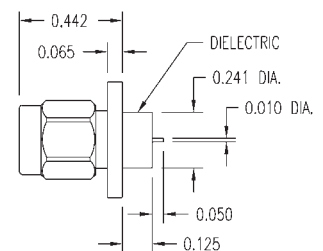


Bushing Feed Thru Configuration

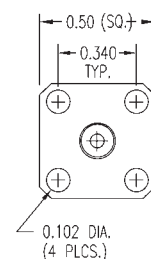
8004E Female



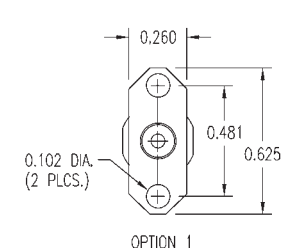
8004F Male



4-Hole Flange



2-Hole Flange (Option 1)



7mm Precision Connectors

2680A1 – Rigid Line Connectors

Description

The 2680A1 is a precision 7mm coaxial connector designed primarily for use with rigid air dielectric transmission lines (principal dimensions: 0.2756/0.01197 in.) and is equivalent to 7mm. These connectors provide superior electrical and mechanical performance for precision laboratory instruments. The sexless coupling mechanism permits any two 7mm connectors to be mated directly. The outer coupling nut can be removed and other coupling mechanisms substituted without disturbing the air line assembly.

The connector barrel configuration complies with IEEE requirements for 7mm general precision connectors. Because electrical and mechanical mating are accomplished in the same plane, the reference plane is clearly defined and permits accurate determination of electrical lengths.

All movable components of the connector are captivated. Assembly instructions with air line preparation dimensions are provided with each connector. The coupling unit is a 3/4" hex fabricated from stainless steel. (See Maury data sheet 5E-060.)



2680A1

Specifications

Frequency Range	DC to 18 GHz
Characteristic Impedance	50 ohm $\pm 0.2\%$
VSWR	1.003 +0.002 (F GHz)
Insertion Loss (dB)	$< 1.007 \sqrt{f \text{ (GHz)}}$ per pair
Leakage (up to 6 GHz)	Better than 120 dB below signal
DC Contact Resistance	Inner: < 1.0 milliohm; Outer: < 0.1 milliohm

MODEL	DESCRIPTION
2680A1	7mm Sexless

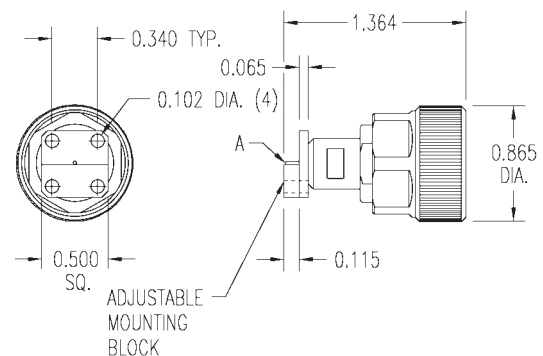
7mm Precision Micro-Strip Connectors

2683 Series

Description

These connectors are designed for mounting on miniature micro-strip packages. They provide a well matched transition from DC to 18 GHz with a typical VSWR of 1.10, with a 50 ohm nominal impedance.

MODEL	DIMENSION "A" (INCHES)
2683A1	0.010 diameter pin
2683B1	0.006 thick x 0.020 wide tab



Accessories

Precision connectors require precision assembly and proper gaging of the connector pin depth and location in order to produce optimum performance. The following accessories are the best tools available for doing the job correctly. We highly recommended their use for assembly or disassembly of the Maury precision 7mm connectors on this page.

MODEL	DISCRIPTION
A028	Push-on style 7mm connector gage kit (see page 92)
2697A	Tool kit
2698C2	Torque wrench; 3/4-inch hex; 12 in. lbs (see page 94)

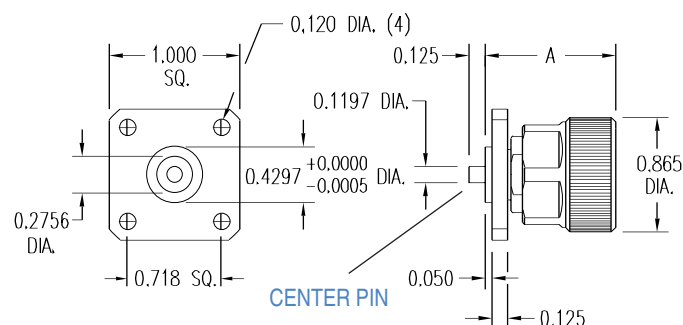
7mm Precision Connectors

2680B1/C1 – Panel Mount Connectors

Description

Two flanged connectors are available. Model 2680C1 has a removable flange and center pin with a 0.093 hole solder pot. Model 2680B1 is essentially a rigid line type connector with an integral flanged body that receives an air line like model 2680A1. Both models exhibit the same basic electrical characteristics as model 2680A1.

MODEL	DESCRIPTION	DIMENSION "A"	
		INCHES	(CM)
2680B1	7mm Sexless with integral flange	1.200	(3.048)
2680C1	7mm Sexless with removable contact pin	0.950	(2.413)



Note: Dimensions shown are for 2680C1 only.

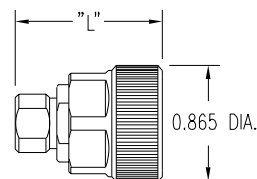
7mm Precision Semi-Rigid Cable Connectors

2681 Series

Description

These connectors are designed for easy assembly with semi-rigid coaxitube cables. The design includes a threaded female bushing that attaches to the cable. This bushing is soldered in place, then threaded into the back of the 7mm connector body.

The 7mm connectors exhibit the same basic electrical characteristics as model 2680A1, and the finished assembly provides a highly stable, highly repeatable connection that is rated for a frequency range from DC to 12.4 GHz, but is usable to 18 GHz.



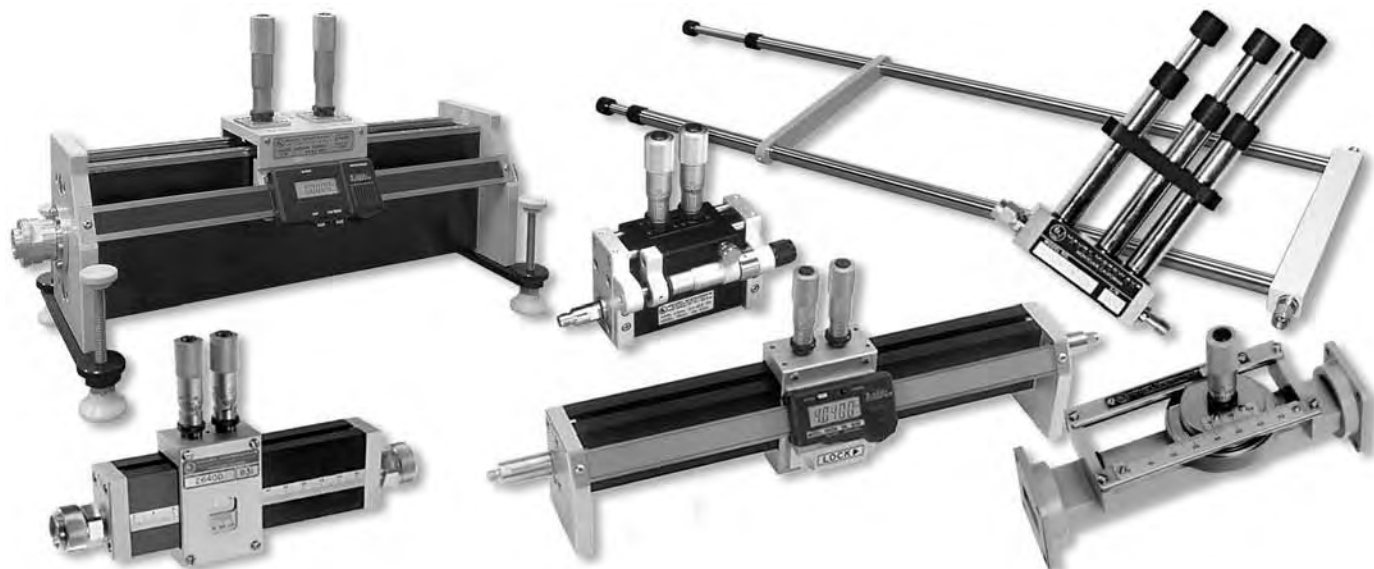
MODEL	FOR USE WITH	MAX. VSWR (DC-12.4 GHz)	LENGTH ("L")	
			INCHES	(CM)
2681C1	0.141 dia. copper coaxitube	1.15	1.5	(3.81)
2681D1	0.250 dia. copper coaxitube	1.12	1.5	(3.81)
2681E1	0.325 dia. copper coaxitube	1.10	1.5	(3.81)

Proper Connector Care

To insure the best electrical performance, prevent serious damage and obtain the most accurate measurements, you must always check the critical interface dimensions of your connectors before mating.

Destructive interference will result if contacts protrude beyond the conductor mating planes. This can cause buckling of the female contact fingers or damage to associated equipment. Excessive gaps between mated contacts or dielectrics can produce undesirable high reflections and reduced power handling. Such out-of-tolerance conditions may result in impaired electrical performance and damage to mated connectors. See page 92 for a complete list of Maury connector gages and gage kits.

Manual Tuners



General Information

Manual tuners are used both in the laboratory and as system components to either establish or transform impedances for a number of applications. They can be used to establish optimum source or load terminations for device characterization, normalize a source or load for precision laboratory measurements or calibrations (noise,

power, etc.), and can act as a matching transformer between a mismatched source and a mismatched load. Maury produces several types of coaxial manual tuners in two categories; slide screw tuners and stub tuners. Waveguide slide screw tuners are available in standard matching ranges only.

Coaxial Slide Screw Tuners – Maury coaxial slide screw tuners are particularly well suited for use in establishing impedances for device characterization, or for any other application requiring a precisely repeatable mismatch condition. Calibrated position indicators on these tuners make it possible to repeat a specific matching condition with a high degree of accuracy. Their design allows the reflection magnitude and phase to be set independently. Slide screw tuners are also easy to use due to the almost independent electrical results of the mechanical motions.

These tuners employ a slab-line transmission structure which defines their frequency range, with dual probes for enhanced matching characteristics. The probes are micrometer driven and work with a vernier readout of carriage position (except for the 3.5mm and 2.4mm units which have micrometer driven carriages). Position locks are provided on both the probe micrometers and the carriage mechanism. Units with sexed connectors have a female connector on one end and a male on the other.

Coaxial Stub Tuners – Maury stub tuners are basic laboratory tools used for matching load impedances to provide for maximum power transfer between a generator and a load, and for introducing a mismatch into an otherwise matched system. Typical applications include power and attenuation measurements, tuned reflectometer

systems and providing a DC return for single-ended mixers and detectors. Maury stub tuners are available in double- and triple-stub configurations with frequency ranges extending from 0.2 to 18.0 GHz.

The inter-stub spacing determines the range of impedances that can be matched and the ease of tuning. Triple-stub tuners are more convenient to use since tuning sensitivity is relatively independent of stub spacing.

Waveguide Slide Screw Tuners – Maury also offers manual tuners designed with slotted waveguide sections and movable carriages supporting micrometer driven probes that extend down into the waveguide. They are valuable tools for optimizing a mismatched load and/or source for maximum power transfer, or for establishing a specific source or load termination condition for device characterization.

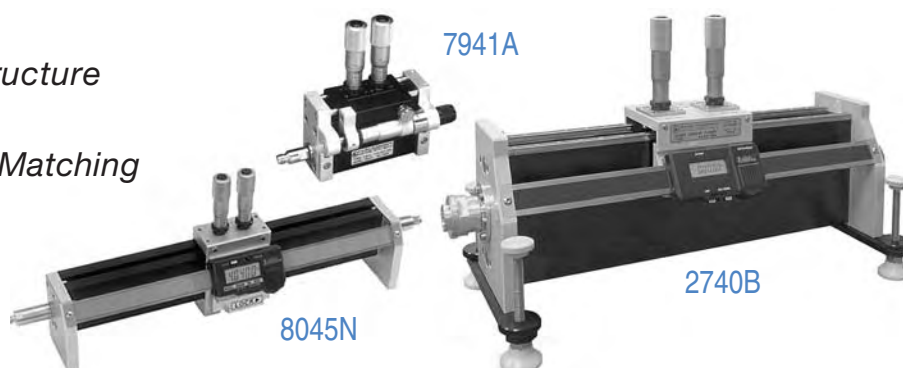
They differ from coaxial slide screw tuners in that reflection phase is set by the position of a single probe along the waveguide, instead of the dual probes and slab line/center conductor assembly of coaxial models. Magnitude is still set by the probe penetration depth, which is controllable to 0.001-inch resolution and can be locked down to prevent movement after adjustment. The carriage is held in constant tension to provide smooth movement and to eliminate the need for a position lock.

 Key Literature: Maury data sheet 2G-008, 2G-030, 2G-035, 2G-035A, 2G-035B, 2G-035C and 3A-353.

Coaxial Slide Screw Tuners – Wide Matching Range

Features

- ▶ Slab-line Transmission Structure
- ▶ Dual Probes for Improved Matching
- ▶ LCD Readout for Carriage Position



Description

Maury wide matching range slide screw tuners feature a slab-line transmission structure with dual micrometer-driven probes that provide precise control of the mismatch magnitude. Models operating up to 18 GHz are equipped with a digital LCD readout to indicate carriage position (phase). Higher frequency models are equipped with a micrometer driven carriage mechanism which is also employed in the standard matching range models (see page 144).

The positional repeatability and high matching range of these tuners make them ideally suited for use in device characterization

applications where there is a critical need to establish impedances near the outer edge of the Smith chart and to reproduce electrical characteristics as a function of mechanical position. They are designed to serve as a matching network for reducing reflections caused by mismatches present in a transmission line, or to introduce a controlled mismatch into an otherwise matched transmission line.

The models listed below are optimized for operation over wider matching ranges than the standard matching range models.

Available Models

MODEL	FREQUENCY RANGE (GHz)	CONNECTOR TYPE	VSWR MATCHING RANGE	MAXIMUM LOSS (PROBES RETRACTED)	PROBE CROSSOVER FREQUENCY	POWER ¹ HANDLING (AVE./PK. WATTS)	DIMENSION "A" INCHES (CM)	DIMENSION "B" INCHES (CM)
7941A	12.0 — 50.0	2.4mm ²	10:1	1.0 dB	21.5 GHz	15/150	0.417 (1.059)	4.62 (11.735)
8041C	12.0 — 34.0	3.5mm ³	10:1	0.7 dB	16.0 GHz	15/150	0.417 (1.059)	4.95 (12.573)
8045D1	1.8 — 18.0	3.5mm ³	12:1	0.4 dB	5.5 GHz	25/250	3.4 (8.636)	8.94 (22.708)
2640D1		7mm ⁴				50/500	3.4 (8.636)	8.88 (22.555)
1643D1		Type N ⁵				50/500	3.4 (8.636)	8.92 (22.657)
8045P	0.8 — 18.0	3.5mm ³	10:1	0.6 dB	4.6 GHz	25/250	7.8 (19.812)	13.34 (33.884)
2640P		7mm ⁴				50/500	7.8 (19.812)	13.28 (33.731)
1643P		Type N ⁵				50/500	7.8 (19.812)	13.32 (33.833)
1643N	0.8 — 2.5 2.5 — 8.0	Type N ⁵	25:1 18:1	0.5 dB	2.8 GHz	50/500	7.8 (19.812)	13.32 (33.833)
2640N	0.8 — 2.5 2.5 — 8.0	7mm ⁴	25:1 18:1	0.5 dB	2.8 GHz	50/500	7.8 (19.812)	13.28 (33.731)
8045N	0.8 — 2.5 2.5 — 8.0	3.5mm ³	25:1 18:1	0.5 dB	2.8 GHz	25/250	7.8 (19.812)	13.34 (33.884)
2740B	0.8 — 8.0	7-16 ⁶	35:1	0.1 dB	2.8 GHz	100/1000	7.88 (20.015)	14.48 (36.779)
2440B		14mm ⁷					7.88 (20.015)	13.07 (33.198)
2740C	0.4 — 4.0	7-16 ⁶	25:1	0.1 dB	1.4 GHz	100/1000	14.95 (37.973)	22.76 (57.810)
2440C		14mm ⁷					14.95 (37.973)	21.35 (54.229)

¹ Within rated matching range.

² Precision 2.4mm per Maury data sheet 5E-064.

³ Precision 3.5mm per Maury data sheet 5E-062.

⁴ Precision 7mm per Maury data sheet 5E-060.

⁵ Precision type N per Maury data sheet 5E-049.

⁶ Precision 7-16 per Maury data sheet 5E-066.

⁷ Precision 14mm (GR900) per Maury data sheet 5E-068.

Coaxial Slide Screw Tuners – Wide Matching Range

Functional Description

The dual probe structure in Maury coaxial slide screw tuners is designed so that one probe (the low frequency probe) covers the range from the lowest frequency to the crossover frequency listed in the **Available Models** table on page 142. The second probe (the high frequency probe) covers the range from the crossover frequency to the tuner's maximum rated frequency. The optimum crossover frequency varies from tuner to tuner.

As each micrometer-driven probe is introduced into the slab-line transmission structure it induces a mismatch in its frequency range. The magnitude of this impedance

mismatch is determined by the probe position (depth); the closer the probe approaches the center conductor, the greater the magnitude. The phase of the impedance mismatch is determined by the carriage position. The probes operate independently of each other with little or no interaction. Each probe will meet its specifications over its rated frequency range, and typically has considerably higher matching capability in the middle of its band. Figure 1 shows responses that are typical of those seen in a low frequency /high frequency pair of probes.

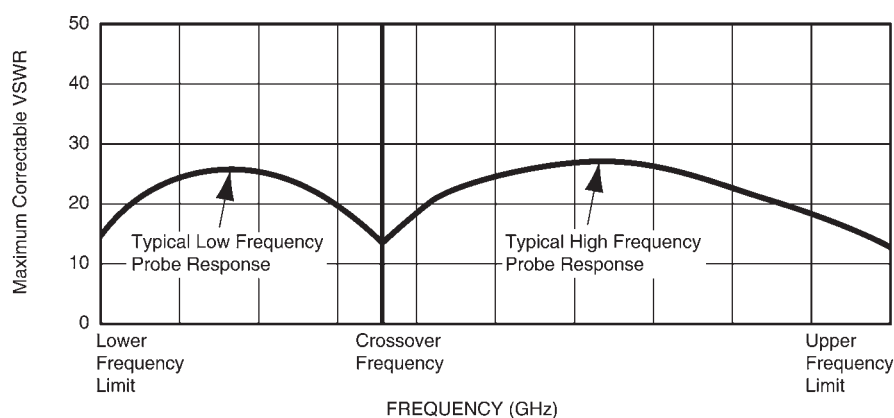
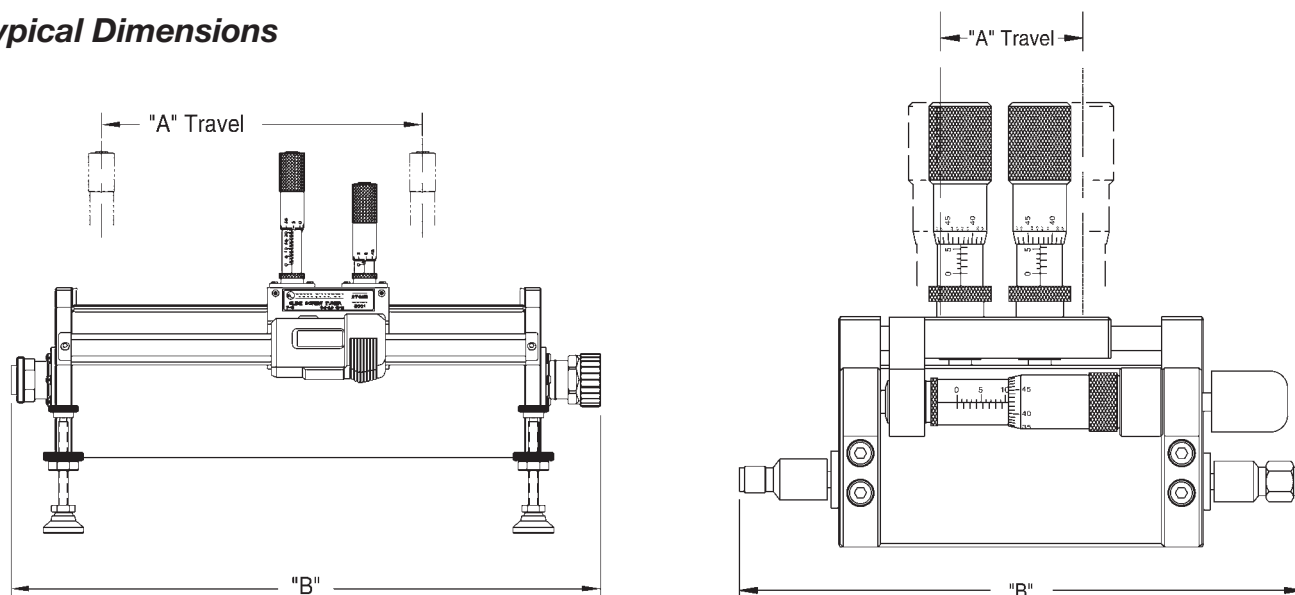


Figure 1. Typical responses seen in low frequency and high frequency probes as they are used in Maury coaxial slide screw tuners.

Typical Dimensions



Models with LCD readouts for carriage position

Models with micrometer-driven carriage blocks

Figure 2. Typical dimensions for Maury coaxial slide screw tuners. See the **Available Models** table on page 138 for model-specific dimensions at the "A" and "B" references.

Coaxial Slide Screw Tuners – Standard Matching Range

Description

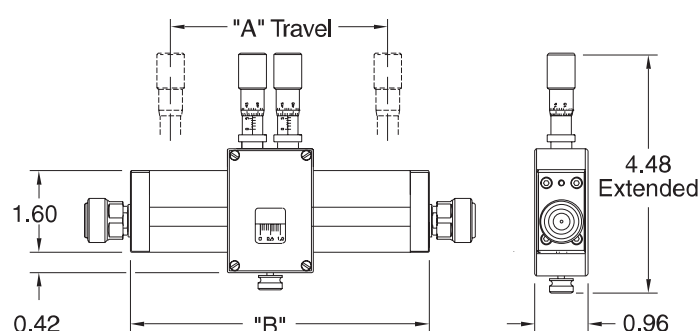
Maury slide screw tuners are particularly well suited for use in establishing impedances for device characterization, or for any other application requiring a precisely repeatable mismatch condition. The calibrated position indicators on these tuners make it possible to repeat a specific matching condition with a high degree of accuracy. These tuners are also designed to allow the reflection magnitude and phase to be set independently. Slide screw tuners are also easy to use due to the almost independent electrical results of the mechanical motions.

Maury produces two categories of coaxial slide screw tuners; standard matching range (minimum 6:1 equivalent VSWR) and wide matching range (up to 25:1 nominal VSWR). Both types employ a slab-line transmission structure which defines their frequency range, with probes designed to be very close to $1/4\lambda$ in the linear dimension at the mid-band of each range. Each tuner has two probes for enhanced matching characteristics. Units with sexed connectors have a female connector on one end and a male on the other.

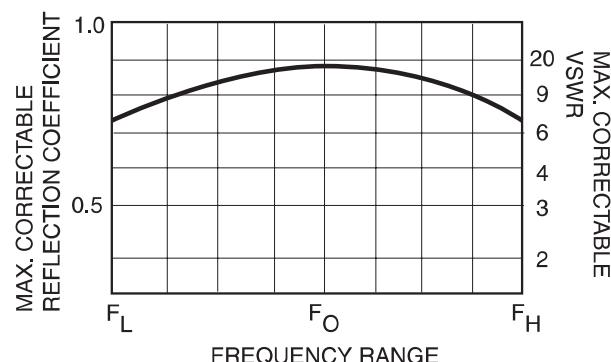


Maury standard matching range tuners are provided with micrometer driven probes and vernier readout of carriage position (except for the 3.5mm units which have micrometer driven carriages). Position locks are provided on both the probe micrometers and the carriage mechanism.

Typical Dimensions



Typical Performance



Available Models

MODEL	FREQUENCY RANGE (GHz)	CONNECTOR TYPE	VSWR MATCHING RANGE	MAXIMUM LOSS (PROBES RETRACTED)	PROBE CROSSOVER FREQUENCY	POWER ¹ HANDLING (AVE./PK. WATTS)	DIMENSION "A" INCHES (CM)	DIMENSION "B" INCHES (CM)
8041B	12.0 — 26.5	3.5mm ²	$\geq 10:1$	0.7 dB	16.0 GHz	25/250	0.52 (1.321)	2.90 (7.400)
8045D		3.5mm ²				25/250		
2640D	1.8 — 18.0	7mm ³	$\geq 6:1$	0.4 dB	5.5 GHz	50/500	3.40 (8.636)	7.50 (19.100)
1643D		Type N ⁴				50/500		
8045C		3.5mm ²				25/250		
2640C	0.9 — 12.4	7mm ³	$\geq 6:1$	0.6 dB	4.6 GHz	50/500	7.80 (19.812)	10.50 (26.700)
1643C		Type N ⁴				50/500		

¹ Within rated matching range.

² Precision 3.5mm per Maury data sheet 5E-062.

³ Precision 7mm per Maury data sheet 5E-060.

⁴ Precision type N per Maury data sheet 5E-049.

Coaxial Stub Tuners

Description

Maury stub tuners are basic laboratory tools used for matching load impedances to provide for maximum power transfer between a generator and a load, and for introducing a mismatch into an otherwise matched system. Typical applications include power and attenuation measurements, tuned reflectometer systems and providing a DC return for single-ended mixers and detectors. Maury stub tuners are available in double- and triple-stub configurations with frequency ranges extending from 0.2 to 18.0 GHz.

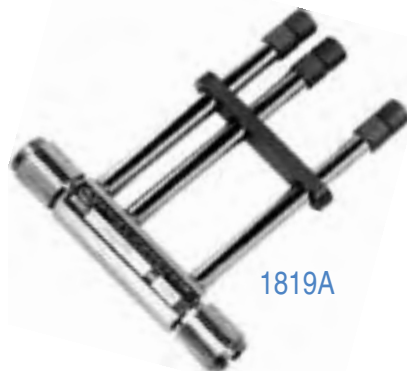
Stub tuners work as impedance transformers to introduce a variable shunt susceptance into a coaxial transmission line. They consist of one or more short-circuited, variable length

lines (stubs) connected at right angles to the primary transmission line. To provide all possible shunt susceptances, each stub must be movable over 1/2 wavelength at the lowest frequency of operation; therefore, the lower frequency limit of a tuner is determined by the frequency at which the maximum stub travel equals 1/2 wavelength. The upper frequency limit for a stub tuner is established by its connectors.

The inter-stub spacing of multiple-stub tuners determines the range of impedances that can be matched and the ease of tuning. Triple-stub tuners are more convenient to use since tuning sensitivity is relatively independent of stub spacing.



2612C2



1819A



1719A

Available Models

STUB CONFIGURATION	FREQUENCY RANGE (GHz)	MODEL (BY CONNECTOR TYPE)			STUB TRAVEL		STUB SPACING	
		TYPE N	7mm	SMA	INCHES	(cm)	INCHES	(cm)
DOUBLE-STUB	0.2 — 0.5	1778G	2612B7	—	30.0	(76.2)	4.6	(11.7)
	0.4 — 1.0	1778A	2612B1	1719A	15.0	(38.1)	4.6	(11.7)
	0.8 — 4.0	1778B	2612B2	1719B	7.5	(19.1)	2.0	(5.1)
	2.0 — 12.0	1778C	2612B3	1719C	3.0	(7.6)	0.75	(1.9)
	2.0 — 18.0	1778E	—	—	3.0	(7.6)	0.5	(1.3)
	4.0 — 18.0	1778D	2612B4	1719D	1.75	(4.4)	0.5	(1.3)
TRIPLE-STUB	0.2 — 0.5	1878G	2612C7	—	30.0	(76.2)	4.6 (11.7)	/ 2.0 (5.1)
	0.4 — 1.0	1878A	2612C1	1819A	15.0	(38.1)	4.6 (11.7)	/ 2.0 (5.1)
	0.8 — 4.0	1878B	2612C2	1819B	7.5	(19.1)	1.0 (2.5)	/ 0.75 (1.9)
	2.0 — 18.0	1878C	2612C3	1819C	3.0	(7.6)	0.75 (1.9)	/ 0.5 (1.3)
	4.0 — 18.0	1878D	2612C4	1819D	1.75	(4.4)	0.75 (1.9)	/ 0.5 (1.3)

Waveguide Slide Screw Tuners – Standard Matching Range

Features

- ▶ *Slotted Waveguide Transmission Structure*
- ▶ *Single Micrometer-Driven Probe*
- ▶ *Can Be Locked Down To Prevent Movement After Adjustment*



J353A

Description

Maury offers manual tuners that feature slotted waveguide sections and movable carriages supporting micrometer driven probes that extend down into the waveguide. They are valuable tools for optimizing a mismatched load and/or source for maximum power transfer, or for establishing a specific source or load termination condition for device characterization.


They differ from coaxial slide screw tuners in that the reflection phase is set by the position of a single probe along the waveguide, instead of dual probes and slabline/center

conductor assembly of coaxial models.

As is the case with the coaxial slide screw tuners, in these waveguide models magnitude is set by the probe penetration depth, which is controllable to 0.001-inch resolution and can be locked down to prevent movement after adjustment. The carriage is held in constant tension to provide smooth movement and to eliminate the need for a position lock.

Available Models

FREQUENCY RANGE (GHz)	MATCHING RANGE (CORRECTABLE TO < 1.02)	MODEL	EIA WR NUMBER	EQUIVALENT FLANGE	OVERALL BODY LENGTH INCHES (cm)
8.2 — 12.4	VSWR ≤ 20:1	X353	90	UG39/U	6.0 (15.2)
12.5 — 18.0	VSWR ≤ 20:1	P353	62	UG419/U	6.0 (15.2)
18.0 — 26.5	VSWR ≤ 20:1	K353	42	UG595/U	4.38 (11.1)
26.5 — 40.0	VSWR ≤ 20:1	U353	28	UG599/U	4.38 (11.1)
33.0 — 50.0	VSWR ≤ 20:1	J353A	22	UG383/U	4.75 (12.1)

 Key Literature: Maury data sheet and 3A-353.

Notes

Thank You!

We want to take the opportunity to thank you for your interest in Maury Microwave products. We realize that we must earn your business on each and every requirement by providing the highest quality products at a fair price with delivery per commitment.

This is what you expect and this is what Maury Microwave strives to provide.





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